



Instructions de transformation

Slycma PAC

à TSG V4

Montre **TL**, **TR** en miroir.

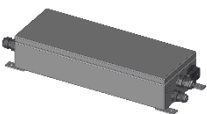
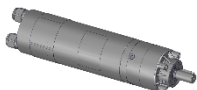
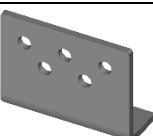
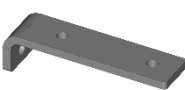
1. Consignes de sécurité et avertissements

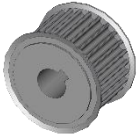
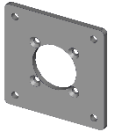
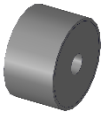
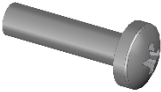
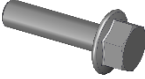
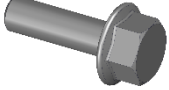
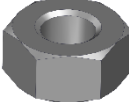
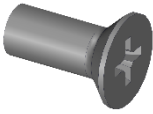
L'exécution des travaux exige la connaissance et le respect des consignes générales de sécurité et des avertissements, tels que définis dans notre notice de montage

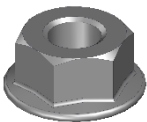
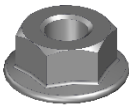
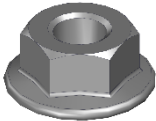
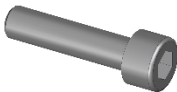
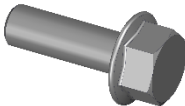
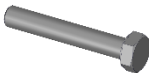
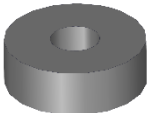
Entraînement de porte pour ascenseurs – 1.20.91000.

2. Contenu de la livraison

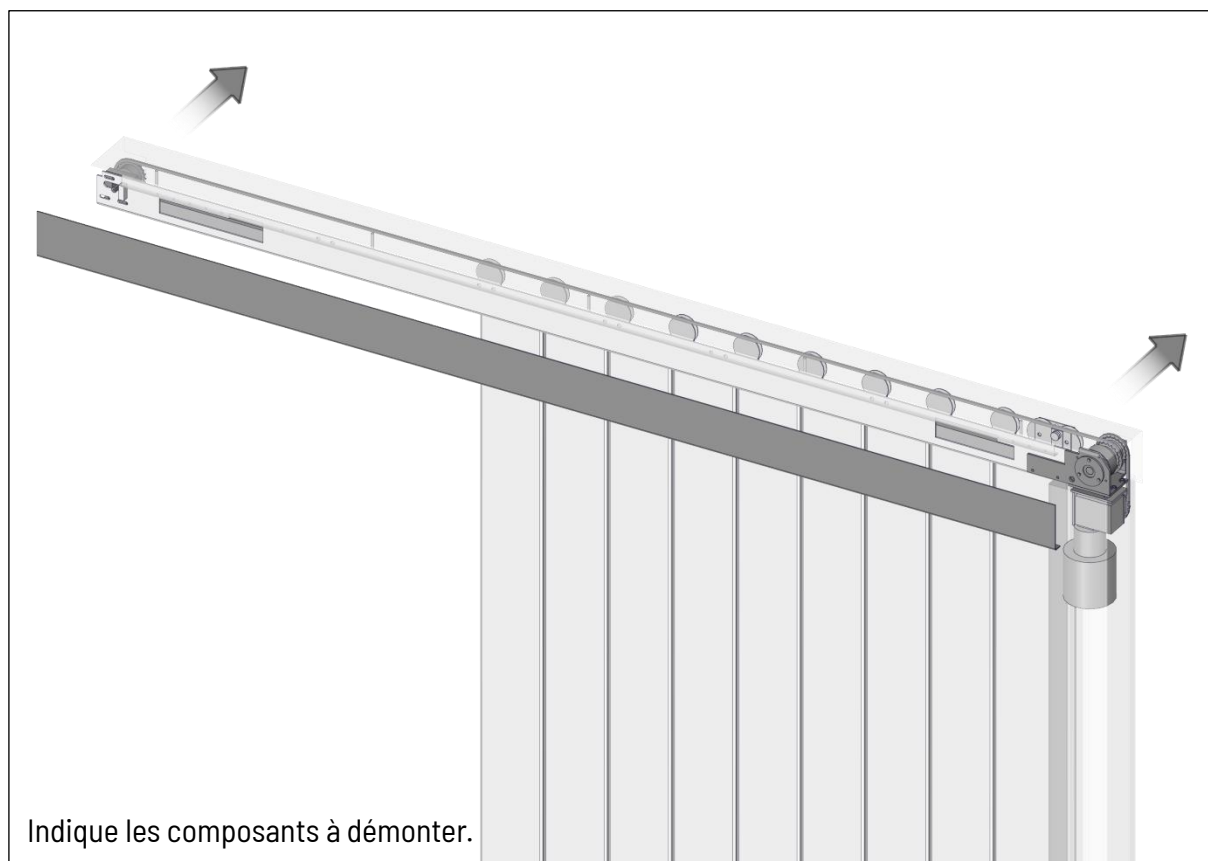
Le tableau présente les composants du kit de conversion. Les désignations des positions sont utilisées dans les chapitres suivants pour identifier les différents composants.

Pos.	Image	N° art.	Désignation	Qté.
P001		8.20.xxxxx.04	Électronique TSG	1
P002		8.20.504xx.xx	Moteur TSG	1
P003		2.20.31050	Serrure à courroie crantée, 5M	1
P004		1.20.31253	Support moteur en L	1
P005		1.20.31255	Plaque rectangulaire	1
P006		1.20.60013	Équerre en L	1
P007		1.20.60110	Équerre en L	1
P008		1.20.60131	Poulie de renvoi, D=37, 5M	1
P009		1.20.60137	Courroie crantée, 5M	3

P010		1.20.60195	Pignon de courroie dentée, 5M	1
P011		1.20.60613	Support de moteur carré	1
P012		1.20.91122	Amortisseur, D=30, rond	1
P013		1.36.00007	Vis à tête bombée, M4 x 16 mm	1
P014		1.36.00133	Vis de sécurité autobloquante, M5 x 20 mm	2
P015		1.36.00137	Vis de sécurité autobloquante, M6 x 20 mm	8
P016		1.36.00169	Rondelle-ressort, M8	1
P017		1.36.00200	Écrou, M6	2
P018		1.36.00351	Vis à tête fraisée, M5 x 12 mm	4
P019		1.36.00440	Rondelle, M8	1
P020		1.36.00454	Rondelle, M4	1
P021		1.36.00476	Vis à six pans, M8 x 35 mm	1

