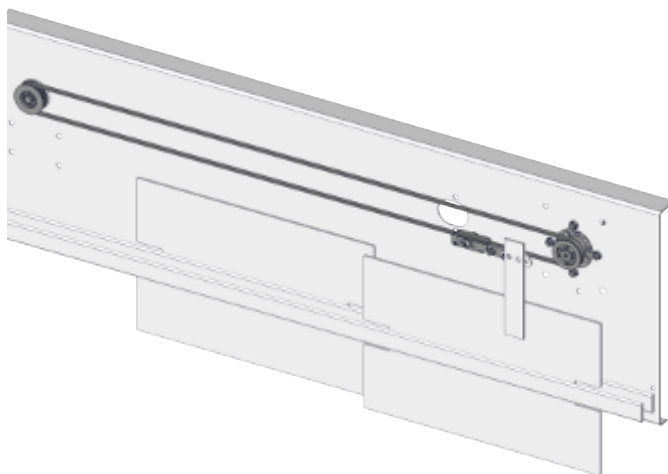
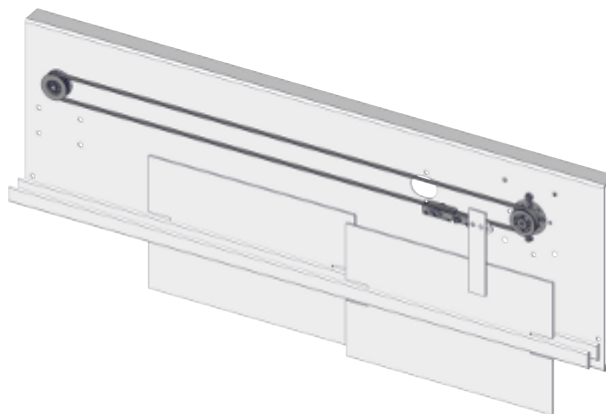
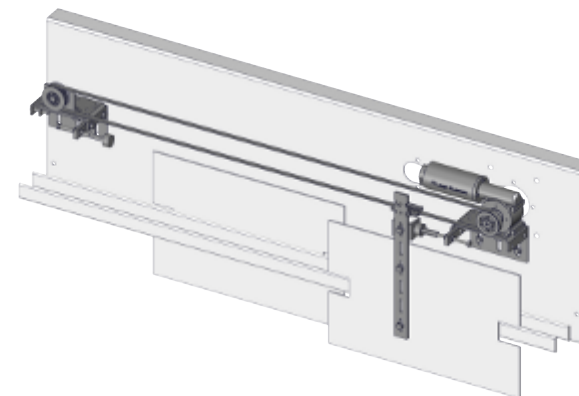




Variant 1: Conversion with star-shaped motor plate
Section 7



Variant 2: Conversion with rectangular motor plate
Section 8



Variant 3: Conversion with TSG fittings set
Section 9

Conversion Instructions Forsid chain to TSG V4

Shows **TL**, **TR** is mirror image of it, **ZT** like **TL**.

Imprint

Manufacturer	Langer & Laumann Ing.-Büro GmbH
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Dokument **in Deutsch** durch Scannen des QR-Codes anfordern.



Obtenir le document **en français** en scannant le code QR.



1 About these instructions

1.1 Purpose

These conversion instructions contain important information and general mechanical assembly steps for the conversion of an existing system. These instructions must be observed to avoid hazards, repair costs and downtimes and increase the reliability and service life of the system.

1.2 Scope

These conversion instructions apply to the following conversion kit:

- Forsid chainto TSG V4

1.3 Version information

The version number of these conversion instructions is shown on the front page and footer of each page.

Always retain and use the latest version of all documents.

Using an outdated version of this and any required and supplementary documentation can lead to incorrect assembly.

1.4 Contact information

See page 2.

1.5 Customers for whom these instructions are intended

These conversion instructions are intended for end customers of Langer & Laumann Ing.-Büro GmbH.

To ensure correct operation of the system, in addition to reading these conversion instructions, personnel must have the following qualifications and relevant technical knowledge:

- Extensive technical knowledge of these systems
- Thorough knowledge of the operating instructions of these systems
- Recognised as a qualified specialist

1.6 Other applicable documents

The following documents are required for work not described in these conversion instructions:

- Fitting instructions for the door control unit with information on electrical connection, fitting and commissioning
- Information on components not manufactured and supplied by Langer & Laumann

2 Safety

2.1 General safety instructions

Personnel must have carefully read and understood these conversion instructions before starting the conversion work.

The safety instructions and guidelines specified in these conversion instructions must be observed.

The accident prevention regulations applicable at the place of use and general safety regulations must be observed.

2.2 Personnel requirements

2.2.1 Personnel qualification and scope of work

The work described in these instructions places different demands on the qualifications of personnel. Insufficiently qualified personnel cannot correctly assess the potential risks and may expose themselves and others to the risk of injury. Insufficiently qualified personnel are not permitted to enter work areas/danger zones. Persons whose reactions are influenced, e.g. by drugs, alcohol or medication, must not work on the system.

Qualified personnel Only qualified personnel (lift fitters for specific activities in lift construction in accordance with DGUV 303-001) may work on mechanical components.

Qualified electricians Only qualified electricians or lift fitters with advanced training as qualified electricians for specific activities in lift construction may work on electrical components in accordance with DGUV 303-001.

2.2.2 Personal protective equipment

Personal protective equipment is used to protect people against health and safety impairments during their work. The specified protective equipment must be worn.

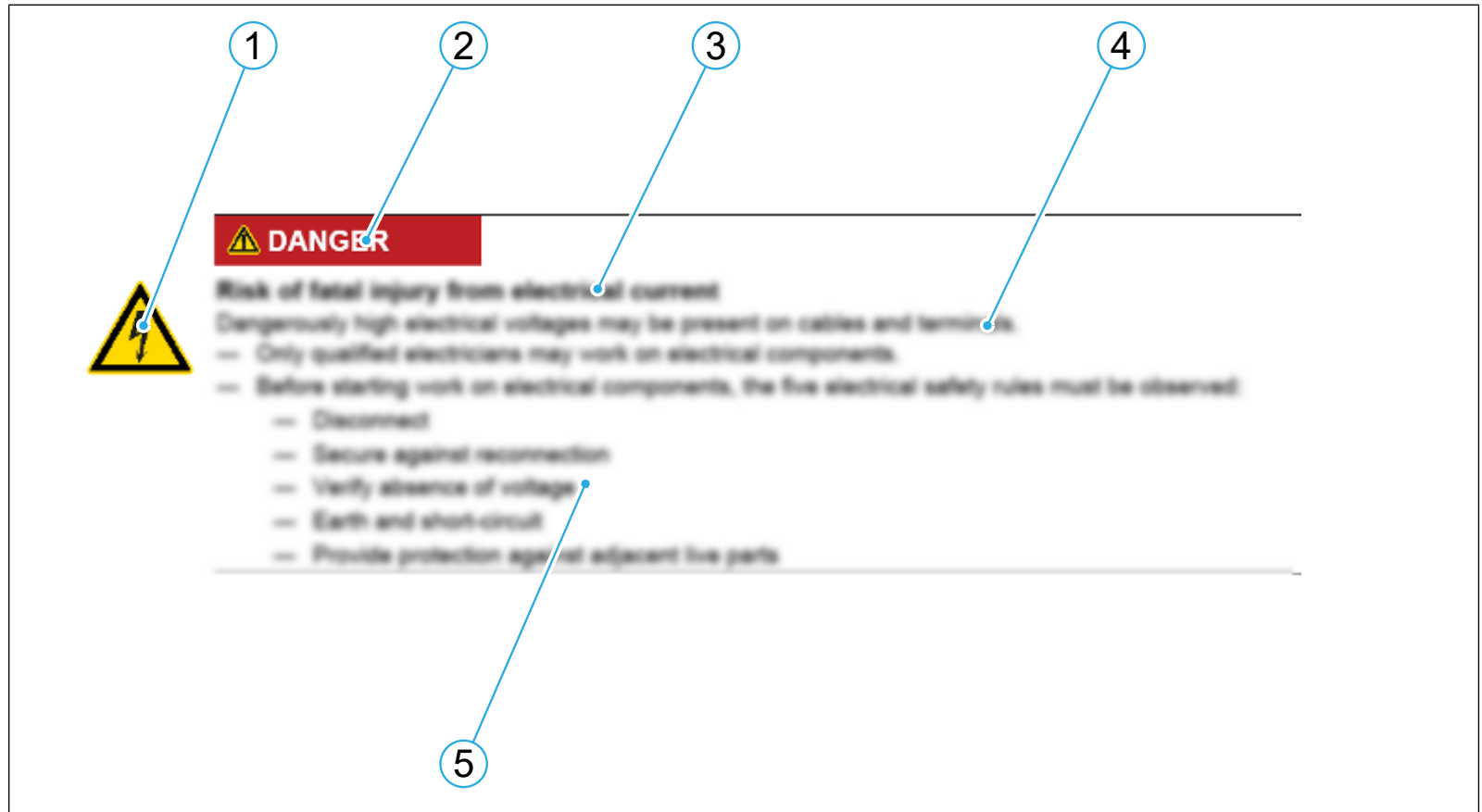
Symbol	Meaning
	Wearing protective work clothing protects against hazards in the workplace.
	Wearing slip-resistant safety footwear protects against injuries to the feet.
	Wearing cut and puncture-resistant protective gloves protects against injuries to the hands.
	Wearing a protective cap protects against head injuries.
	Wearing goggles protects against eye injuries.
	Wearing hearing protection protects against hearing damage.
	Wearing a fall arrest system protects against falls.

Table 1: Personal protective equipment

2.3 Warnings

2.3.1 Structure of warning notices

All warning notices in this document are structured as follows:



1	Hazard symbol	2	Signal word
3	Type and source of hazard	4	Possible consequences of non-observance
5	Procedure for hazard prevention		

2.3.2 Meaning of signal words and symbols

The following signal words are used in this document:

Signal word	Meaning, consequences if not prevented
DANGER	Warns of an imminent hazardous situation which results in death or serious injury.

Table 2: Meaning of signal words

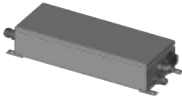
The following hazard symbols are used in this document:

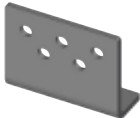
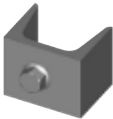
Symbol	Designation
	Automatic start-up
	Electrical hazard

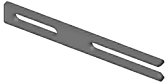
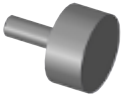
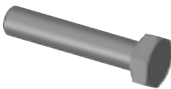
Table 3: Meaning of hazard symbols

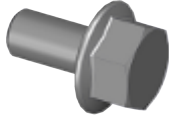
3 In the Box

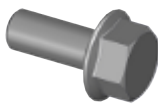
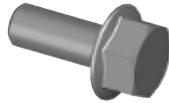
The conversion kit components are shown in the table. The position numbers are used in the following chapters to identify the individual components. For logistical reasons, the packaging can contain further components that are not required for actual use.

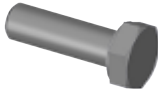
Pos.	Illustration	Item number	Description	Quantity
P001		8.20.xxxxx.04	TSG electronics	1
P002		8.20.400xx.xx	TSG motor	1

Pos.	Illustration	Item number	Description	Quantity
P003		x.20.xxxxx.xx	Timing belt 8M	1
P004		1.20.60003	Deflection pulley D = 56 mm, 8M	1
P005		1.20.60004	Rectangular plate	1
P006		1.20.60005	Timing belt lock, L-shaped	1
P007		1.20.60006	Timing belt lock	1
P008		1.20.60013	L-shaped bracket	1
P009		1.20.60020	U-shaped bracket	1
P010		1.20.60037	Rectangular plate	2

Pos.	Illustration	Item number	Description	Quantity
P011		1.20.60040	L-shaped bracket	2
P012		1.20.60110	L-shaped bracket	1
P013		1.20.60160	Timing belt pulley D = 56 mm, 8M	1
P014		1.20.60350	Star-shaped motor bracket	1
P015		1.20.60400	L-shaped bracket	1
P016		1.20.60501	Plate	1
P017		1.20.91120	Bumper D = 30 mm, round	2
P018		1.36.00115	Hexagon head screw M8 × 40 mm	2

Pos.	Illustration	Item number	Description	Quantity
P019		1.36.00121	Spacer M8 × 40 mm	2
P020		1.36.00135	Locking screw M6 × 12 mm	5
P021		1.36.00169	Spring washer M8	1
P022		1.36.00177	Hexagon head screw M8 × 100 mm	2
P023		1.36.00185	Button head screw M6 × 35 mm	1
P024		1.36.00200	Nut M6	1
P025		1.36.00332	Countersunk screw M4 × 10 mm	1
P026		1.36.00360	Countersunk screw M6 × 16 mm	4

Pos.	Illustration	Item number	Description	Quantity
P027		1.36.00375	Countersunk screw M8 × 16 mm	2
P028		1.36.00430	Nut M8	4
P029		1.36.01036	Washer M6	2
P030		1.36.00501	Nut M8	9
P031		1.36.00502	Nut M6	2
P032		1.36.00710	Locking screw M8 × 16 mm	1
P033		1.36.00720	Locking screw M8 × 20 mm	13
P034		1.36.00725	Locking screw M8 × 25 mm	2

Pos.	Illustration	Item number	Description	Quantity
P035		1.36.00112	Hexagon head screw M8 × 20 mm	2
P036		1.36.01035	Washer M8	13
P037		1.36.02213	Hexagon head screw M8 × 25 mm	4
P038		1.36.05611	Washer M6	2

4 Required tools

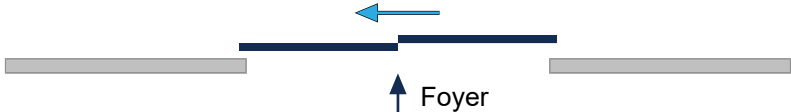
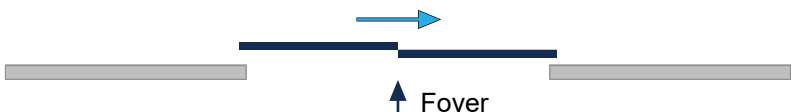
The tools required for the conversion are shown in the table. The position numbers are used in the following chapters to identify the individual tools.

Pos.	Symbol	Description
T001		Soft face hammer
T002		Hammer
T003		Puller for bearings and pinions
T004		Pipe wrench
T005		Side cutters
T006		Circlip pliers

Pos.	Symbol	Description
T007		Angle grinder
T008		Measuring tool (folding rule or measuring tape)
T009		Slotted screwdriver
T010		Phillips screwdriver
T110		Combination wrench, size 10
T111		Combination spanner, size 11
T113		Combination wrench, size 13
T204.0		Allen key, size 4
T205.0		Allen key, size 5
T608.5		Drill bit, Ø 8.5 mm

5 Definition of door opening directions

The possible door opening directions are shown in the following table in schematic form.

L: Left opening	
R: Right opening	
TL: Telescopic left opening	
TR: Telescopic right opening	
C: Center opening	
CT: Center telescoping opening	
FD: Folding door	

6 Disassembly of existing components

DANGER



Danger to life from rotating/moving system components

- Before starting work, switch off the system completely.
- Keep away from unsecured rotating/moving system components.

DANGER



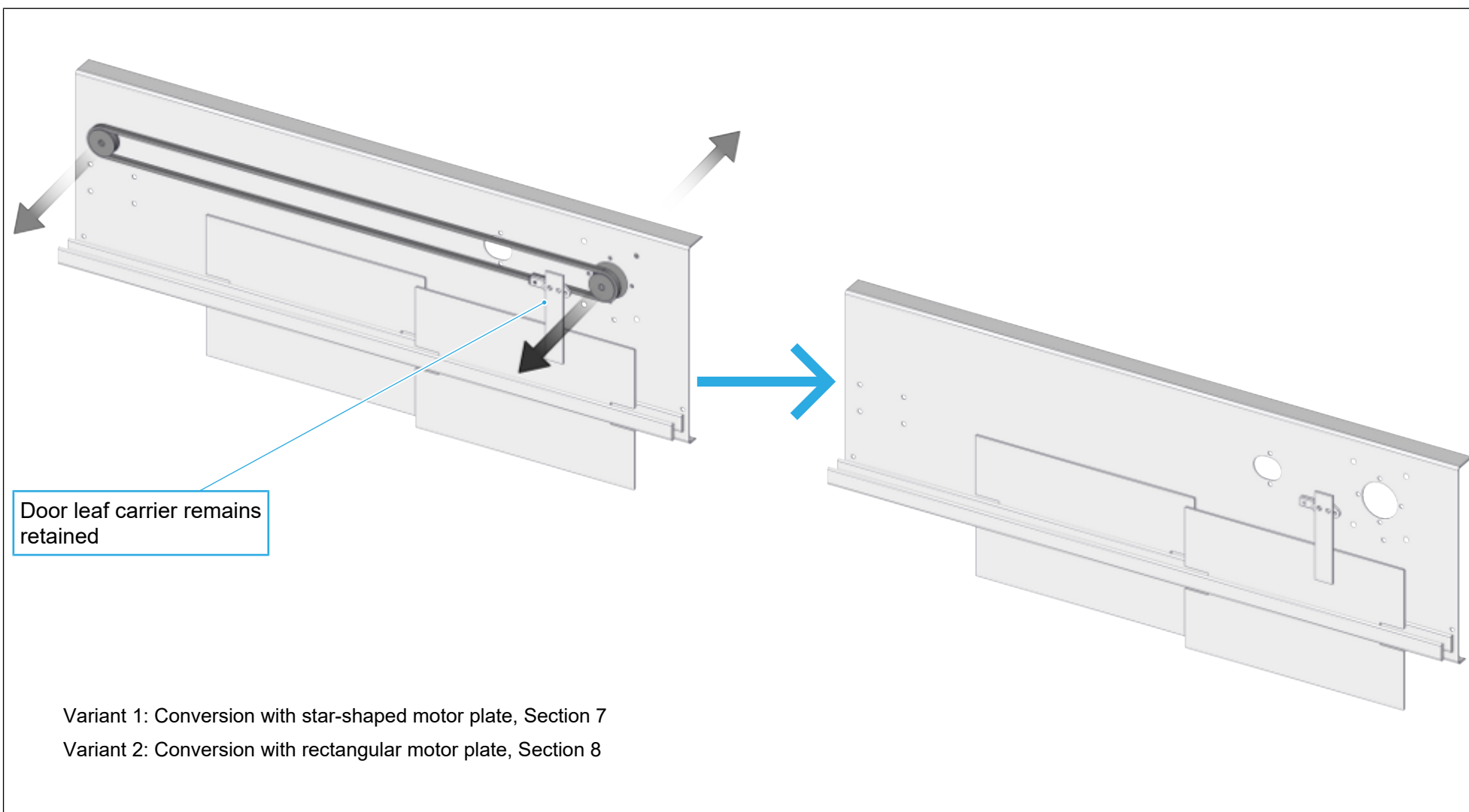
Risk of fatal injury from electrical current

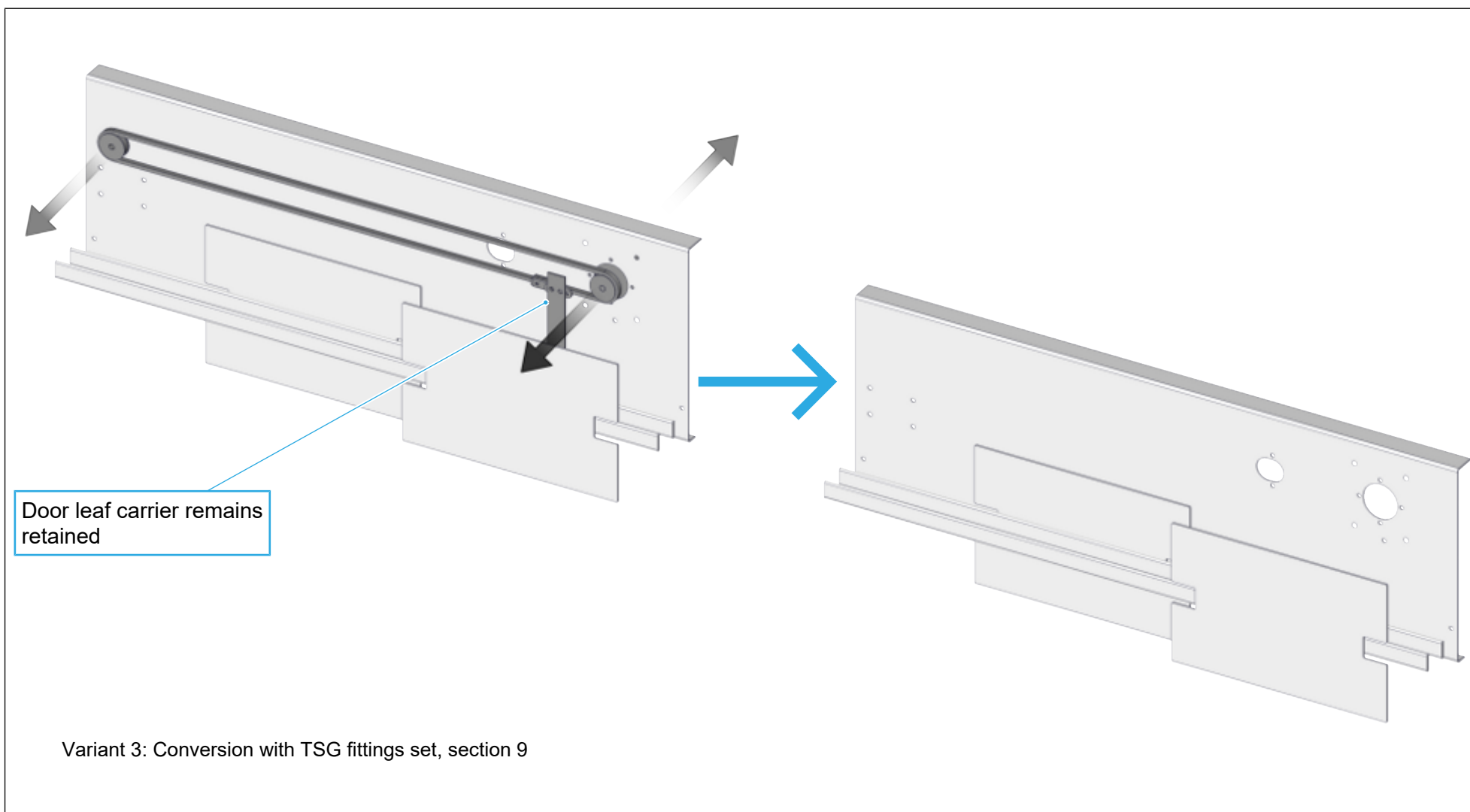
Dangerously high electrical voltages may be present on cables and terminals.

