

# **Montageanleitung** **Assembly Instruction**

**TSG400 in**  
**Kone AMD und Kone ADV mit PLG**  
**TSG400 in**  
**Kone AMD and Kone ADV with PLG**

## Montage TSG - assembly door drive TSG

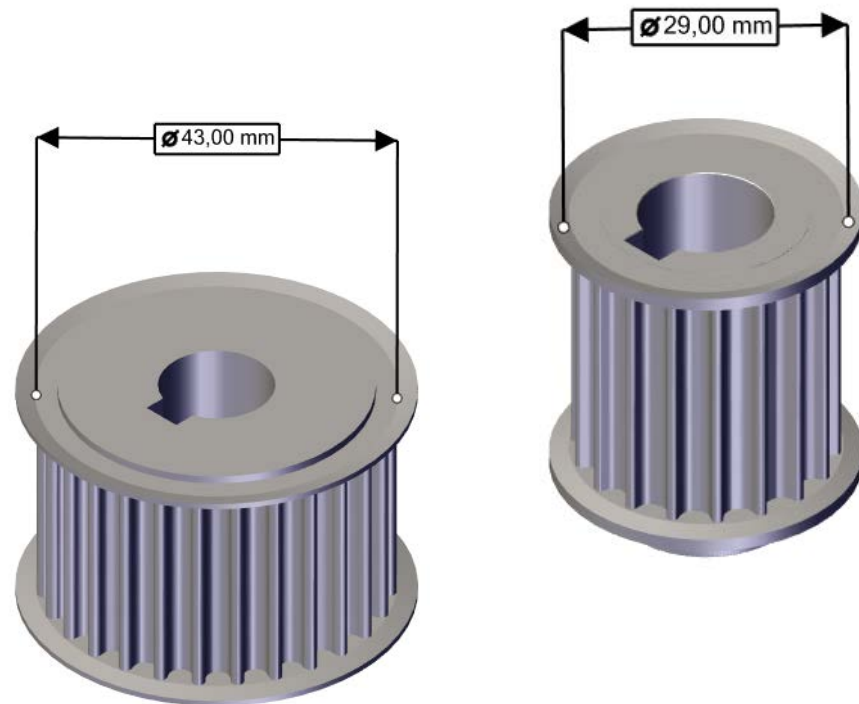


## Step 1 Zahnriemenrad monitieren – **assembly of timing belt pulley**

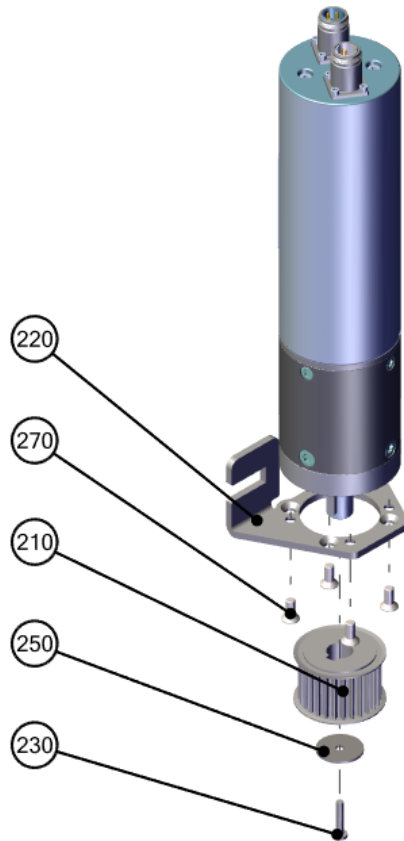


Dem Paket liegen zwei Zahnriemenräder bei:  
1.20.60195 - Ø 43 mm  
1.20.60197 - Ø 29 mm  
Wählen Sie das passende Rad aus und montieren Sie es wie auf Seite 4 beschrieben.

Two toothed belt pulleys are included in the package:  
1.20.60195 - Ø 43 mm  
1.20.60197 - Ø 29 mm  
Select the appropriate wheel and fit it as described on page 4.



