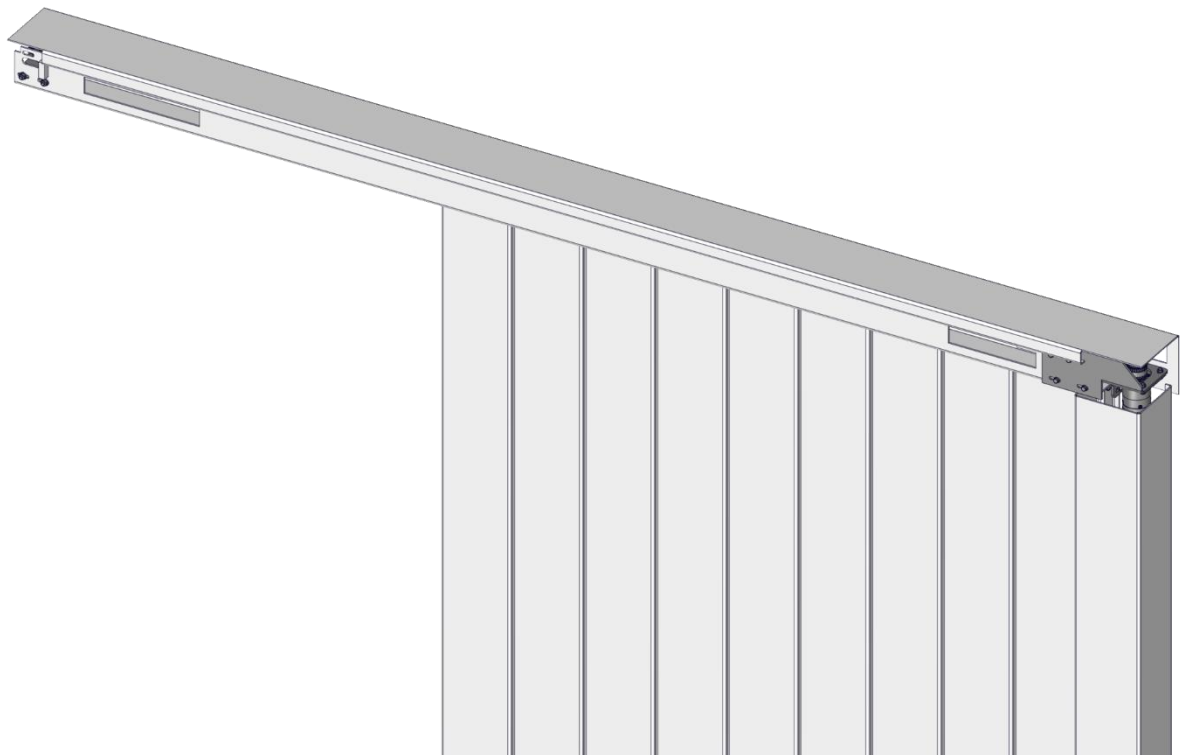




Conversion Instruction

Slycma PAC

to TSG V4

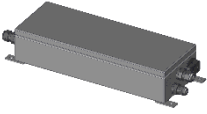
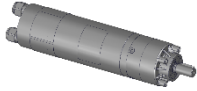
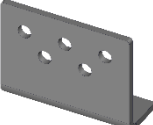
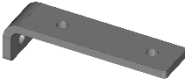
Shows **TL**, **TR** mirror image.

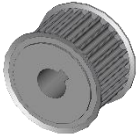
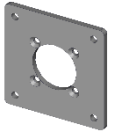
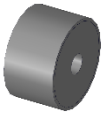
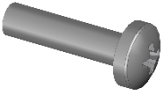
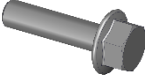
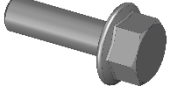
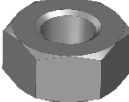
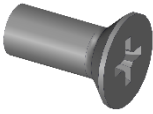
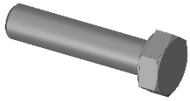
1. Safety and warning instruction

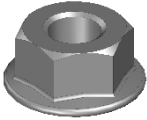
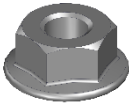
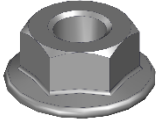
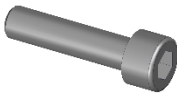
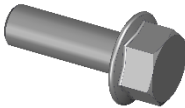
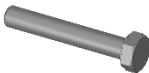
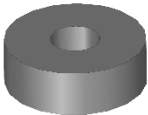
Carrying out this work requires knowledge of, and compliance with, the general safety and warning instructions as set out in our **installation instructions for lift door operators – 1.20.91000**.

2. Scope of delivery

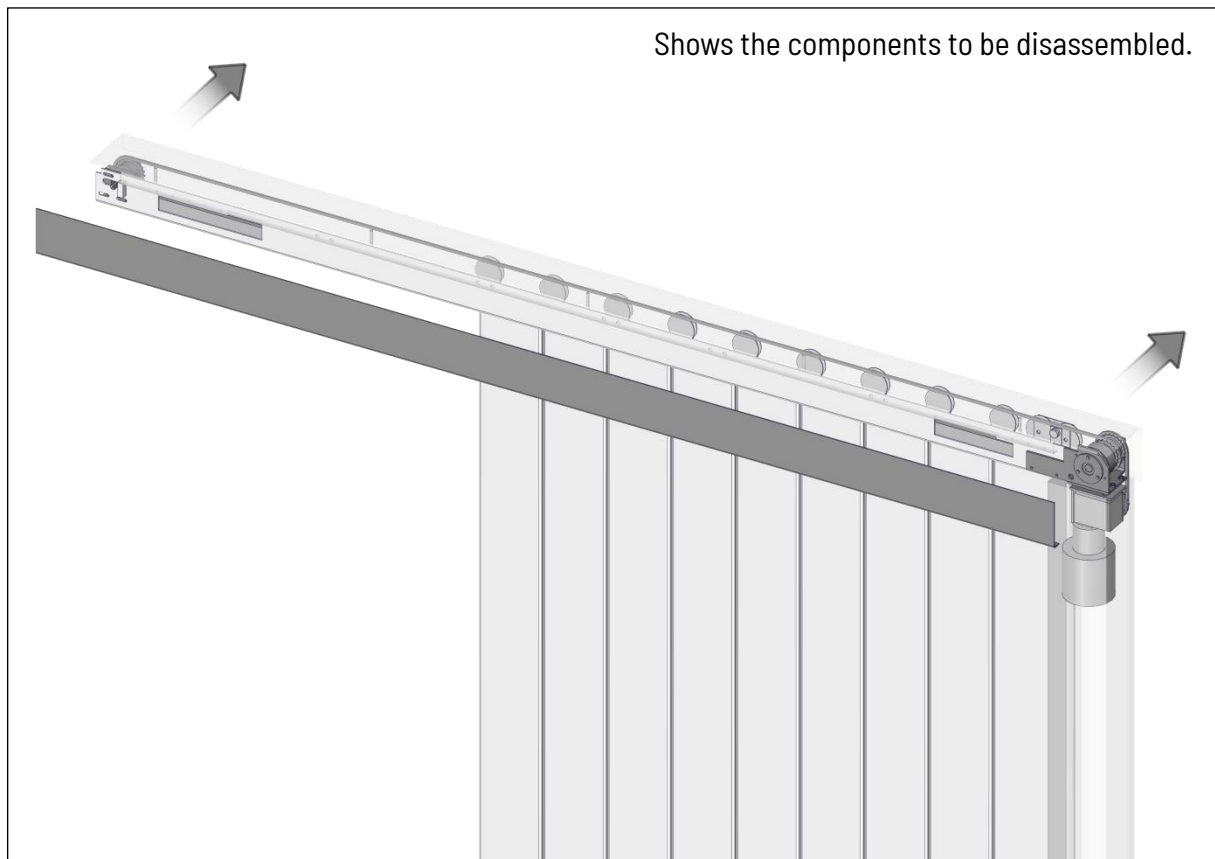
The table shows the components of the conversion kit. The item descriptions are used in the following chapters to identify the individual components.

