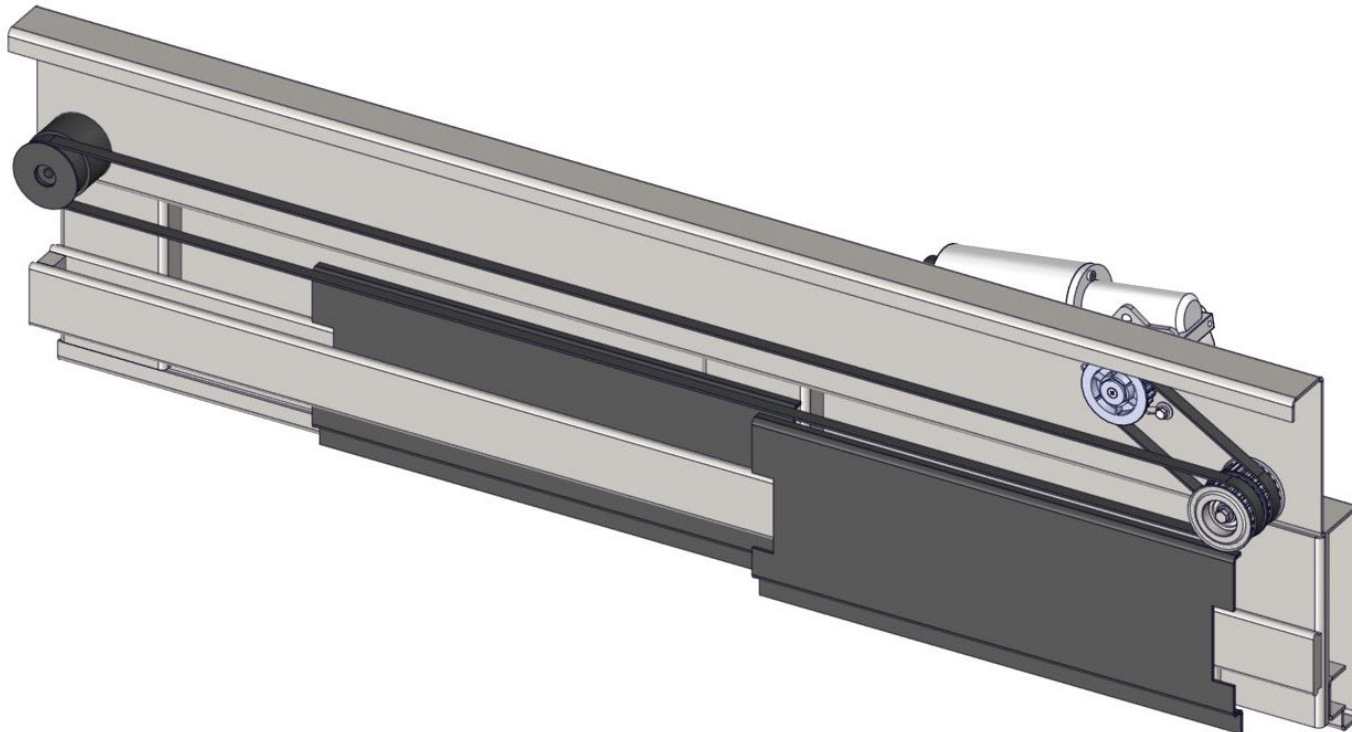


Umbauanleitung **assembly instruction**

Sematic 2000 – S8M

TSG in Sematic 2000 – S8M – **TSG in Sematic 2000 – S8M**



Lieferumfang – scope of supply



picture	Number	description DE	description EN	quantity
	8.20.00101.04	TSG V4 Lift Door Operator -Electronic extern- 230[VAC]/50-60[Hz]	TSG V4 Lift Door Operator -Electronic extern- 230[VAC]/50-60	1
	8.20.4000X.X1	Motor Gross Rechts oder Links & Getriebe, 24V/4,9A/1:15	motor large right or left & gearbox, 24V/4,9A/1:15	1
	1.20.61075	Zahnriemen für Sonderantrieb Endlos 520[mm], Breite 12[mm], S8M	belt for special drive endless 520[mm], width 12[mm]	1
	1.20.61080	Zahnriemen für Sonderantrieb Endlos 560[mm], Breite 12[mm], S8M	belt for special drive endless 560[mm], width 12[mm]	1
	1.20.92300	Doppelzahnriemenscheibe D=56mm, Breite: 48mm, für Sematic Tx / S8M	double timing belt pulley D=56mm, high: 48mm for Sematic Tx / S8M	1
	1.20.60350	Motoradapterplatte sternförmig	motor adapter plate star-shaped	1
	8.20.13380	Schraubentüte für Motoradapterplatte sternförmig und TSG Antriebsrad für TSG400 Antrieb	screw bag for adapter plate star-shaped	1

