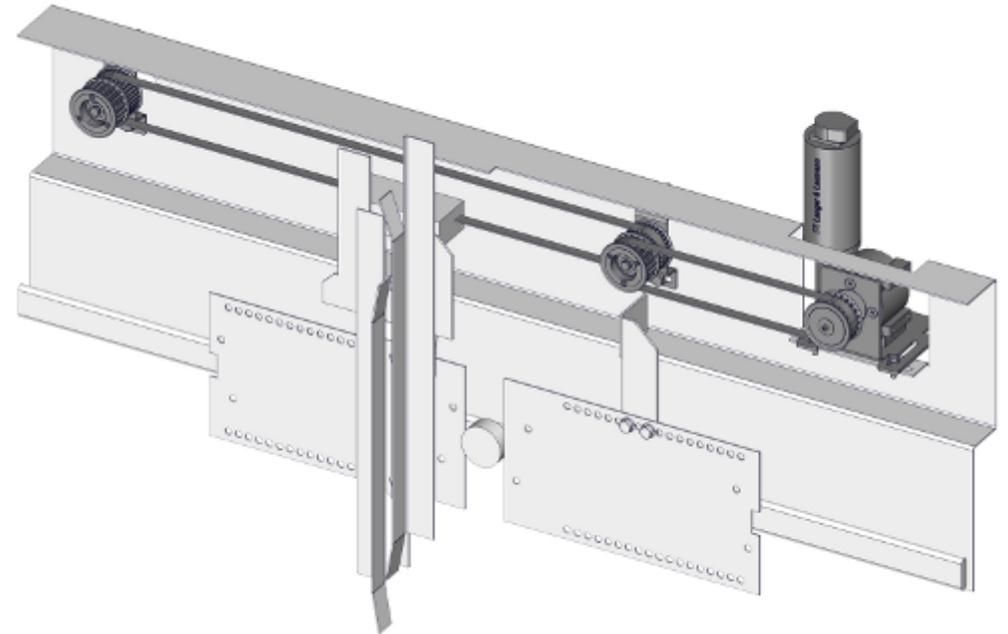


Shows TR (variant 1), TL is mirror image, Z like TL
(chapter 7)



Shows Z (variant 2), TL like Z, TR is mirror image
(chapter 8)

Conversion Instructions
Slycma Jet 2 to TSG
to TSG V4

Imprint

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Dokument **in Deutsch** durch Scannen des QR-Codes anfordern.



Obtenir le document **en français** en scannant le code QR.



1 About these instructions

1.1 Purpose

These conversion instructions contain important information and general mechanical assembly steps for the conversion of an existing system. These instructions must be observed to avoid hazards, repair costs and downtimes and increase the reliability and service life of the system.

1.2 Scope

These conversion instructions apply to the following conversion kit:

- Slycma Jet 2 to TSG to TSG V4

1.3 Version information

The version number of these conversion instructions is shown on the front page and footer of each page.

Always retain and use the latest version of all documents.

Using an outdated version of this and any required and supplementary documentation can lead to incorrect assembly.

1.4 Contact information

See page 2.

1.5 Customers for whom these instructions are intended

These conversion instructions are intended for end customers of Langer & Laumann Ing.-Büro GmbH.

To ensure correct operation of the system, in addition to reading these conversion instructions, personnel must have the following qualifications and relevant technical knowledge:

- Extensive technical knowledge of these systems
- Thorough knowledge of the operating instructions of these systems
- Recognised as a qualified specialist

1.6 Other applicable documents

The following documents are required for work not described in these conversion instructions:

- Fitting instructions for the door control unit with information on electrical connection, fitting and commissioning
- Information on components not manufactured and supplied by Langer & Laumann

2 Safety

2.1 General safety instructions

Personnel must have carefully read and understood these conversion instructions before starting the conversion work.

The safety instructions and guidelines specified in these conversion instructions must be observed.

The accident prevention regulations applicable at the place of use and general safety regulations must be observed.

2.2 Personnel requirements

2.2.1 Personnel qualification and scope of work

The work described in these instructions places different demands on the qualifications of personnel. Insufficiently qualified personnel cannot correctly assess the potential risks and may expose themselves and others to the risk of injury. Insufficiently qualified personnel are not permitted to enter work areas/danger zones. Persons whose reactions are influenced, e.g. by drugs, alcohol or medication, must not work on the system.

Qualified personnel Only qualified personnel (lift fitters for specific activities in lift construction in accordance with DGUV 303-001) may work on mechanical components.

Qualified electricians Only qualified electricians or lift fitters with advanced training as qualified electricians for specific activities in lift construction may work on electrical components in accordance with DGUV 303-001.

2.2.2 Personal protective equipment

Personal protective equipment serves to protect personnel from health and safety risks at work. The prescribed protective equipment must be worn.