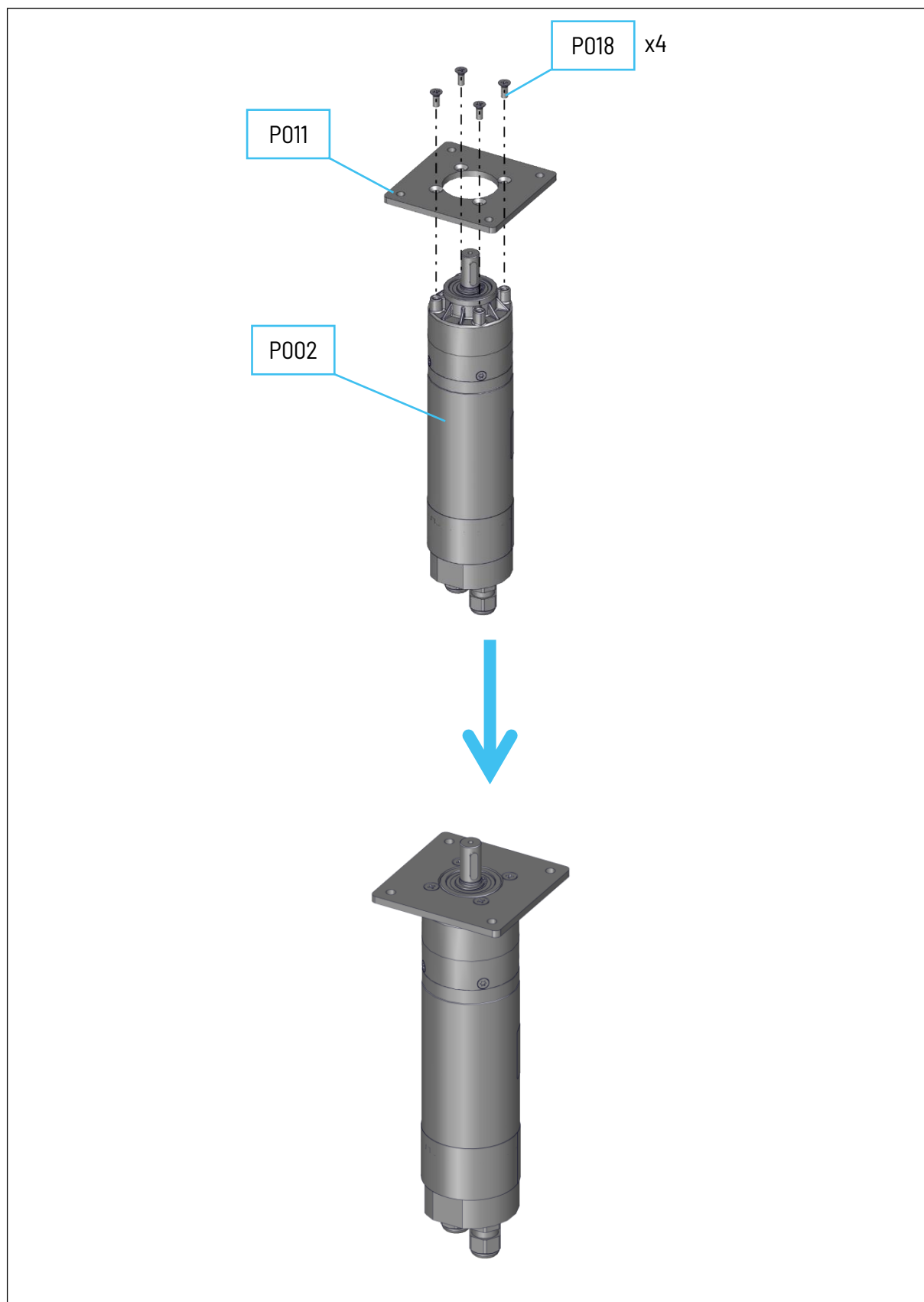
P022		1.36.00501	Écrou, M8	5
P023		1.36.00502	Écrou, M6	8
P024		1.36.00509	Écrou, M5	2
P025		1.36.00605	Vis cylindrique, M6 x 25 mm	2
P026		1.36.00725	Vis de sécurité autobloquante, M8 x 25 mm	2
P027		1.36.02120	Vis à six pans, M8 x 50 mm	1
P028		1.36.05611	Rondelle, M6	2
P029		1.36.25035	Rondelle, M6	2