Vor Umbau entfernen –
remove before conversion

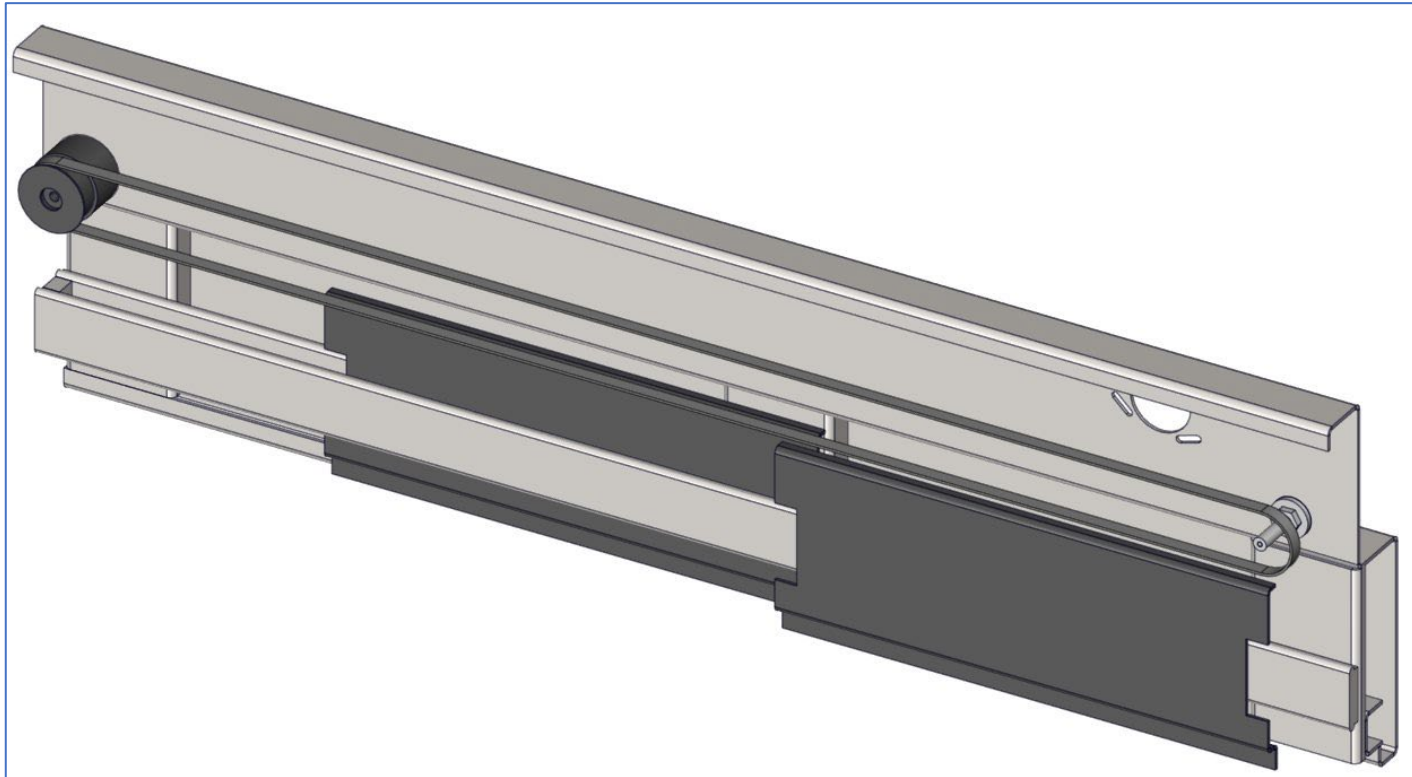
TL



TR spiegelbildlich –
TR mirrored

Nach Demontage – remove before conversion