- Only qualified electricians may work on electrical components.
- Before starting work on electrical components, the five electrical safety rules must be observed:
 - Disconnect
 - Secure against reconnection
 - Verify absence of voltage
 - Earth and short-circuit
 - Provide protection against adjacent live parts

Tools

Pos.	Symbol	Description
T002		Hammer
T003		Puller for bearings and pinions
T004		Pipe wrench
T005		Side cutters
T006		Circlip pliers
T007		Angle grinder
T1xx		Combination spanners, as needed

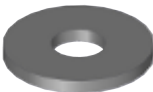




7 Assembly variant 1, star-shaped motor plate

7.1 Mounting the motor and motor bracket on the door frame

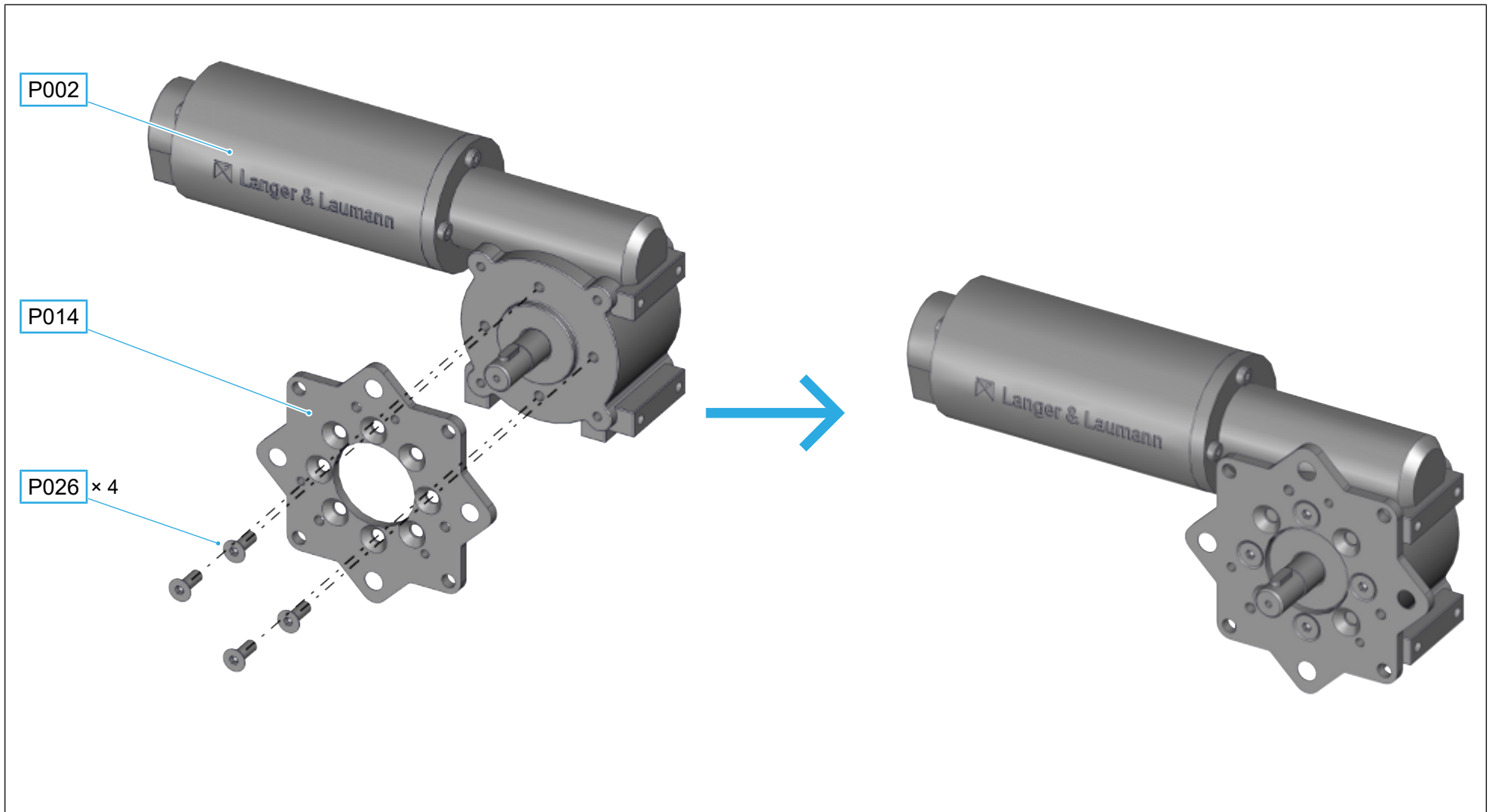
Components

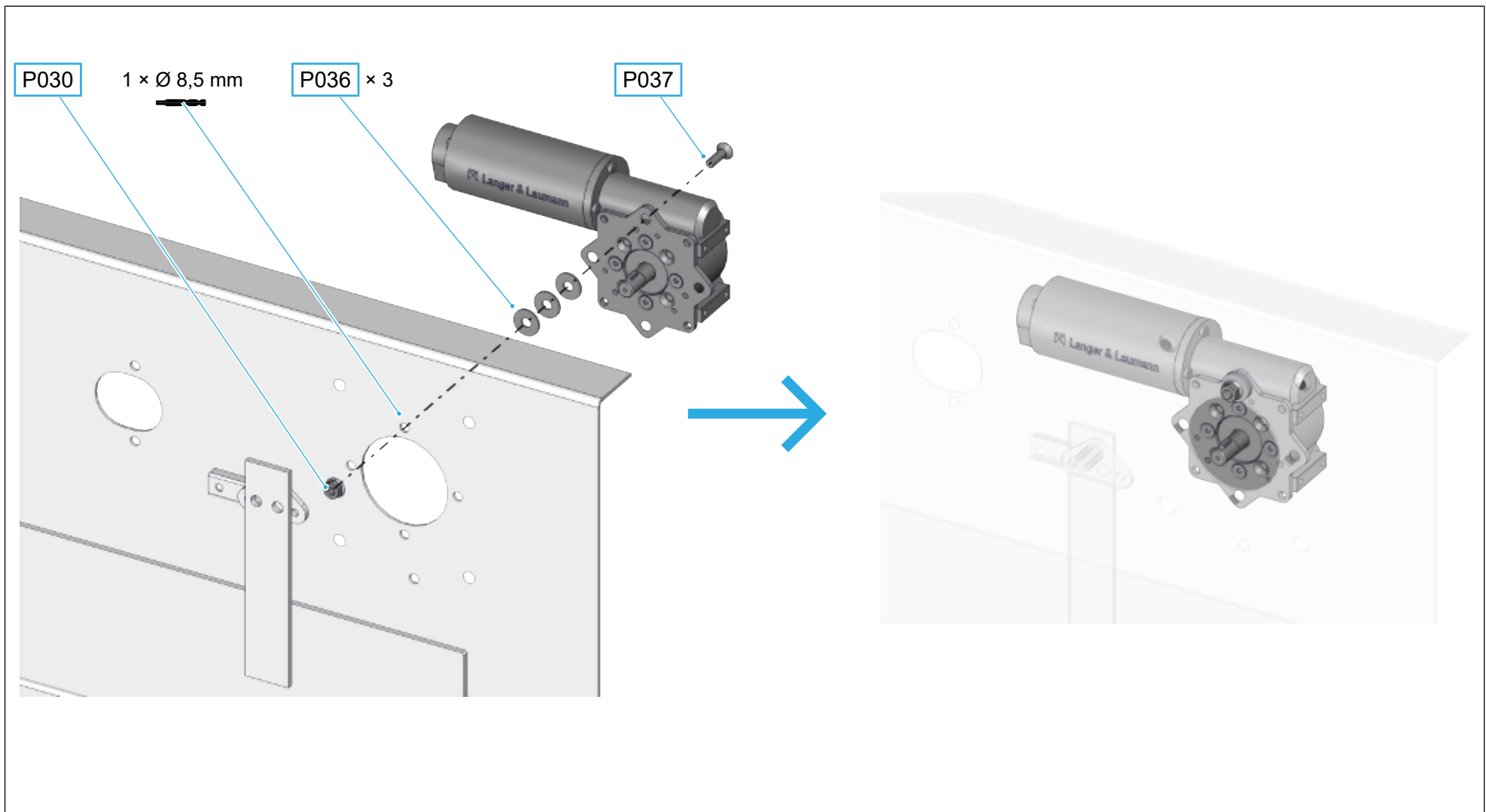
Pos.	Illustration	Item number	Description	Quantity
P002		8.20.400xx.xx	TSG motor	1
P013		1.20.60160	Timing belt pulley D = 56 mm, 8M	1
P014		1.20.60350	Star-shaped motor bracket	1
P025		1.36.00332	Countersunk screw M4 × 10 mm	1
P026		1.36.00360	Countersunk screw M6 × 16 mm	4
P029		1.36.01036	Washer M6	2

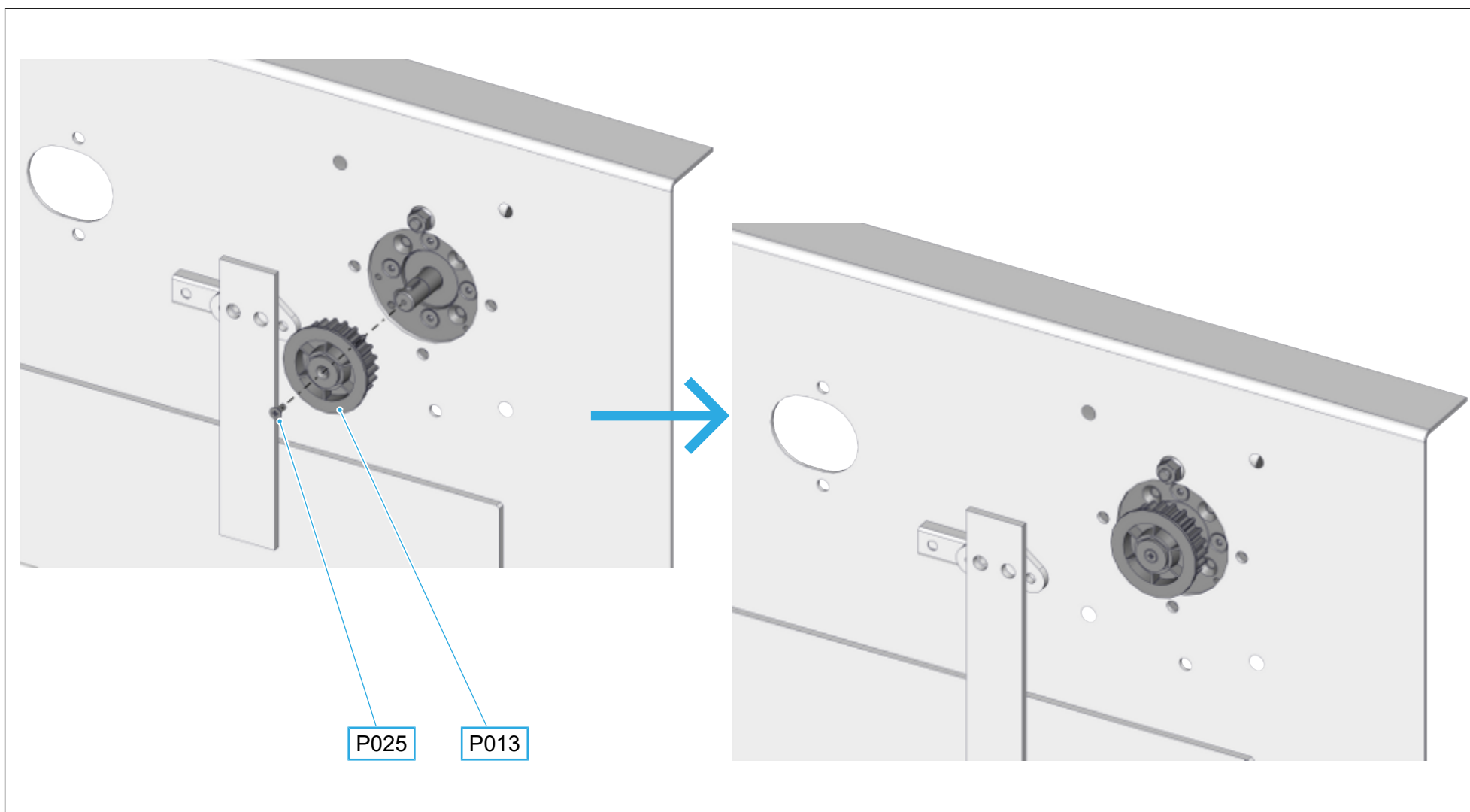
Pos.	Illustration	Item number	Description	Quantity
P030		1.36.00501	Nut M8	1
P036		1.36.01035	Washer M8	3
P037		1.36.02213	Hexagon head screw M8 × 25 mm	3

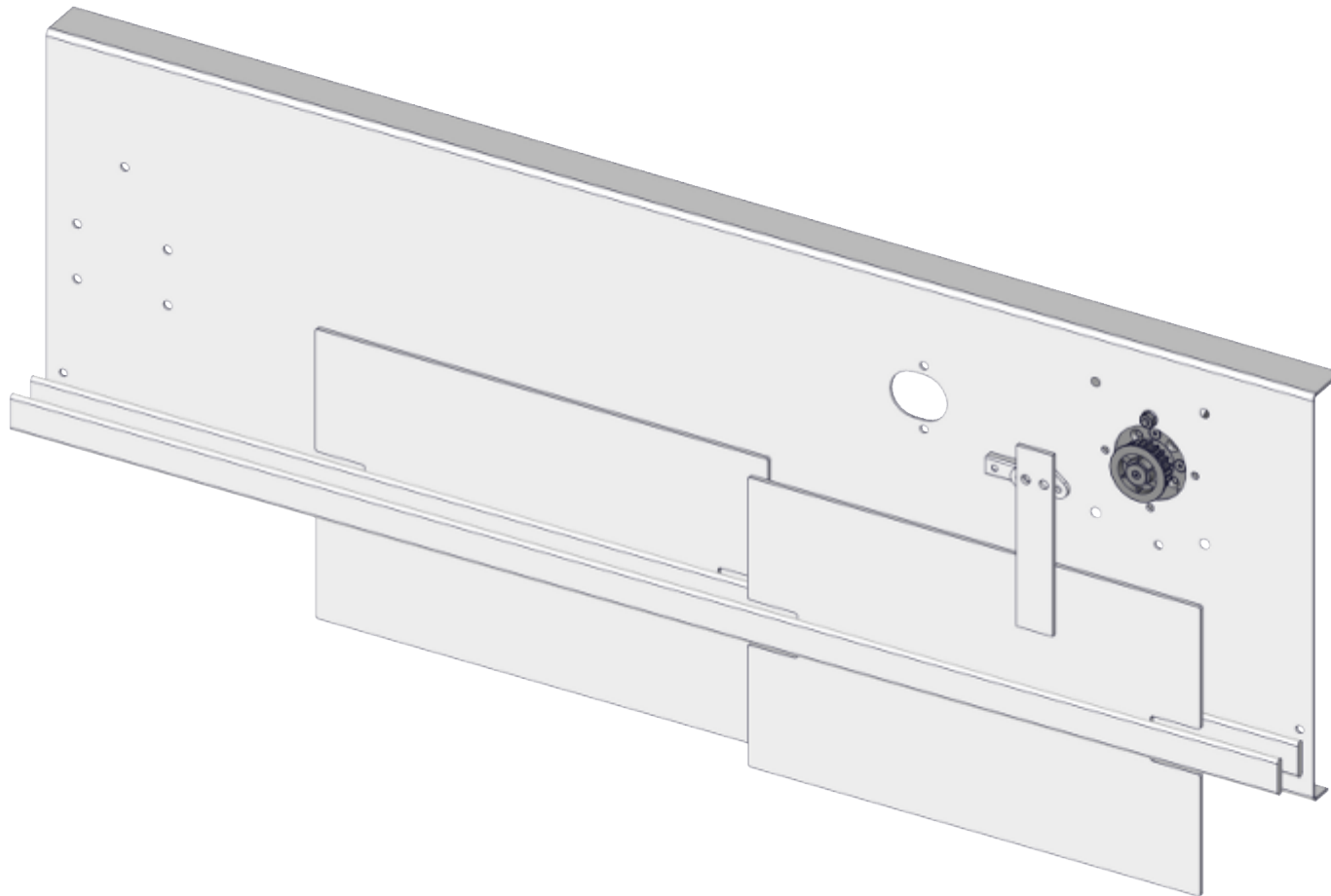
Tools

Pos.	Symbol	Description
T010		Phillips screwdriver
T113		Combination wrench, size 13
T204.0		Allen key, size 4
T205.0		Allen key, size 5
T608.5		Drill bit, Ø 8.5 mm









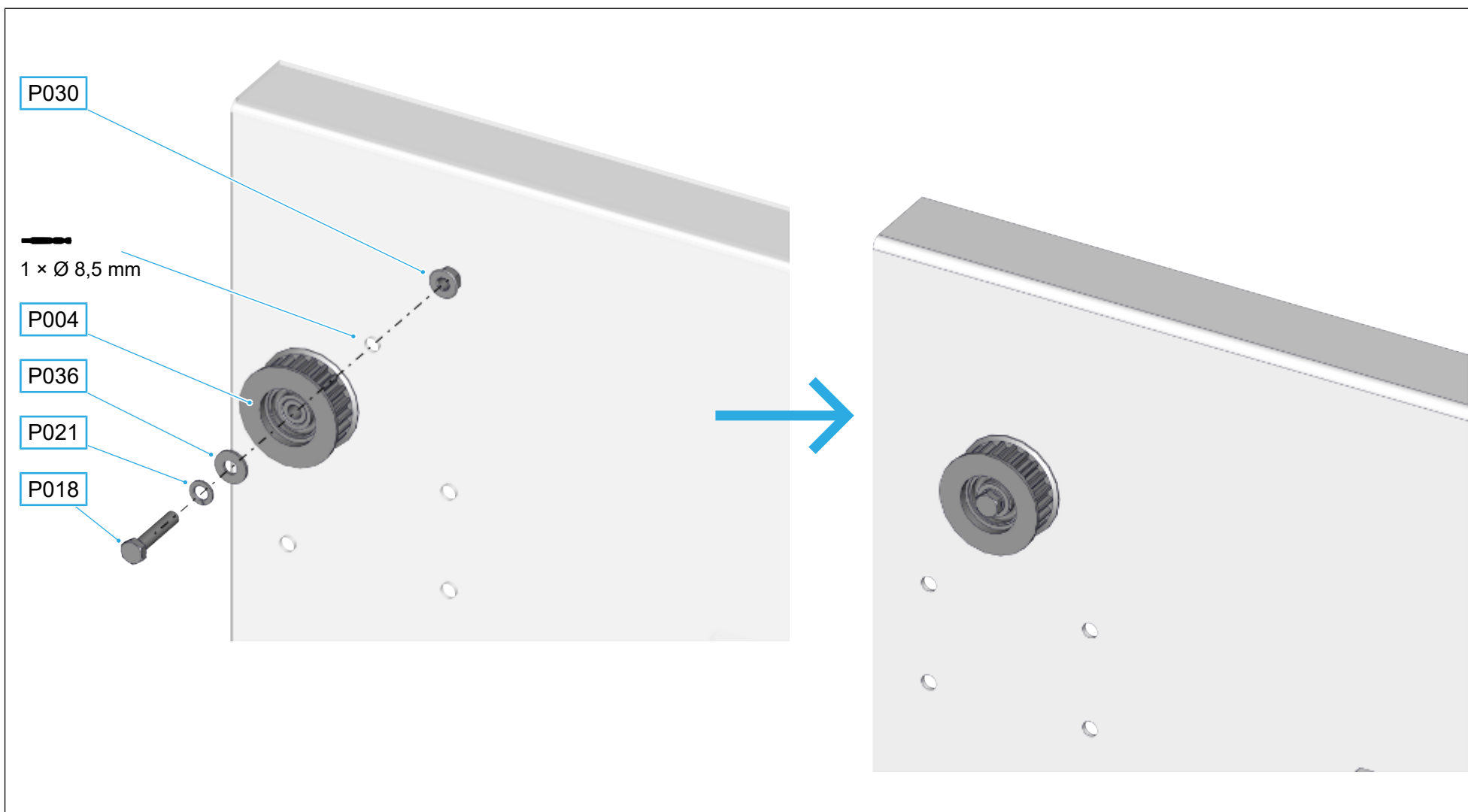
7.2 Mounting the deflection (return) on the door frame

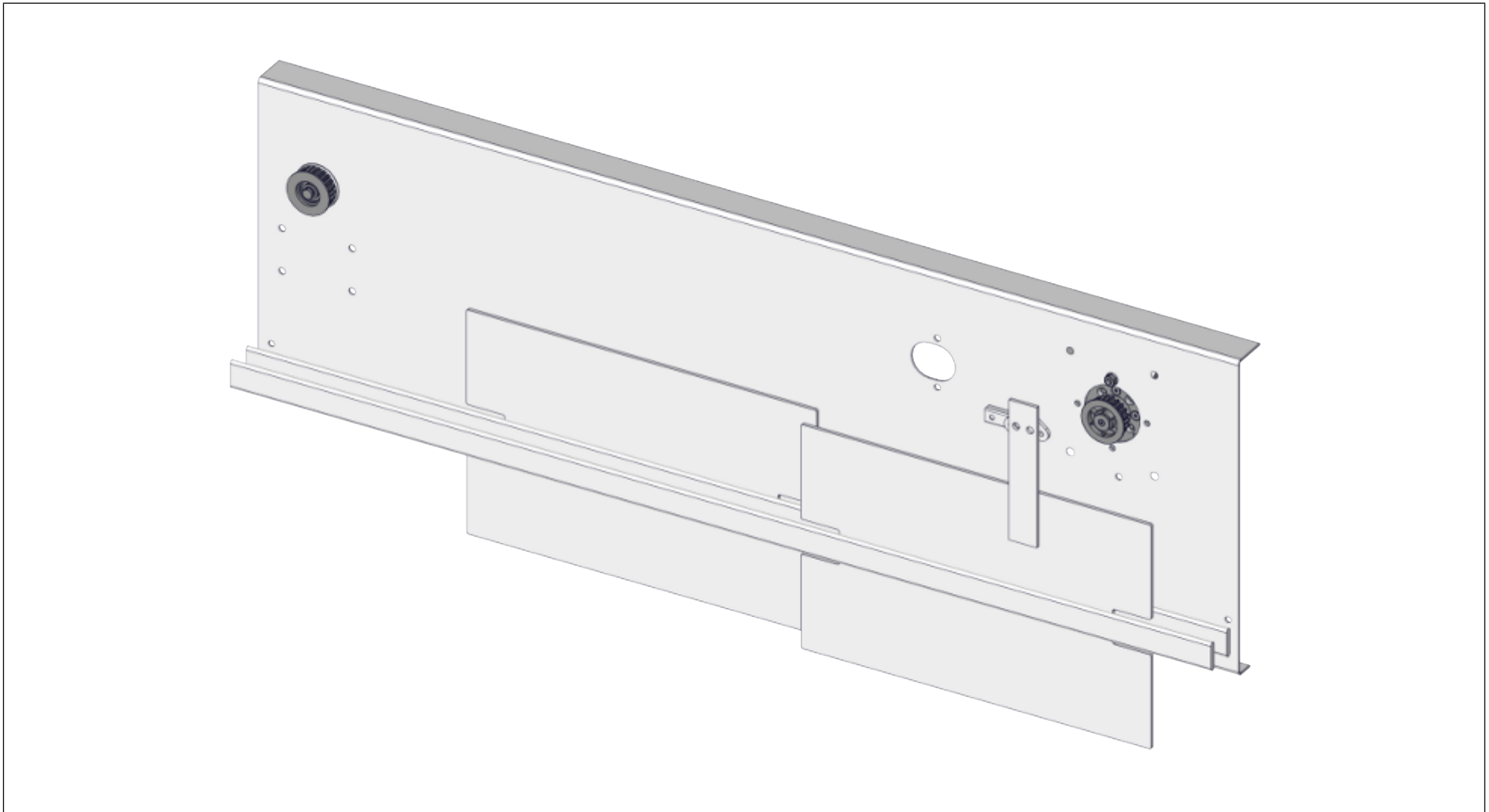
Components

Pos.	Illustration	Item number	Description	Quantity
P004		1.20.60003	Deflection pulley D = 56 mm, 8M	1
P018		1.36.00115	Hexagon head screw M8 × 40 mm	1
P021		1.36.00169	Spring washer M8	1
P030		1.36.00501	Nut M8	1
P036		1.36.01035	Washer M8	13