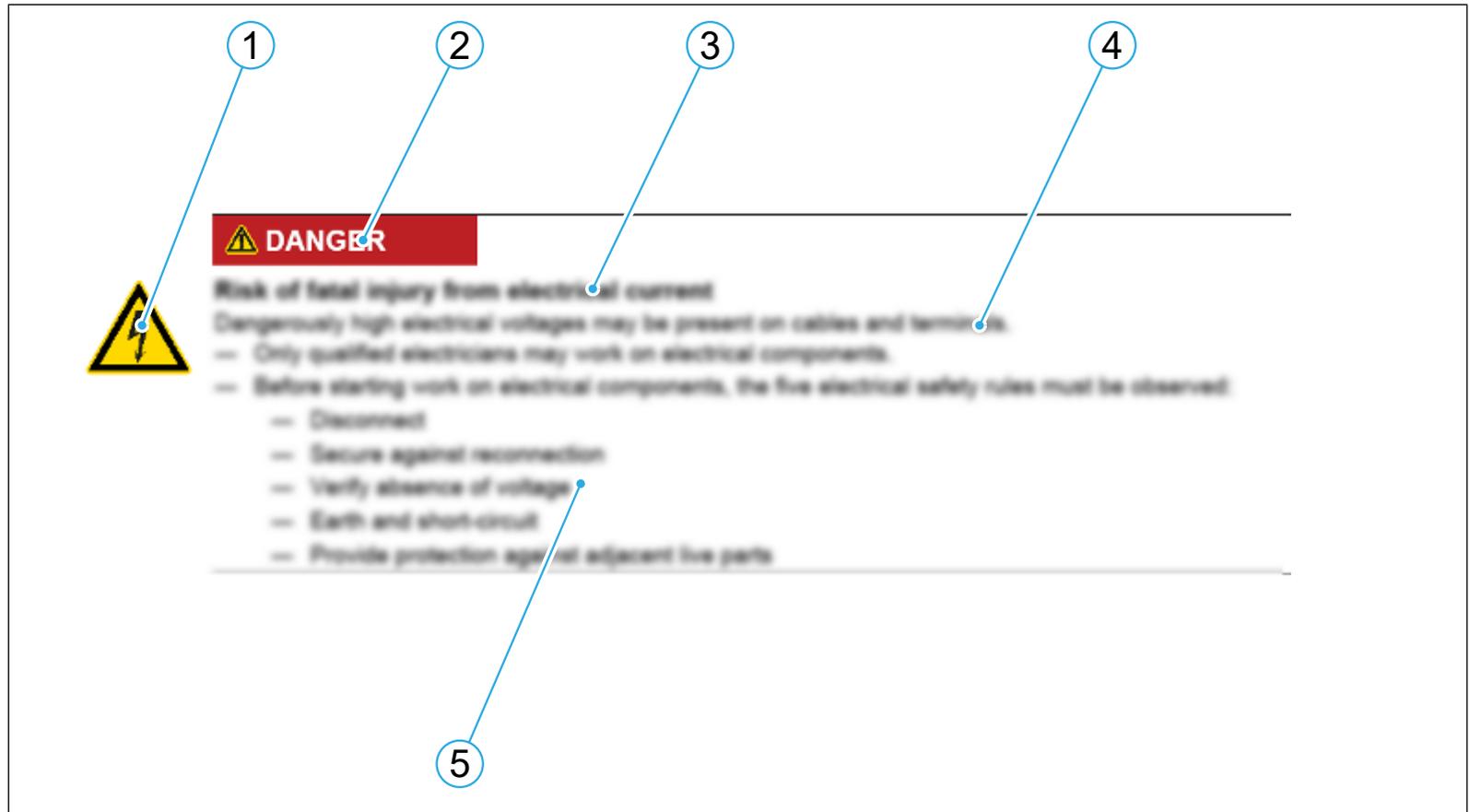
Symbol	Meaning
	Protective clothing must be worn to protect against hazards in the workplace.
	Non-slip safety footwear must be worn to prevent injuries to feet.
	Cut resistant and puncture resistant protective gloves must be worn to prevent hand injuries.
	Hard hats must be worn to prevent head injuries.
	Safety goggles must be worn to prevent eye injuries.
	Hearing protectors must be worn to protect against noise.
	Safety harnesses must be worn to protect against falls.

Table 1: Personal protective equipment

2.3 Warnings

2.3.1 Structure of warning notices

All warning notices in this document are structured as follows:



1	Hazard symbol	2	Signal word
3	Type and source of hazard	4	Possible consequences of non-observance
5	Procedure for hazard prevention		

2.3.2 Meaning of signal words and symbols

The following signal words are used in this document:

Signal word	Meaning, consequences if not prevented
DANGER	Warns of an imminent hazardous situation which results in death or serious injury.

Table 2: Meaning of signal words

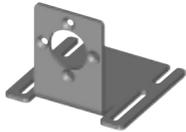
The following hazard symbols are used in this document:

Symbol	Designation
	Automatic start-up
	Electrical hazard

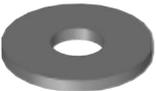
Table 3: Meaning of hazard symbols

3 In the Box

The conversion kit components are shown in the table. The position numbers are used in the following chapters to identify the individual components. For logistical reasons, the packaging can contain further components that are not required for actual use.

Pos.	Illustration	Item number	Description	Quantity
P001		8.20.xxxxx.04	TSG Electronics	1
P002		8.20.400xx.xx	TSG Motor	1
P003		x.20.xxxxx	Endless timing belt 8M	1
P004		x.20.xxxxx.xx	Timing belt 5M	1
P005		1.20.31450	Motor bracket	1
P006		1.20.60085	Angle	2
P007		1.20.60112	Timing belt pulley D = 56 mm, 8M	1

Pos.	Illustration	Item number	Description	Quantity
P008		1.20.92294	Shaft D = 12 mm	2
P009		1.20.92306	Deflection pulley D = 56 mm, 5M/8M	2
P010		1.36.00111	Hexagon head screw M8 x 16 mm	2
P011		1.36.00112	Hexagon head screw M8 x 20 mm	4
P012		1.36.00171	Spring washer M6	6
P013		1.36.00358	Countersunk screw M6 x 12 mm	4
P014		1.36.00454	Washer M4	1
P015		1.36.00501	Nut M8	6

Pos.	Illustration	Item number	Description	Quantity
P016		1.36.00502	Nut M6	4
P017		1.36.00635	Hexagon head screw M4 x 30 mm	1
P018		1.36.00710	Locking screw M8 x 16 mm	4
P019		1.36.01035	Washer M8	10
P020		1.36.01036	Washer M6	4
P021		1.36.05610	Washer M6	2
P022		1.36.00137	Locking screw M6 x 20 mm	2
P023		1.36.00720	Locking screw M8 x 20 mm	4

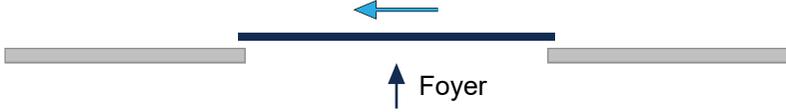
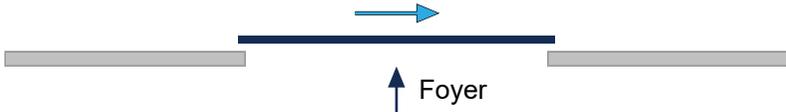
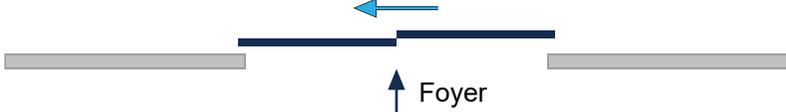
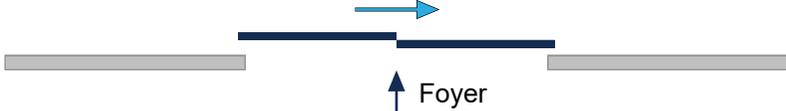
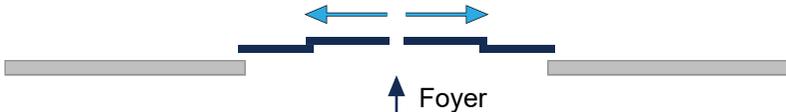
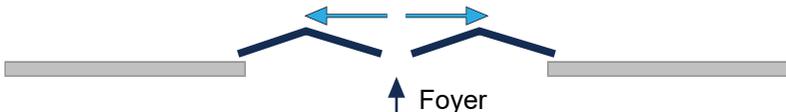
4 Required tools

The tools required for the conversion are shown in the table. The position numbers are used in the following chapters to identify the individual tools.