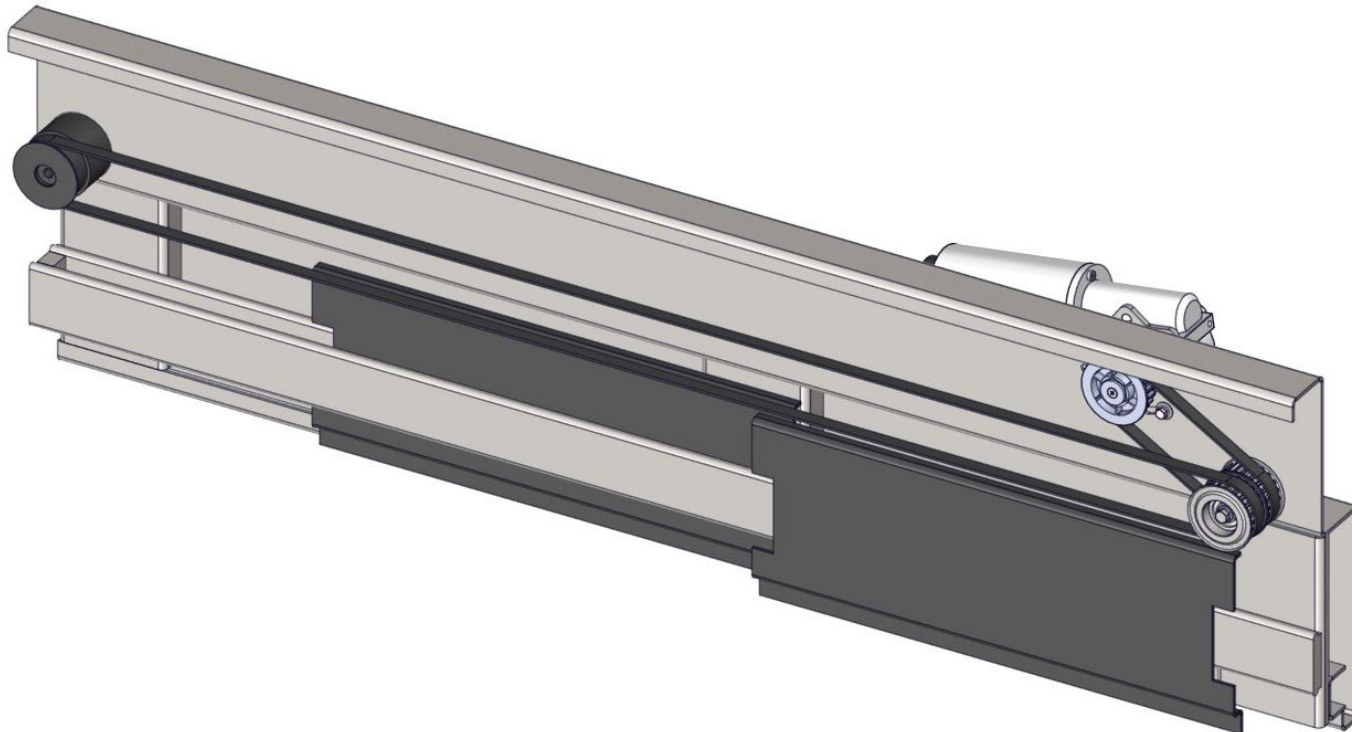
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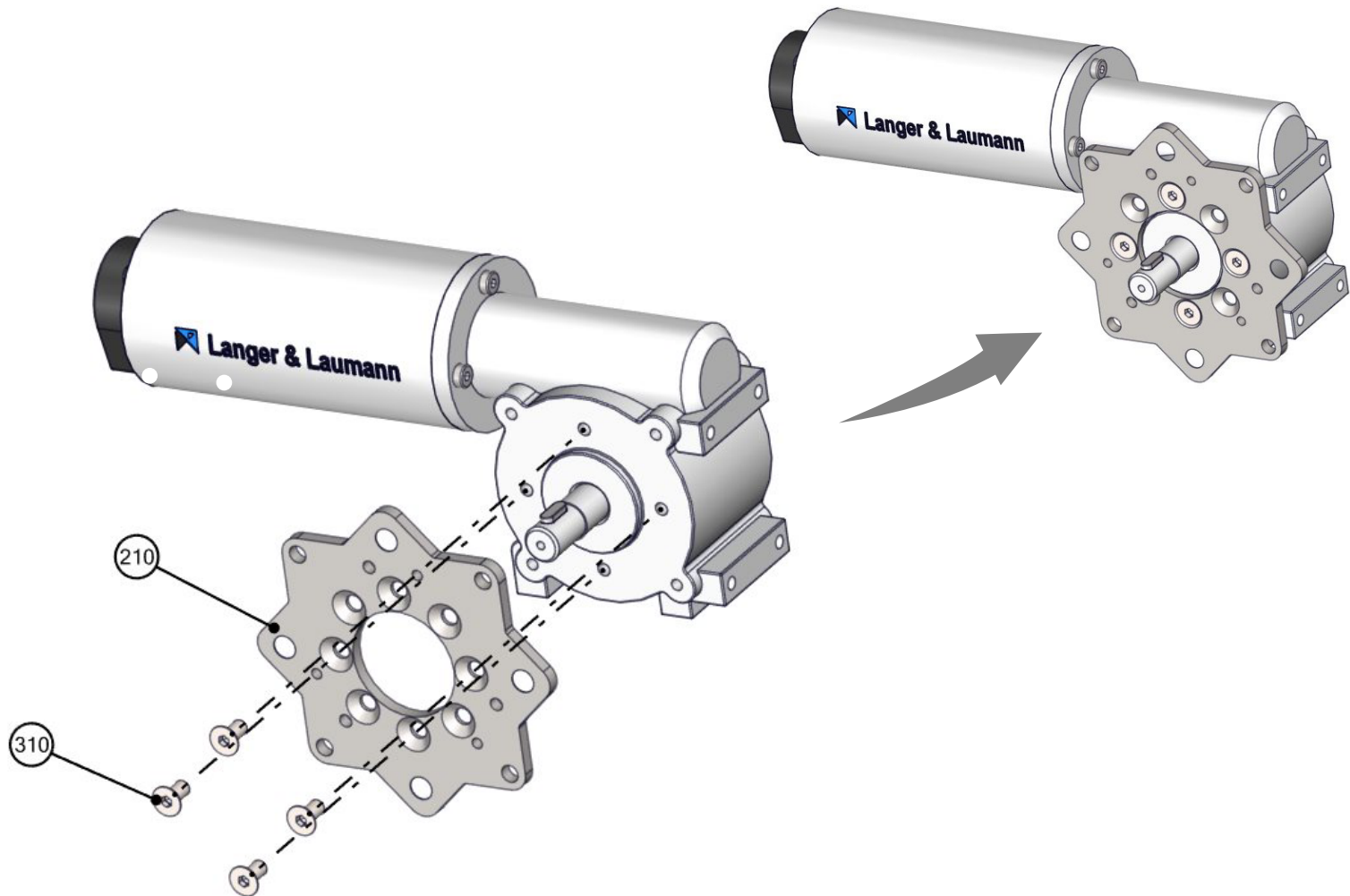
TR spiegelbildlich –
TR mirrored