Tools

Pos.	Symbol	Description
T113		Combination wrench, size 13
T608.5		Drill bit, Ø 8.5 mm





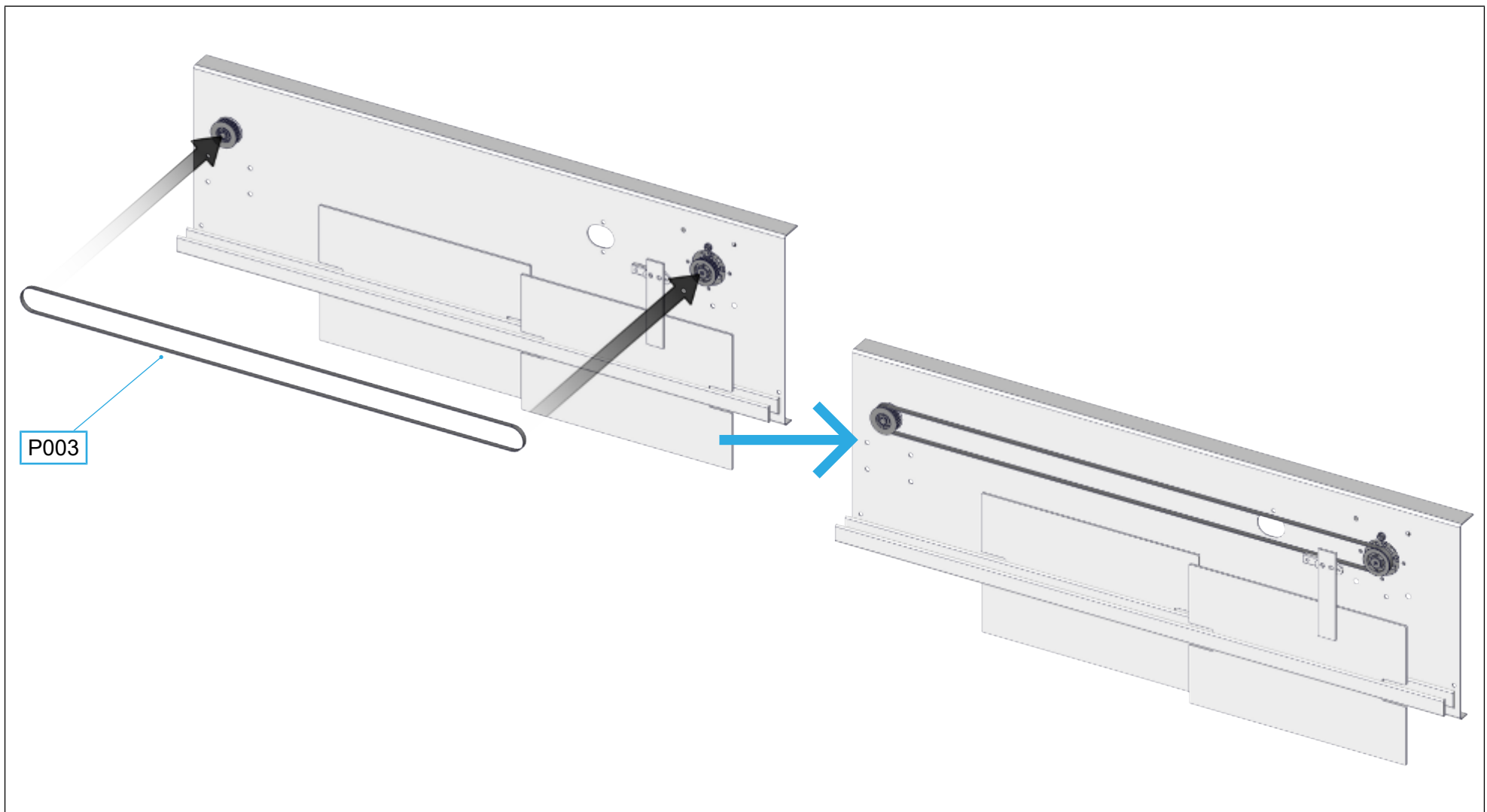
7.3 Mounting and tensioning the timing belt

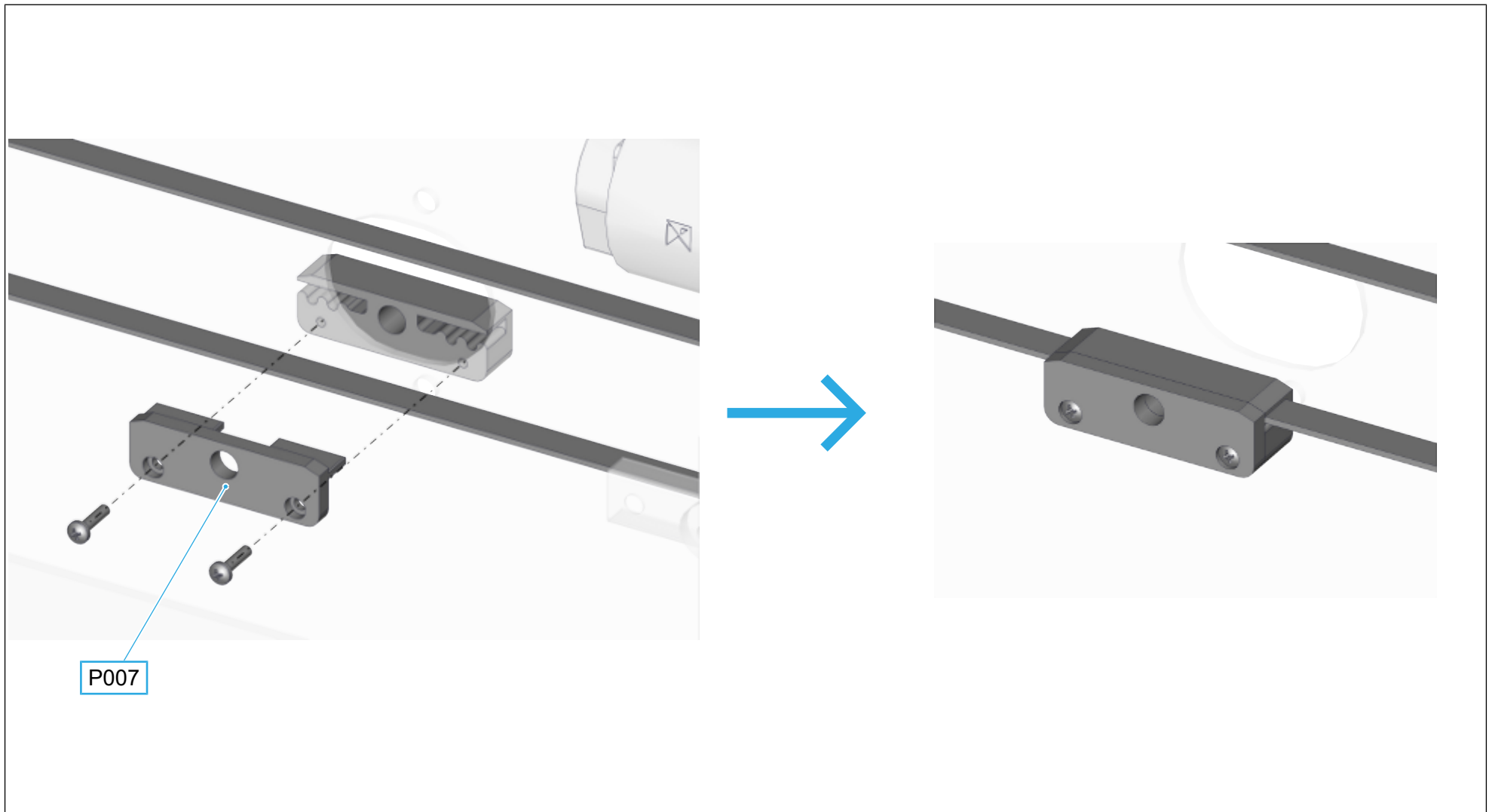
Components

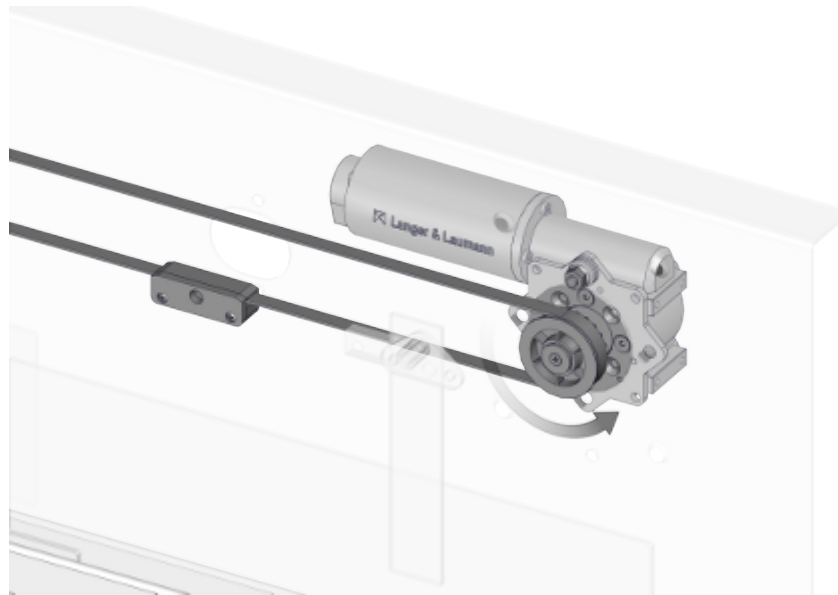
Pos.	Illustration	Item number	Description	Quantity
P003		x.20.xxxxx.xx	Timing belt 8M	1
P007		1.20.60006	Timing belt lock	1
P030		1.36.00501	Nut M8	3
P036		1.36.01035	Washer M8	9
P037		1.36.02213	Hexagon head screw M8 x 25 mm	3

Tools

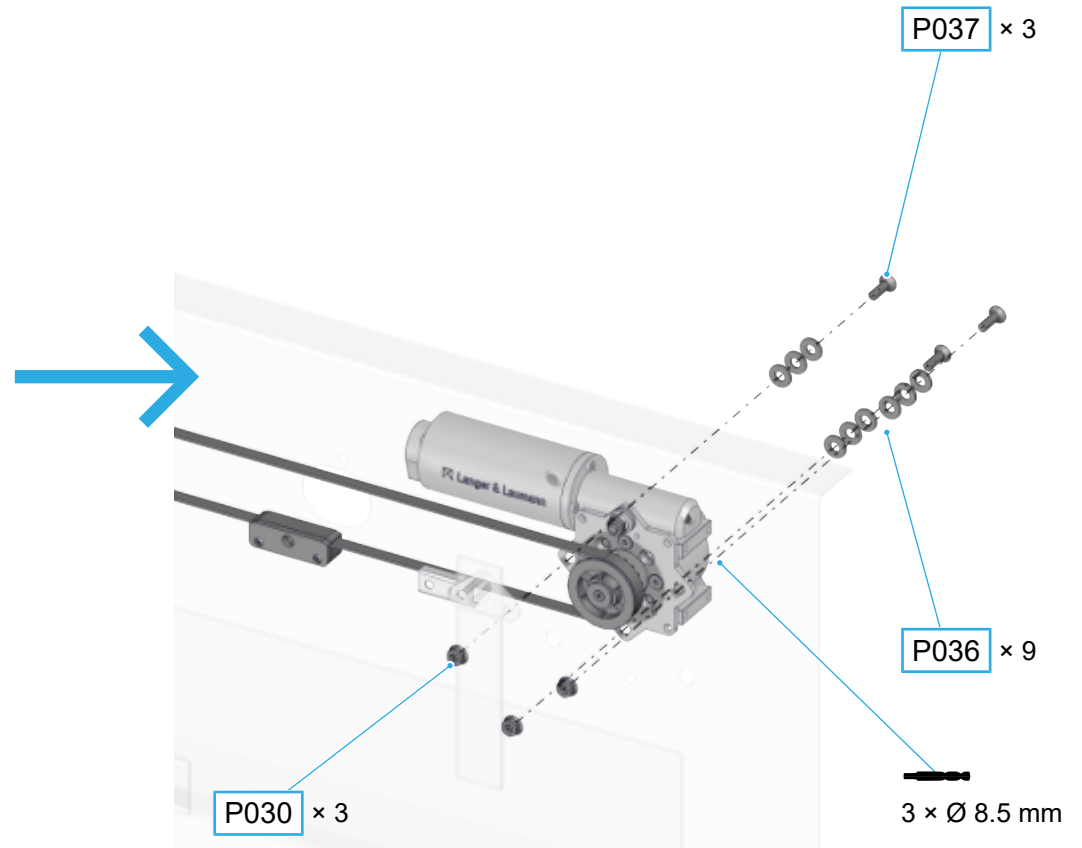
Pos.	Symbol	Description
T010		Phillips screwdriver
T113		Combination wrench, size 13
T205.0		Allen key, size 5
T608.5		Drill bit, Ø 8.5 mm

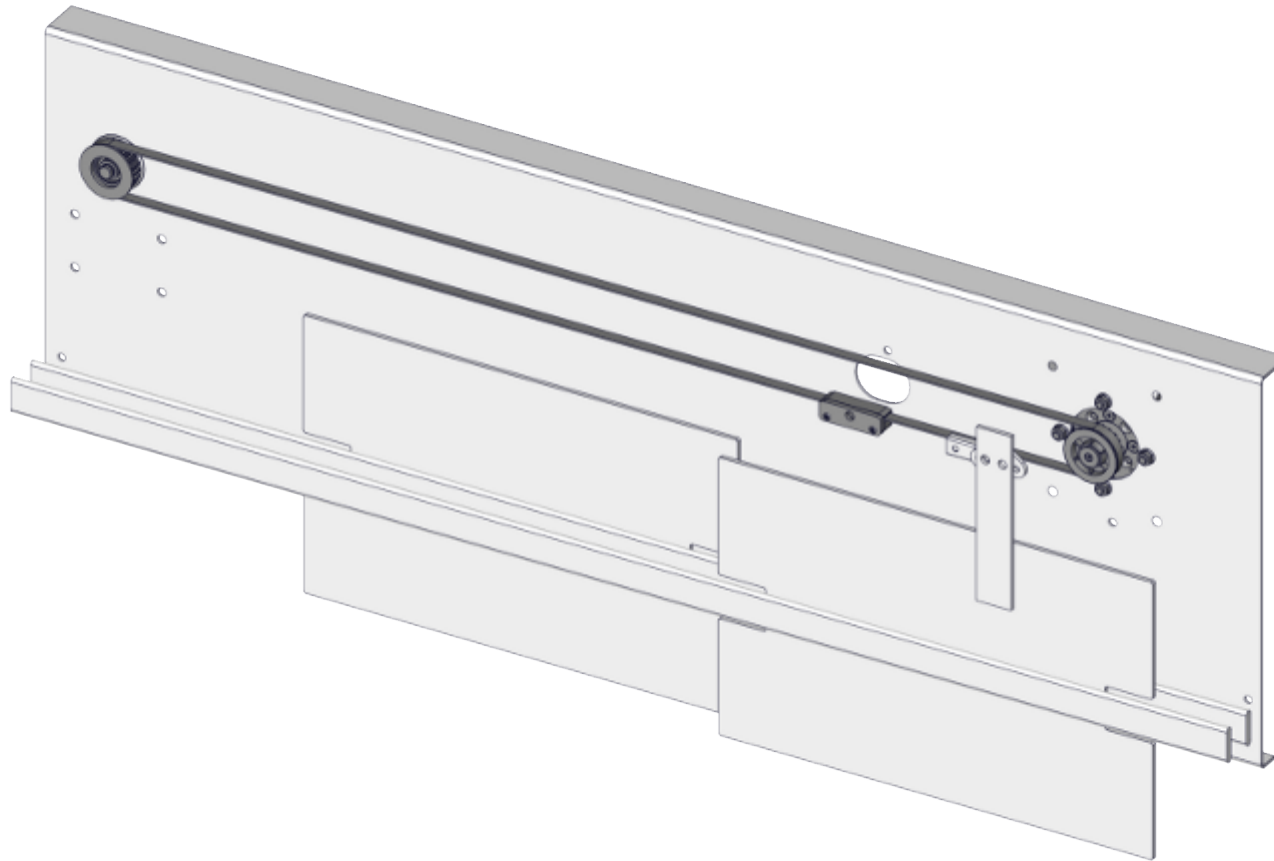






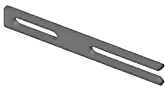
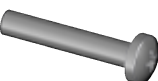
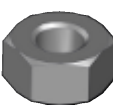
The timing belt is tensioned by the rotation of the motor bracket. The fastening supplements the fastening in section 7.1.





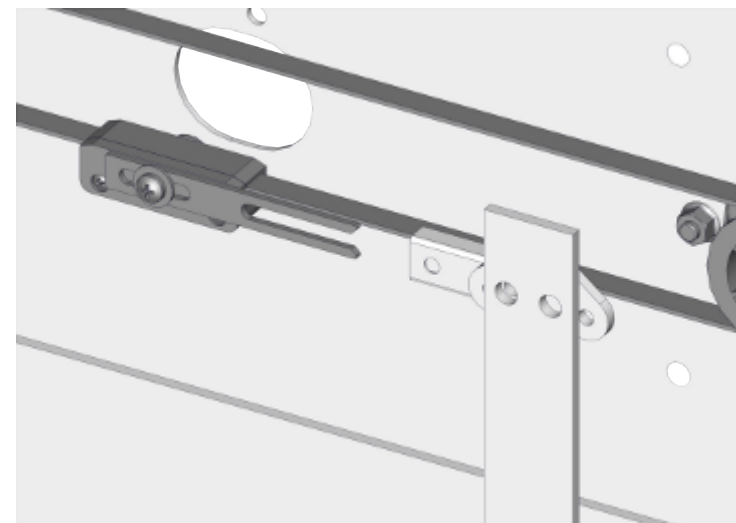
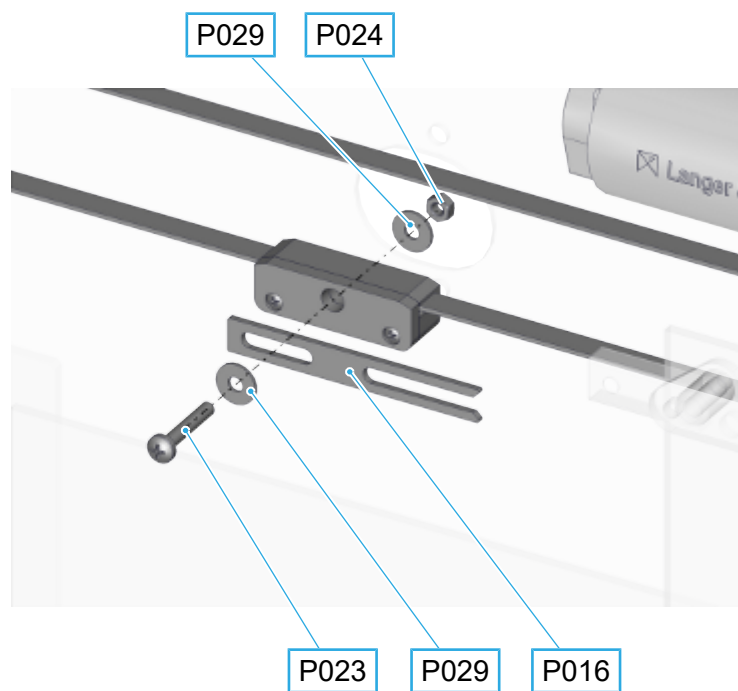
7.4 Connecting the timing belt lock to the skate

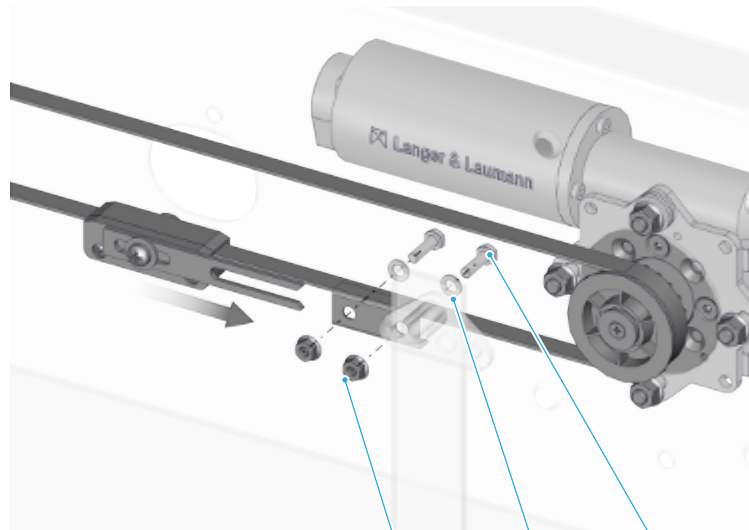
Components

Pos.	Illustration	Item number	Description	Quantity
P016		1.20.60501	Plate	1
P023		1.36.00185	Button head screw M6 × 35 mm	1
P024		1.36.00200	Nut M6	1
P029		1.36.00450	Washer M8	2
P031		1.36.00502	Nut M6	2
P035		1.36.00925	Mushroom head square neck screw M6 × 20 mm	2
P038		1.36.05611	Washer M6	2

Tools

Pos.	Symbol	Description
T010	⊗	Phillips screwdriver
T110	⬡	Combination wrench, size 10