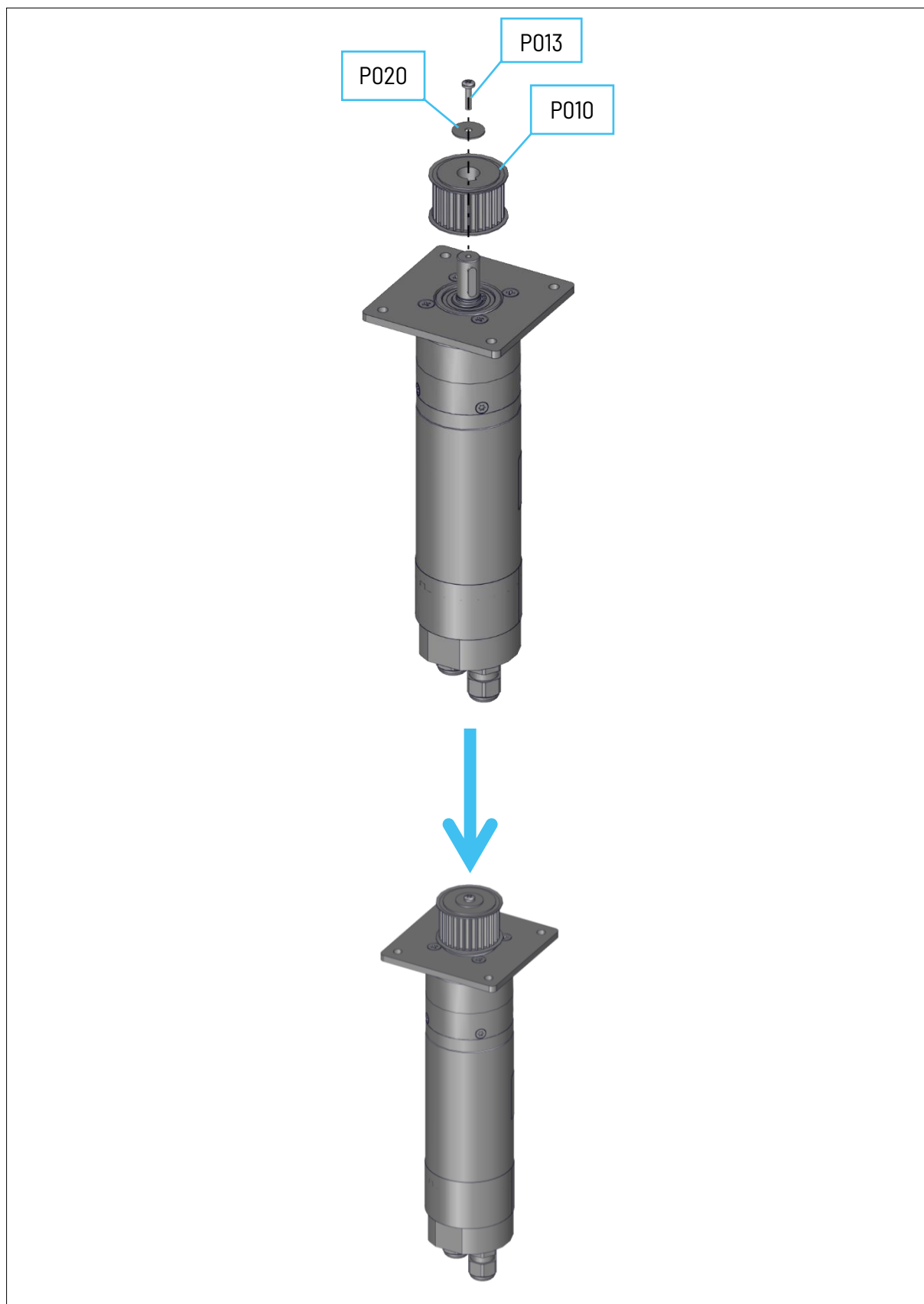
3. Démontage des composants existants

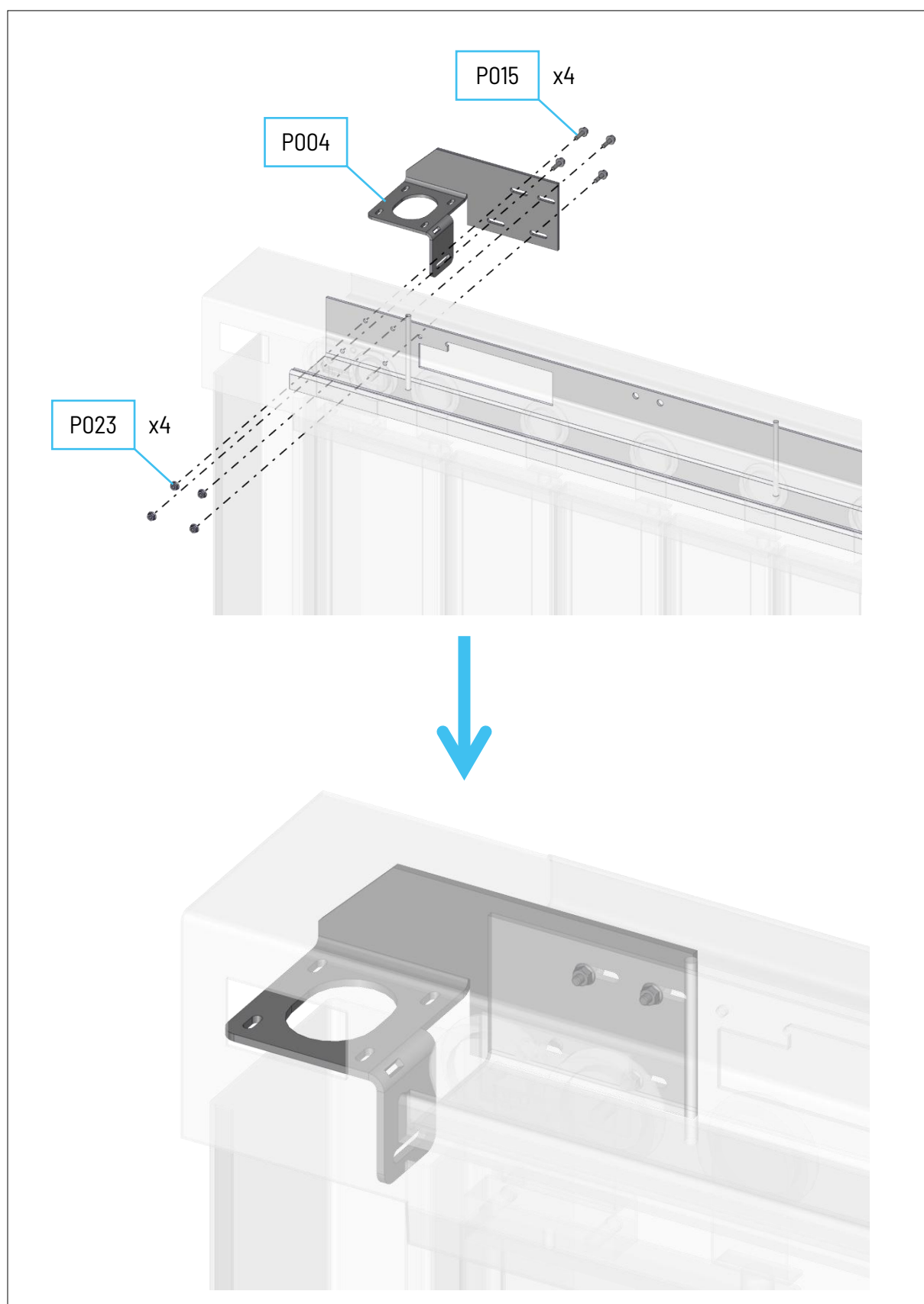