Montage TSG – assembly of the TSG

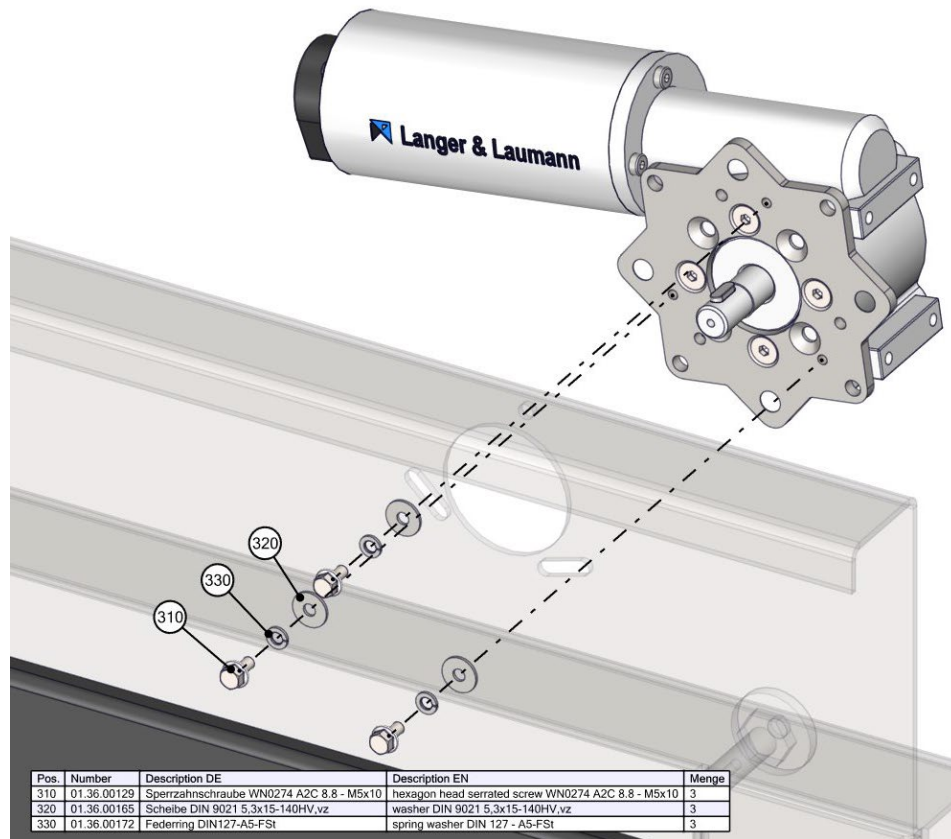
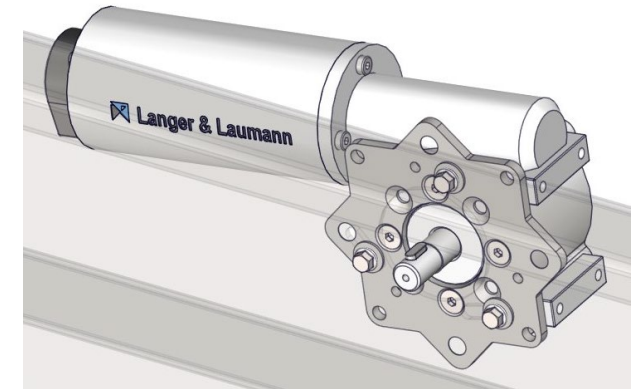
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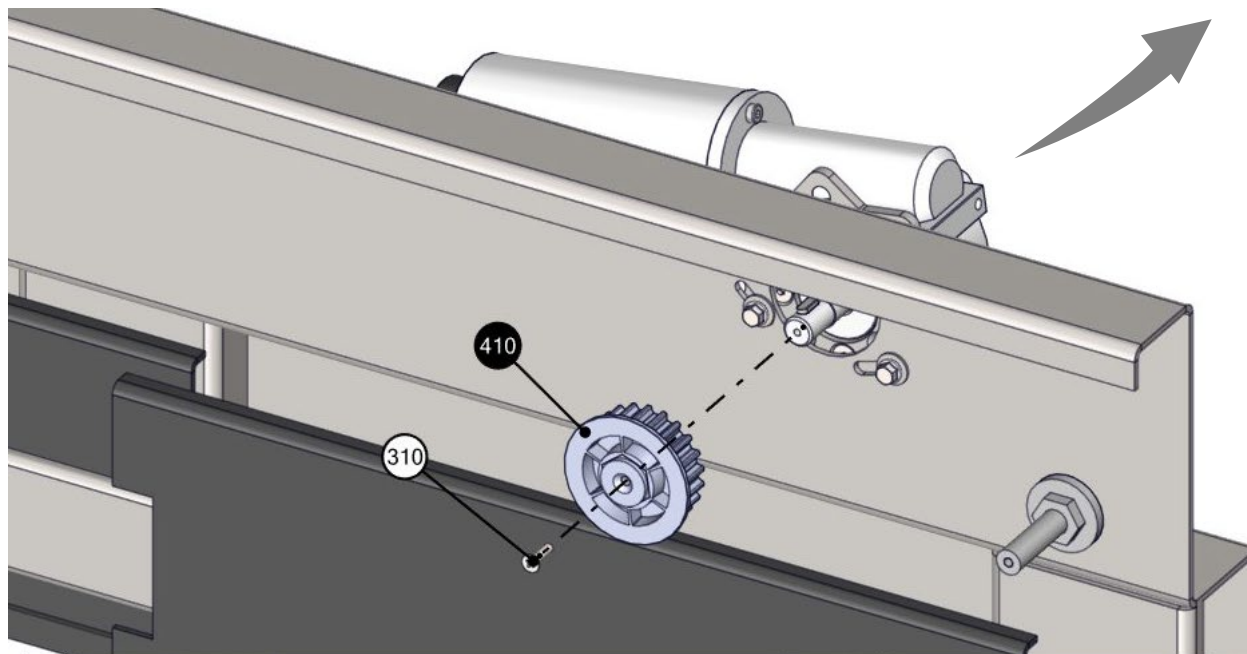
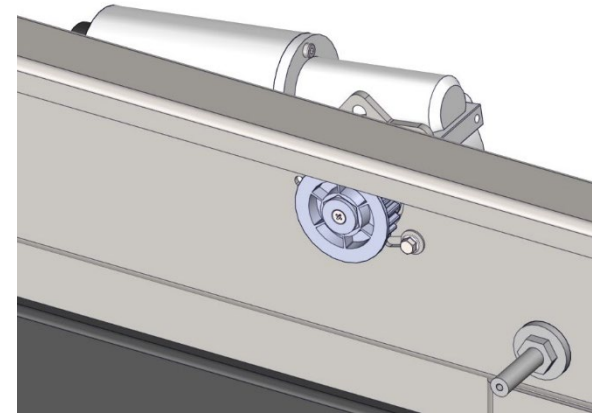