P031

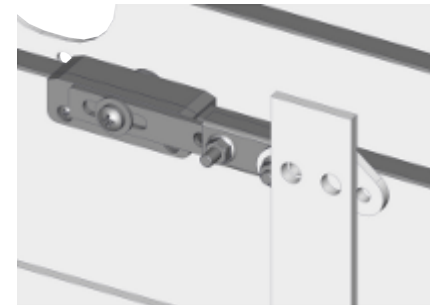
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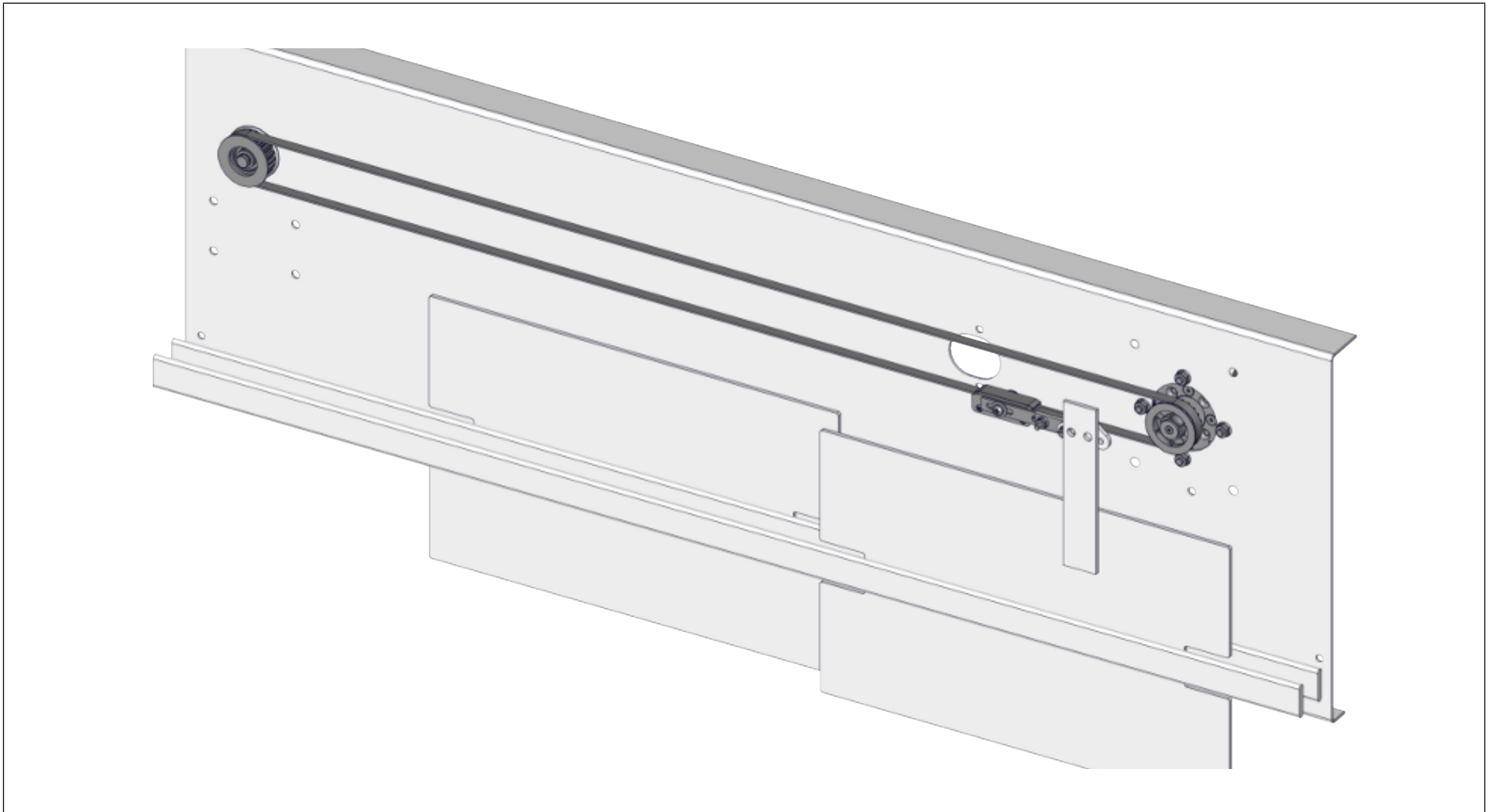
P038

× 2

P035

× 2





8 Assembly variant 2, rectangular motor plate

8.1 Mounting the motor and bracket on the door frame

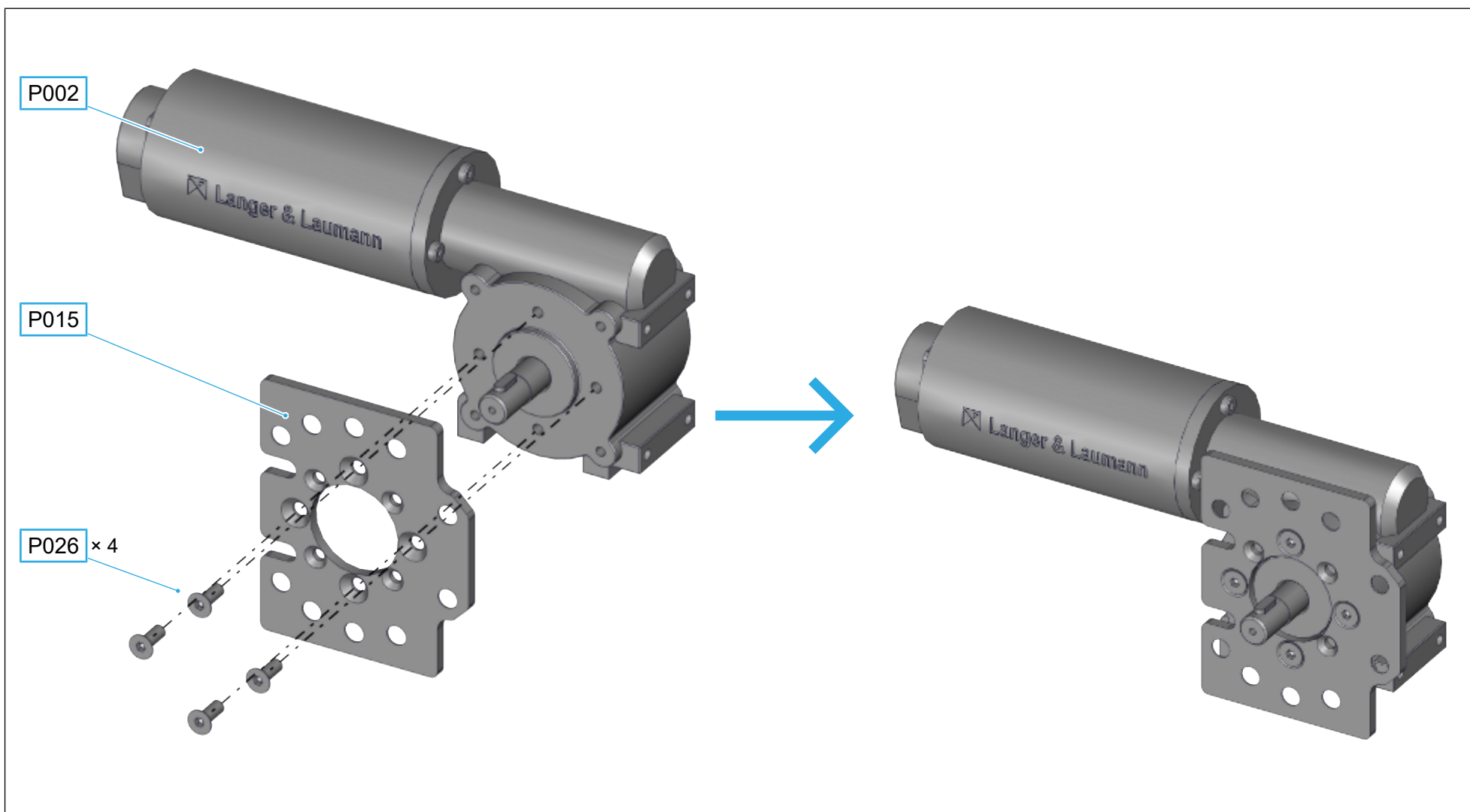
Components

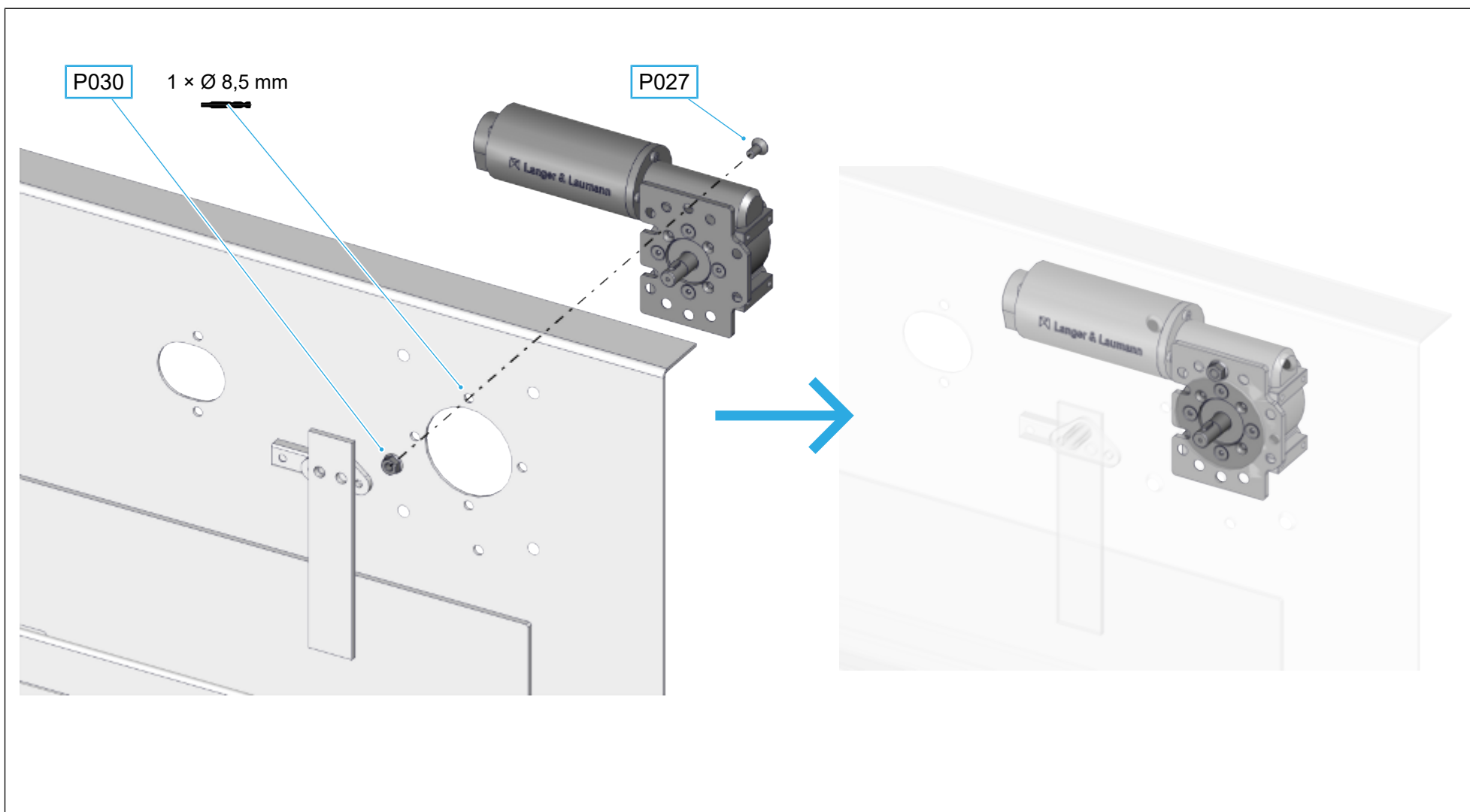
Pos.	Illustration	Item number	Description	Quantity
P002		8.20.400xx.xx	TSG motor	1
P013		1.20.60160	Timing belt pulley D = 56 mm, 8M	1
P015		1.20.60400	L-shaped bracket	1
P025		1.36.00332	Countersunk screw M4 × 10 mm	1
P026		1.36.00360	Countersunk screw M6 × 16 mm	4
P027		1.36.00375	Countersunk screw M8 × 16 mm	1

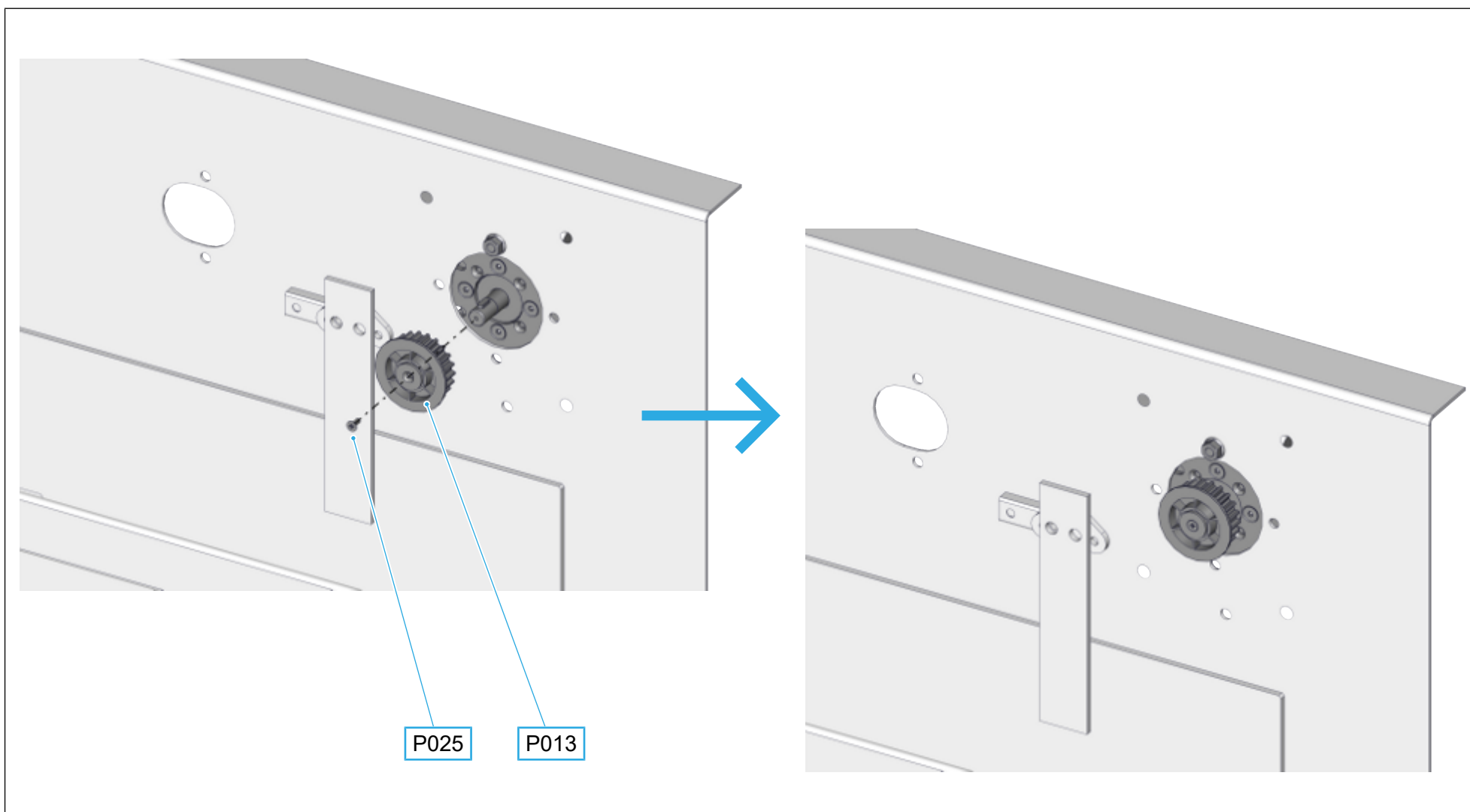
Pos.	Illustration	Item number	Description	Quantity
P030		1.36.00501	Nut M8	1

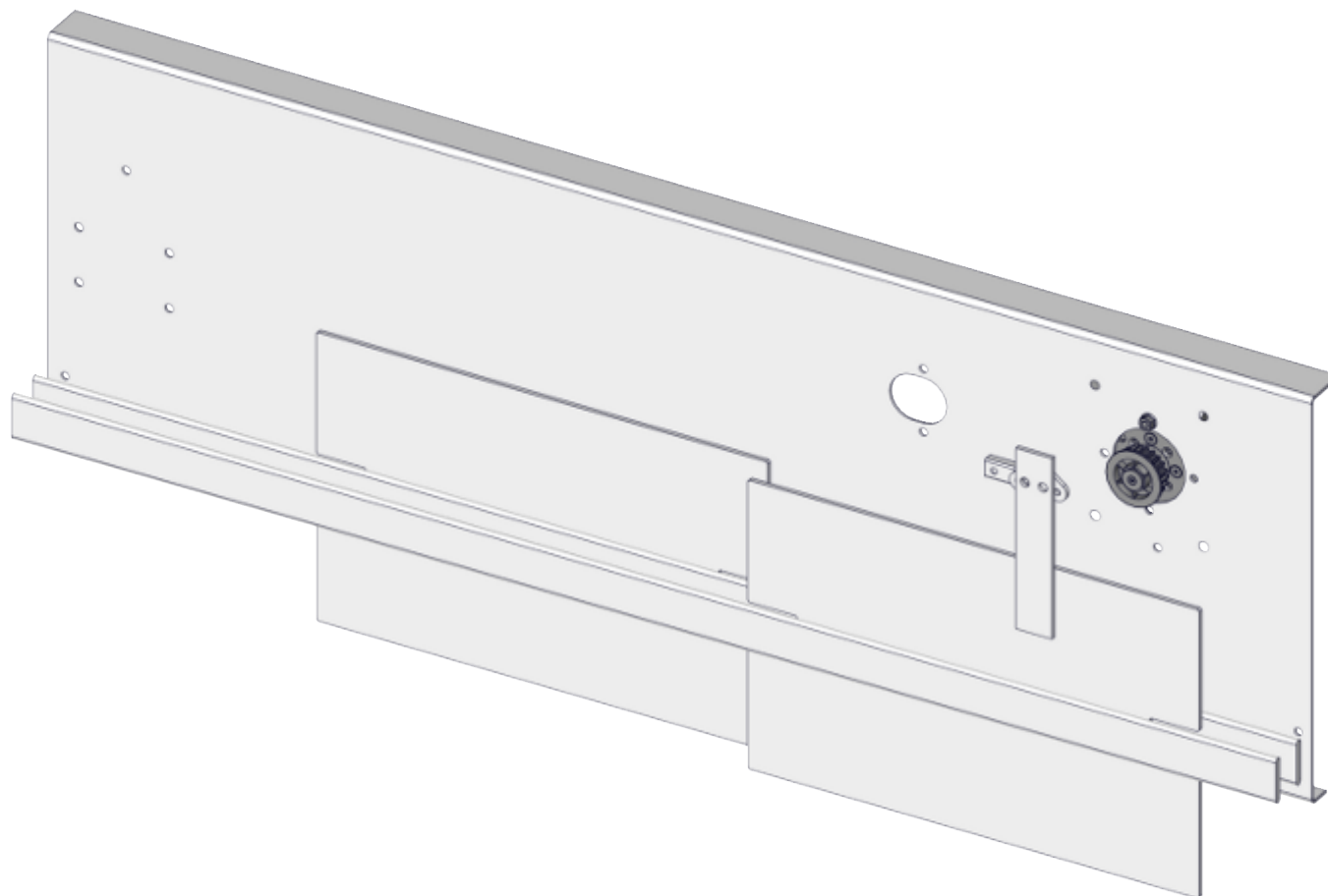
Tools

Pos.	Symbol	Description
T010		Phillips screwdriver
T113		Combination wrench, size 13
T204.0		Allen key, size 4
T205.0		Allen key, size 5
T608.5		Drill bit, Ø 8.5 mm









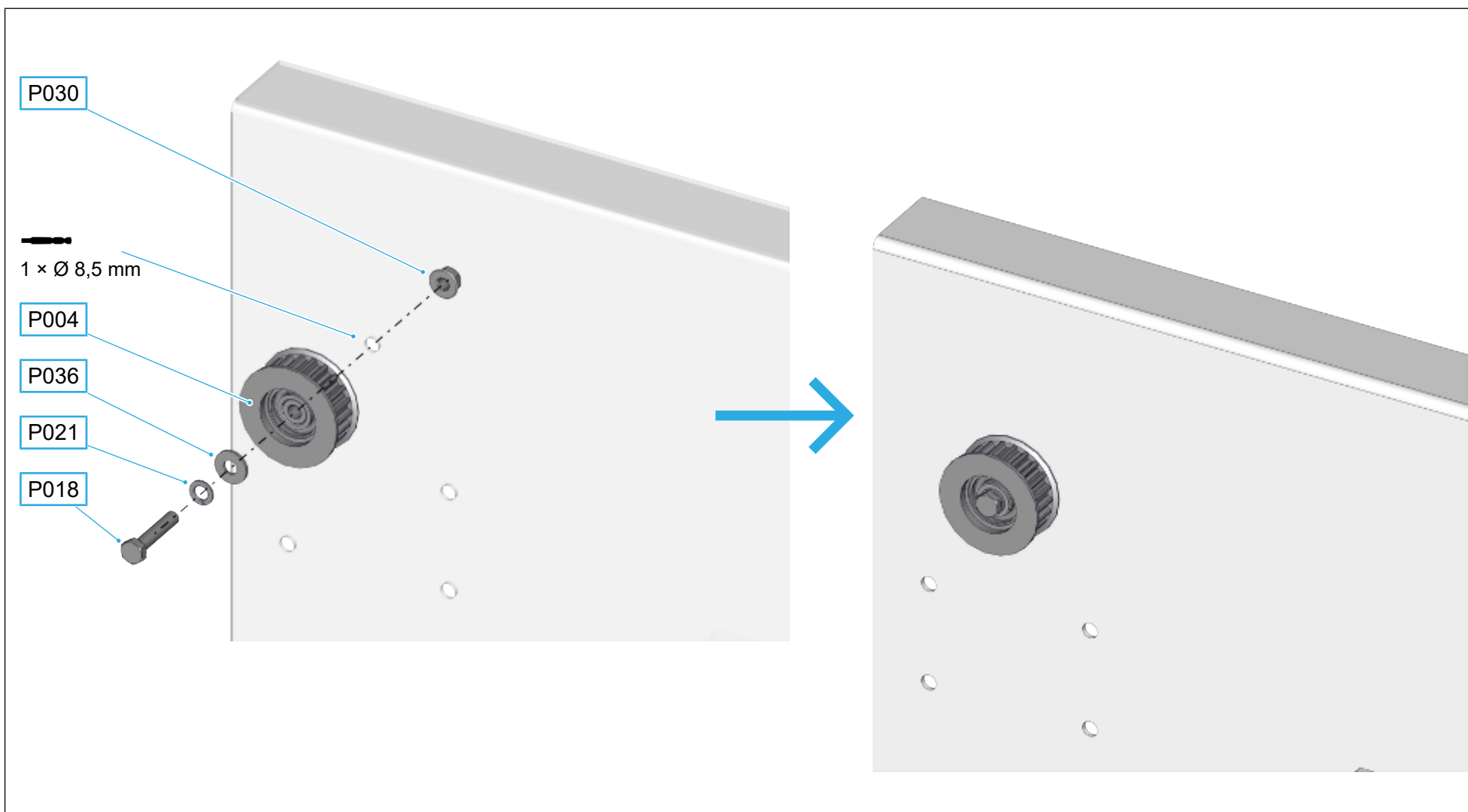
8.2 Mounting the deflection pulley on the door frame