Pos.	Illustration	Item number	Description	Quantity
P001		8.20.xxxxx.04	TSG-electronic	1
P002		8.20.504xx.xx	TSG-motor	1
P003		2.20.31050	Timing belt lock, 5M	1
P004		1.20.31253	L-shaped motor bracket	1
P005		1.20.31255	Rectangular plate	1
P006		1.20.60013	L-shaped bracket	1
P007		1.20.60110	L-shaped bracket	1
P008		1.20.60131	Deflection pulley, D = 37 mm, 5M	1
P009		1.20.60137	Timing belt, 5M	3

P010		1.20.60195	Timing belt pulley, 5M	1
P011		1.20.60613	Square motor bracket	1
P012		1.20.91122	Bumper, D=30, round	1
P013		1.36.00007	Button head screw, M4 x 16 mm	1
P014		1.36.00133	Locking screw, M5 x 20 mm	2
P015		1.36.00137	Locking screw, M6 x 20 mm	8
P016		1.36.00169	Spring washer, M8	1
P017		1.36.00200	Nut, M6	2
P018		1.36.00351	Countersunk screw, M5 x 12 mm	4
P019		1.36.00440	Washer, M8	1
P020		1.36.00454	Washer, M4	1
P021		1.36.00476	Hexagon head screw, M8 x 35 mm	1

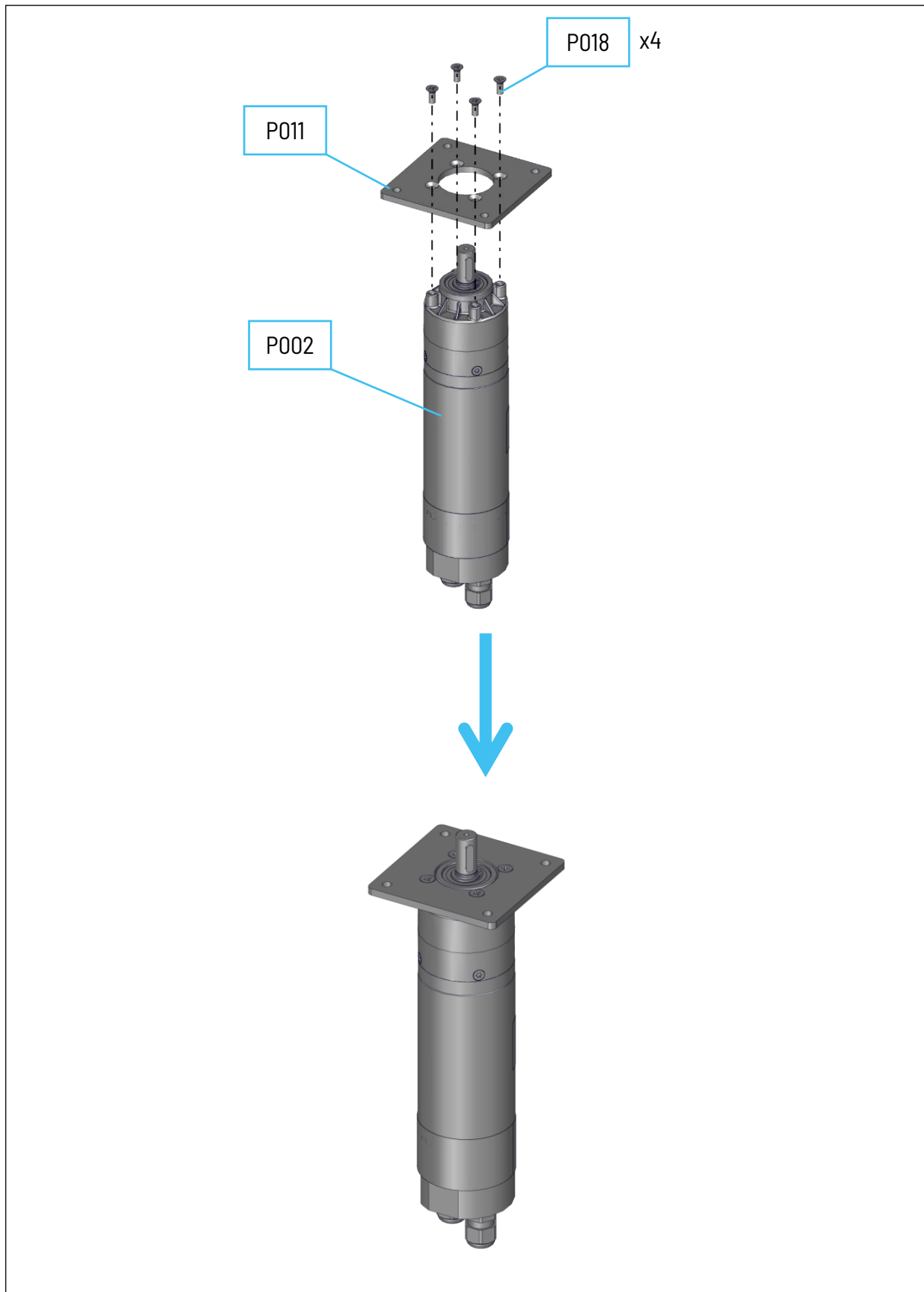
P022		1.36.00501	Nut, M8	5
P023		1.36.00502	Nut, M6	8
P024		1.36.00509	Nut, M5	2
P025		1.36.00605	Cylinder head screw, M6 x 25 mm	2
P026		1.36.00725	Locking screw, M8 x 25 mm	2
P027		1.36.02120	Hexagon head screw, M8 x 50 mm	1
P028		1.36.05611	Washer, M6	2
P029		1.36.25035	Washer, M6	2