TR spiegelbildlich –
TR mirrored

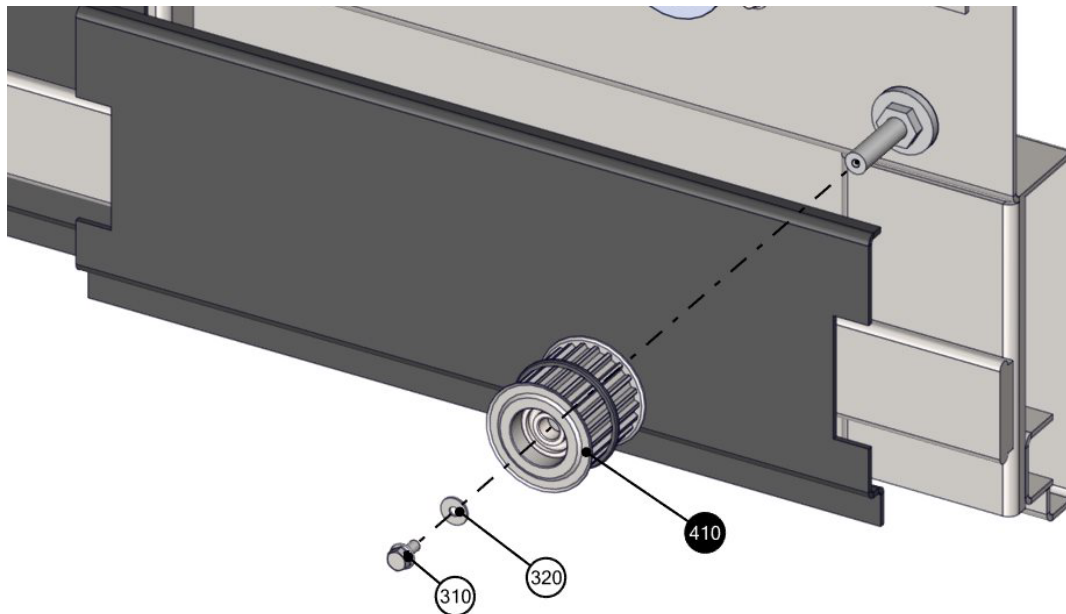
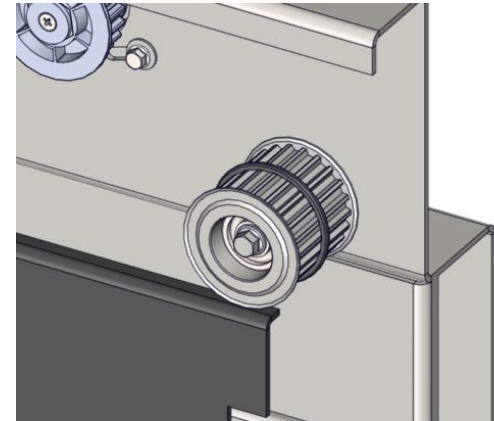


Pos.	Number	Description DE	Description EN	Menge
210	01.20.60350	Motoradapterplatte sternförmig	motor adapter plate star-shaped	1
310	01.36.00358	Senkschraube m.Innensechskant ISO10642-M6x12-8.8	countersunk head screw w.recessed head ISO10642-M6x12-8.8	4