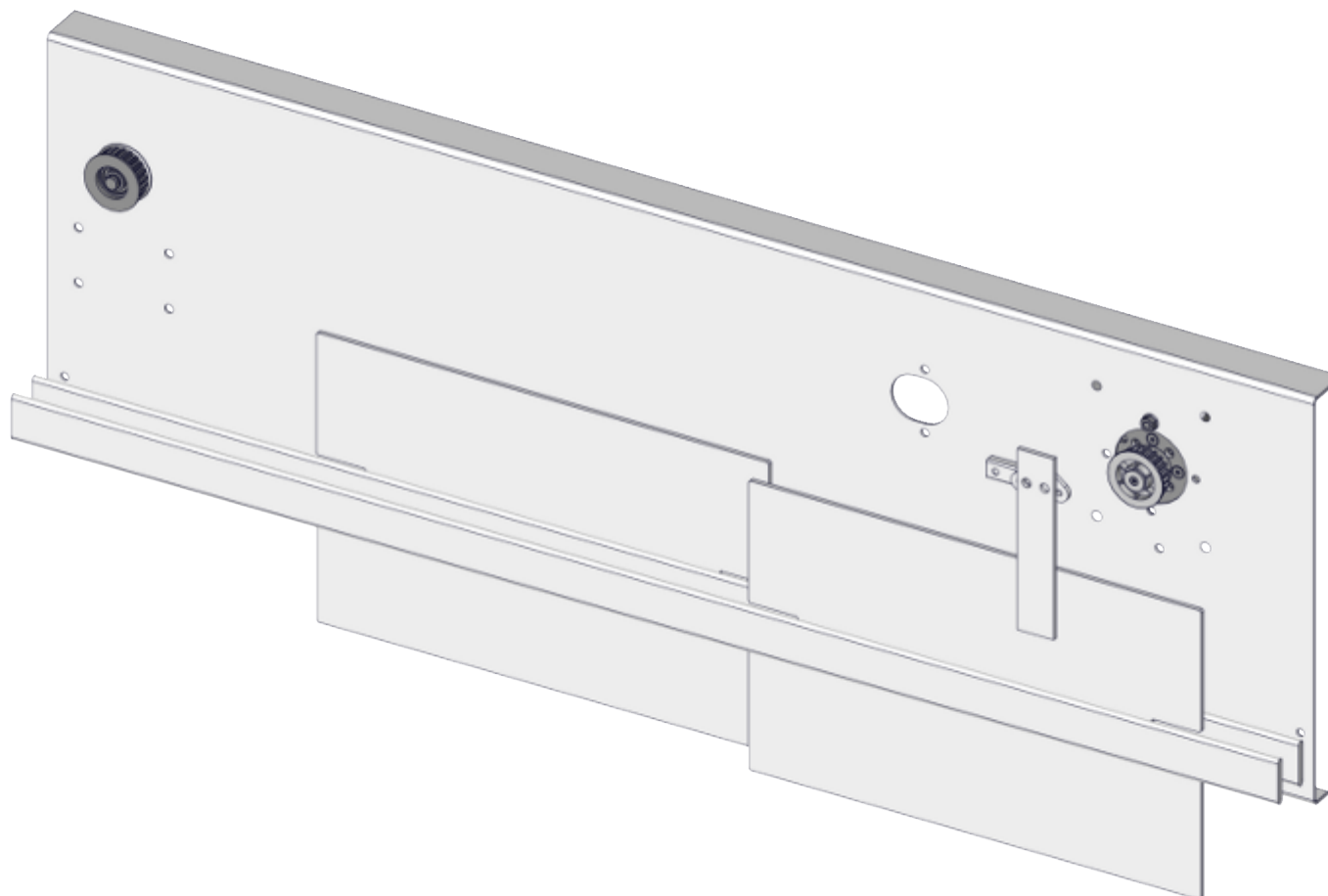
Components

Pos.	Illustration	Item number	Description	Quantity
P004		1.20.60003	Deflection pulley D = 56 mm, 8M	1
P018		1.36.00115	Hexagon head screw M8 × 40 mm	1
P021		1.36.00169	Spring washer M8	1
P030		1.36.00501	Nut M8	1
P036		1.36.01035	Washer M8	1

Tools

Pos.	Symbol	Description
T113		Combination wrench, size 13
T608.5		Drill bit, Ø 8.5 mm





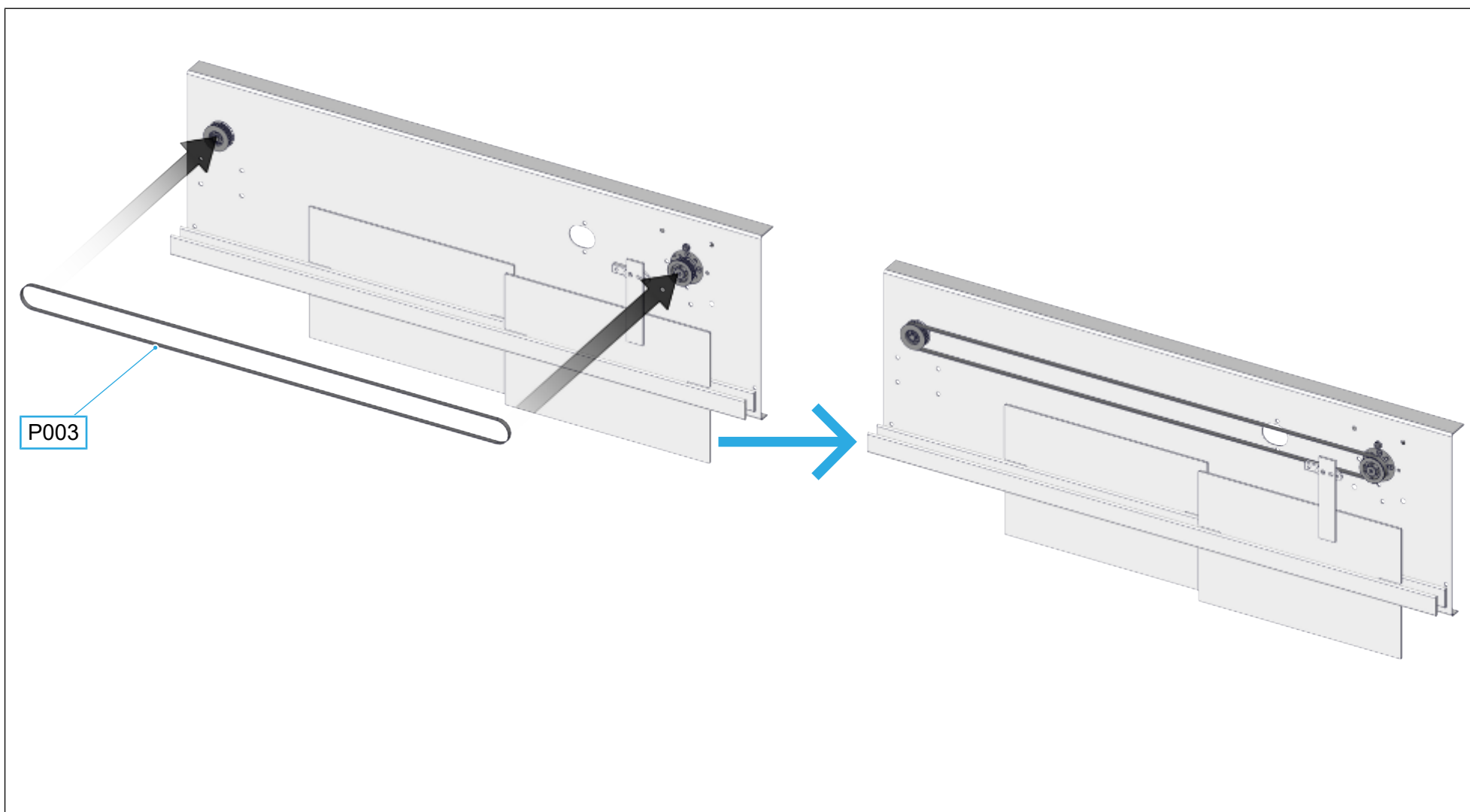
8.3 Mounting and tensioning the timing belt

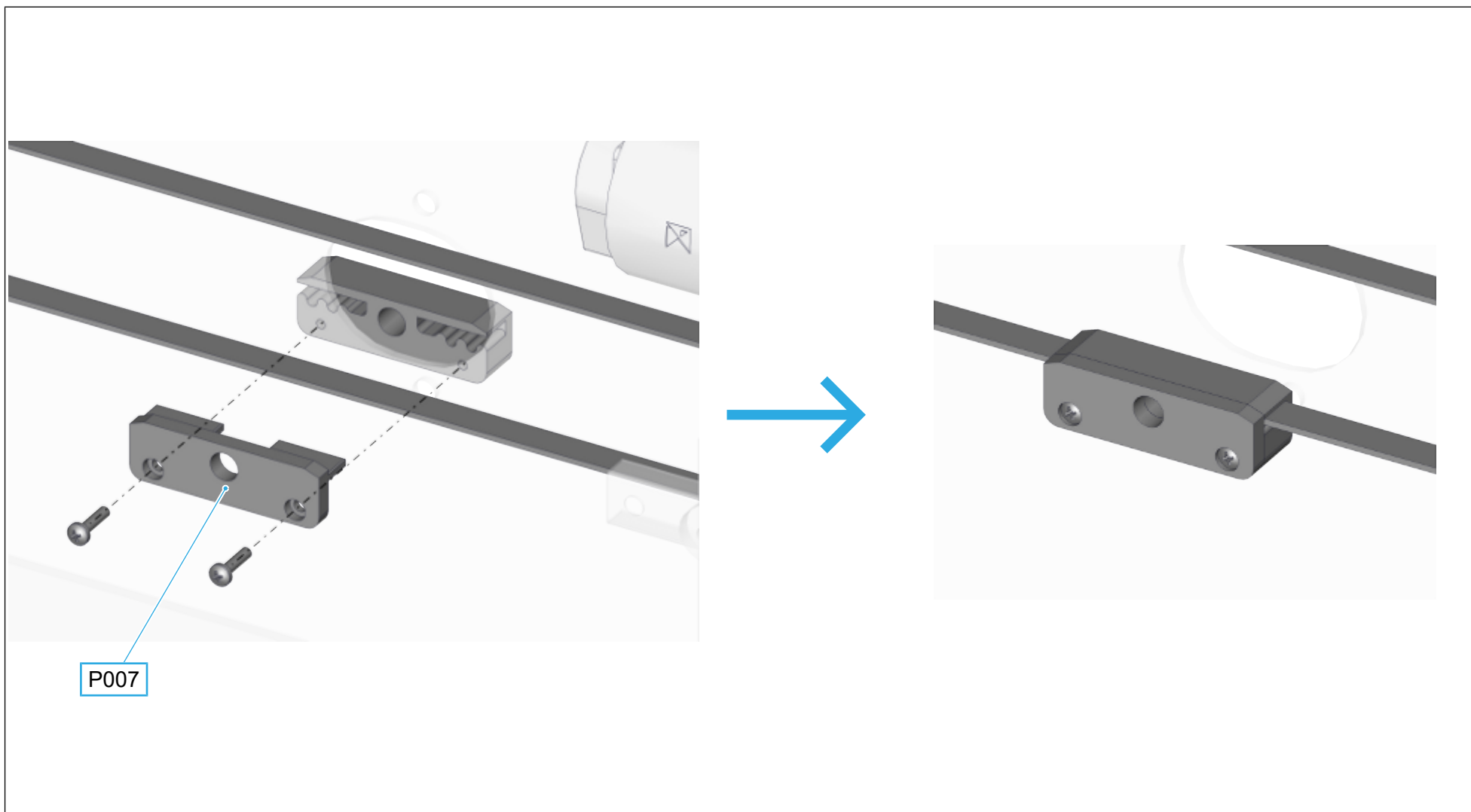
Components

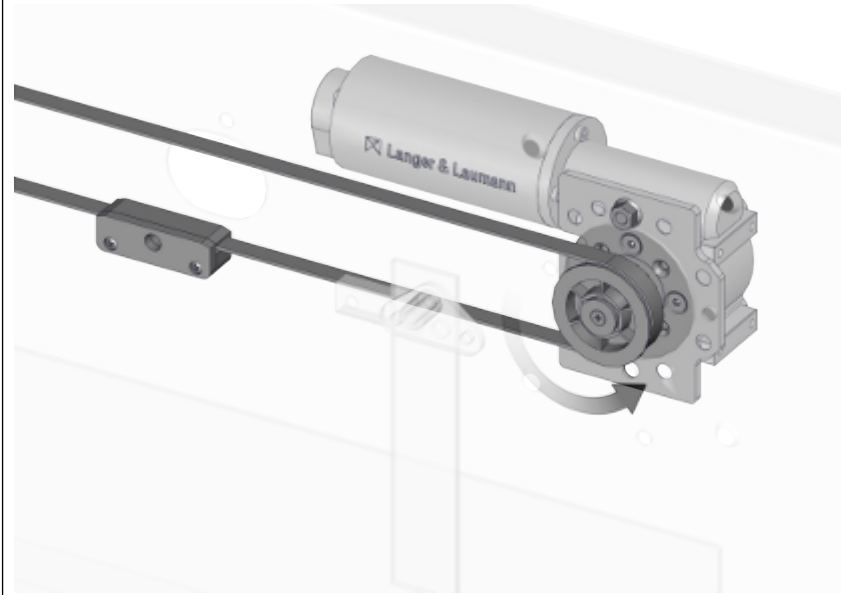
Pos.	Illustration	Item number	Description	Quantity
P003		x.20.xxxxx.xx	Timing belt 8M	1
P007		1.20.60006	Timing belt lock	1
P027		1.36.00375	Countersunk screw M8 × 16 mm	1
P030		1.36.00501	Nut M8	1

Tools

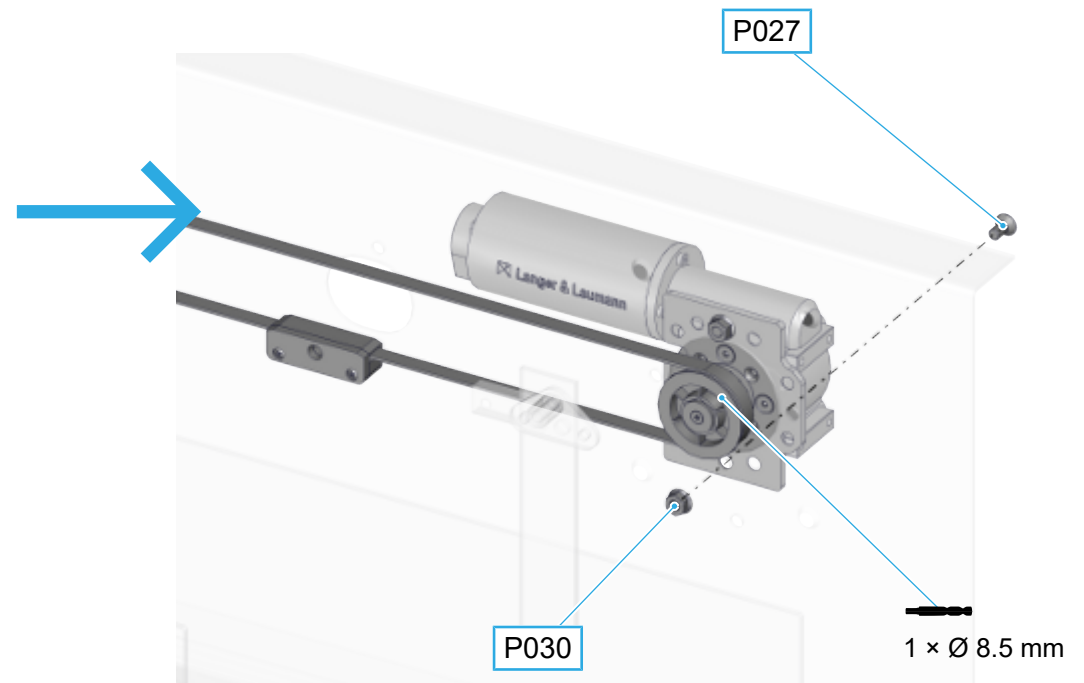
Pos.	Symbol	Description
T010		Phillips screwdriver
T113		Combination wrench, size 13
T205.0		Allen key, size 5
T608.5		Drill bit, Ø 8.5 mm

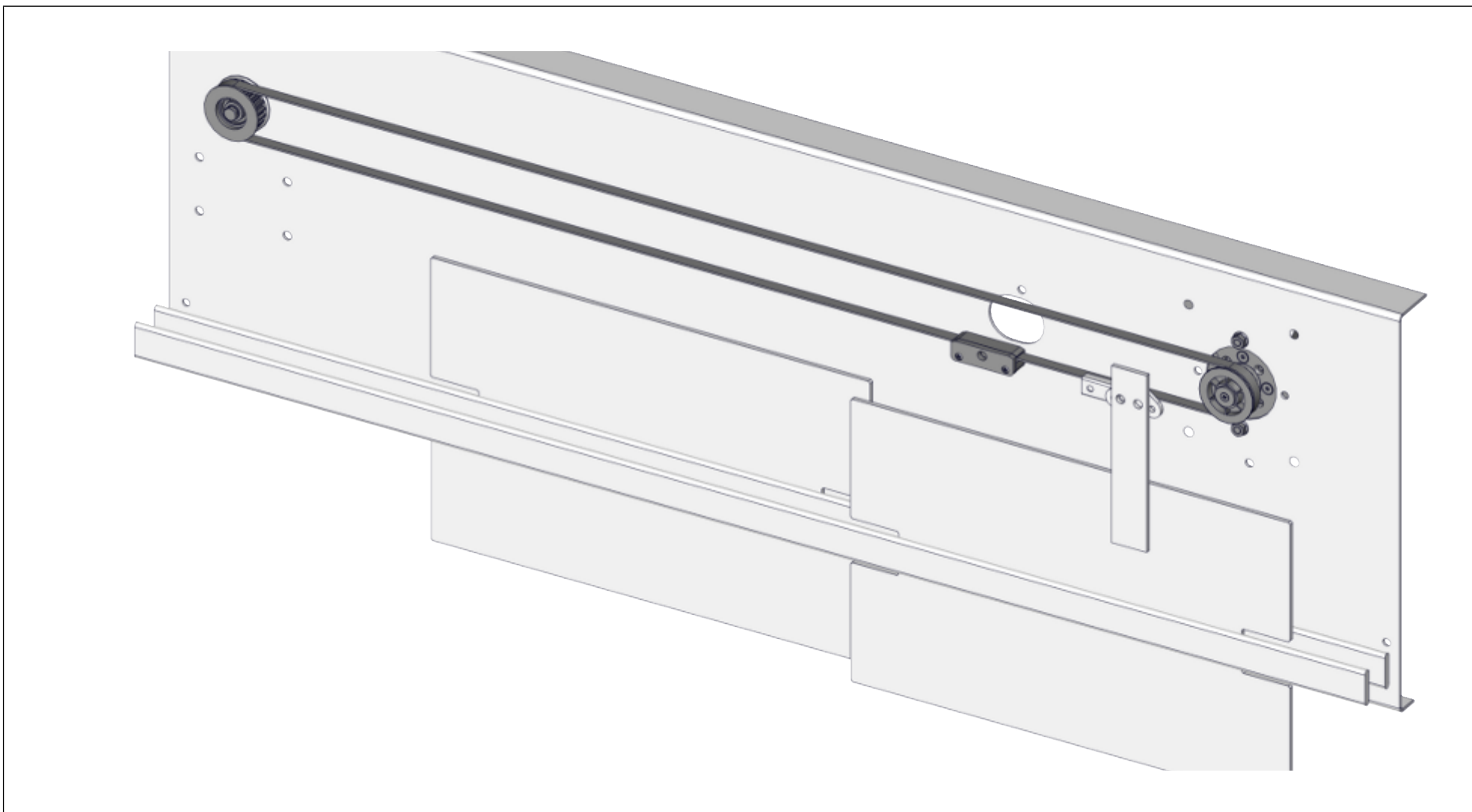






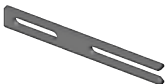
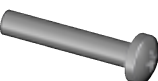
The timing belt is tensioned by the rotation of the motor bracket. The fastening supplements the fastening in section 8.1.





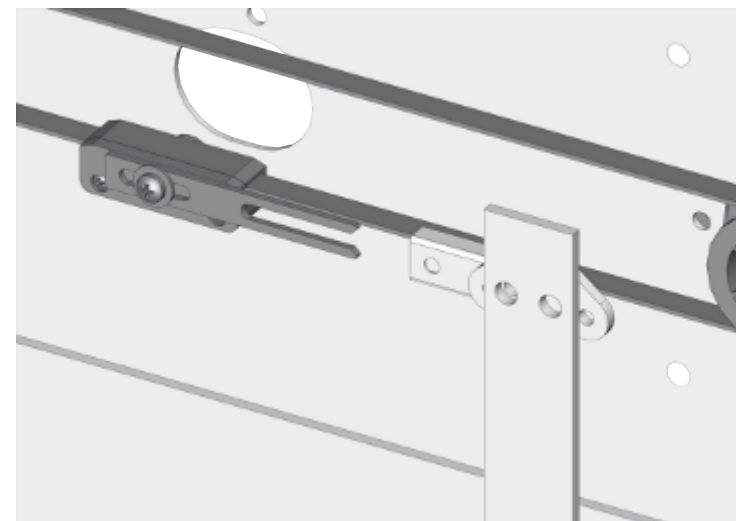
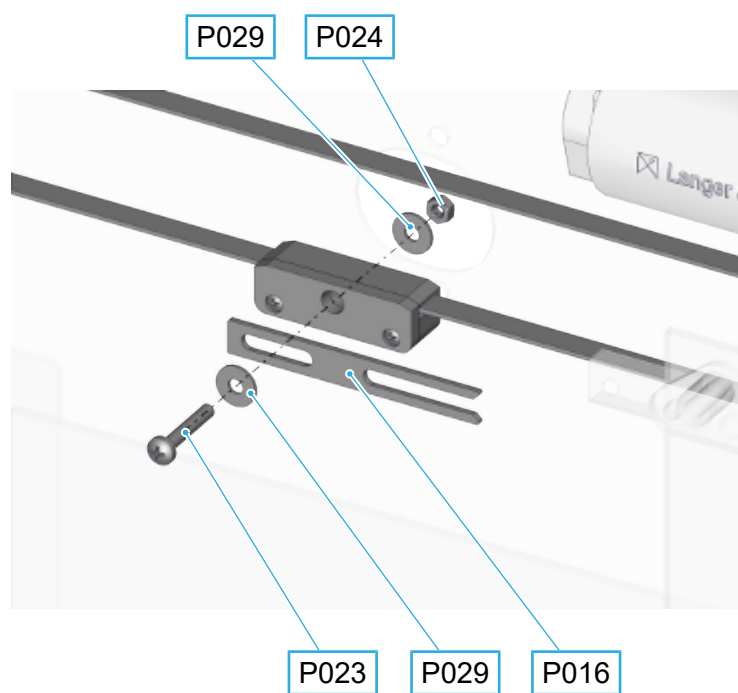
8.4 Connecting the timing belt lock to the skate