Pos.	Symbol	Description
T001		Soft face hammer
T002		Hammer
T003		Puller for bearings and pinions
T004		Pipe wrench
T005		Side cutters
T007		Angle grinder
T008		Measuring tool (folding rule or measuring tape)
T009		Slotted screwdriver
T010		Phillips screwdriver
T110		Combination wrench, size 10
T113		Combination wrench, size 13
T119		Combination spanner, SW 19
T203.0		Allen key, size 3
T204.0		Allen key, size 4
T608.5		Drill bit, Ø 8.5 mm

5 Definition of door opening directions

The possible door opening directions are shown in the following table in schematic form.

L: Left opening	
R: Right opening	
TL: Telescopic left opening	
TR: Telescopic right opening	
C: Center opening	
CT: Center telescoping opening	
FD: Folding door	

6 Disassembly of existing components

⚠ DANGER



Danger to life from rotating/moving system components

- Before starting work, switch off the system completely.
- Keep away from unsecured rotating/moving system components.

⚠ DANGER



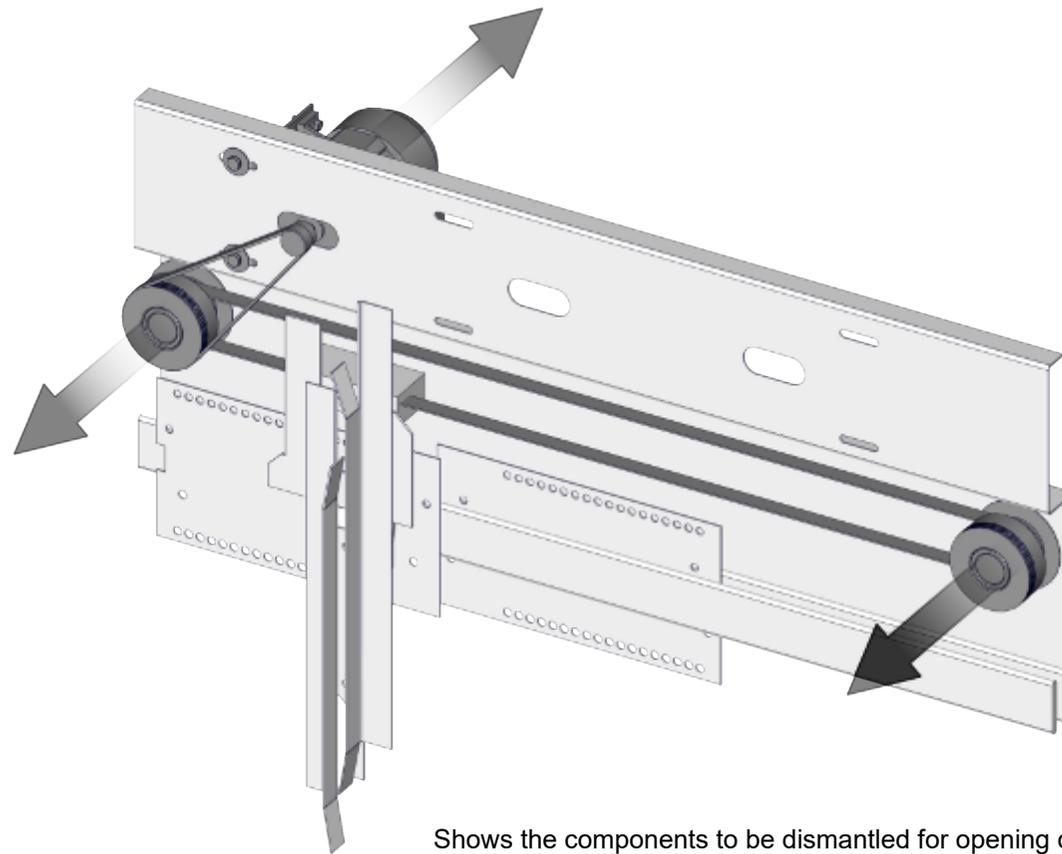
Risk of fatal injury from electrical current

Dangerously high electrical voltages may be present on cables and terminals.

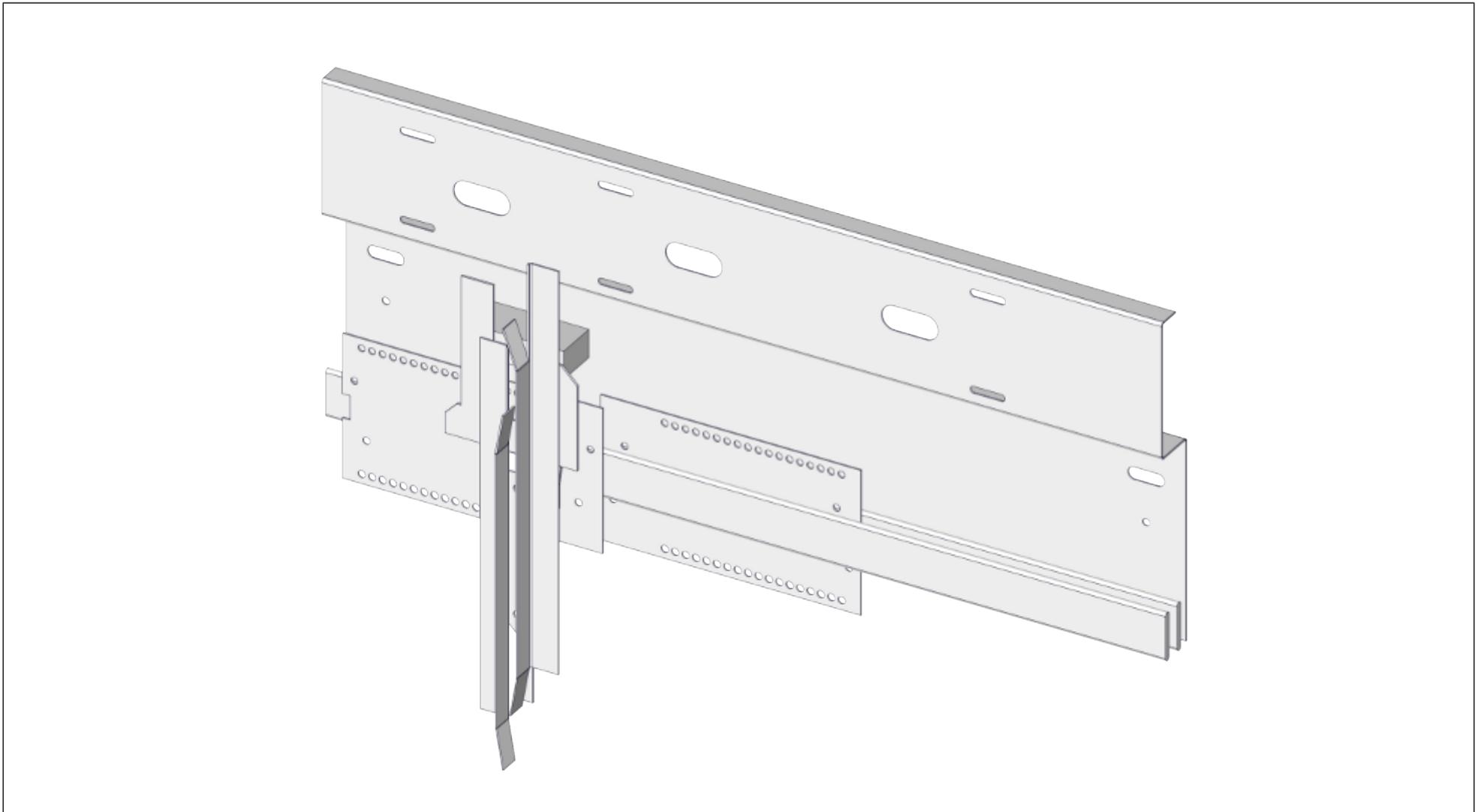
- Only qualified electricians may work on electrical components.
- Before starting work on electrical components, the five electrical safety rules must be observed:
 - Disconnect
 - Secure against reconnection
 - Verify absence of voltage
 - Earth and short-circuit
 - Provide protection against adjacent live parts