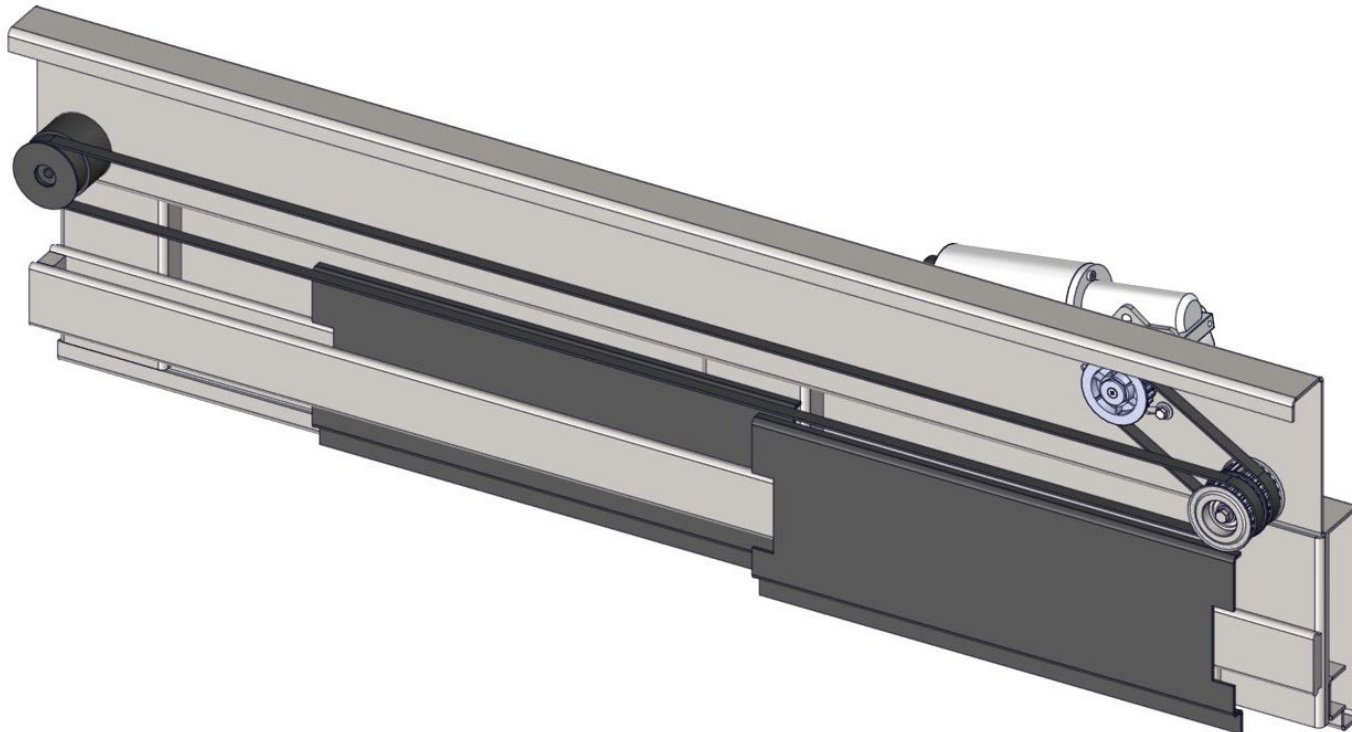


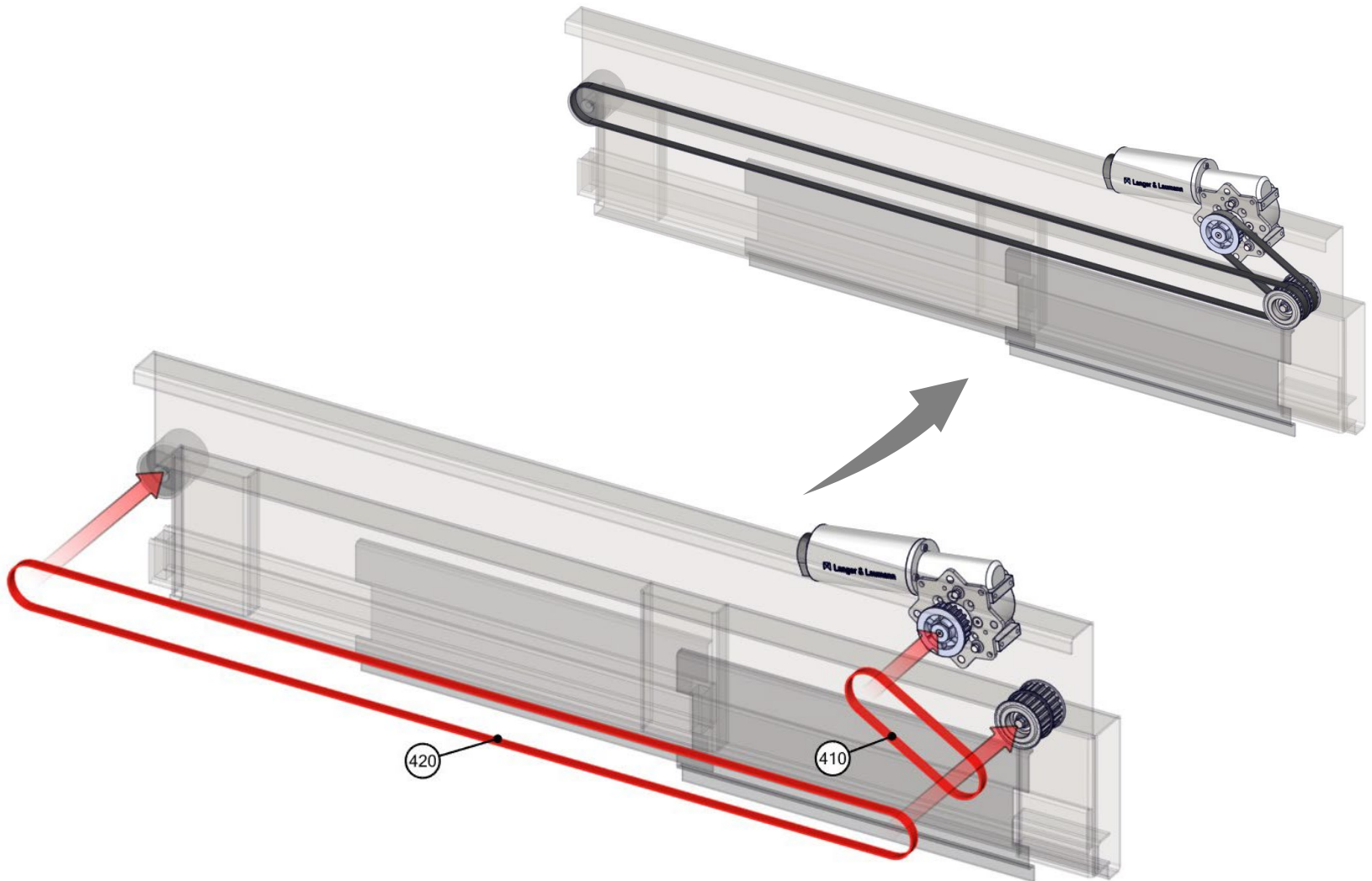
Pos.	Number	Description DE	Description EN	Menge
310	01.36.00331	Senkkopfschraube mit Kreuzschlitz DIN965 vz 4.8 - M4x16	countersunk screw w. cross recess DIN965 vz 4.8 - M4x16	1
410	01.20.60160	Zahnriemenrad, STD8M, d=14H7, D=56[mm], B=15[mm], mit Nut, mit 1 Bordscheibe	timing belt pulley, STD8M, d=14H7, D=56[mm], B=15[mm]	1