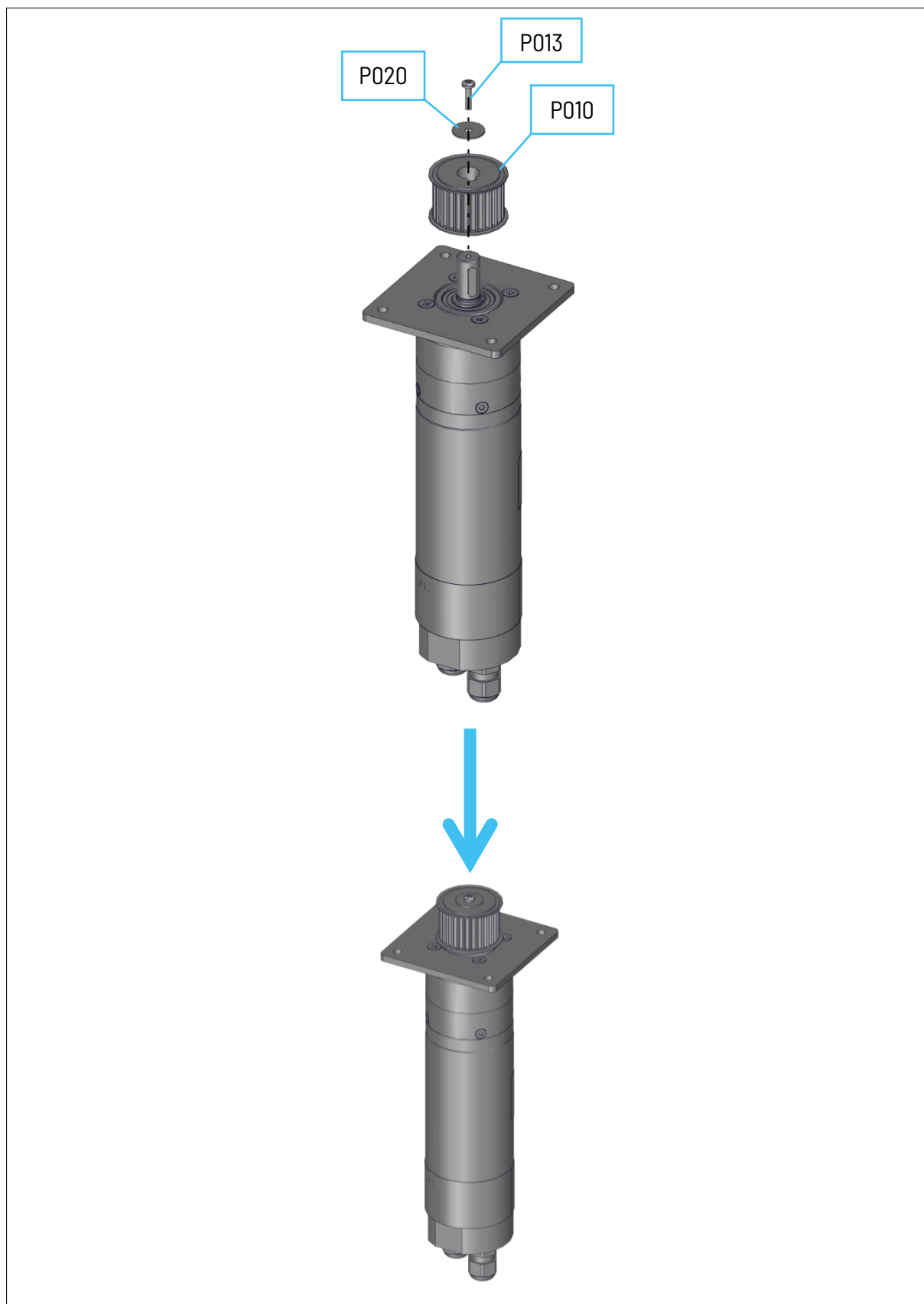
3. Disassembly of existing components

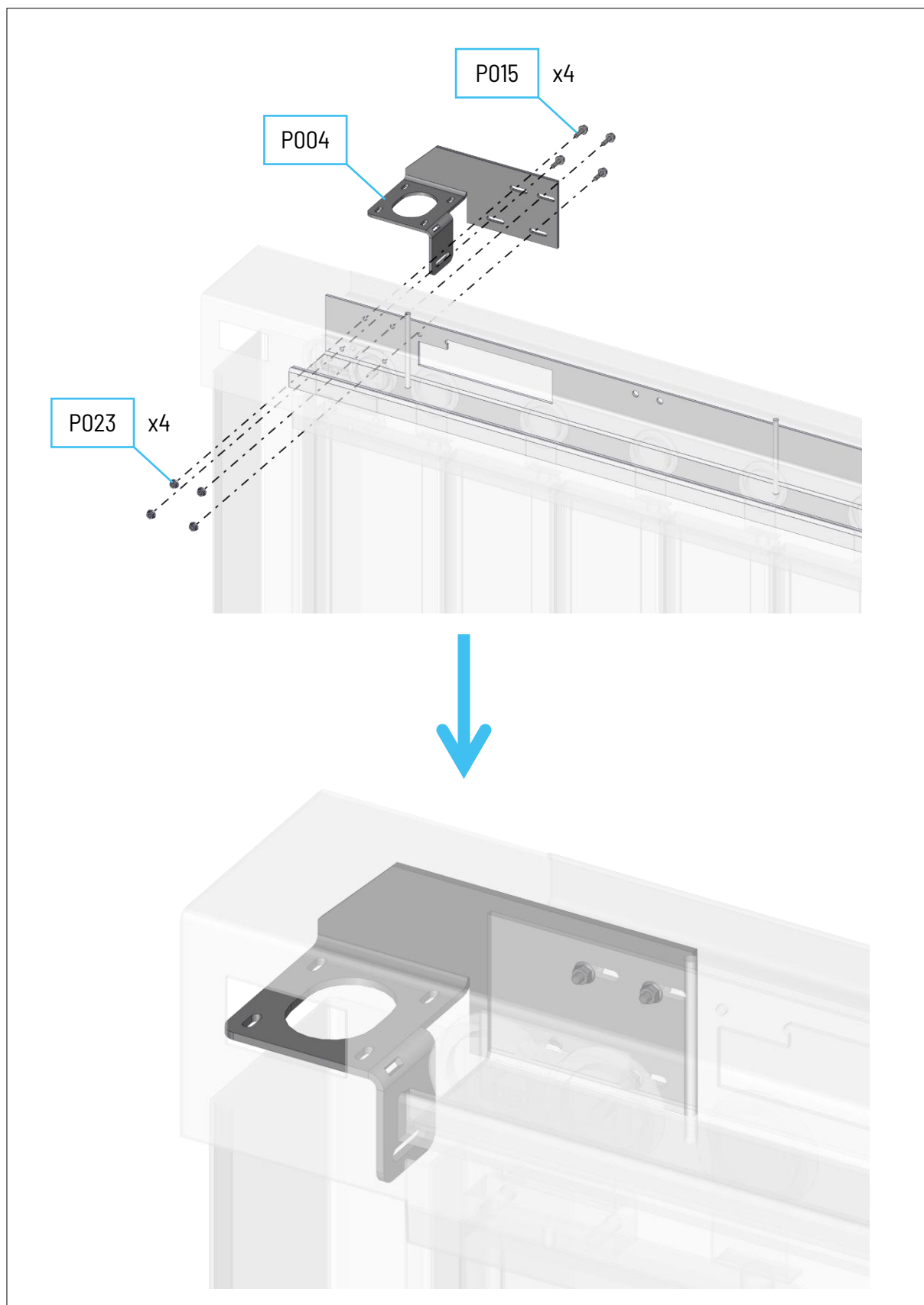


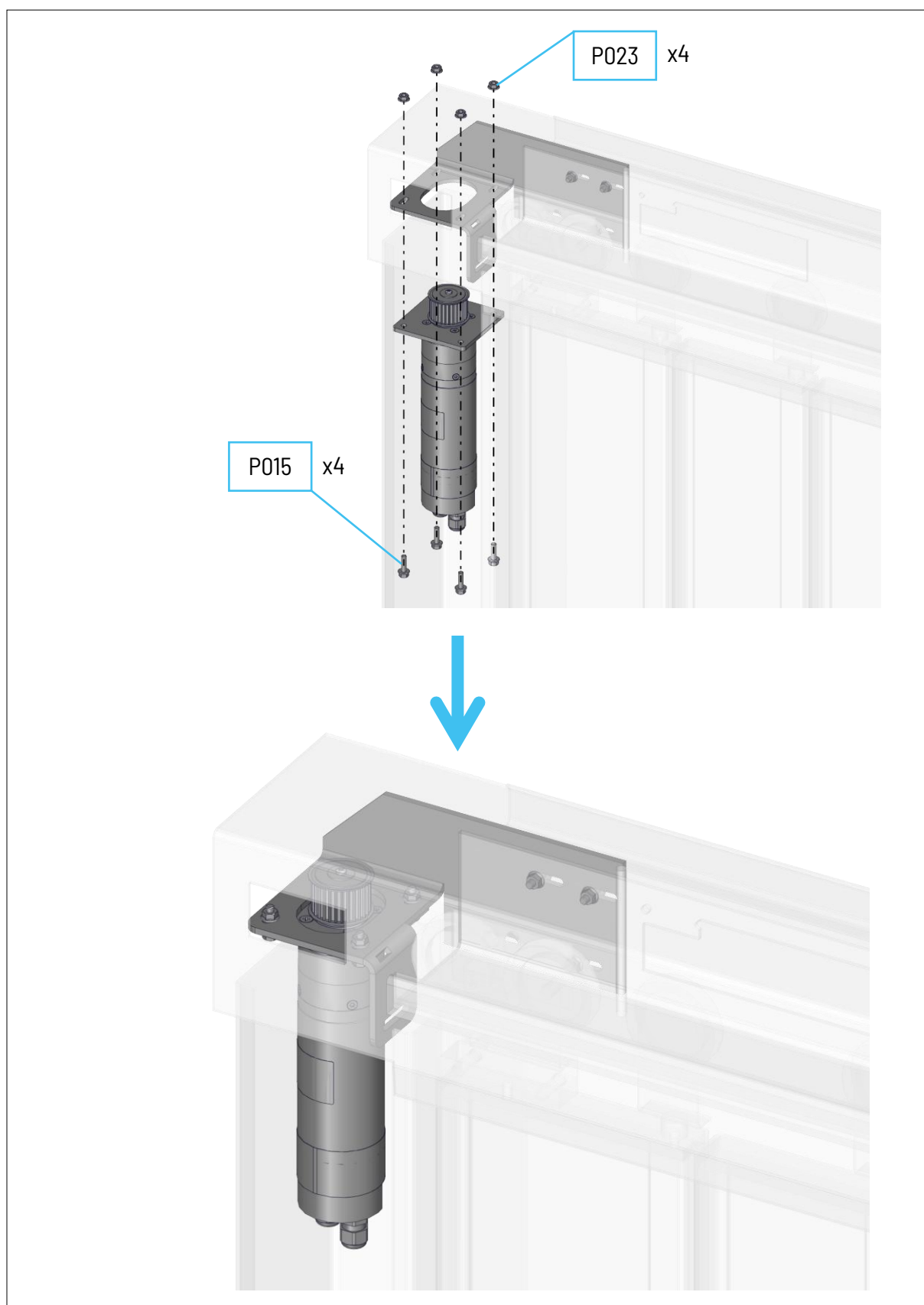