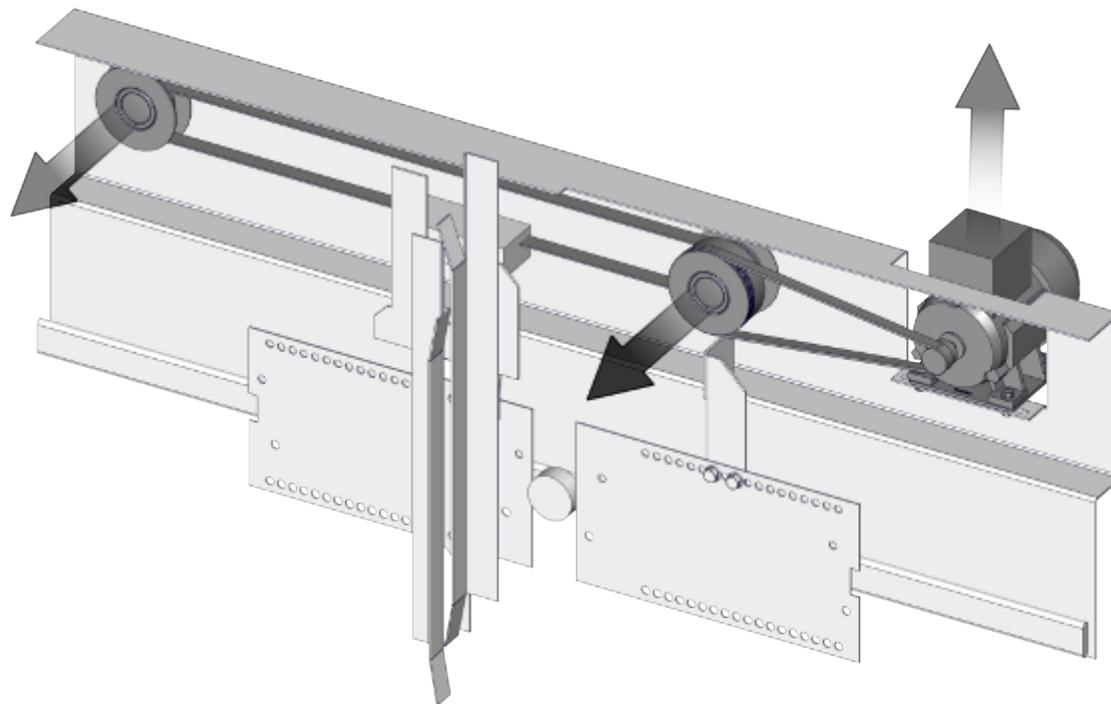
Tools

Pos.	Symbol	Description
T002		Hammer
T003		Puller for bearings and pinions
T004		Pipe wrench
T005		Side cutters
T007		Angle grinder
T1xx		Combination spanners, as needed