## Step 1.1

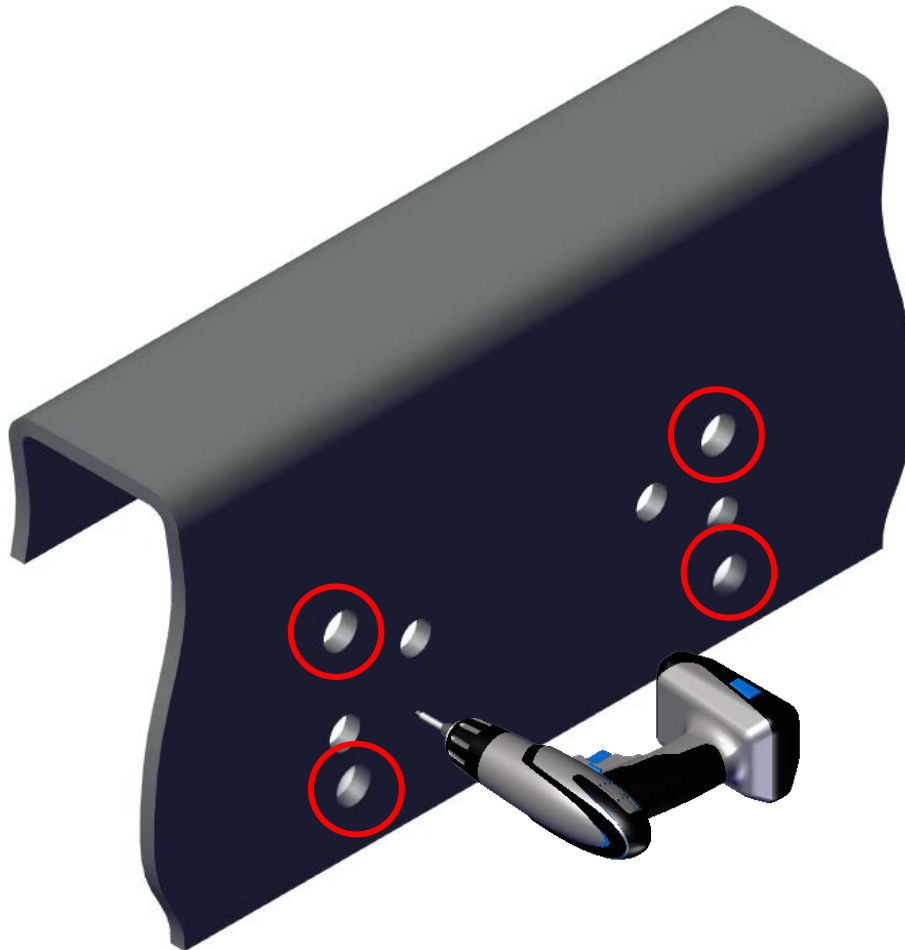


| ID  | Article No. | Description DE                                                   | Description EN                                               | Quantity |
|-----|-------------|------------------------------------------------------------------|--------------------------------------------------------------|----------|
| 210 | 01.20.60195 | Zahnriemenrad HTD 28-5M-25BB Bohrung 14H7 mit Nut nach DIN 68851 | Timing belt pulley, HTD5M, d=14H7, D=43[mm], B=25[mm]        | 1        |
| 220 | 01.20.60583 | Motorhalter PLG für Kone AMD                                     | Motor bracket TSG PLG drive                                  | 1        |
| 230 | 01.36.00008 | Flachkopfschraube vz 4,8 7985 4x20                               | Pan head screw DIN7985 vz 4.8 - M4x20                        | 1        |
| 250 | 01.36.00451 | Kotflügelscheibe 4,3x25x1,25                                     | Wing repair washer DIN522 vz - 4,3x25x1,25                   | 1        |
| 270 | 01.36.00593 | Innen-6-kantschraube mit Senkkopf M5x12, DIN7991 8.8             | Countersunk screw hexagon socket head ISO10642 vz8.8 - M5x12 | 4        |

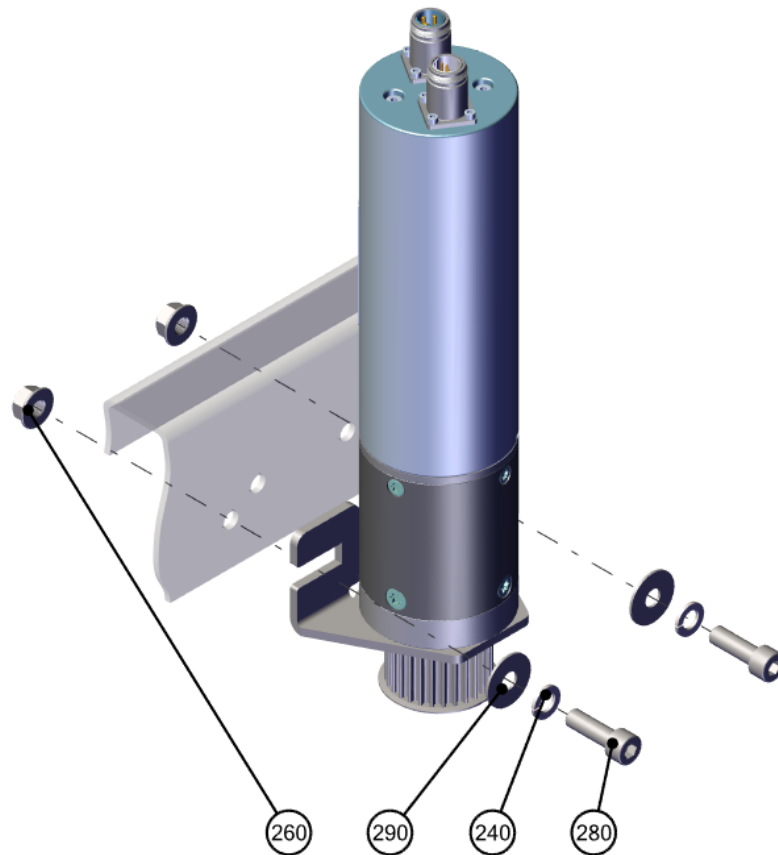
## Step 2 Montage an Türmaschine - **assembly to door mashine**