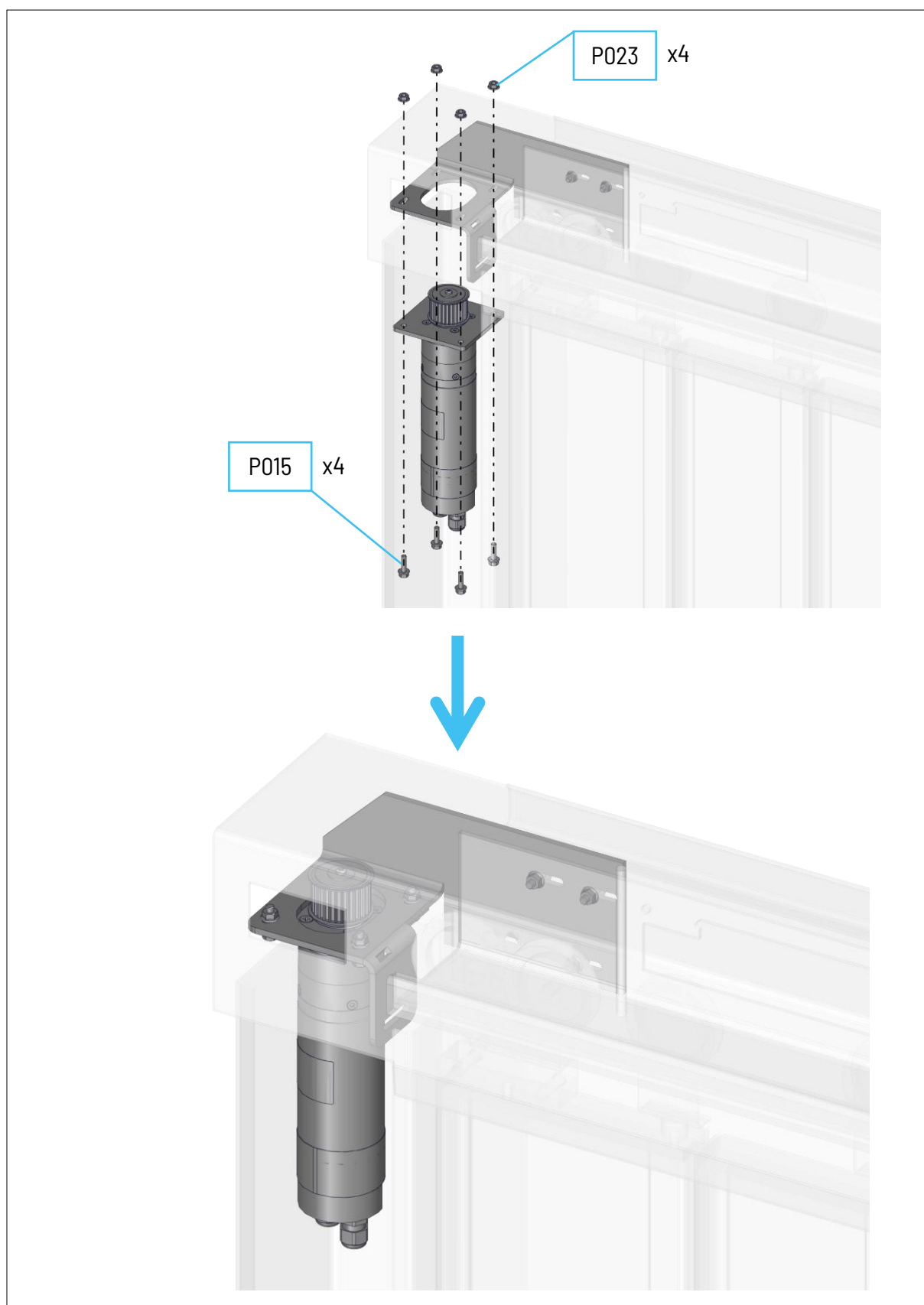
4. Montage

4.1 Monter le unité motrice sur la traverse



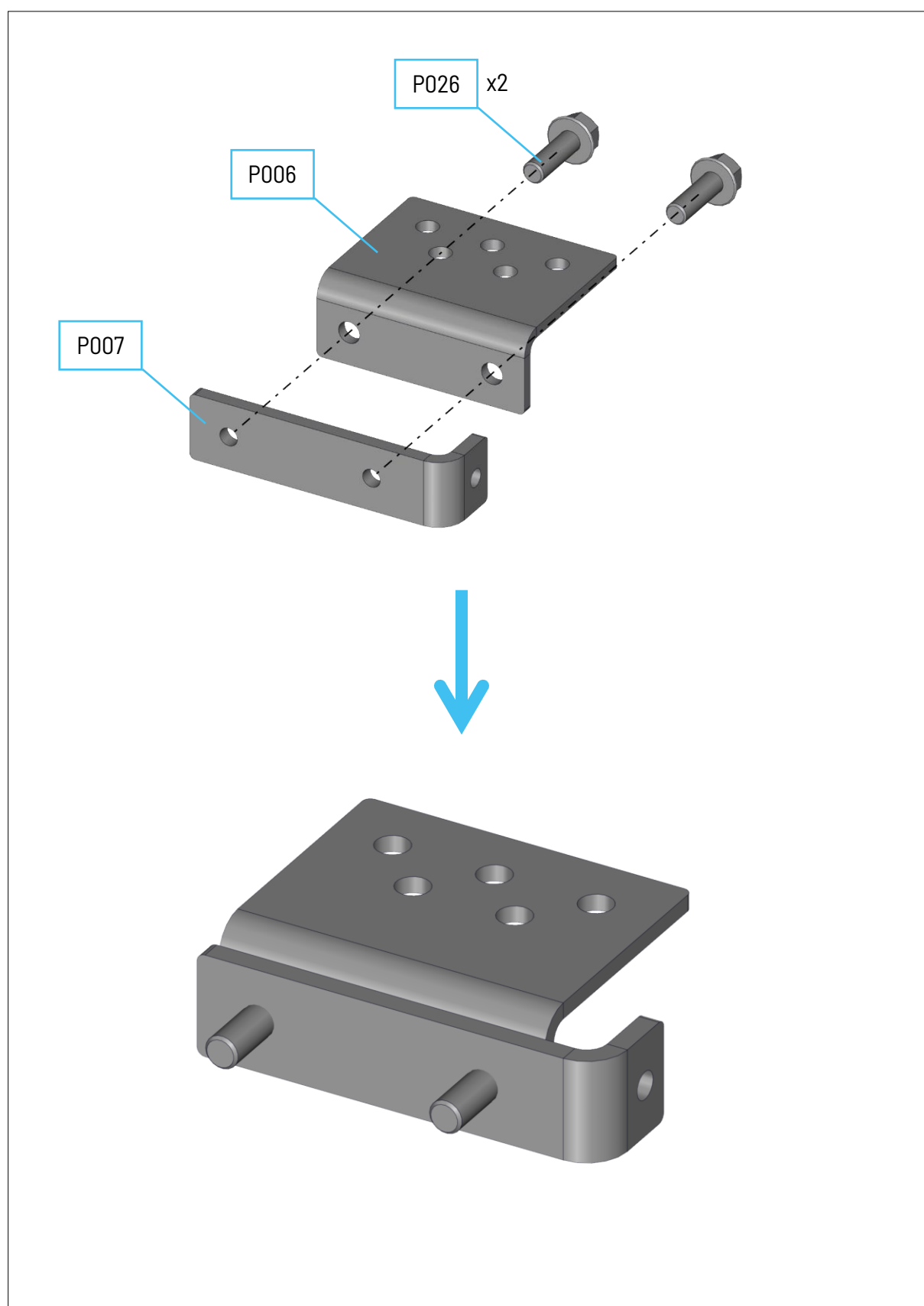