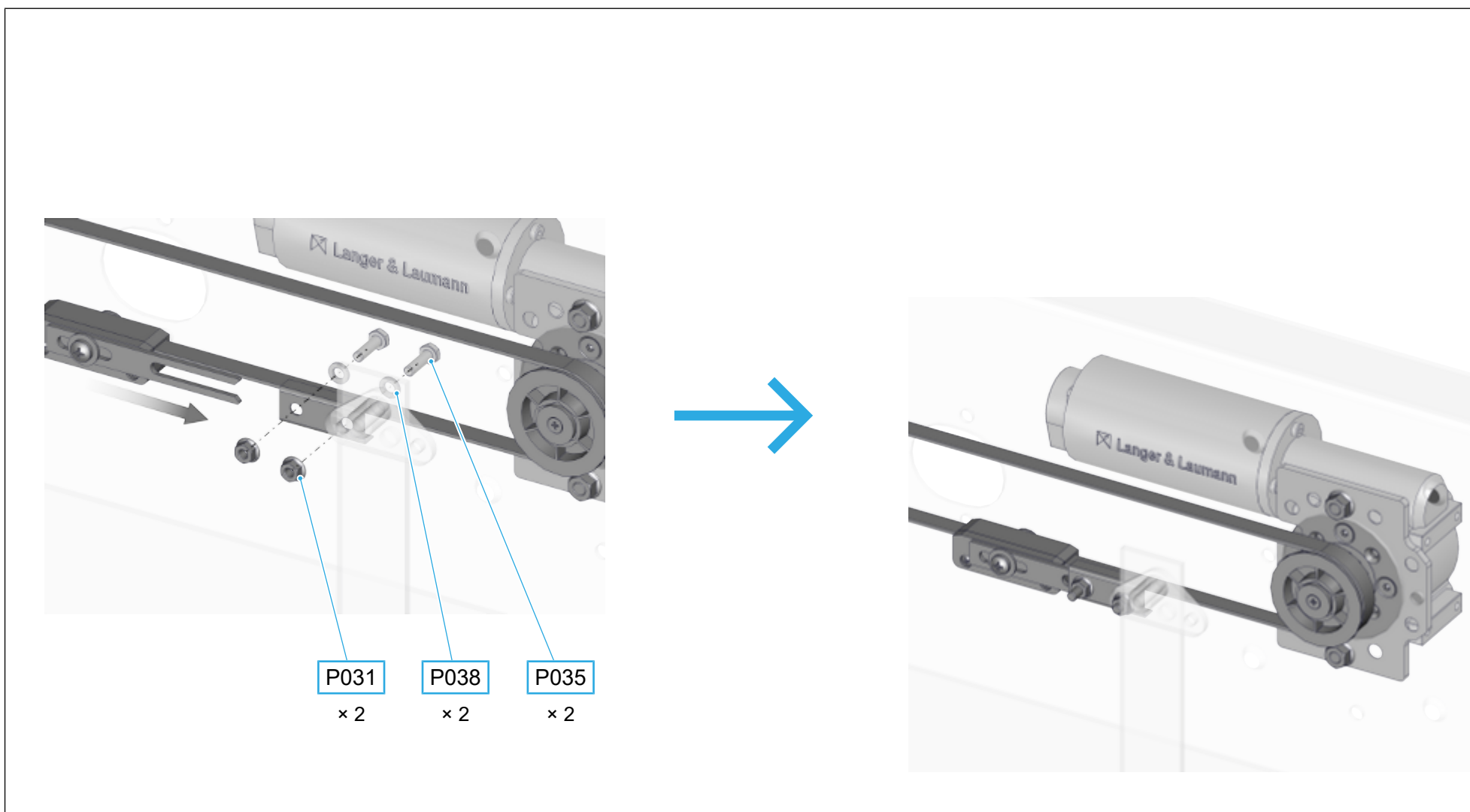
Components

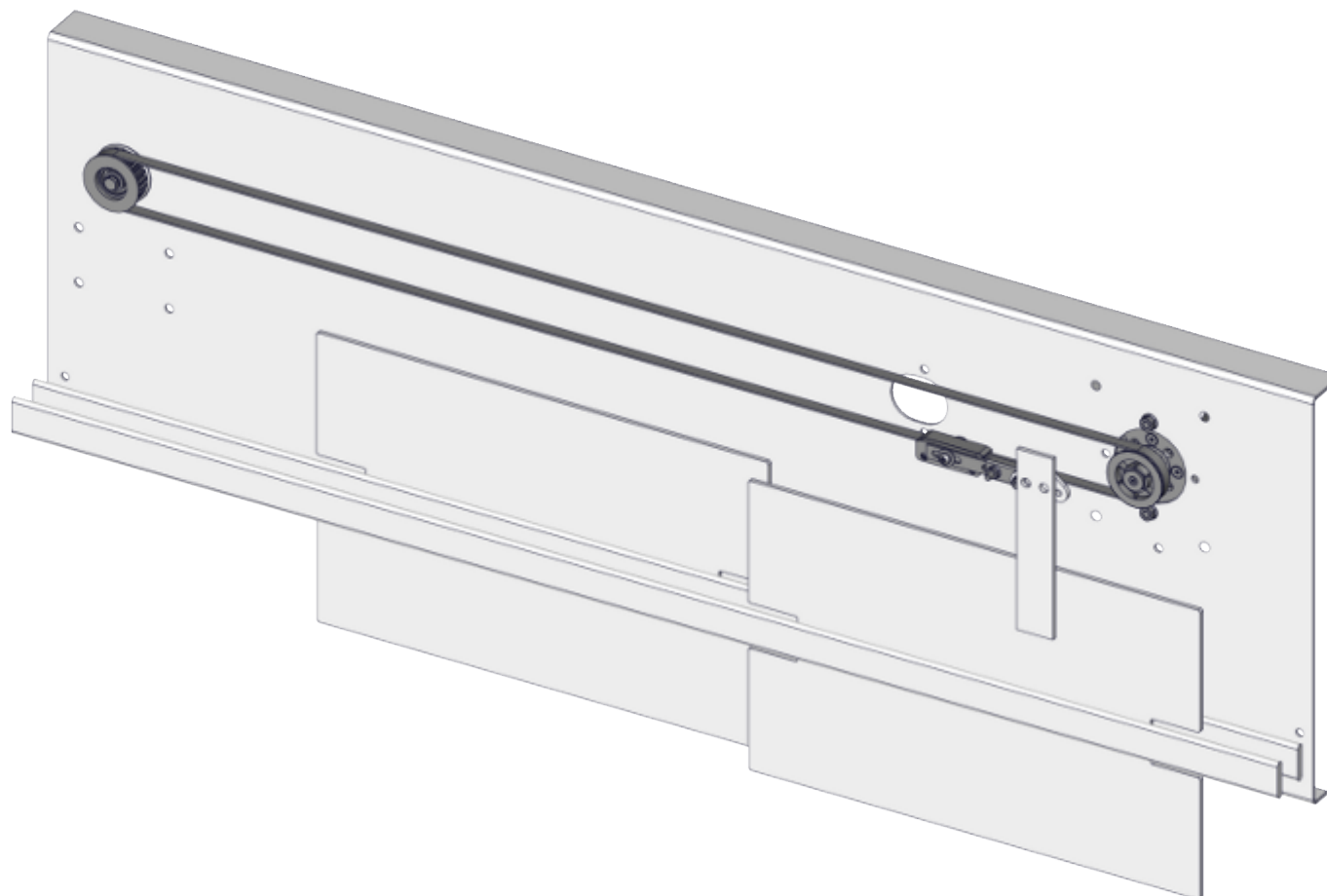
Pos.	Illustration	Item number	Description	Quantity
P016		1.20.60501	Plate	1
P023		1.36.00185	Button head screw M6 × 35 mm	1
P024		1.36.00200	Nut M6	1
P029		1.36.00450	Washer M8	2
P031		1.36.00502	Nut M6	2
P035		1.36.00925	Mushroom head square neck screw M6 × 20 mm	2
P038		1.36.05611	Washer M6	2

Tools

Pos.	Symbol	Description
T010	⊗	Phillips screwdriver
T110	⬡	Combination wrench, size 10



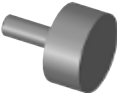


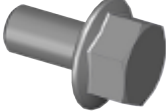


9 Assembly variant 3, with TSG fittings set

9.1 Mounting the bracket and motor on the door frame

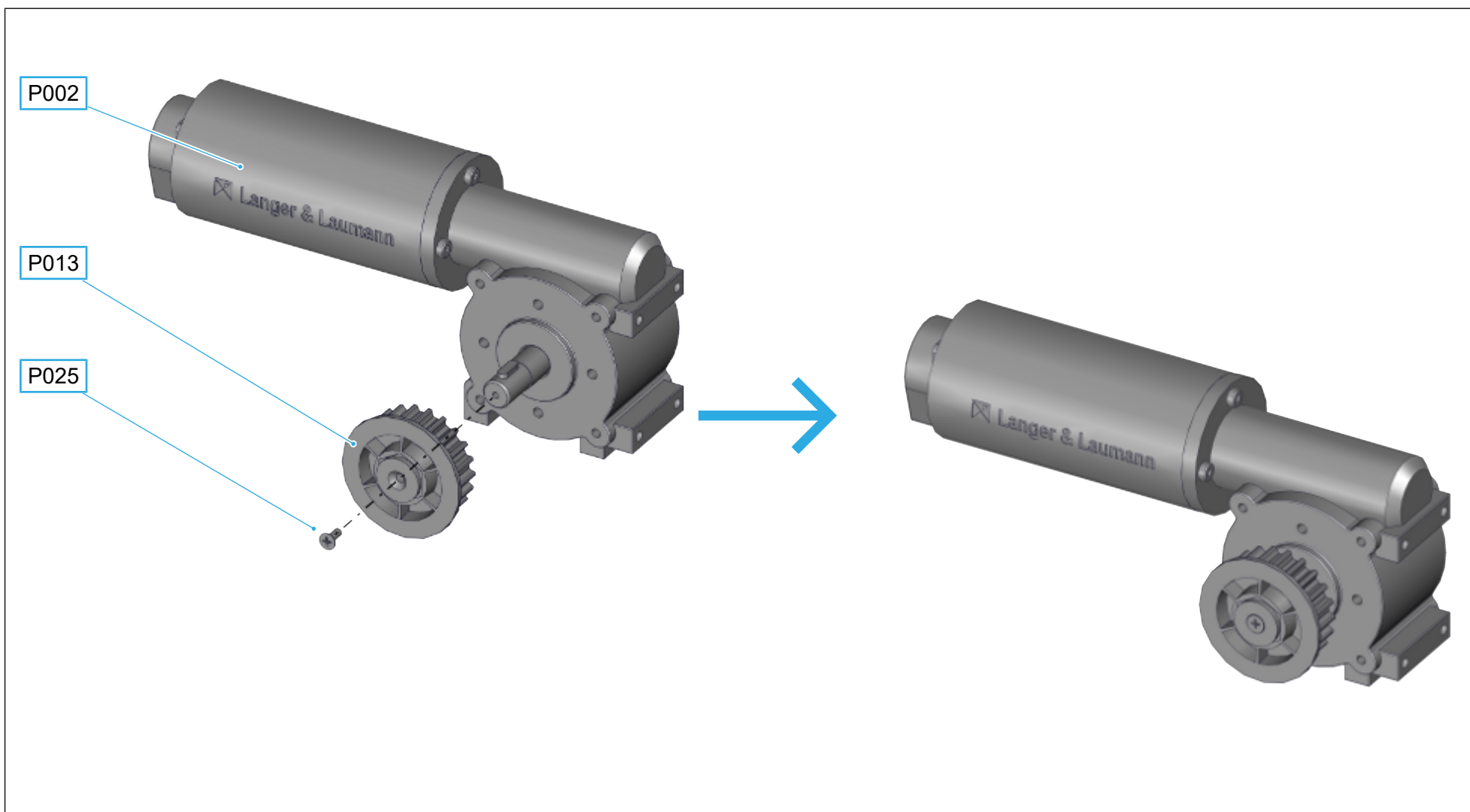
Components

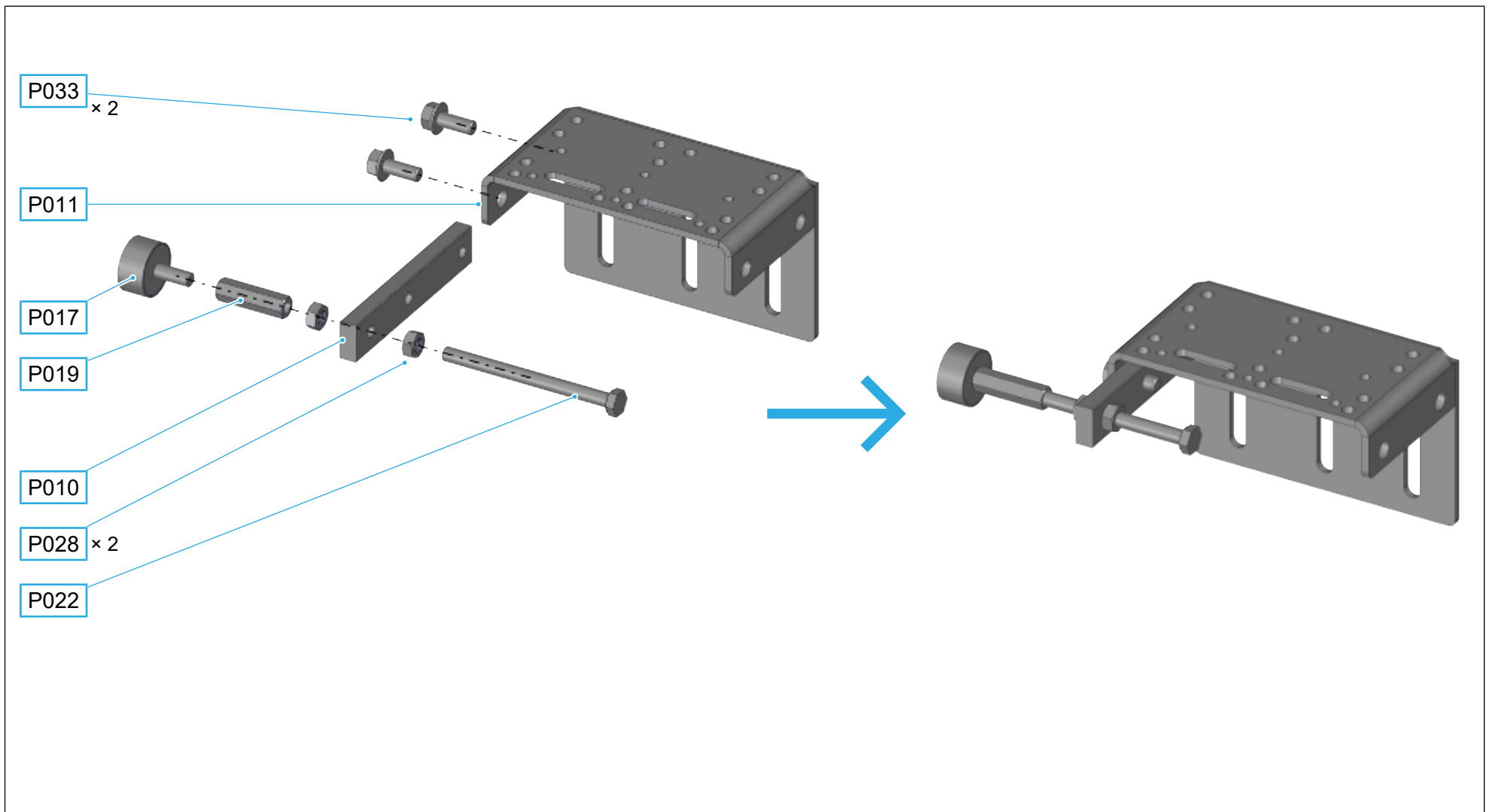
Pos.	Illustration	Item number	Description	Quantity
P002		8.20.400xx.xx	TSG motor	1
P010		1.20.60030	Buffer (plate) bracket	1
P011		1.20.60040	L-shaped bracket	1
P013		1.20.60160	Timing belt pulley D = 56 mm, 8M	1
P017		1.20.91120	Bumper D = 30 mm, round	1
P019		1.36.00121	Spacer M8 × 40 mm	1

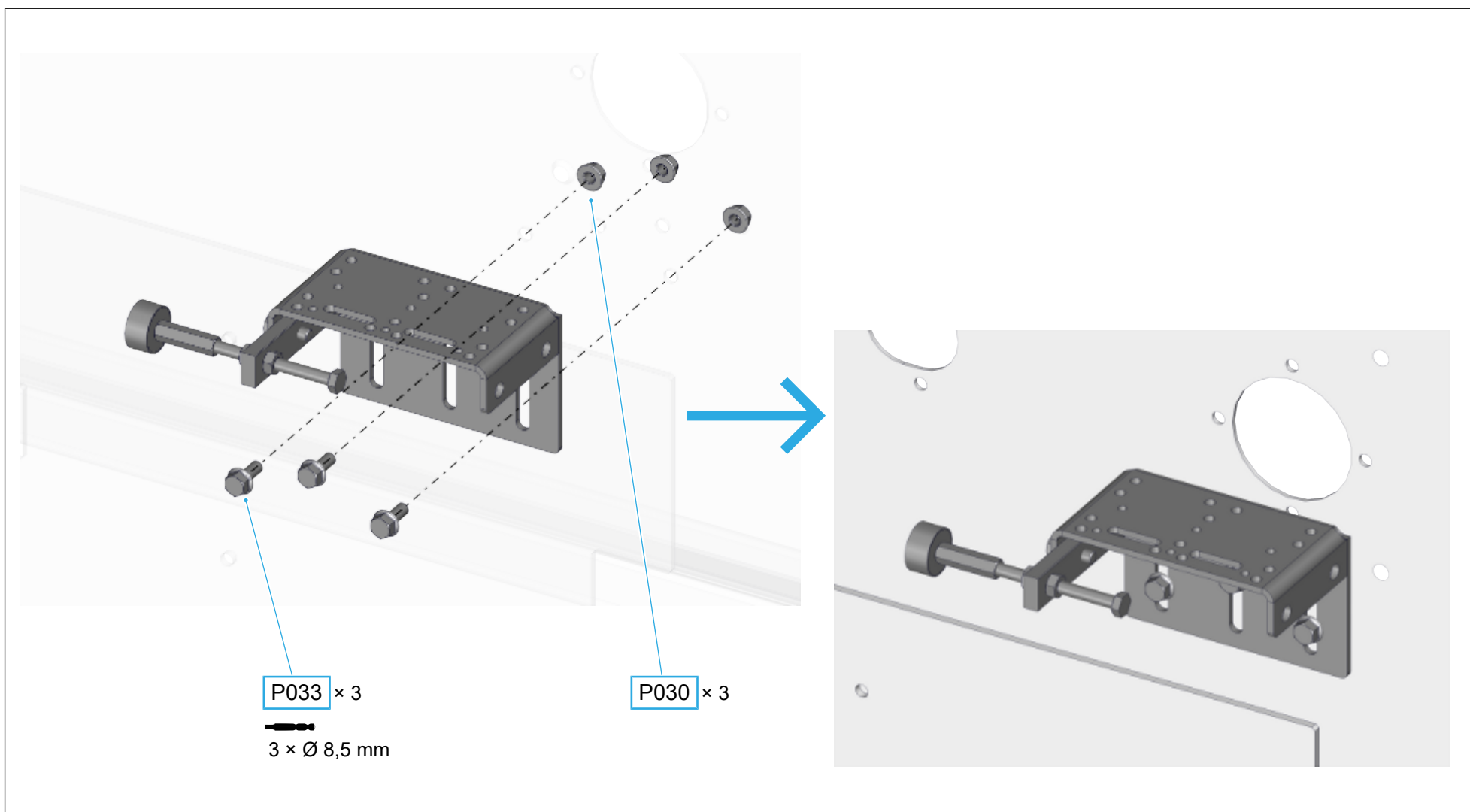
Pos.	Illustration	Item number	Description	Quantity
P020		1.36.00135	Locking screw M6 × 12 mm	4
P022		1.36.00177	Hexagon head screw M8 × 100 mm	1
P025		1.36.00332	Countersunk screw M4 × 10 mm	1
P026		1.36.00360	Countersunk screw M6 × 16 mm	4
P028		1.36.00430	Nut M8	2
P030		1.36.00501	Nut M8	3
P033		1.36.00720	Locking screw M8 × 20 mm	5

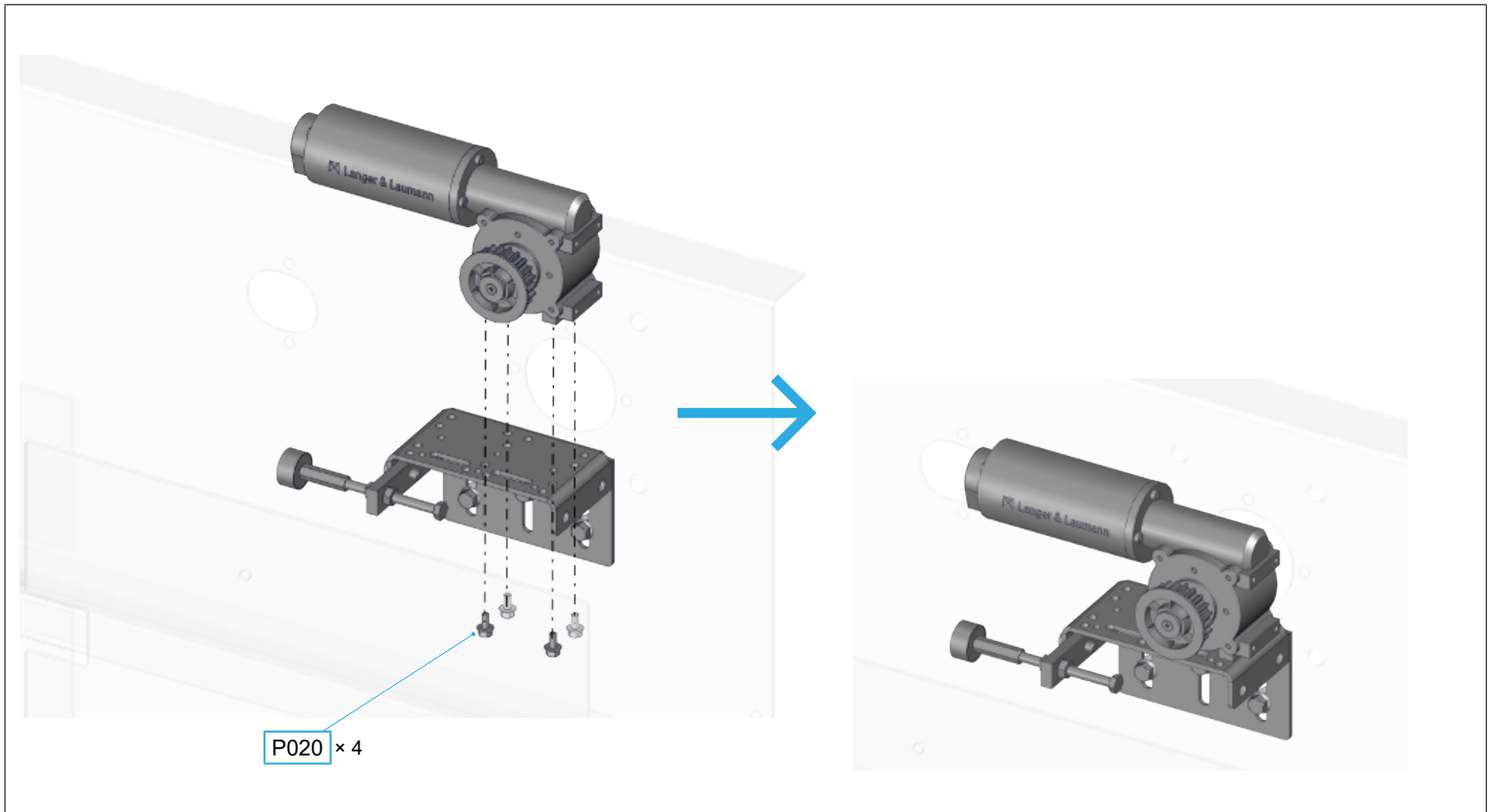
Tools

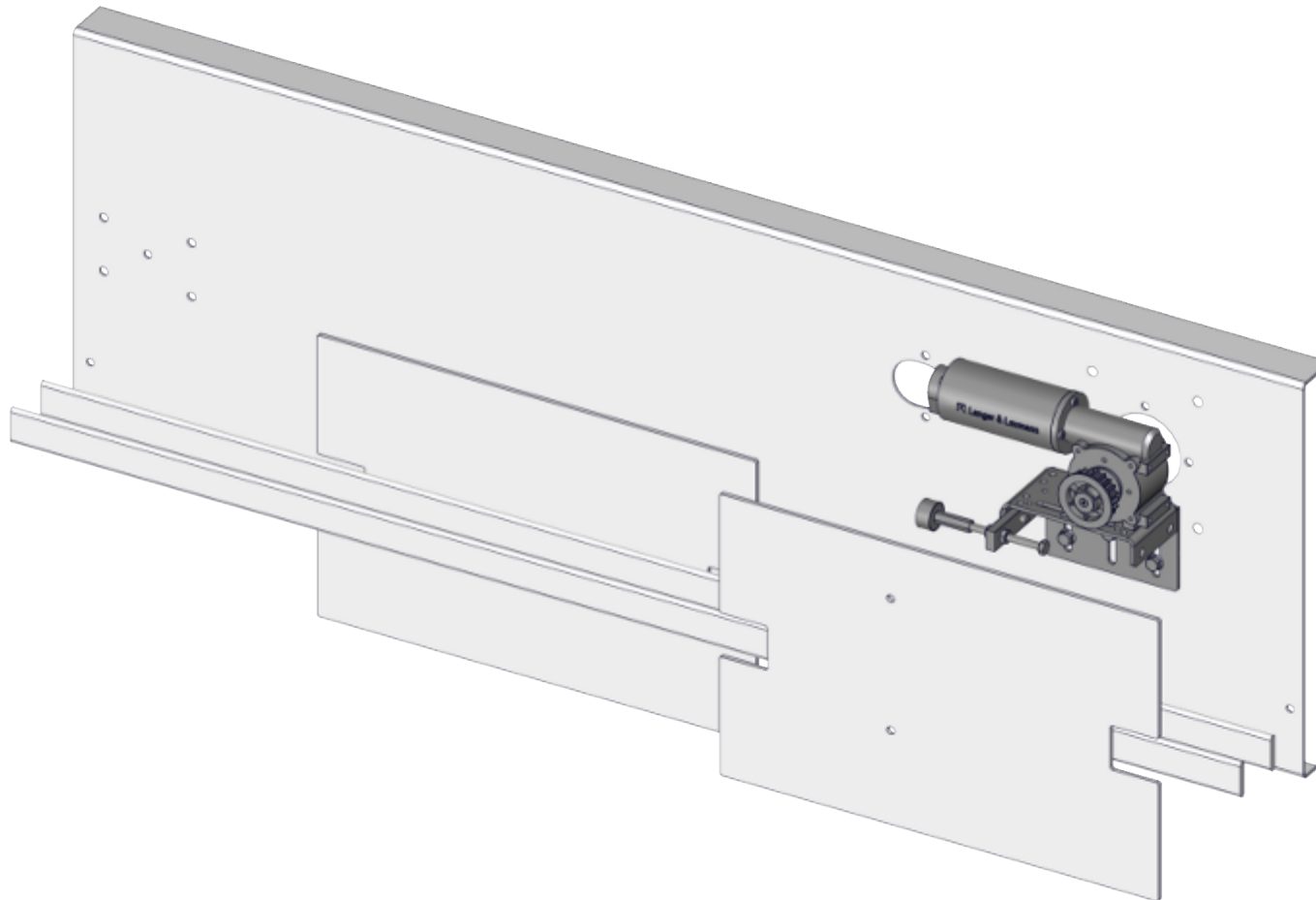
Pos.	Symbol	Description
T010		Phillips screwdriver
T110		Combination wrench, size 10
T111		Combination spanner, size 11
T113		Combination wrench, size 13
T608.5		Drill bit, Ø 8.5 mm