Pos.	Number	Description DE	Description EN	Menge
310	01.36.00135	Sperrzahnschraube DIN 6921 M6x12 verz.	hexagon head serrated screw WN0274 A2C 8.8 - M6x12	1
320	01.36.00165	Scheibe DIN 9021 5,3x15-140HV_vz	washer DIN 9021 5,3x15-140HV_vz	1
410	01.20.92300	Doppelzahnriemenscheibe_Wirk-Ø=56mm_für Sematic Tx_S8M	double timing belt pulley D=56mm, high: 48mm, for Sematic Tx_S8M	1

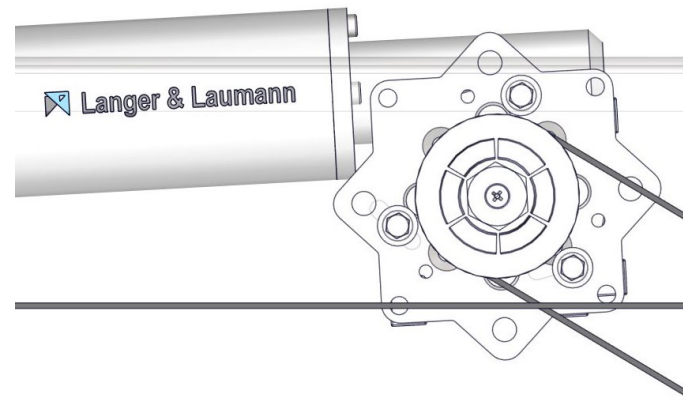
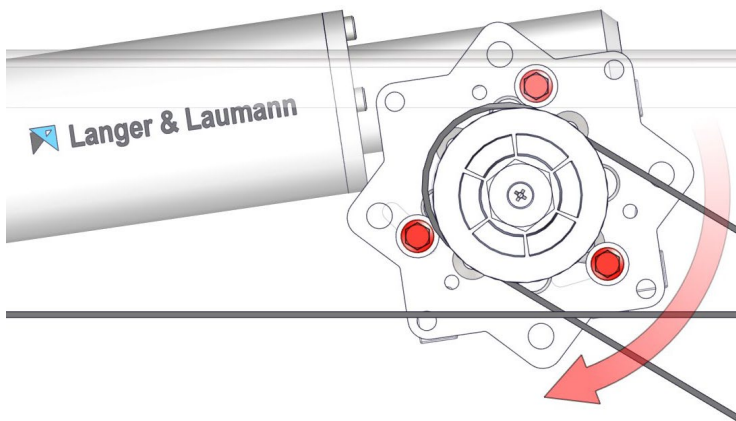
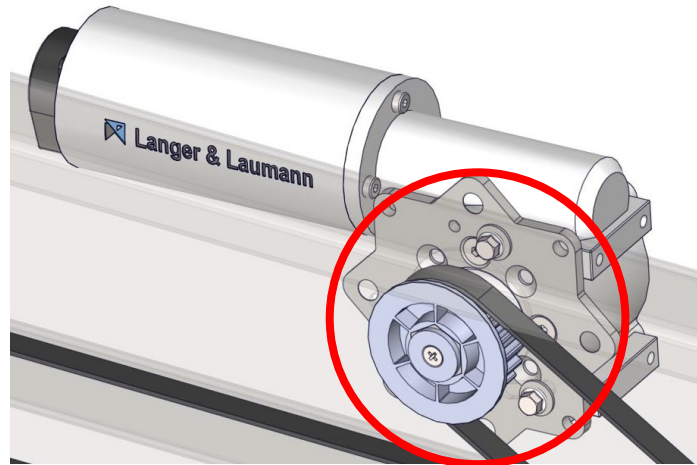
Montage Zahnriemen – assembly of the toothed belt