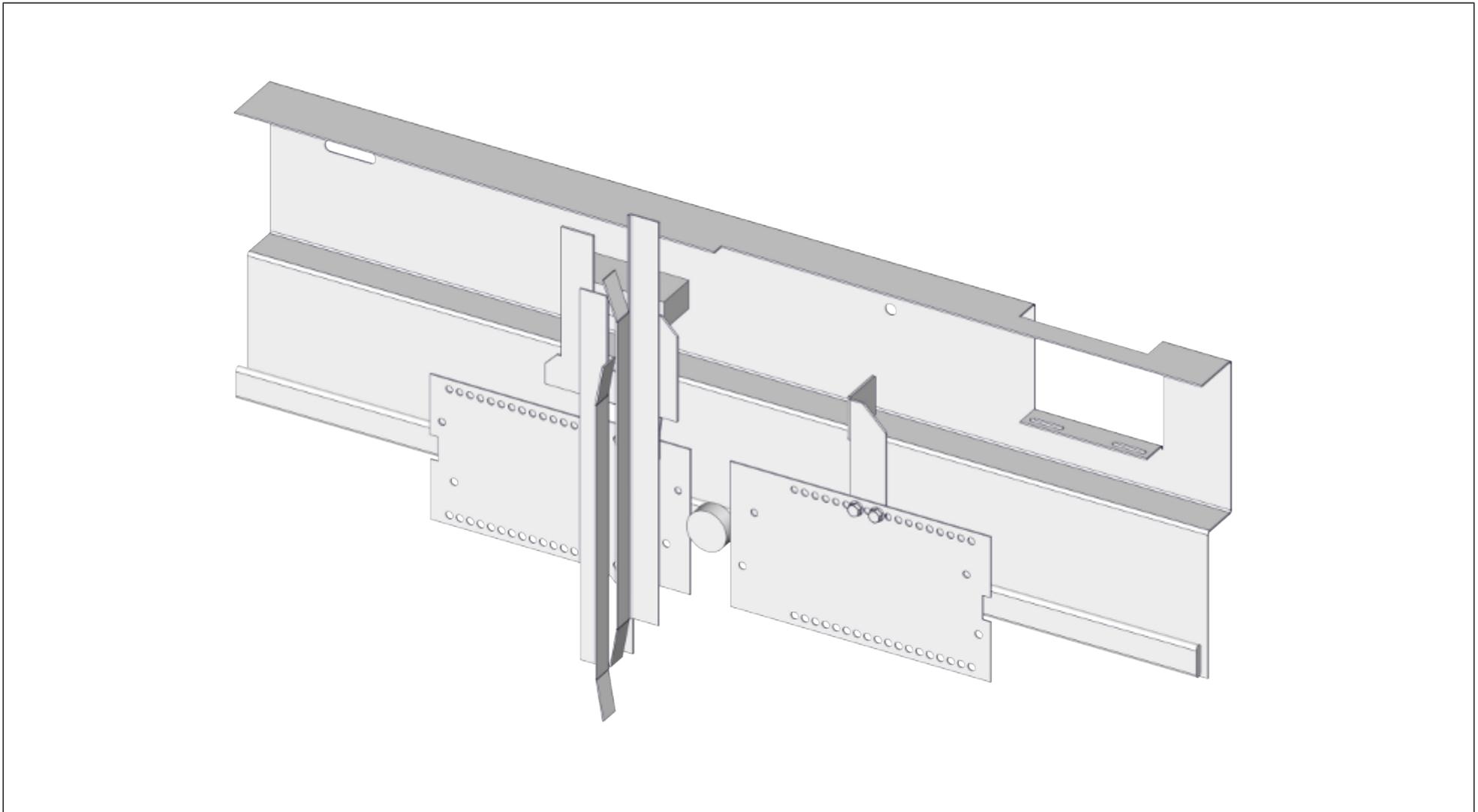


Shows the components to be dismantled for opening directions TR and TL





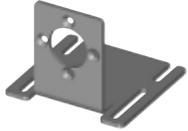
Shows the components to be dismantled for opening direction Z



7 Assembly variant 1, TR

7.1 Mounting the motor and bracket

Components

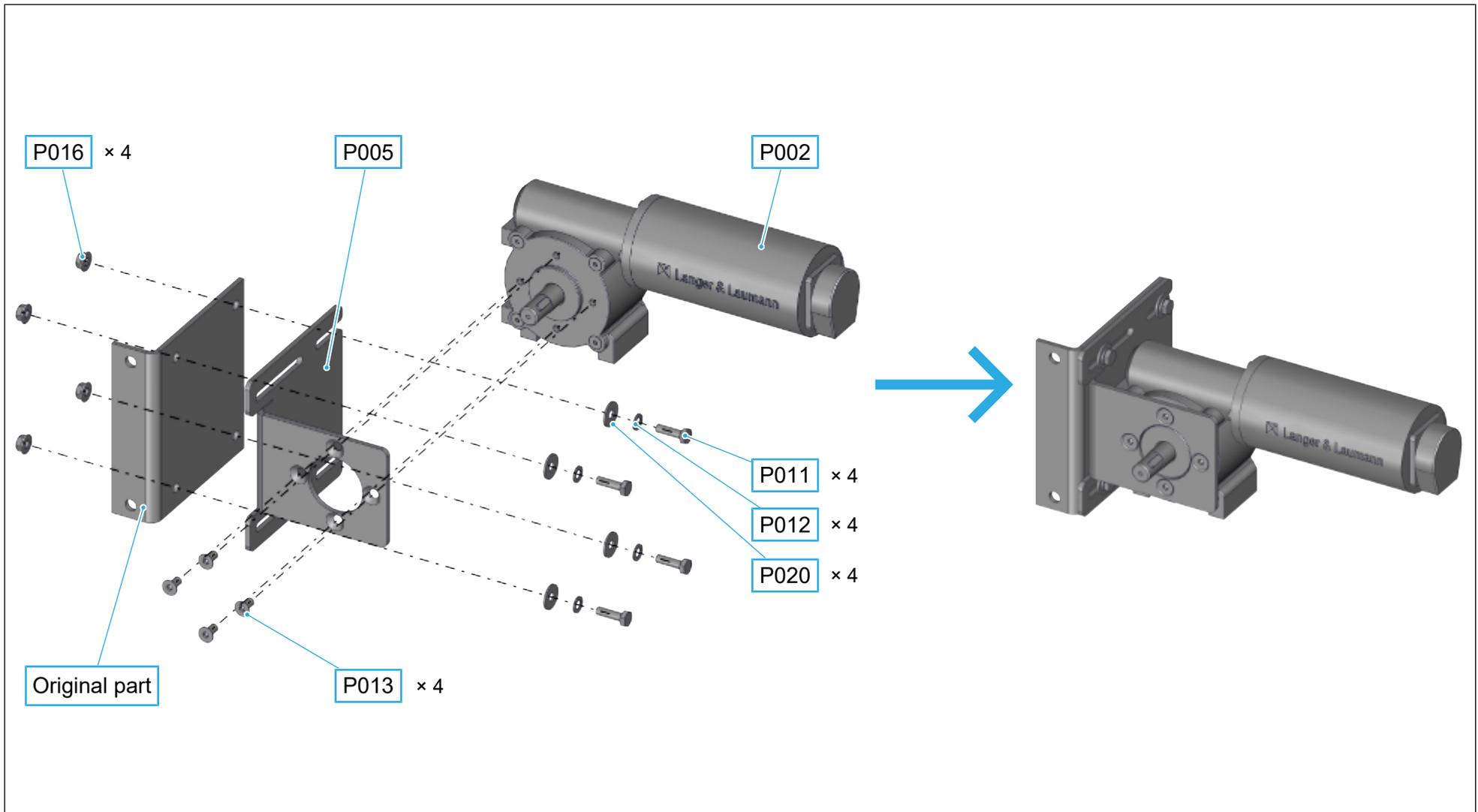
Pos.	Illustration	Item number	Description	Quantity
P002		8.20.400xx.xx	TSG Motor	1
P005		1.20.31450	Motor bracket	1
P007		1.20.60112	Timing belt pulley D = 56 mm, 8M	1
P011		1.36.00112	Hexagon head screw M8 × 20 mm	4
P012		1.36.00171	Spring washer M6	4
P013		1.36.00358	Countersunk screw M6 × 12 mm	4

Pos.	Illustration	Item number	Description	Quantity
P016		1.36.00502	Nut M6	2
P017		1.36.00635	Hexagon head screw M4 × 30 mm	1
P020		1.36.01036	Washer M6	4