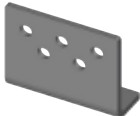
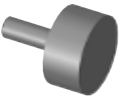






9.2 Mounting the deflection (return) on the door frame

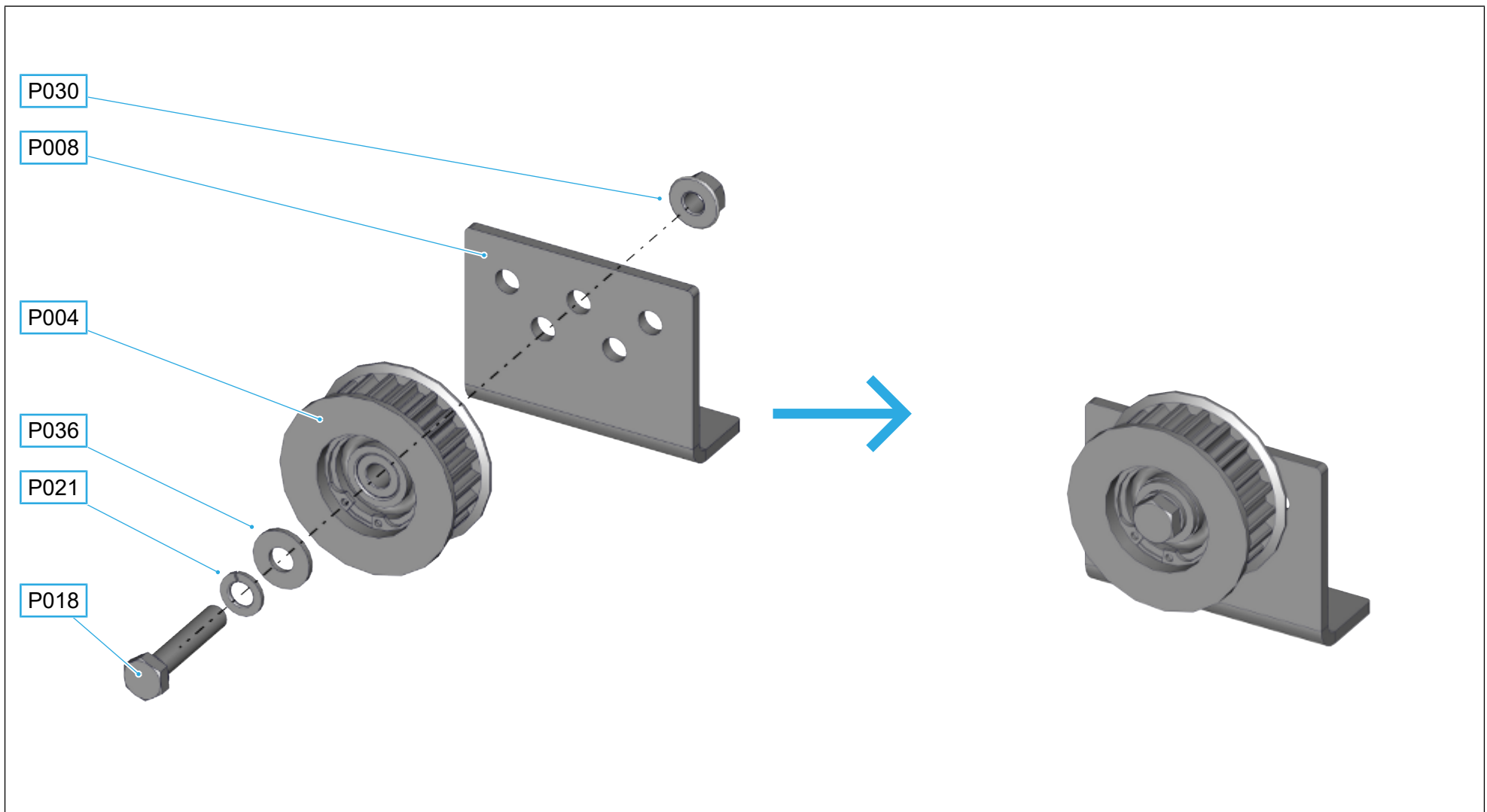
Components

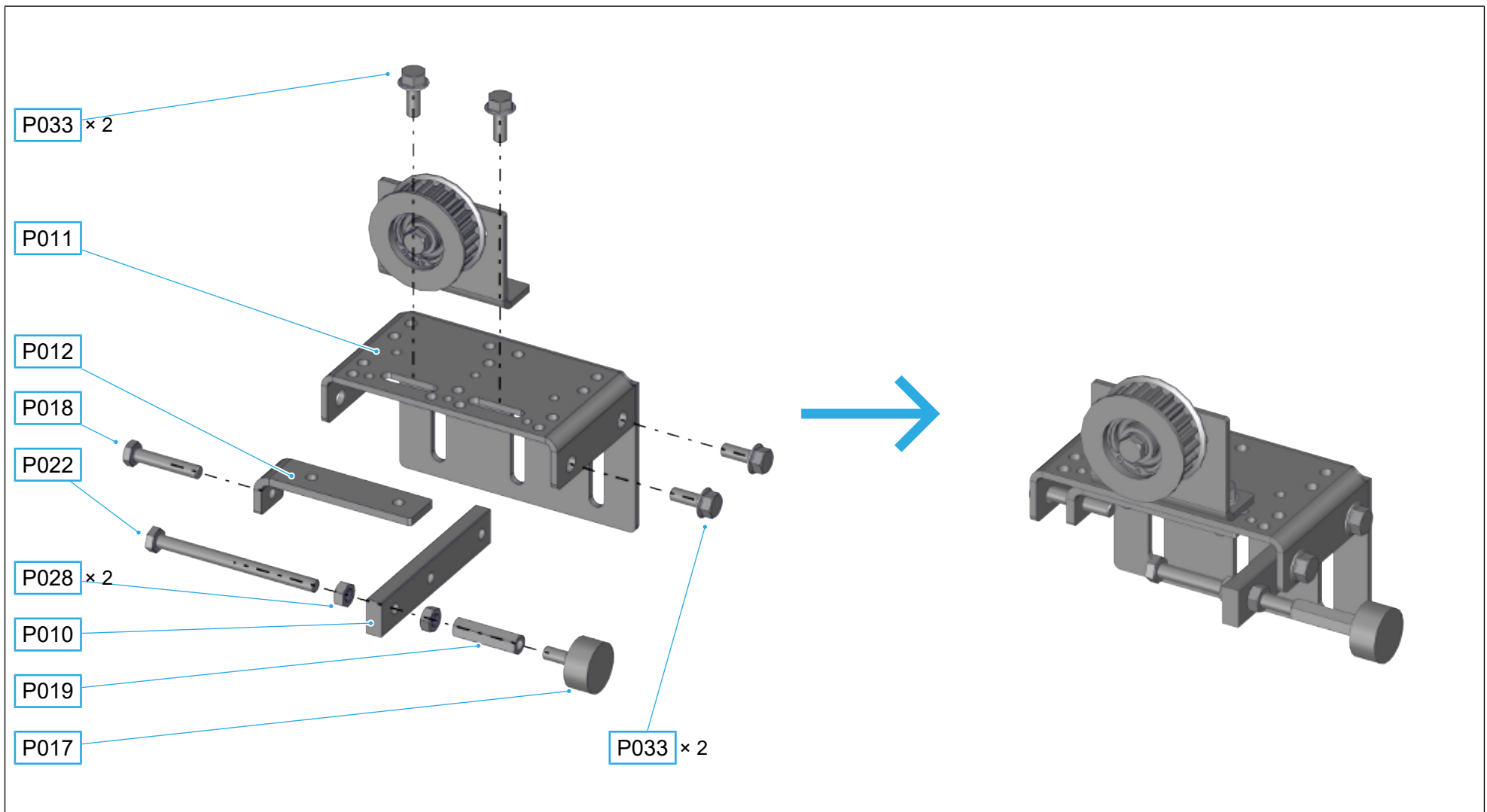
Pos.	Illustration	Item number	Description	Quantity
P004		1.20.60003	Deflection pulley D = 56 mm, 8M	1
P008		1.20.60013	L-shaped bracket	1
P010		1.20.60030	Buffer (plate) bracket	1
P011		1.20.60040	L-shaped bracket	1
P012		1.20.60110	L-shaped bracket	1
P017		1.20.91120	Bumper D = 30 mm, round	1
P018		1.36.00115	Hexagon head screw M8 × 40 mm	2

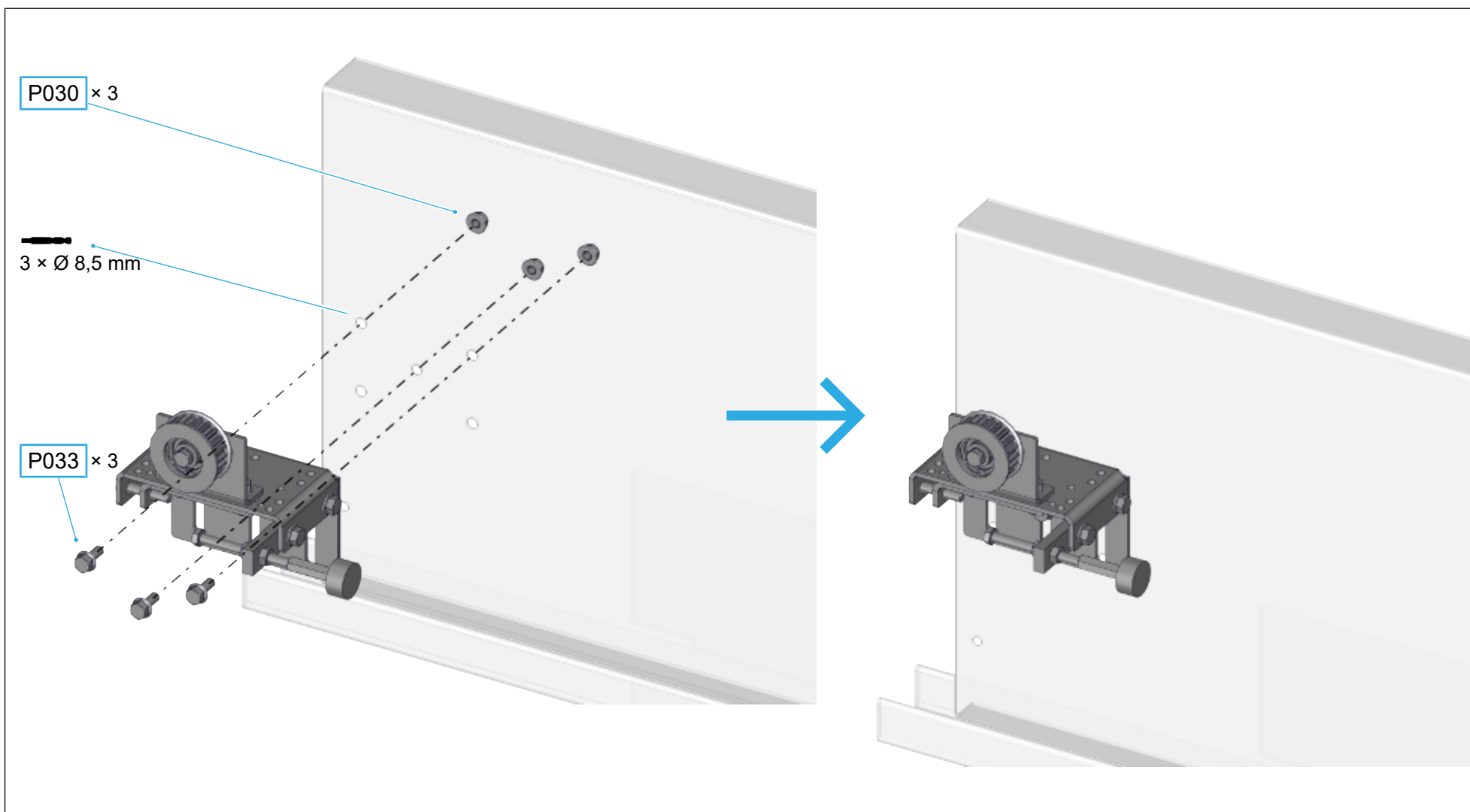
Pos.	Illustration	Item number	Description	Quantity
P019		1.36.00121	Spacer M8 × 40 mm	1
P021		1.36.00169	Spring washer M8	1
P022		1.36.00177	Hexagon head screw M8 × 100 mm	1
P028		1.36.00430	Nut M8	2
P030		1.36.00501	Nut M8	3
P033		1.36.00720	Locking screw M8 × 20 mm	7
P036		1.36.01035	Washer M8	13

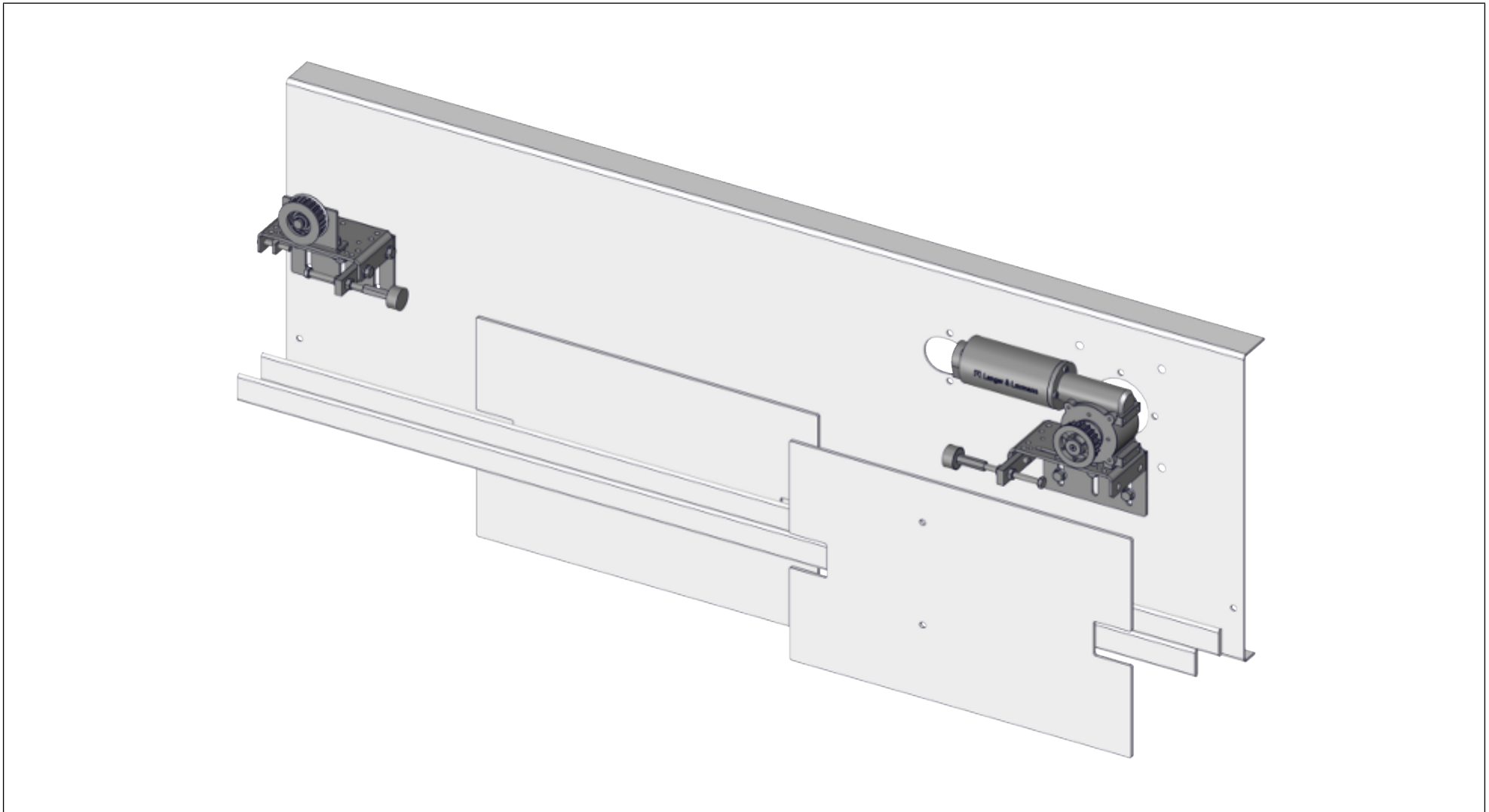
Tools

Pos.	Symbol	Description
T110		Combination wrench, size 10
T111		Combination spanner, size 11
T113		Combination wrench, size 13
T608.5		Drill bit, Ø 8.5 mm



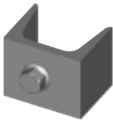
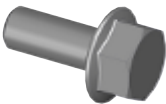