4. Installation

4.1 Mounting the motor unit to the transom



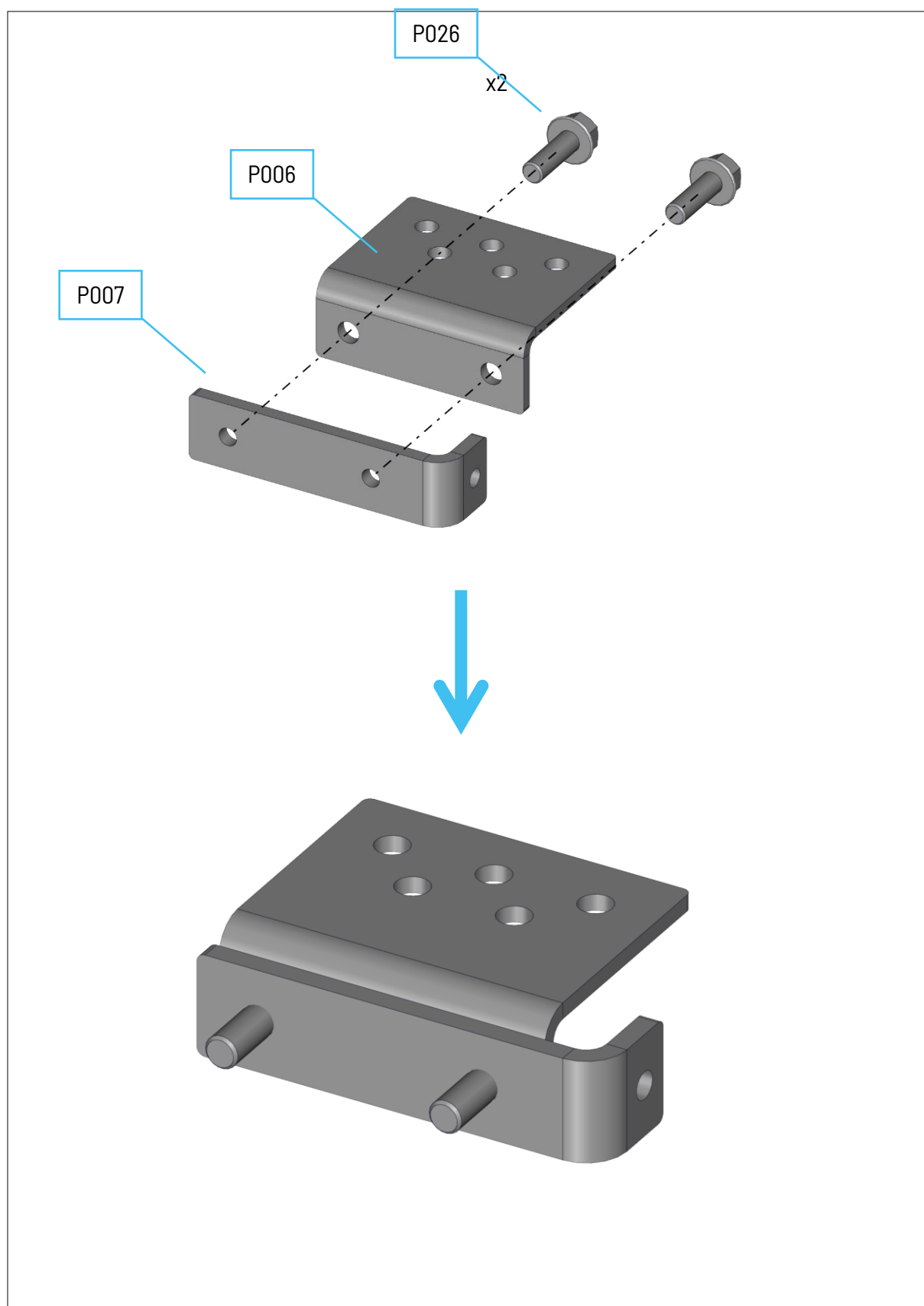


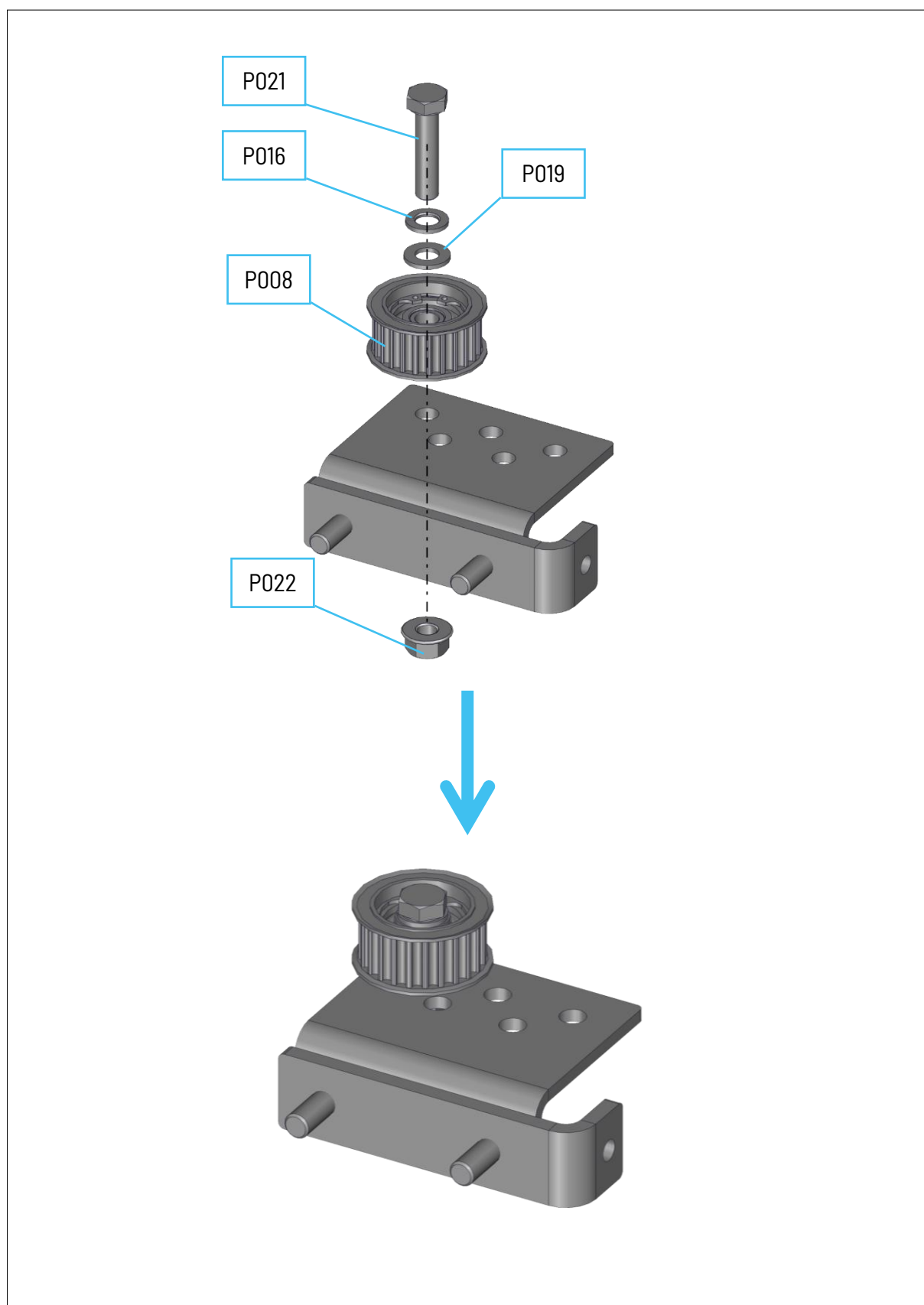