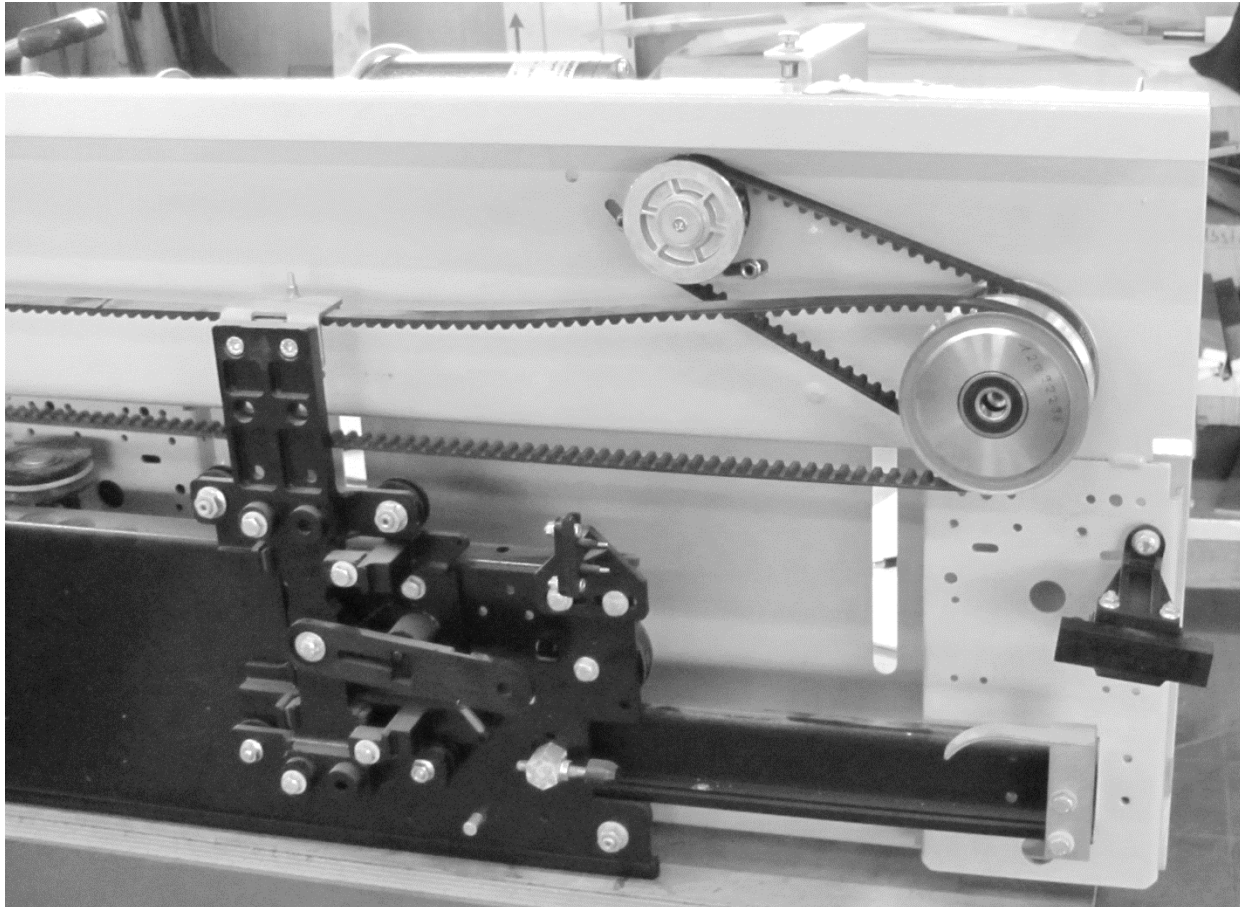




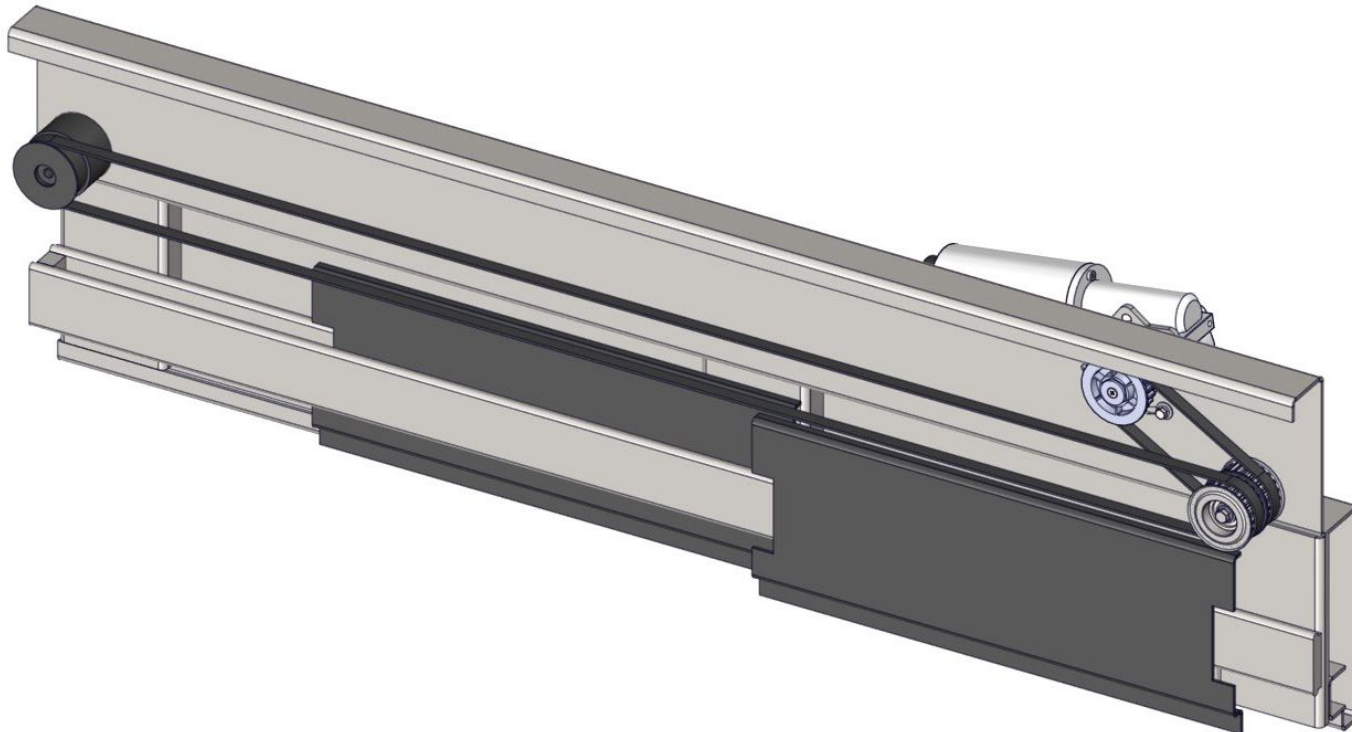
Pos.	Number	Description DE	Description EN	Menge
410	01.20.61080 / 01.20.61075	Zahnriemen für Sonderantrieb Endlos 560[mm] / 520[mm]	toothed belt for special drive endless 560[mm] / 520[mm]	1
420		originaler Zahnriemen	original toothed belt	1

Zahnriemen spannen - tensioning tooth belt





**Originalen Zahnriemen mit vorhandenem Zahnriemenschluss
an Türflügelmitnehmer montieren –**
**install the original toothed belt with the existing toothed belt
lock on the door panel coupler**





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