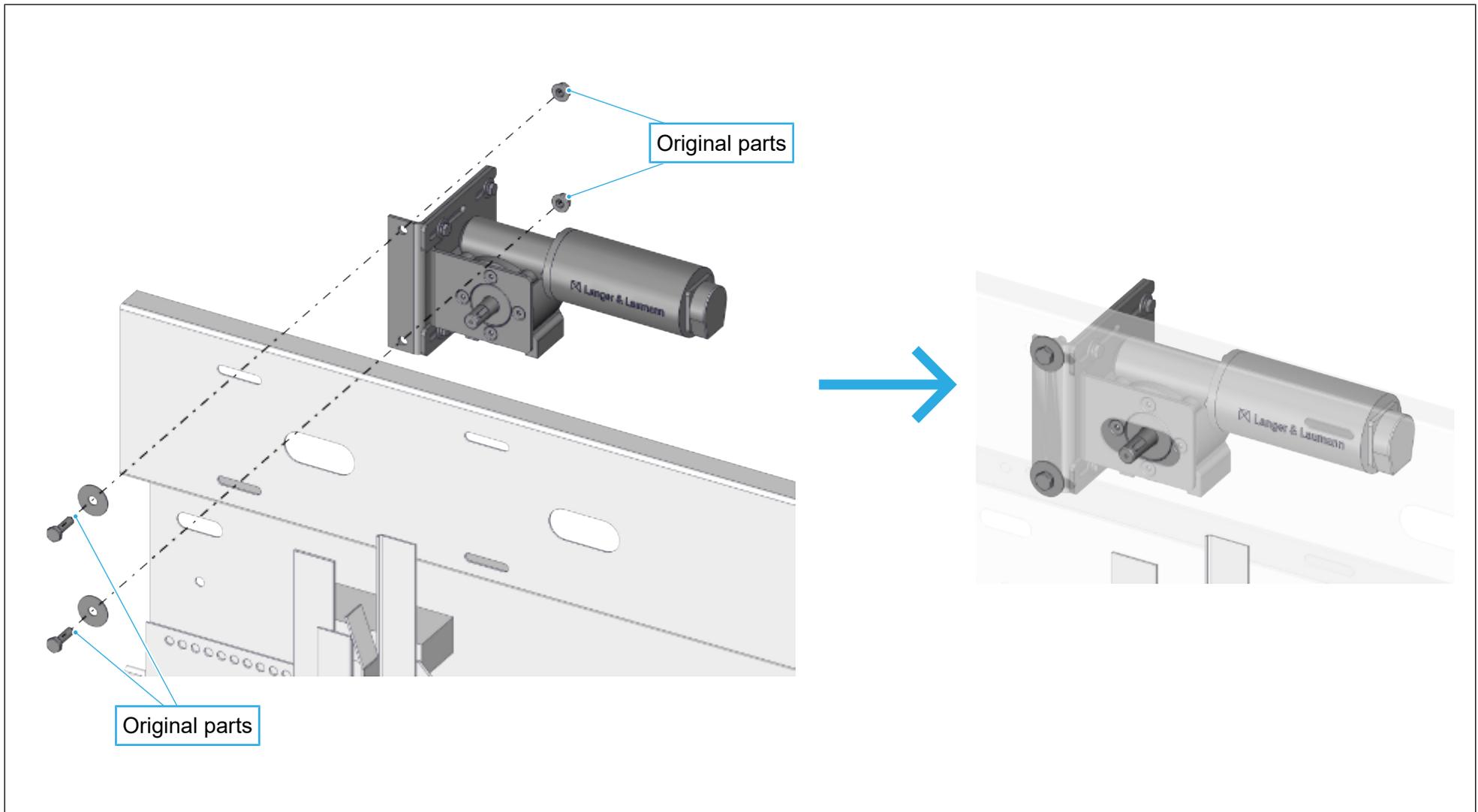
Tools

Pos.	Symbol	Description
T110		Combination wrench, size 10
T113		Combination wrench, size 13
T203.0		Allen key, size 3
T204.0		Allen key, size 4