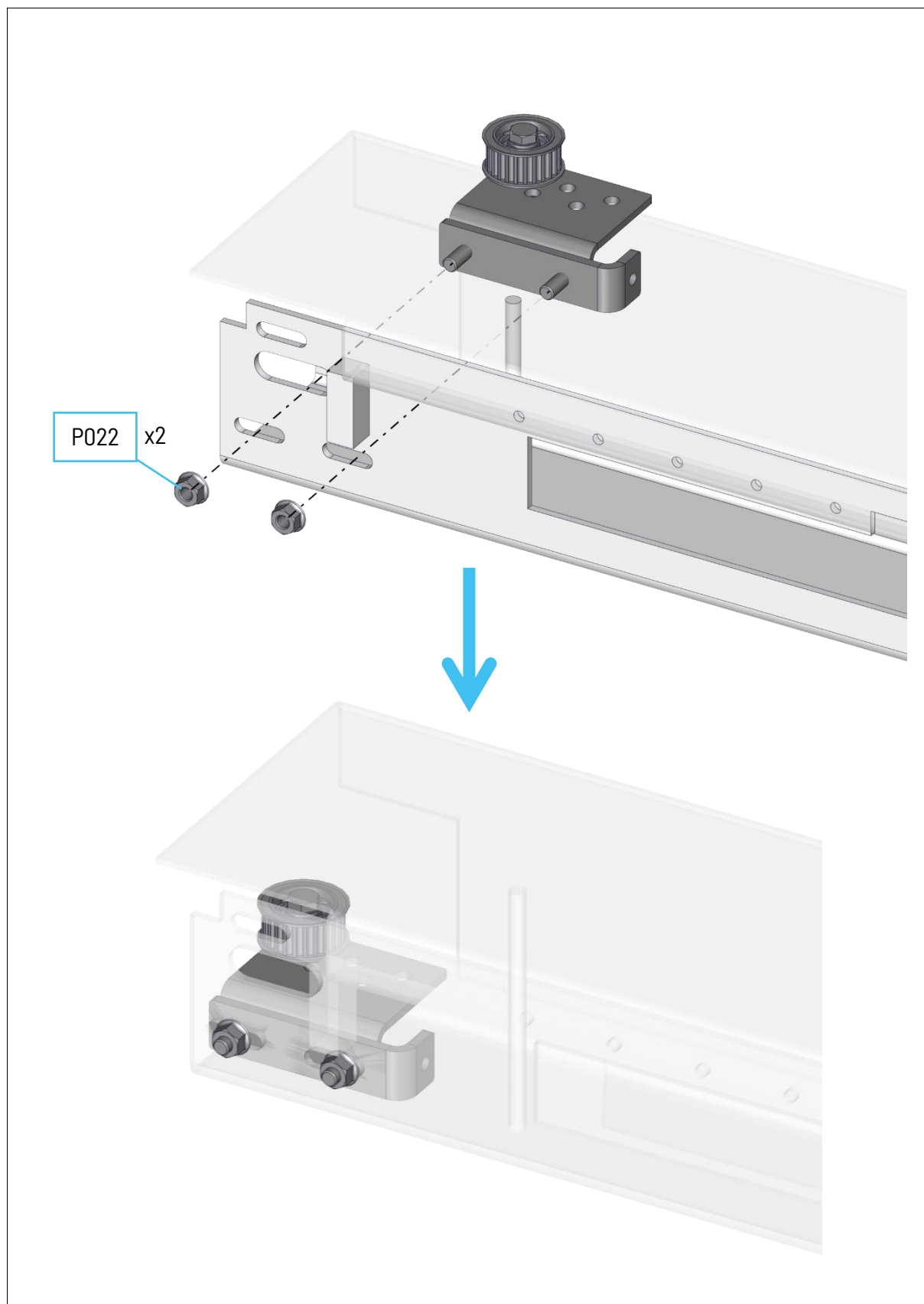




4.2 Mounting the deflection unit on the transom

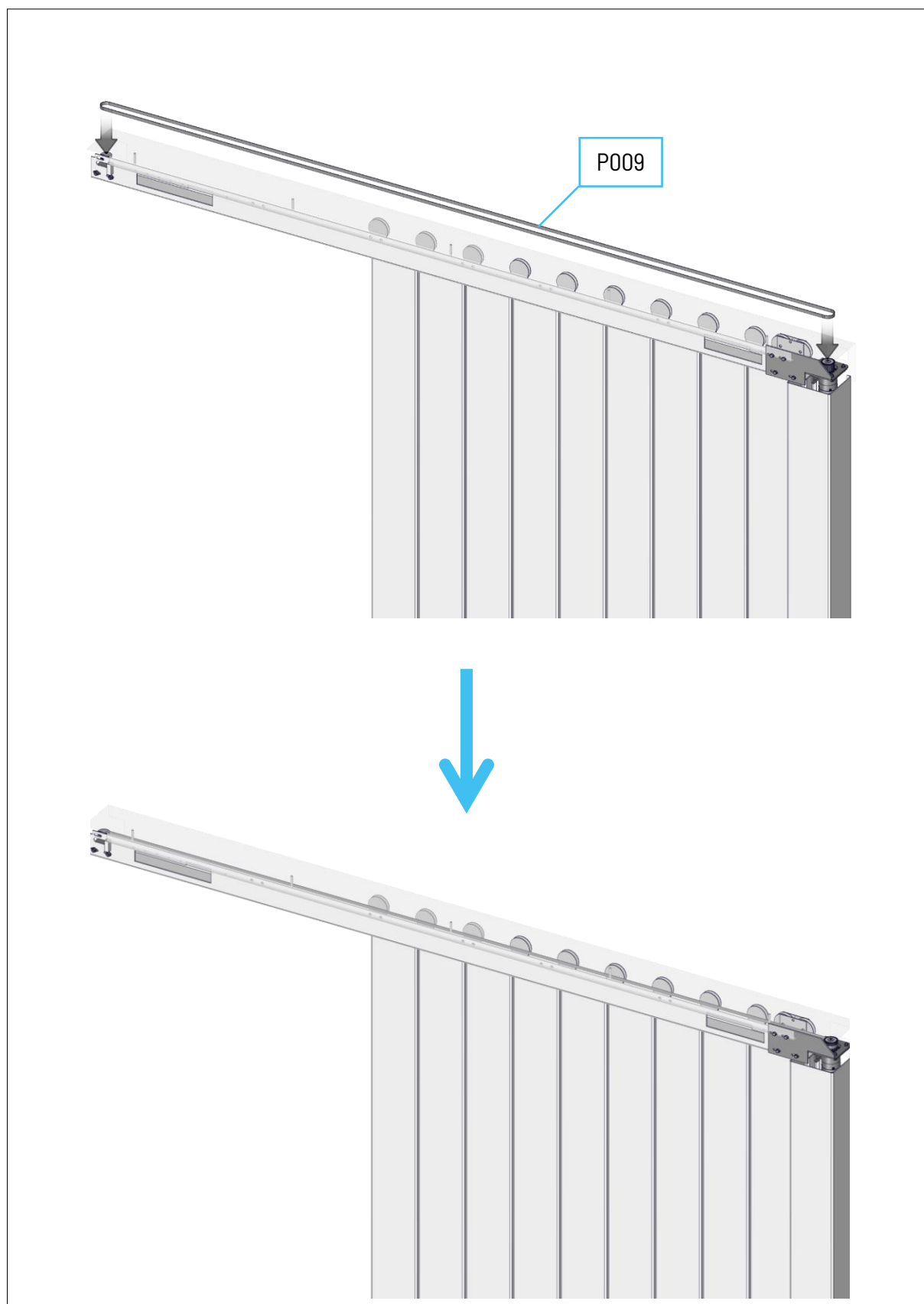


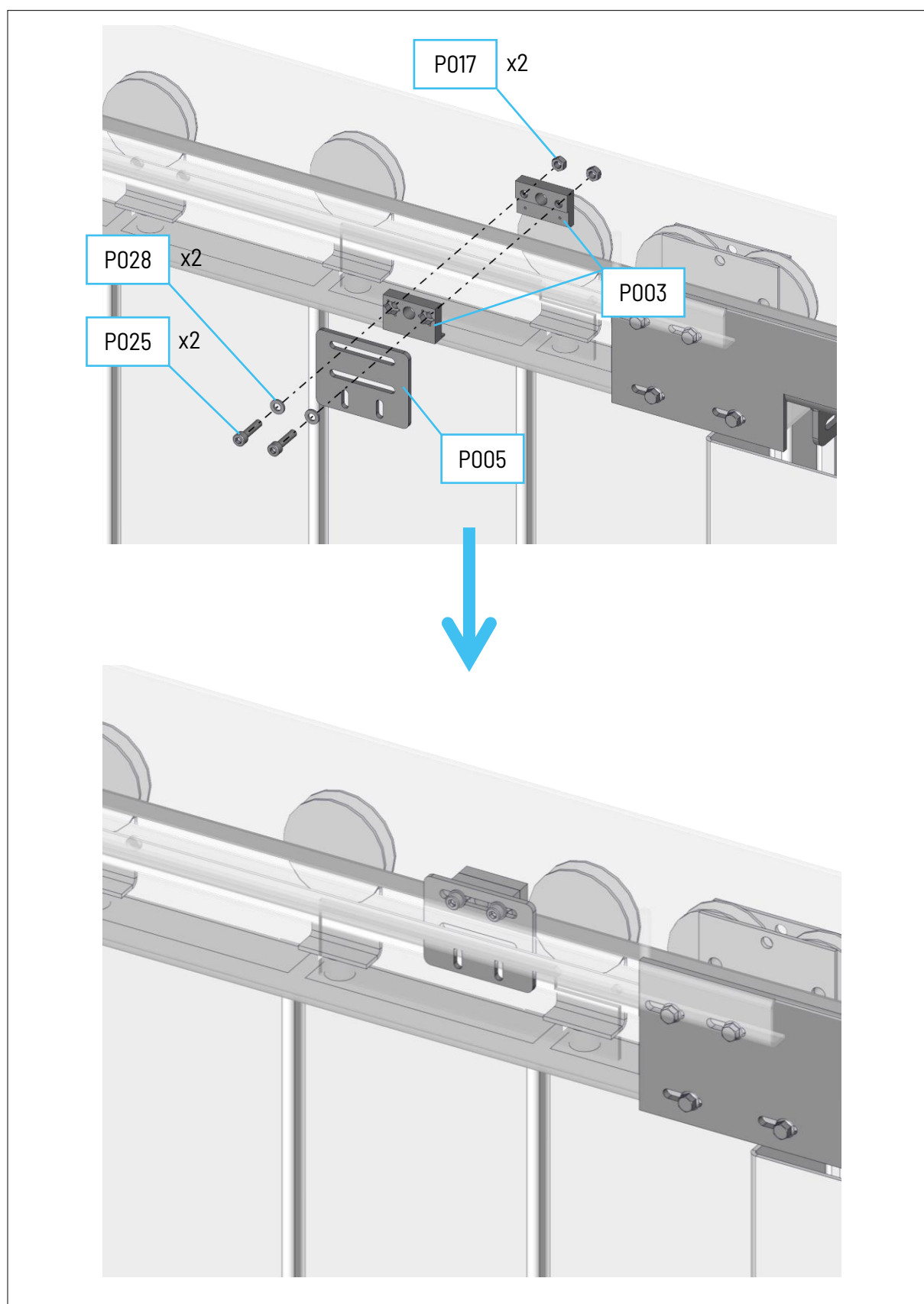