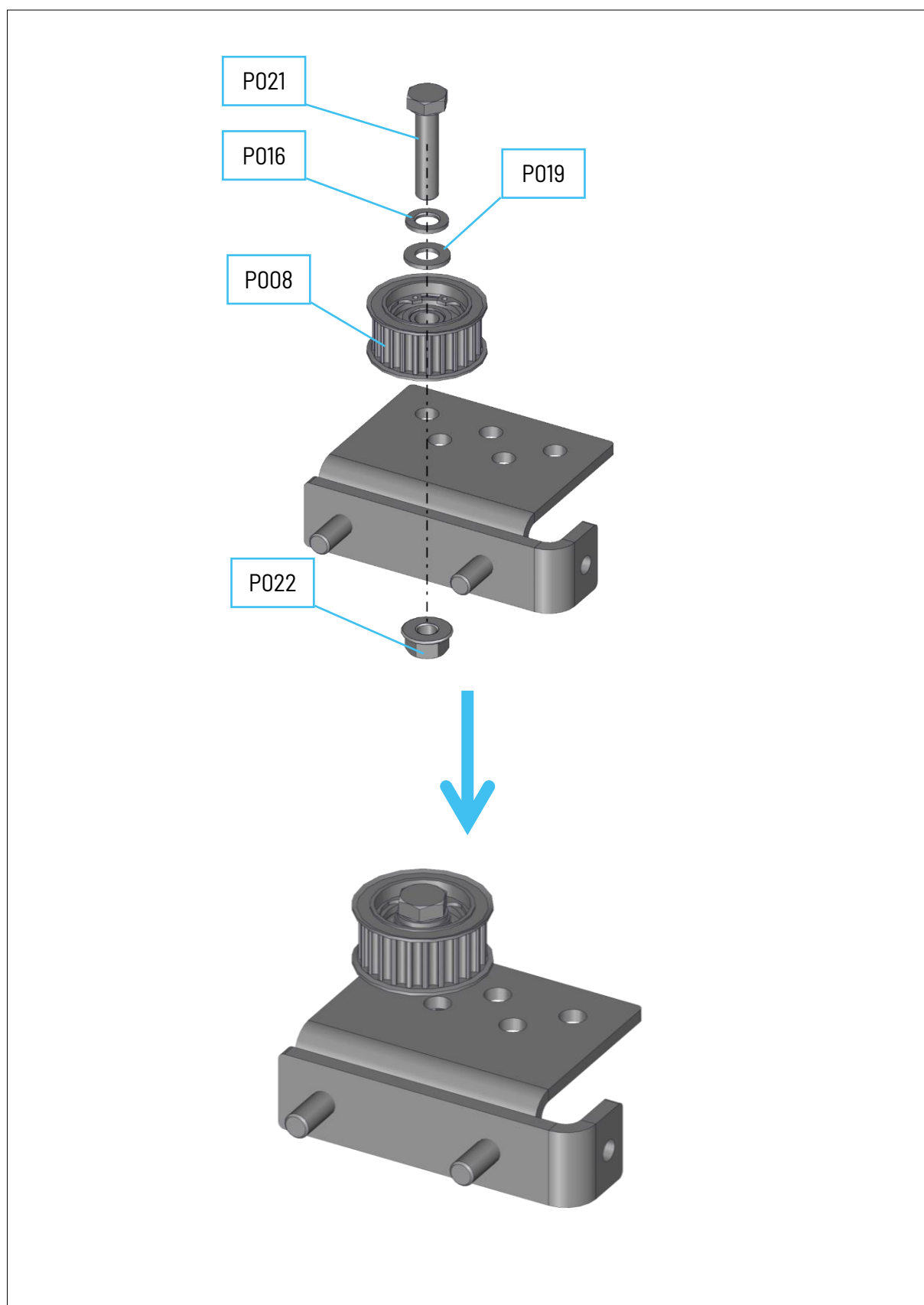


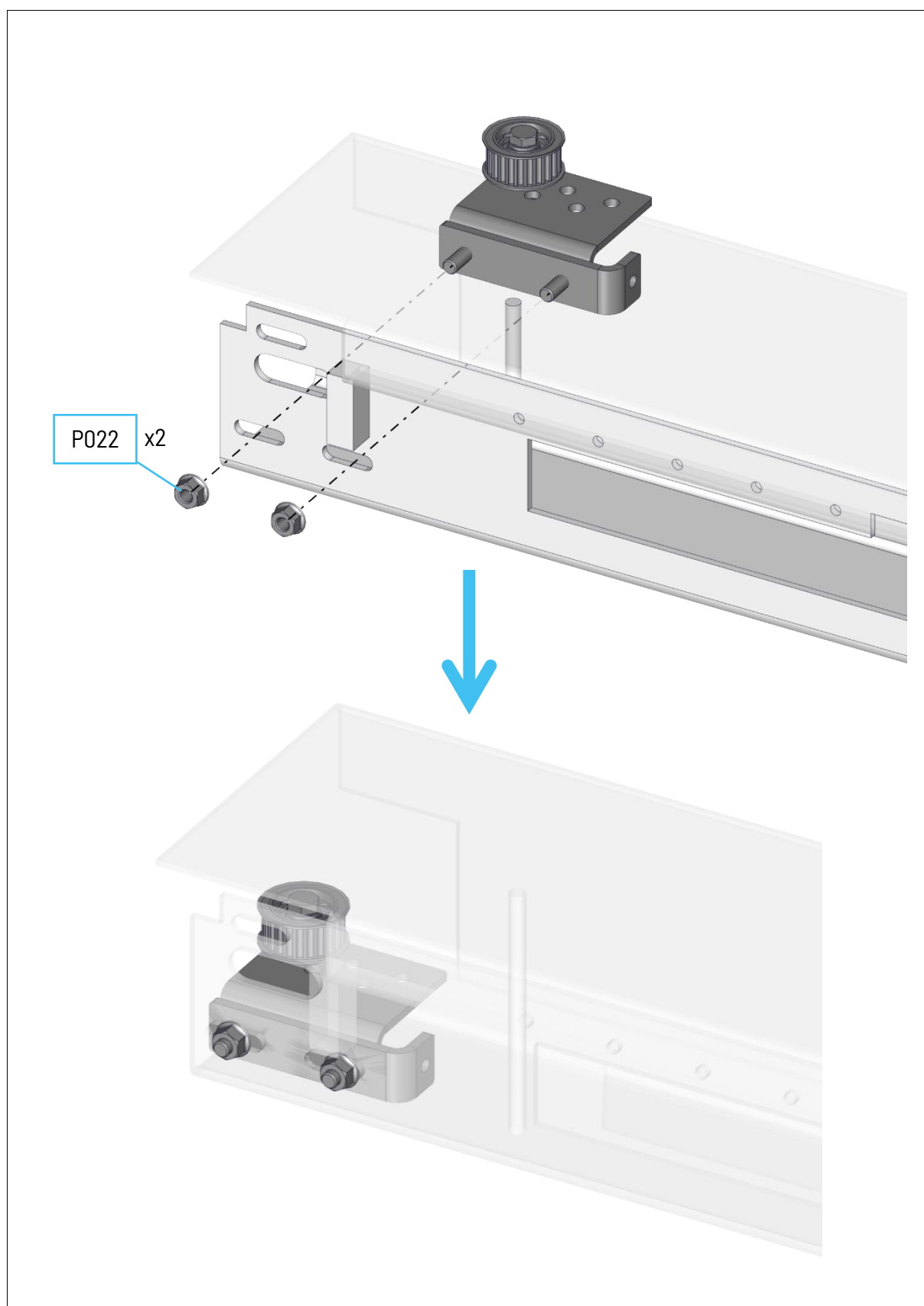




4.2 Monter l'unité de renvoi sur la traverse