 Bohren Sie ggf. zwei neue Löcher über bzw. unter den bestehenden – das Zahnriemenrad des L&L Antriebes darf nicht auf der Türmaschine aufliegen!

If necessary, drill two new holes over or under the existing ones - the toothed belt wheel of the L&L drive must not rest on the door machine!

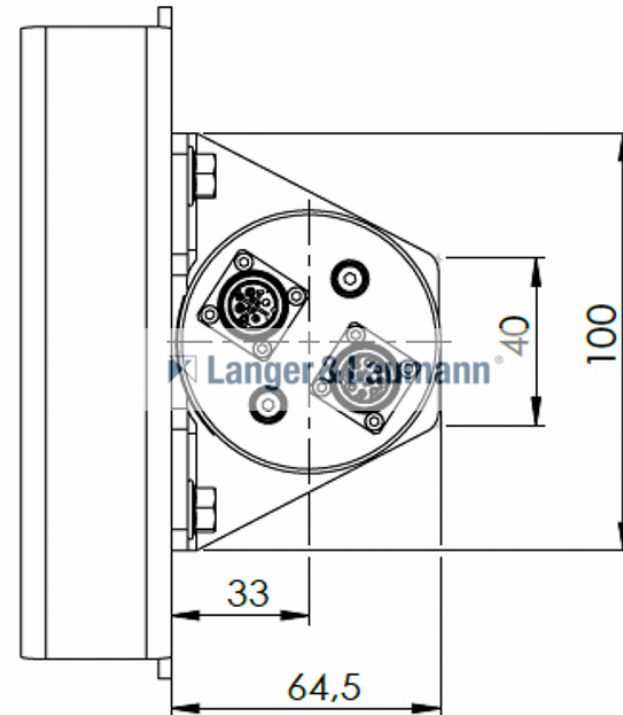
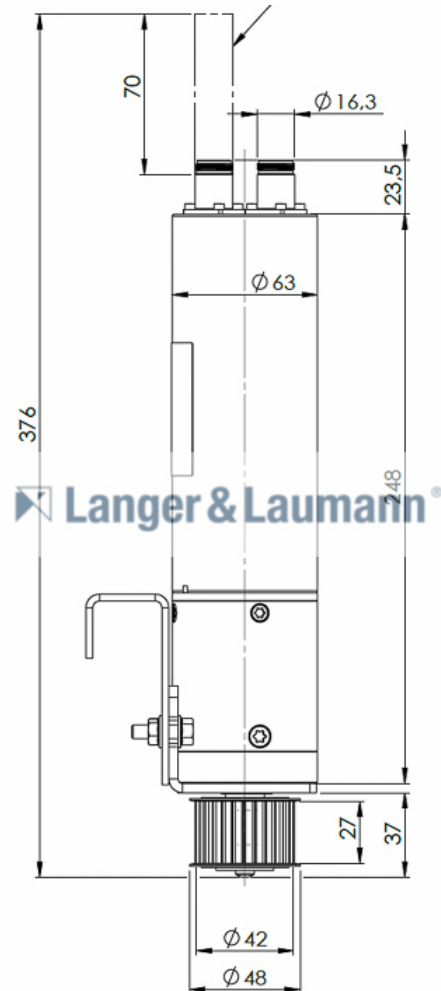


## Step 2.1



| ID  | Article No. | Description DE                                        | Description EN                                              | Quantity |
|-----|-------------|-------------------------------------------------------|-------------------------------------------------------------|----------|
| 240 | 01.36.00169 | Federring DIN127-A8-FSt                               | Lock washer DIN127 vz - M8                                  | 2        |
| 260 | 01.36.00501 | Sperrzahnmutter M8, DIN 6923, vz                      | Serrated locking nut, similar to DIN6923 vz - M8            | 2        |
| 280 | 01.36.00615 | Zylinderschraube m.Innensechskant, ISO 4762-M8x25-8.8 | Hexagon socket head cap screw ISO4762/DIN912 vz 8.8 - M8x25 | 2        |
| 290 | 01.36.01035 | Scheibe DIN 9021-8.4-140 HV, vz                       | Washer with large outside diameter DIN9021 vz - 8,4         | 2        |

## Übersicht Maße – Overview dimensions





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