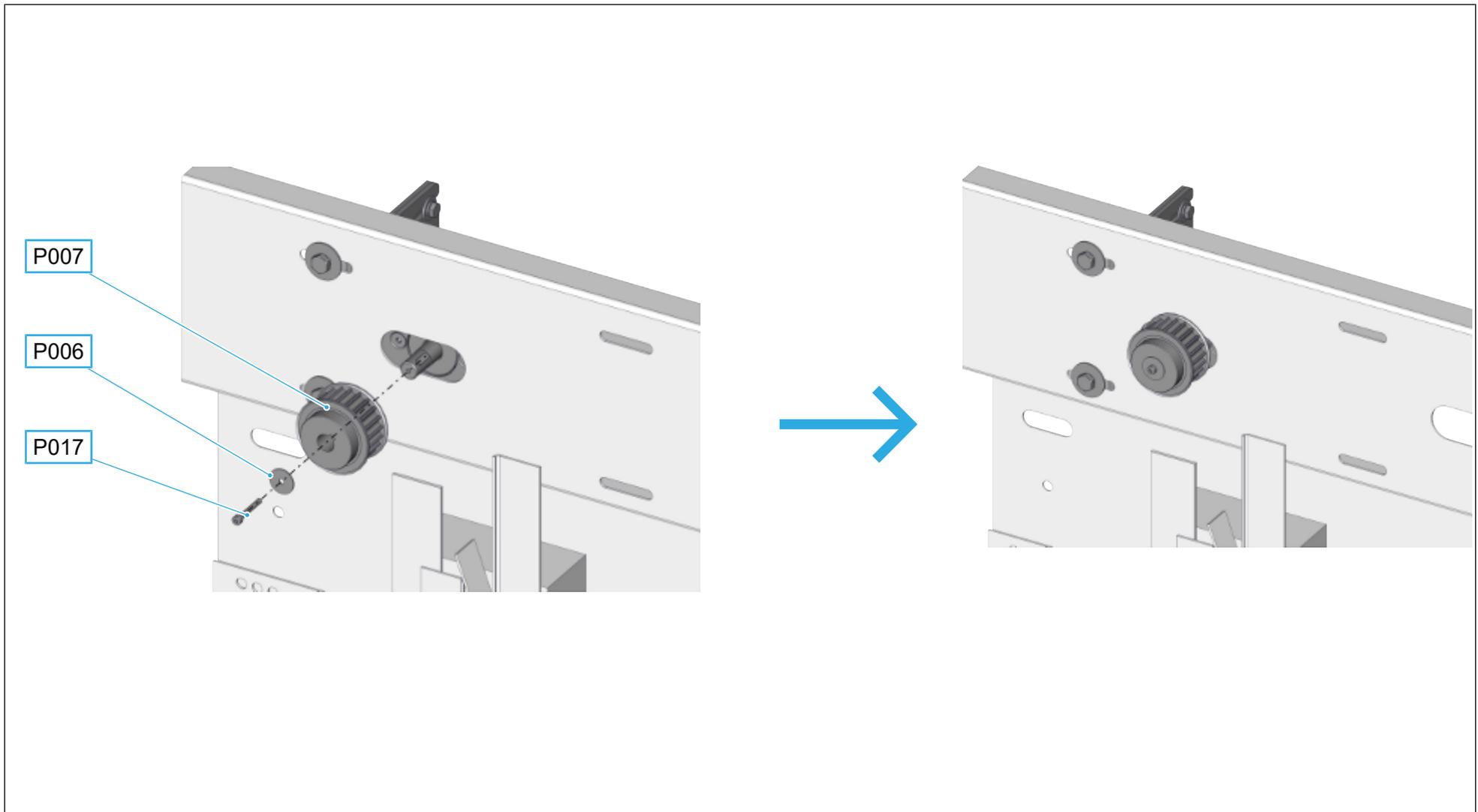
7.1.1 Mounting the bracket on the motor



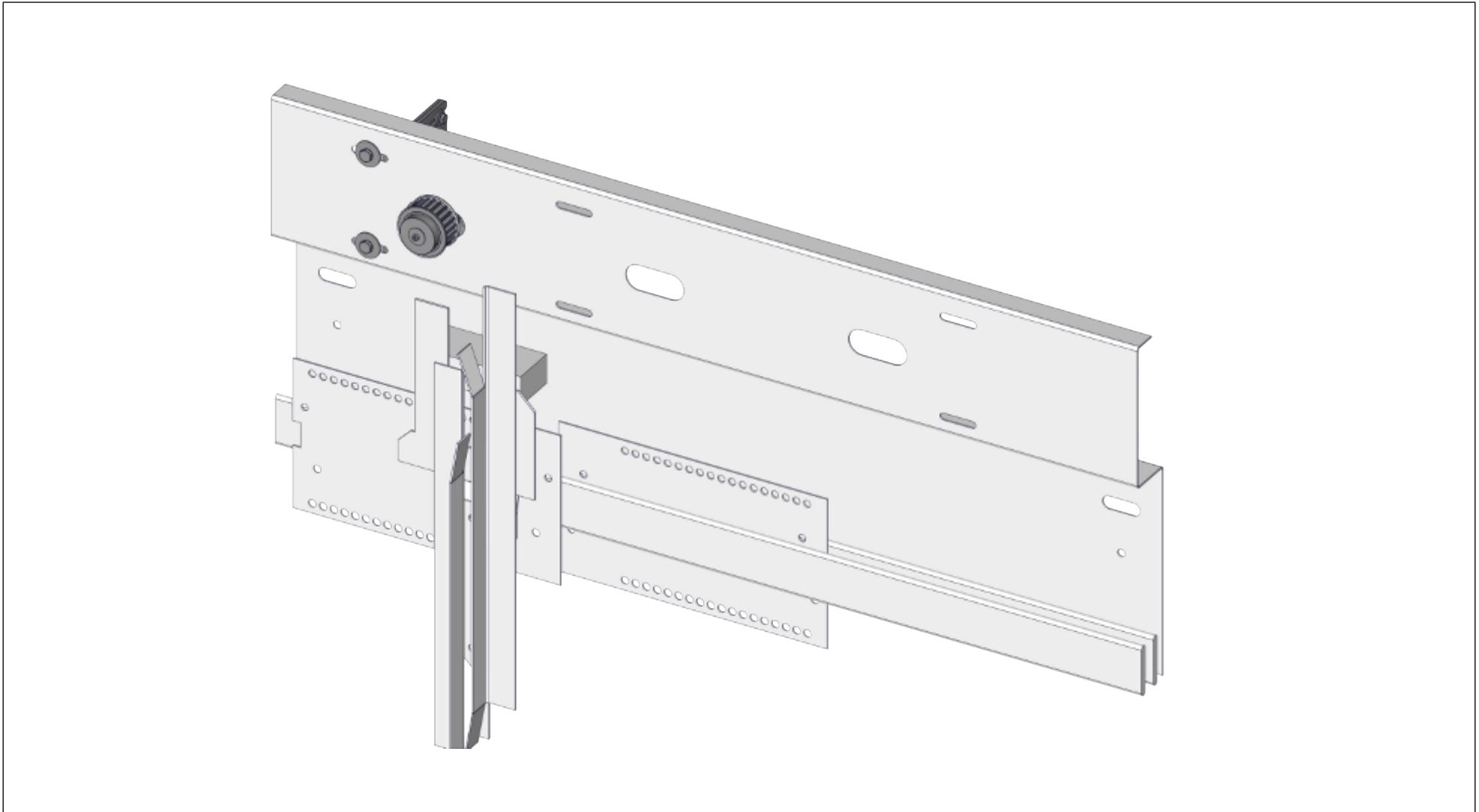
7.1.2 Mounting the motor with bracket on the door frame



7.1.3 Mounting the timing belt pulley on the motor



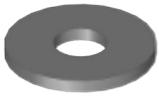
7.1.4 Motor, bracket and timing belt pulley are mounted