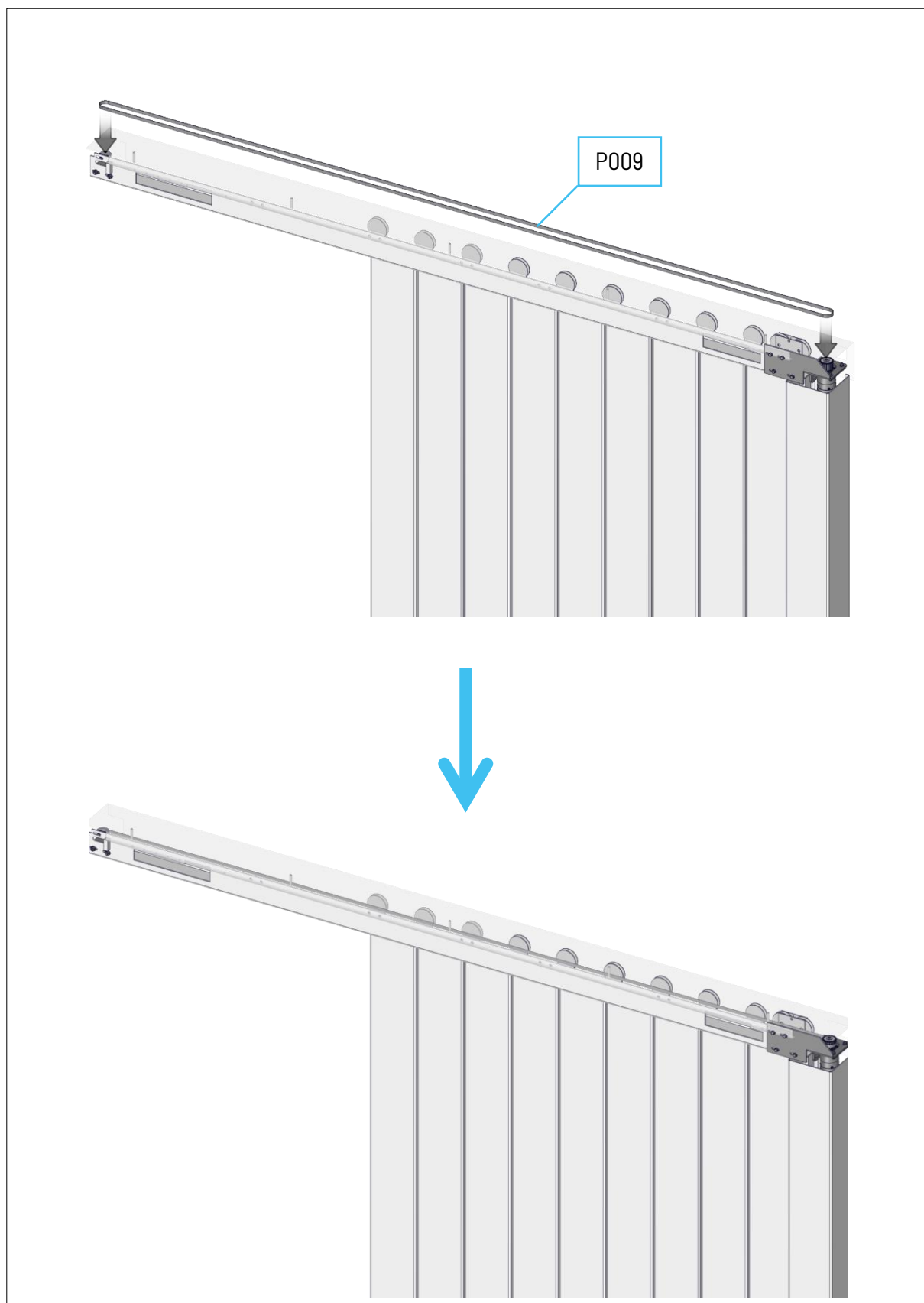


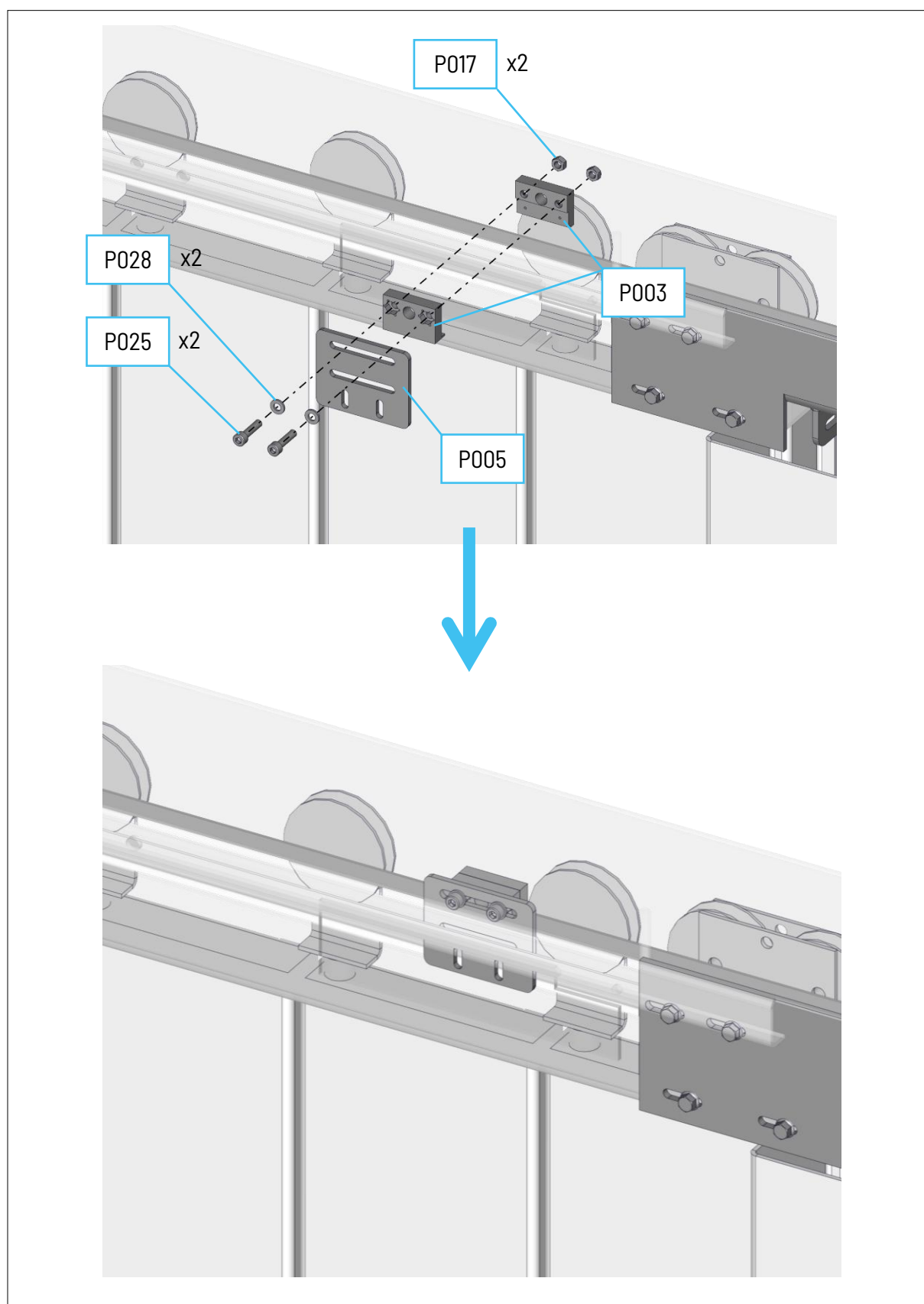


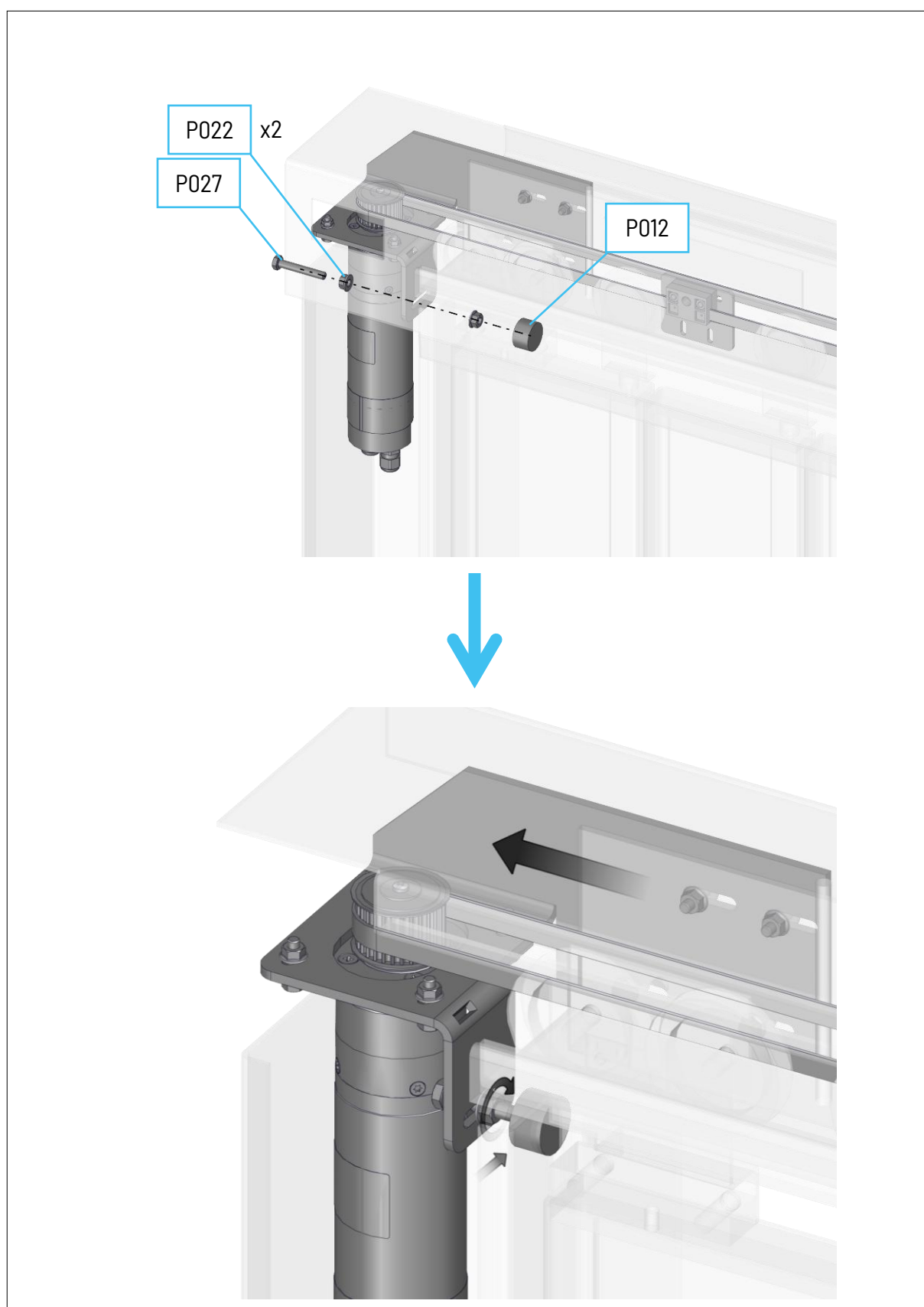