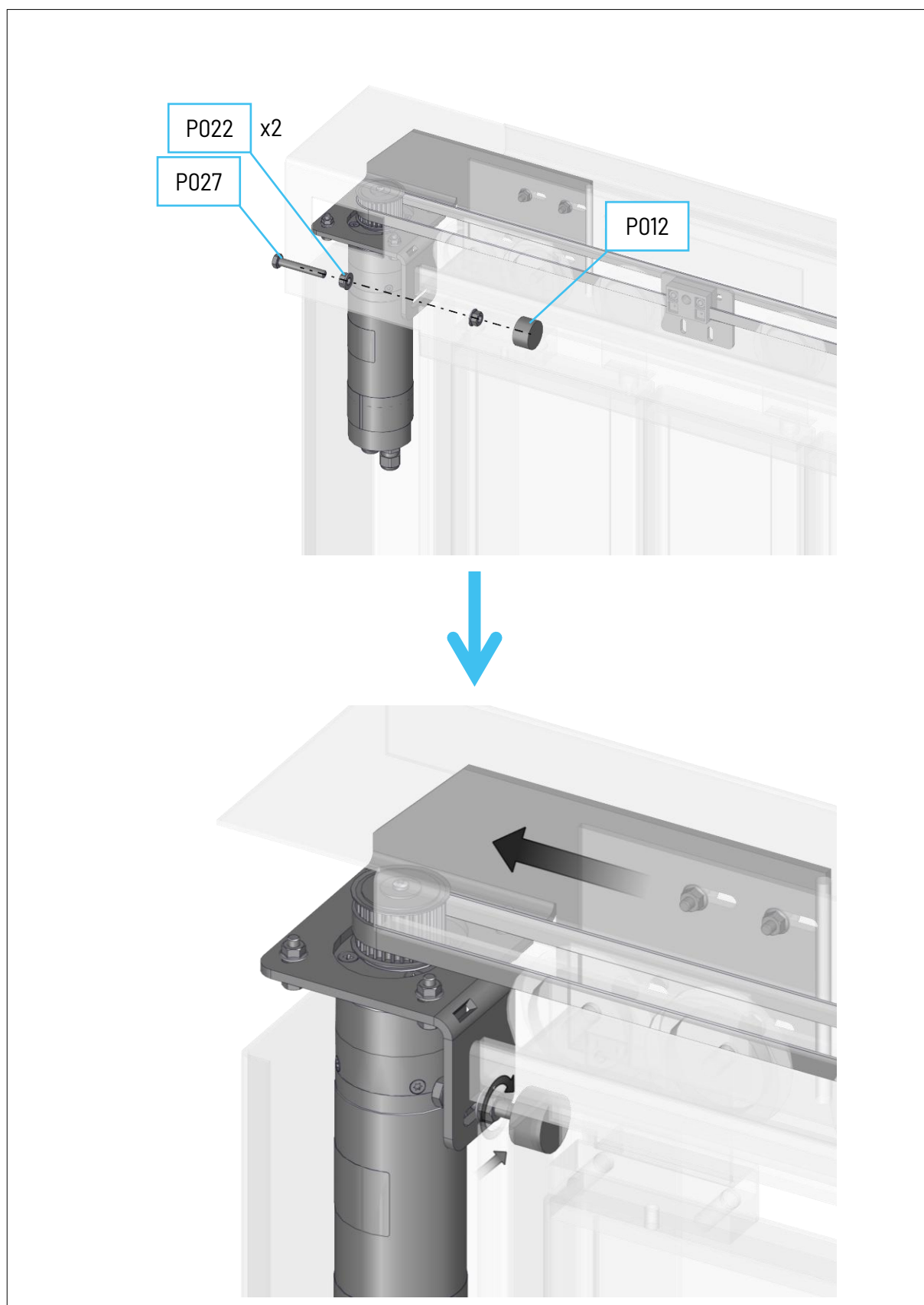




4.3 Mounting the timing belt and the timing belt lock

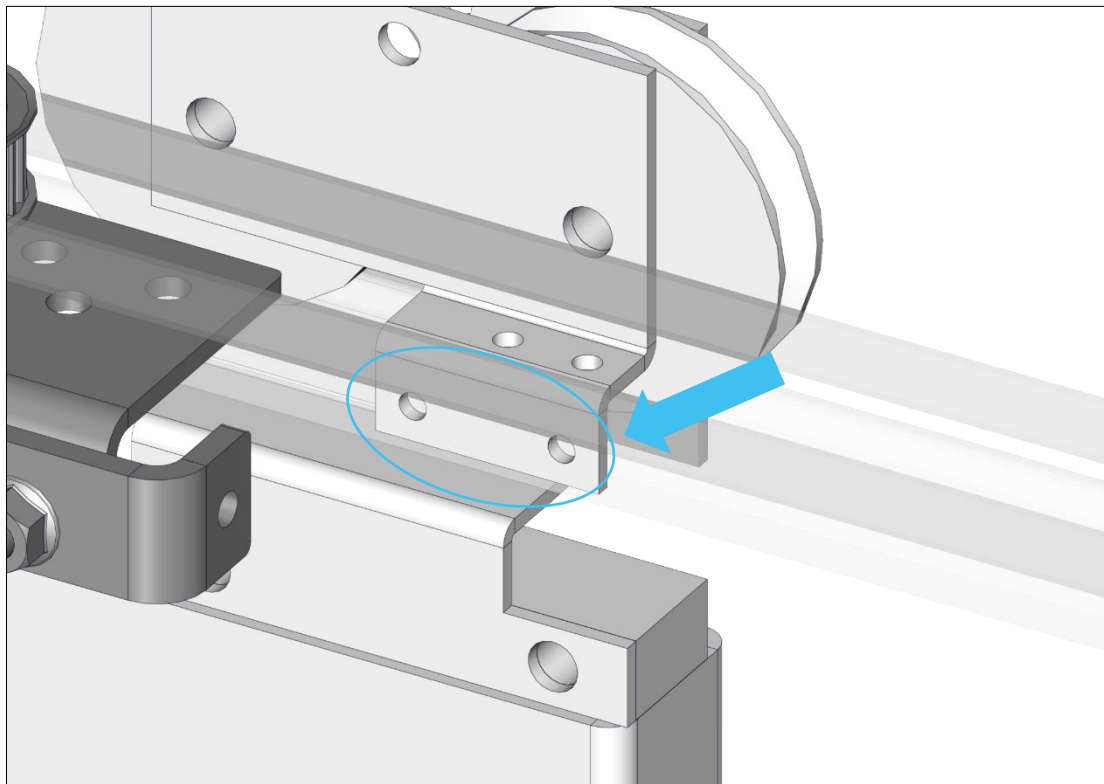
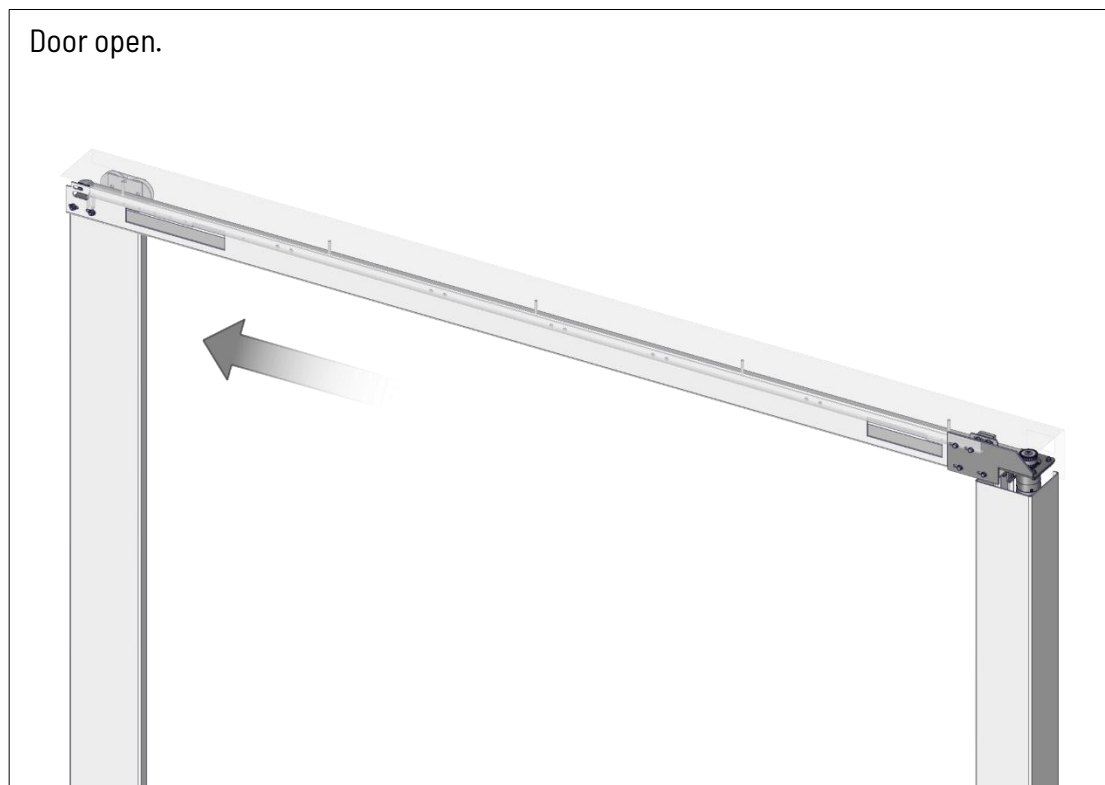