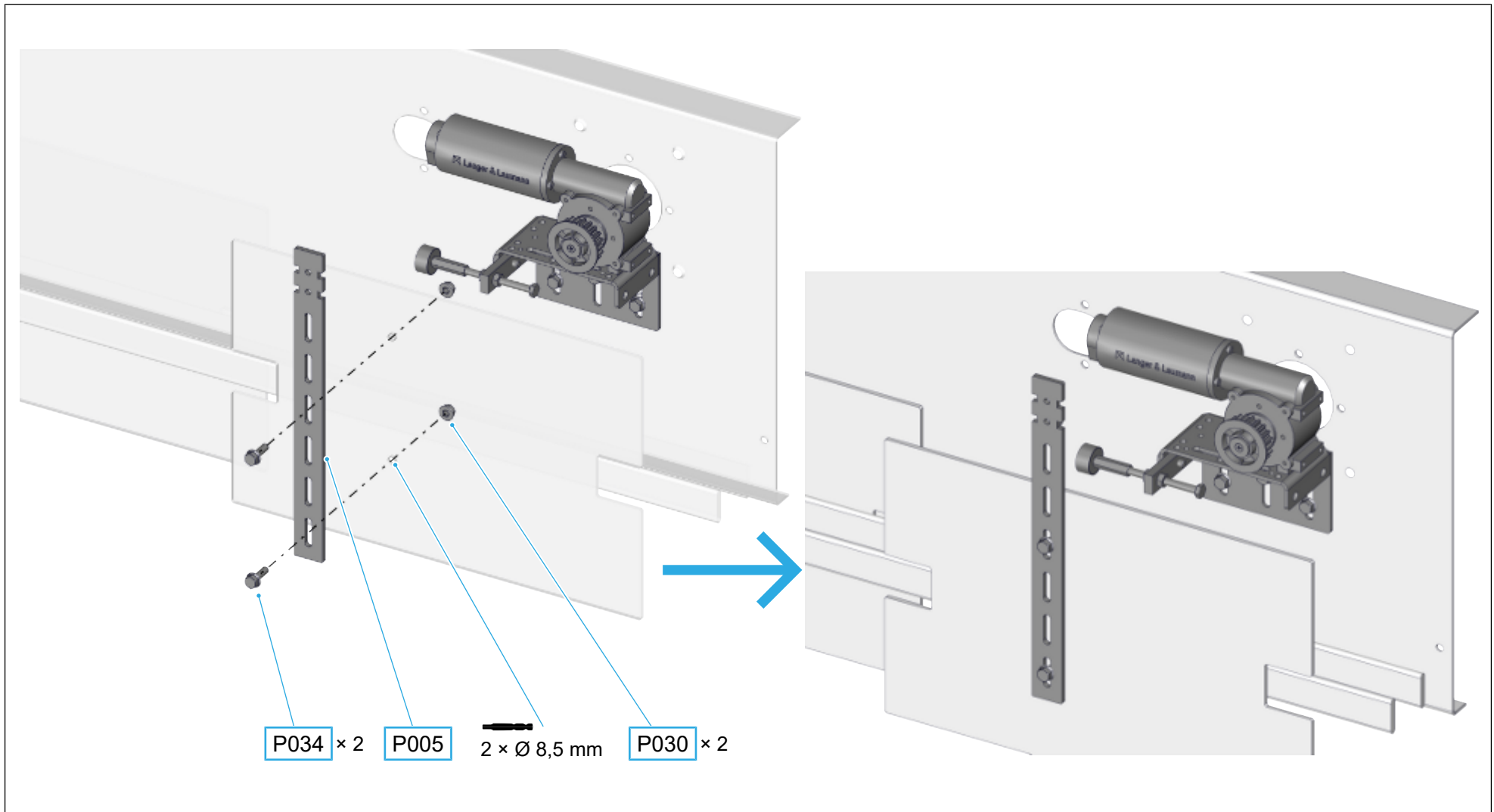
9.3 Mounting the door panel coupler

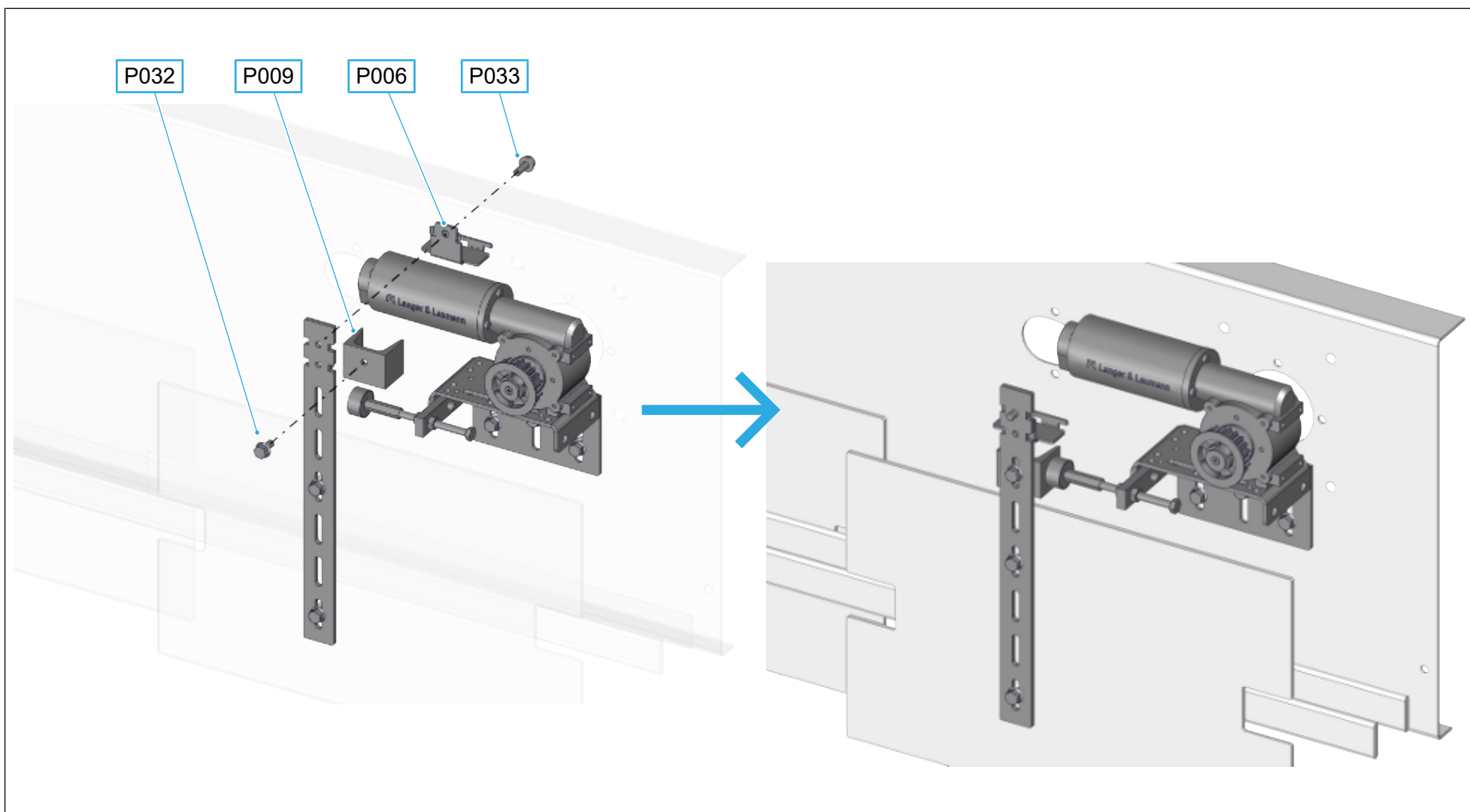
Components

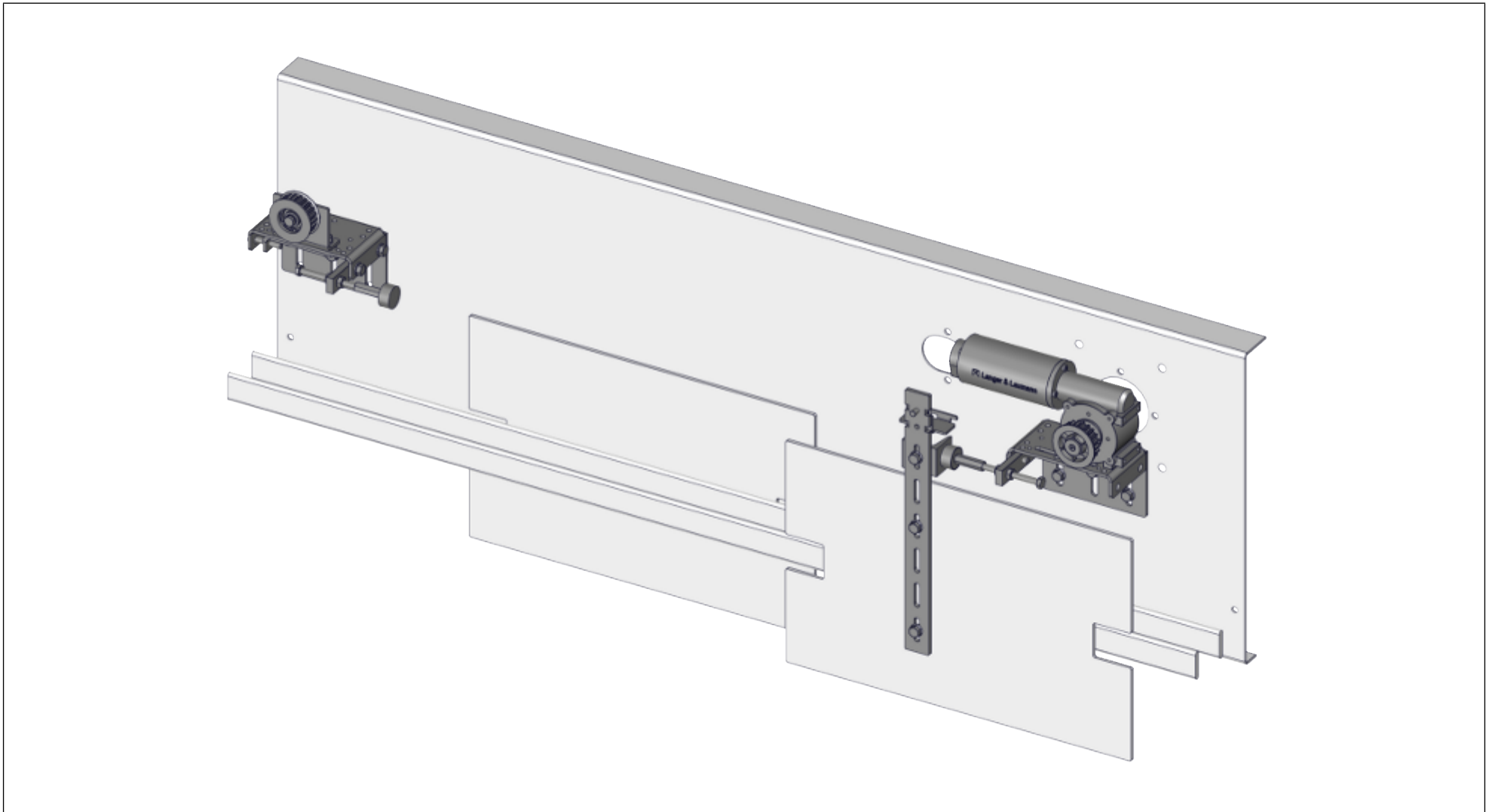
Pos.	Illustration	Item number	Description	Quantity
P005		1.20.60004	Rectangular plate	1
P006		1.20.60005	Timing belt lock, L-shaped	1
P009		1.20.60020	U-shaped bracket	1
P030		1.36.00501	Nut M8	2
P032		1.36.00710	Locking screw M8 × 16 mm	1
P033		1.36.00720	Locking screw M8 × 20 mm	1
P034		1.36.00725	Locking screw M8 × 25 mm	2

Tools

Pos.	Symbol	Description
T113		Combination wrench, size 13
T608.5		Drill bit, Ø 8.5 mm







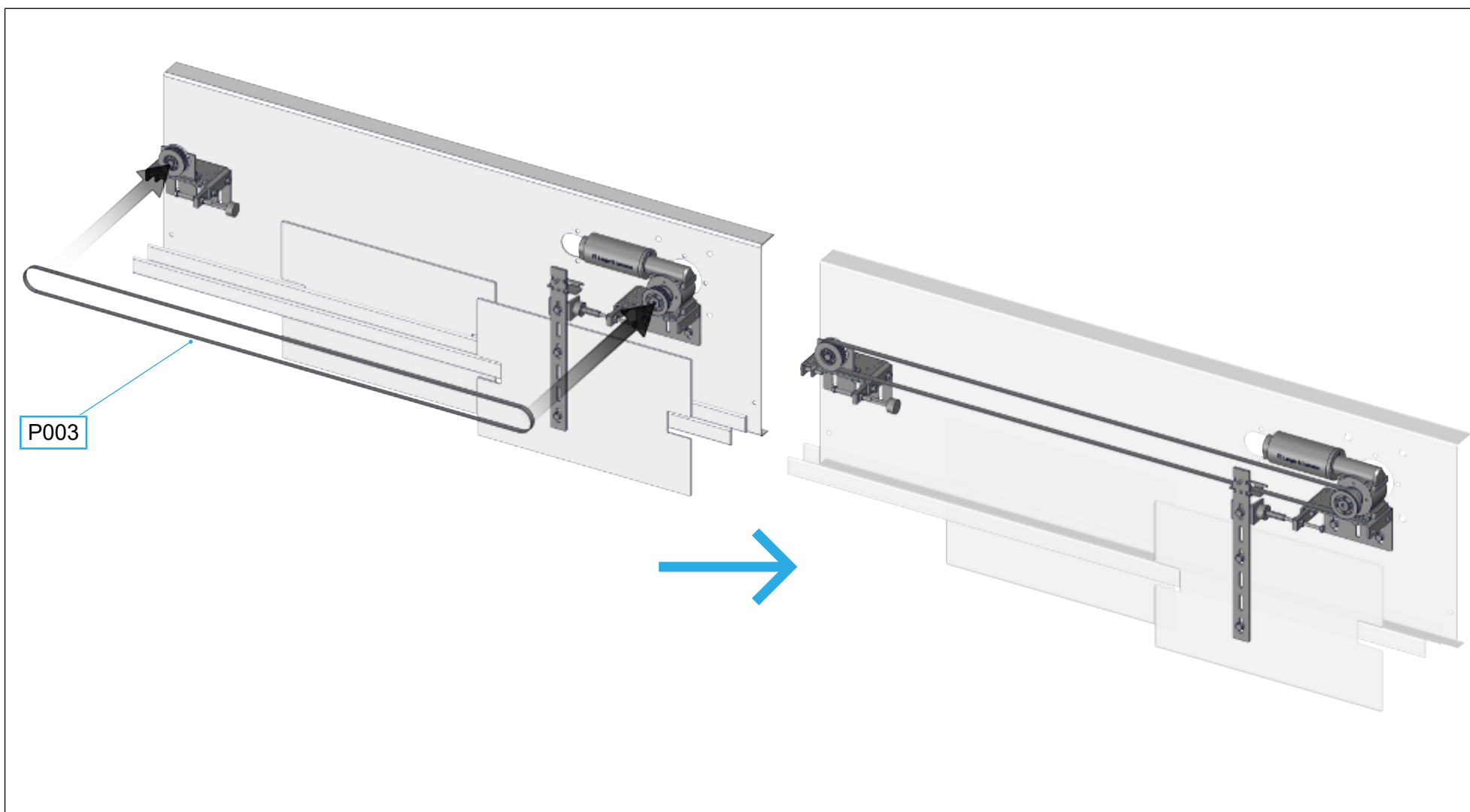
9.4 Installing the timing belt and timing belt lock

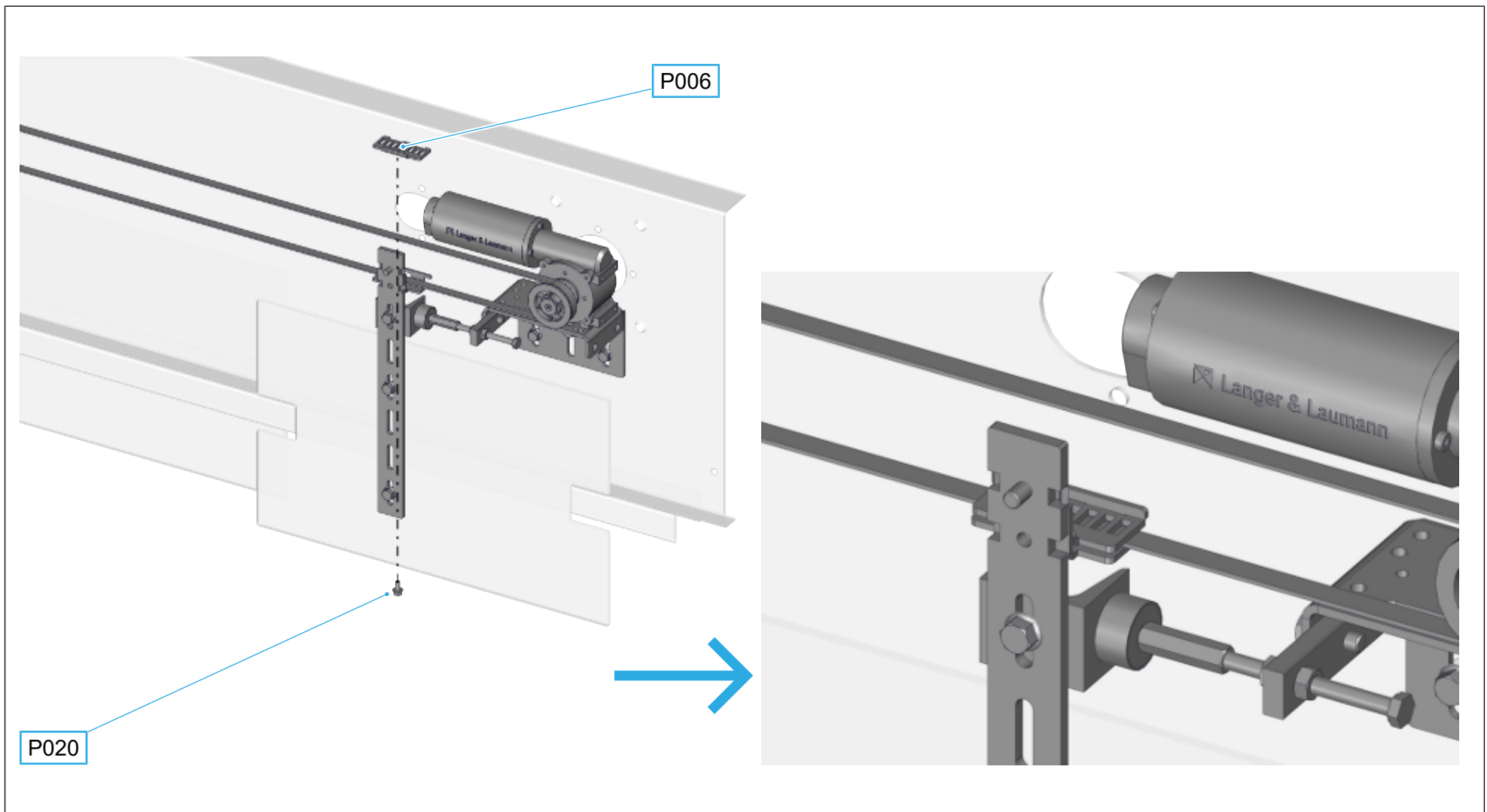
Components

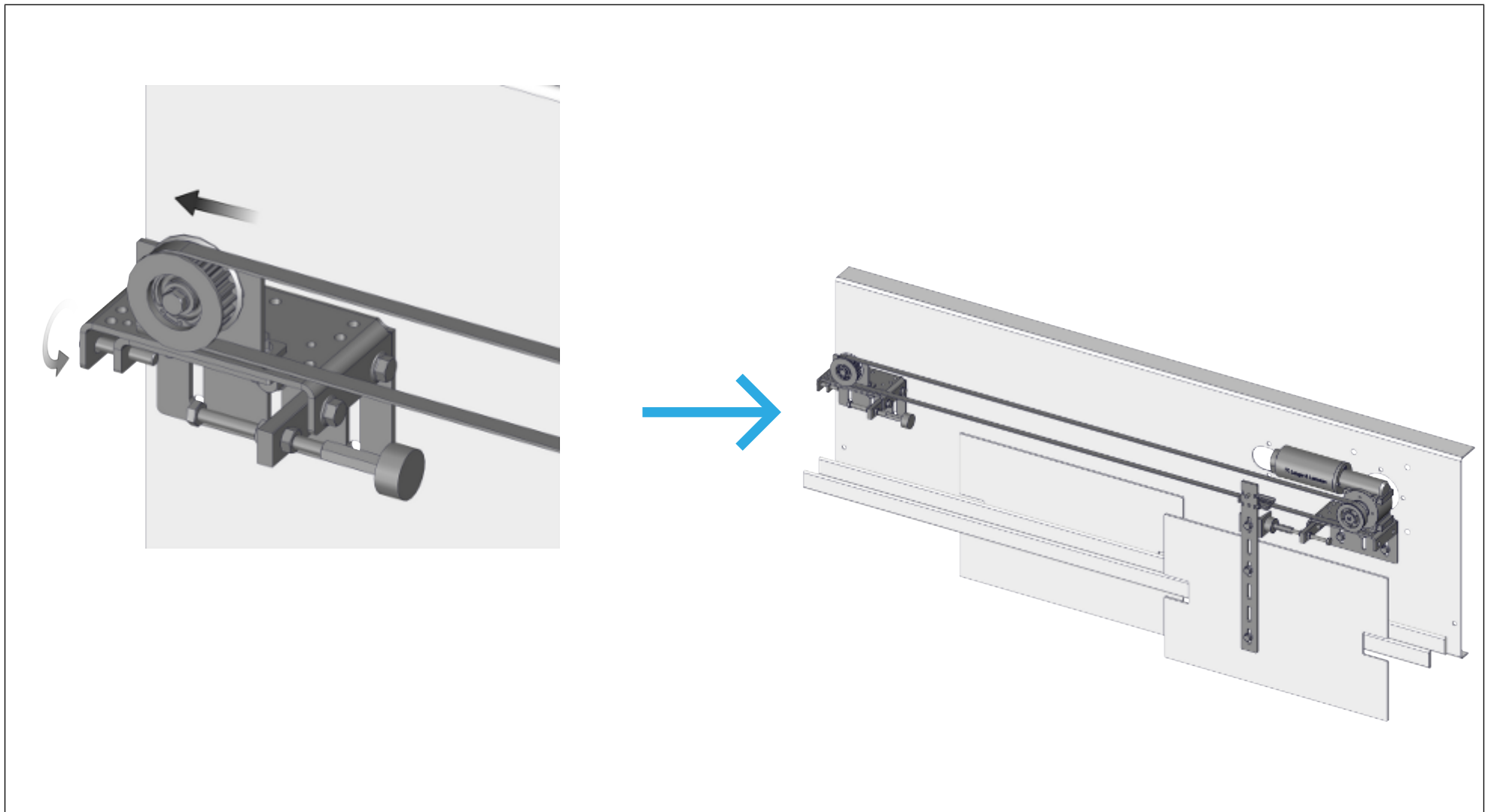
Pos.	Illustration	Item number	Description	Quantity
P003		x.20.xxxxx.xx	Timing belt 8M	1
P020		1.36.00135	Locking screw M6 × 12 mm	1

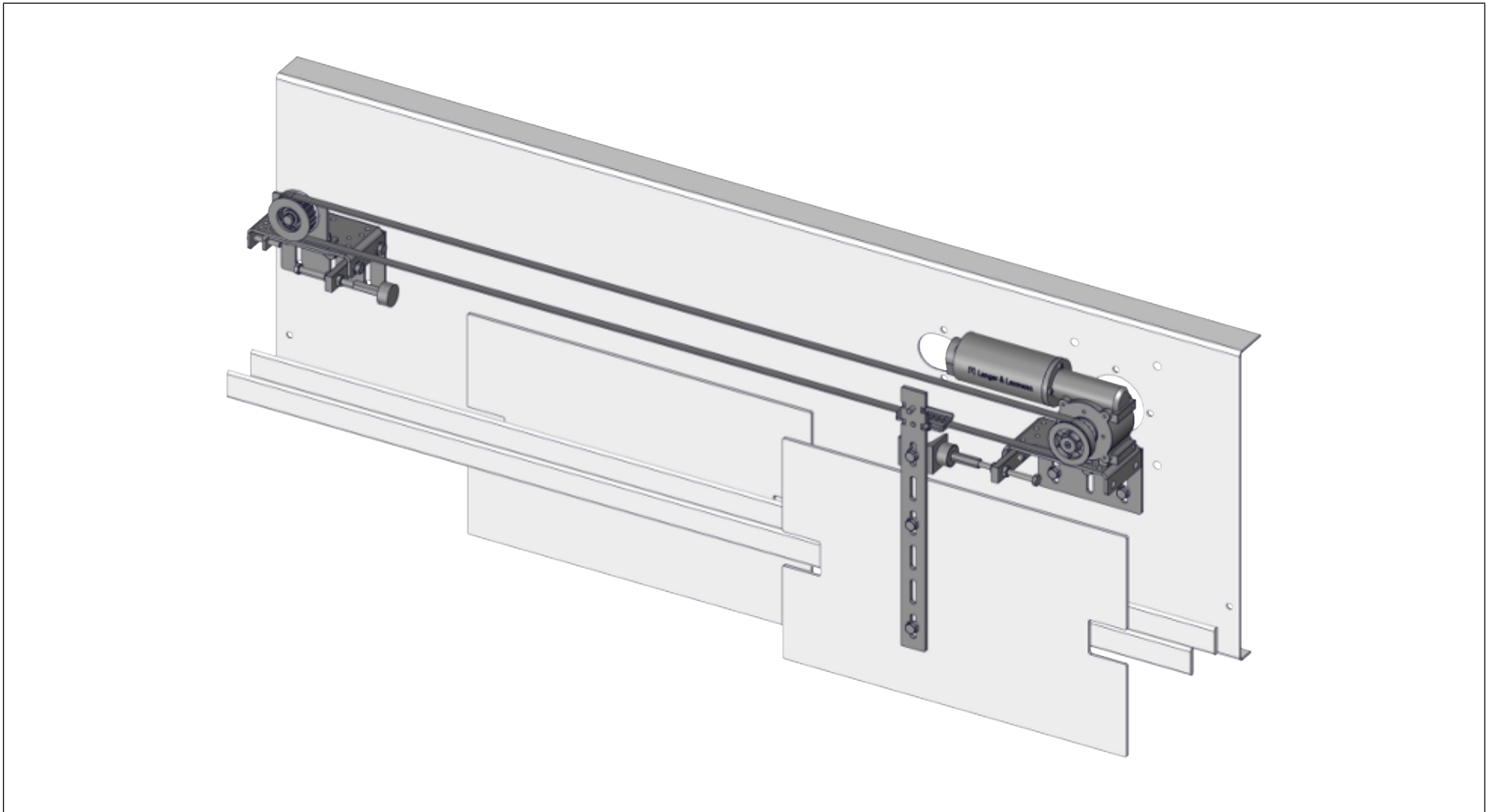
Tools

Pos.	Symbol	Description
T110		Combination wrench, size 10









10 Fitting, connecting and commissioning the door control unit

Fitting, connecting and commissioning the door control unit are described in detail in the **assembly instructions** supplied with the door control unit.



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