4.3 Monter la courroie dentée et du tendeur de courroie dentée



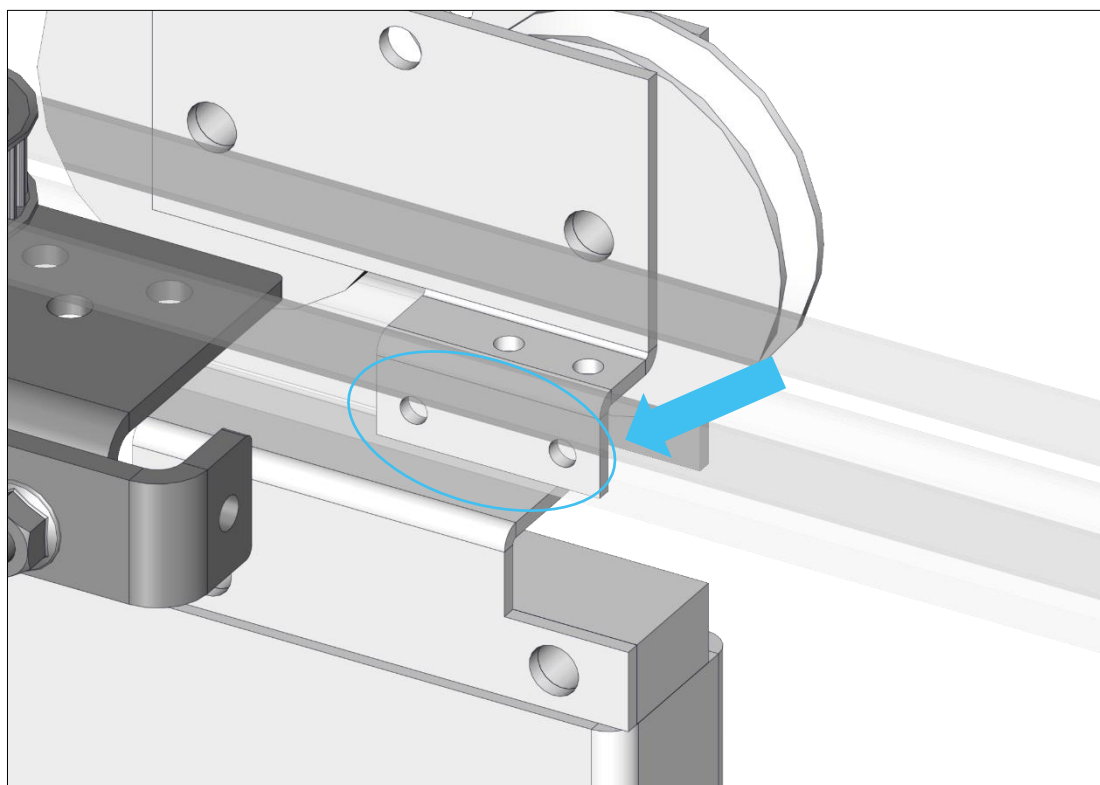
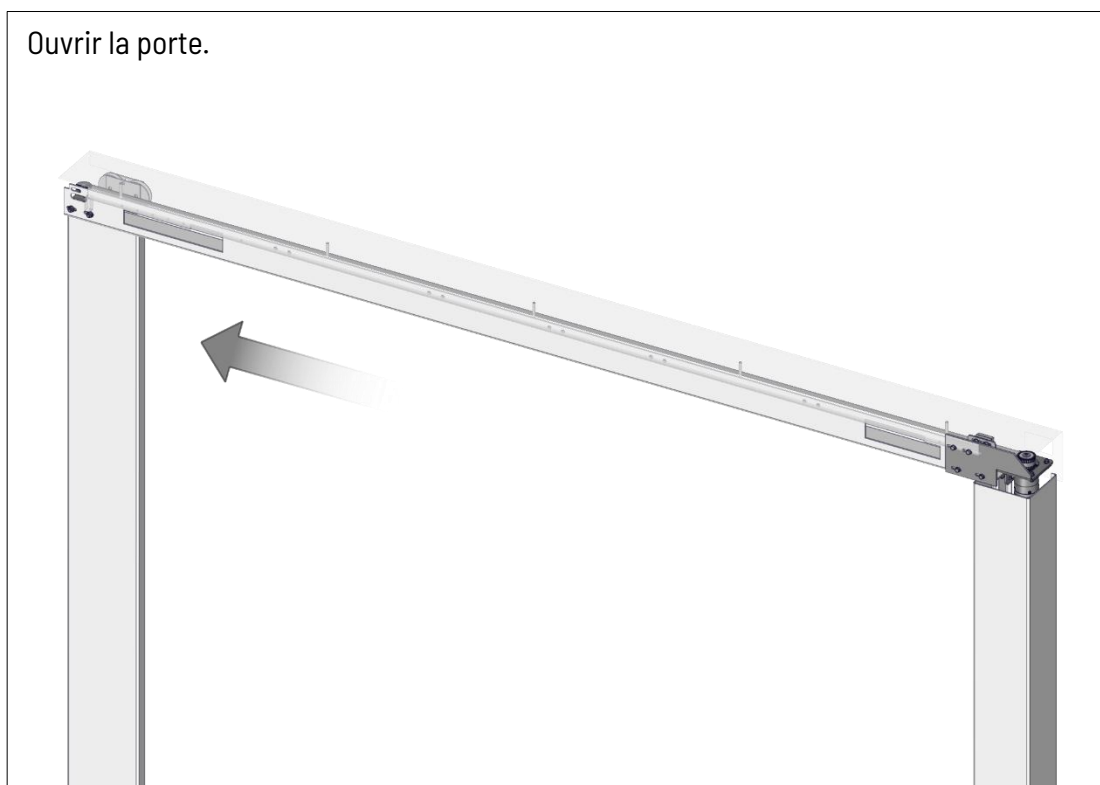