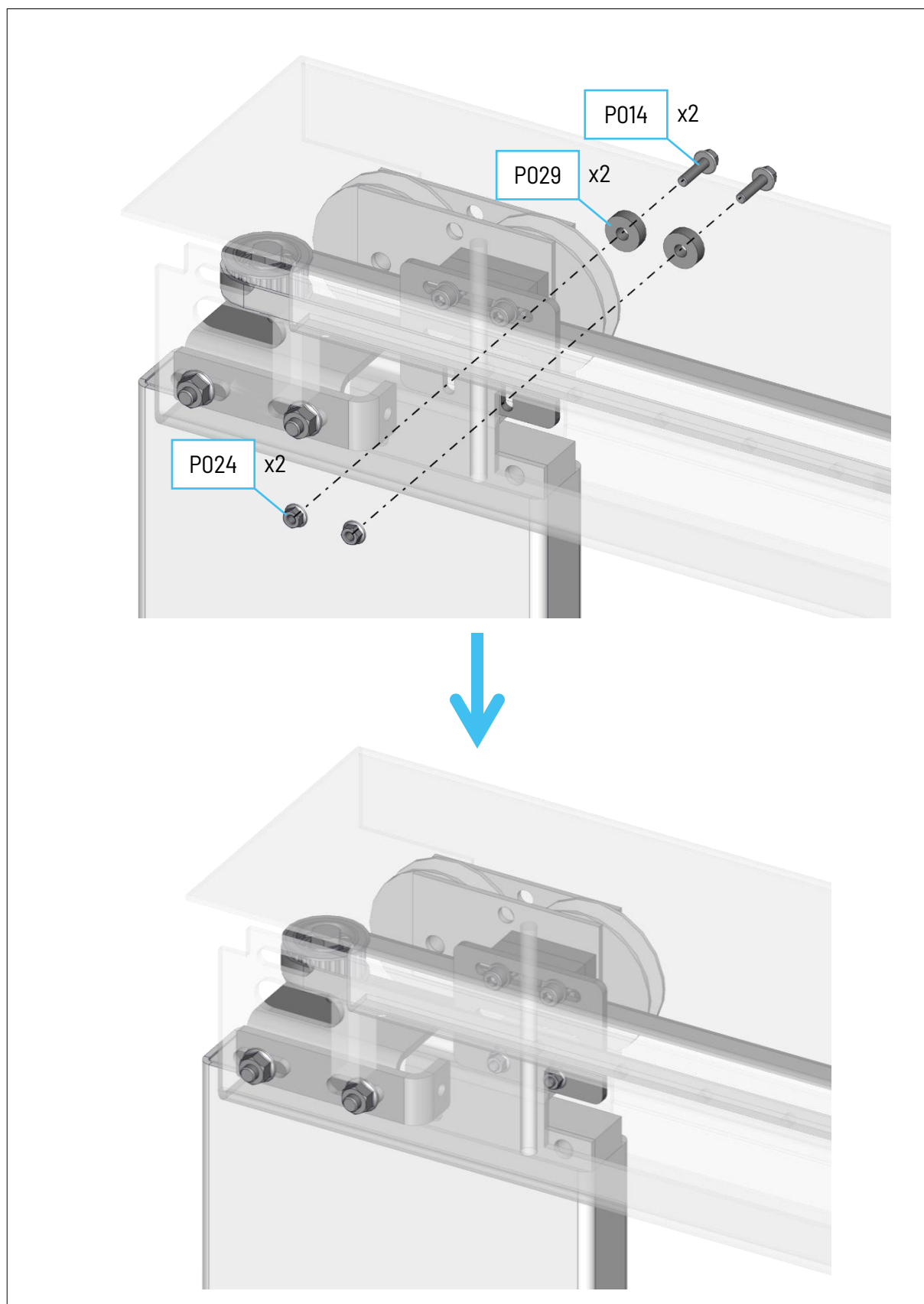






4.4 Mounting the timing belt lock on the door panel







5. Fitting, connecting and commissioning the door control unit

Fitting, connecting and commissioning the door control unit are described in detail in the **assembly instructions** supplied with the door control unit.