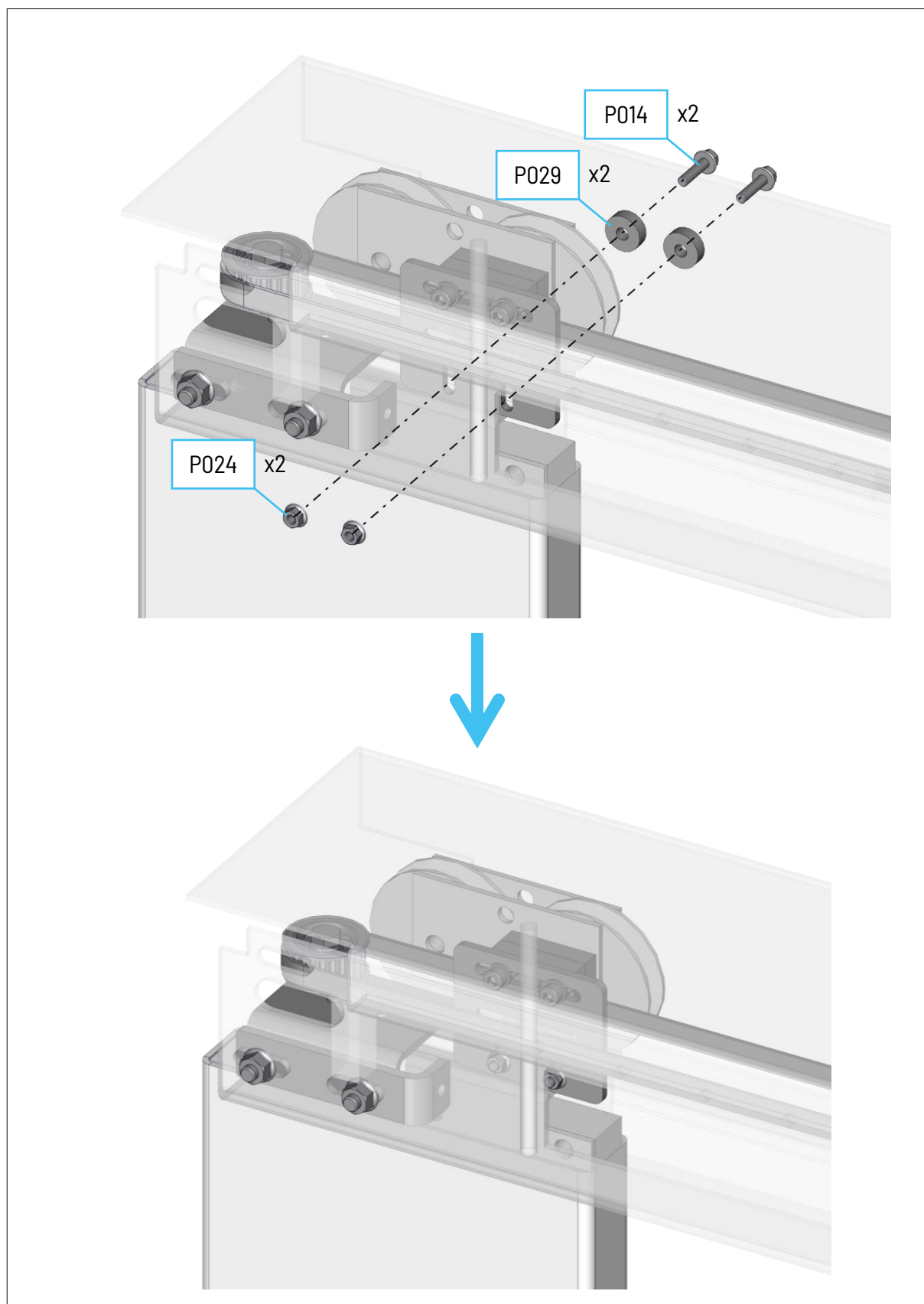




4.4 Monter du verrou à courroie dentée sur le vantail de porte

Ouvrir la porte.







5. Monter, raccorder et mettre en service l'opérateur de porte

D Le montage, le raccordement et la mise en service de l'opérateur de porte sont décrits en détail dans les **instructions de montage** qui sont jointes à l'opérateur de porte.