7.2 Mounting the deflection pulley and bracket

Components

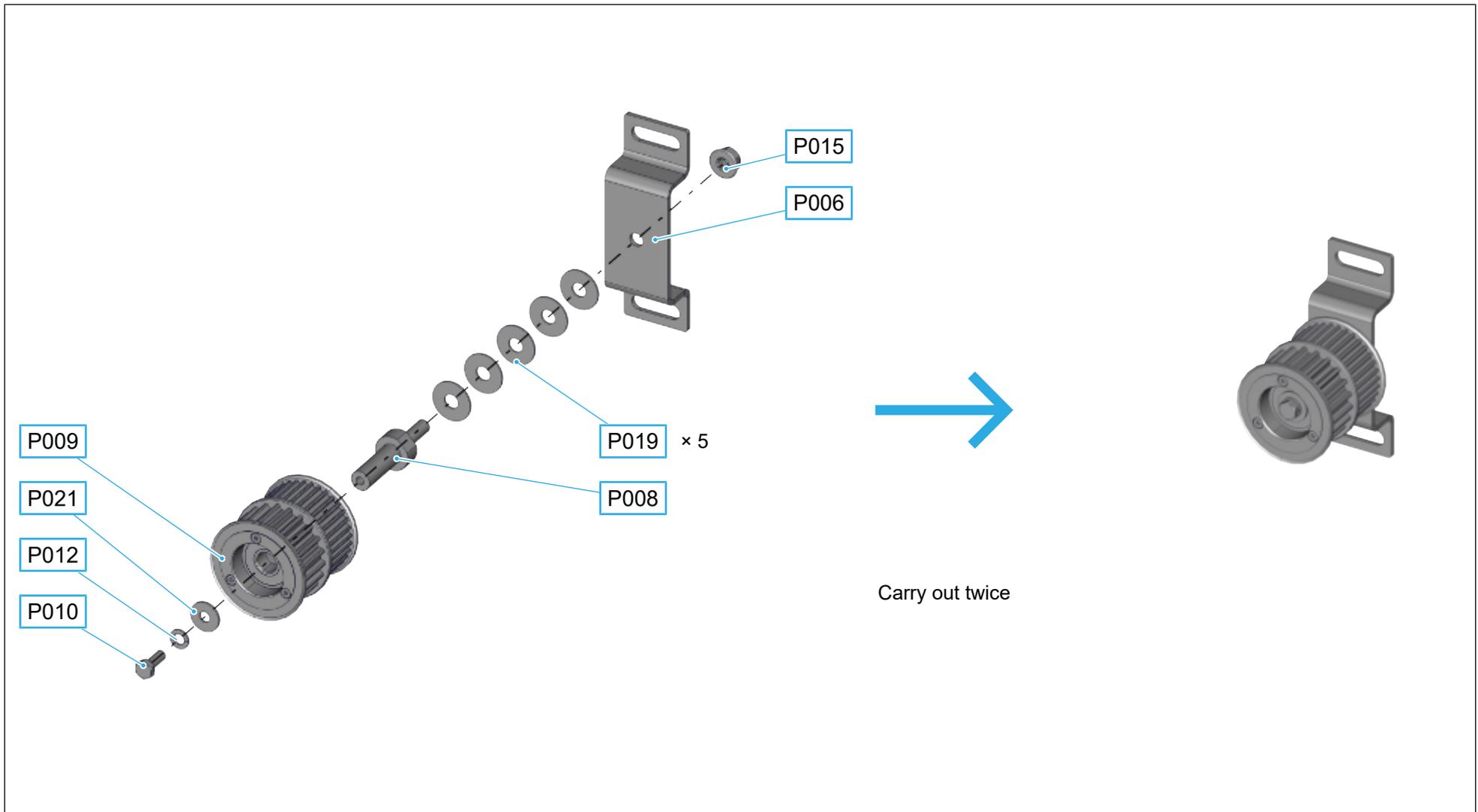
Pos.	Illustration	Item number	Description	Quantity
P006		1.20.60085	Angle	2
P008		1.20.92294	Shaft D = 12 mm	2
P009		1.20.92306	Deflection pulley D = 56 mm, 5M/8M	2
P010		1.36.00111	Hexagon head screw M8 x 16 mm	2
P011		1.36.00112	Hexagon head screw M8 x 20 mm	4
P012		1.36.00171	Spring washer M6	2
P015		1.36.00501	Nut M8	2

Pos.	Illustration	Item number	Description	Quantity
P018		1.36.00710	Locking screw M8 × 16 mm	4
P019		1.36.01035	Washer M8	10
P021		1.36.05610	Washer M6	2

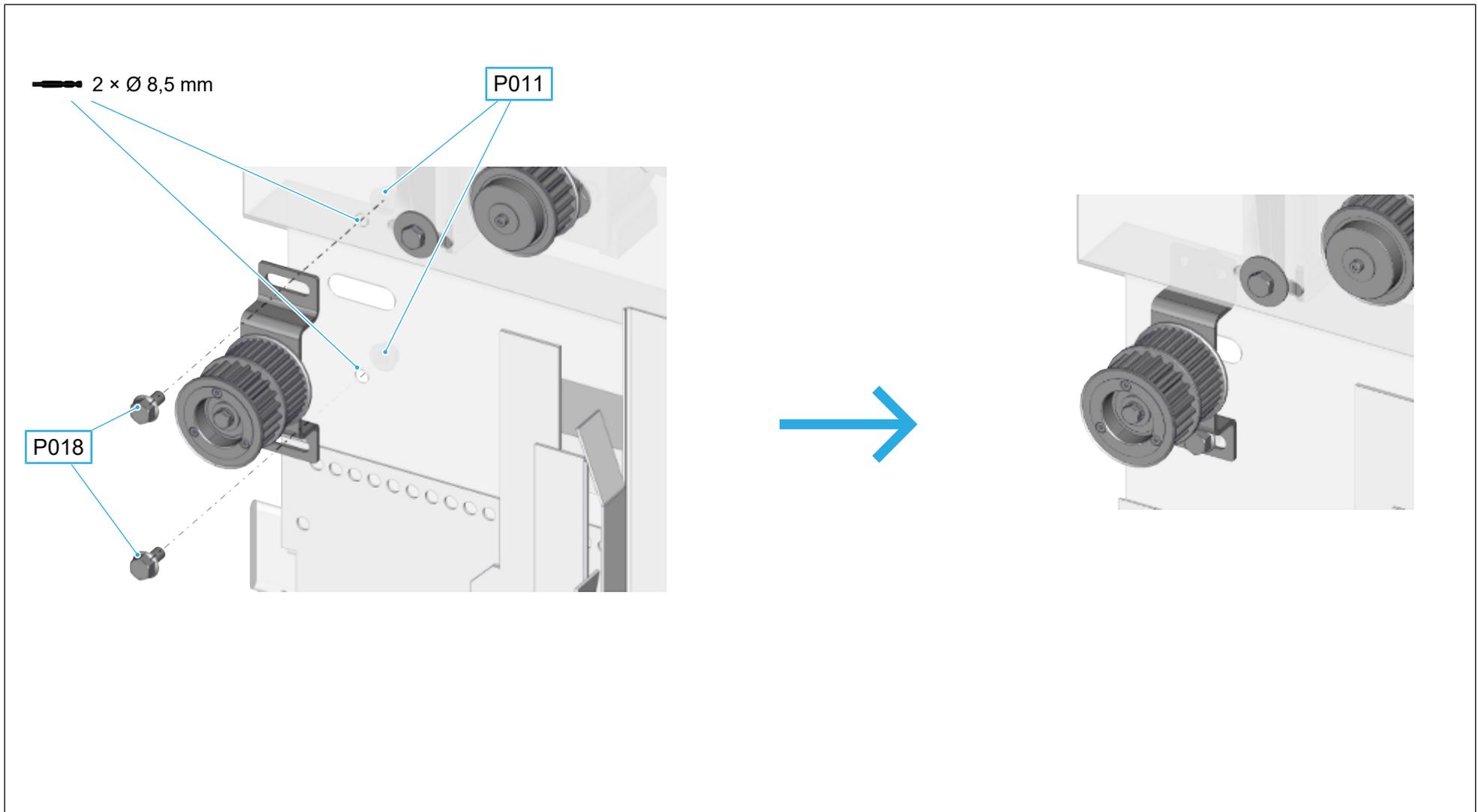
Tools

Pos.	Symbol	Description
T110		Combination wrench, size 10
T113		Combination wrench, size 13
T119		Combination spanner, SW 19
T608.5		Drill bit, Ø 8.5 mm

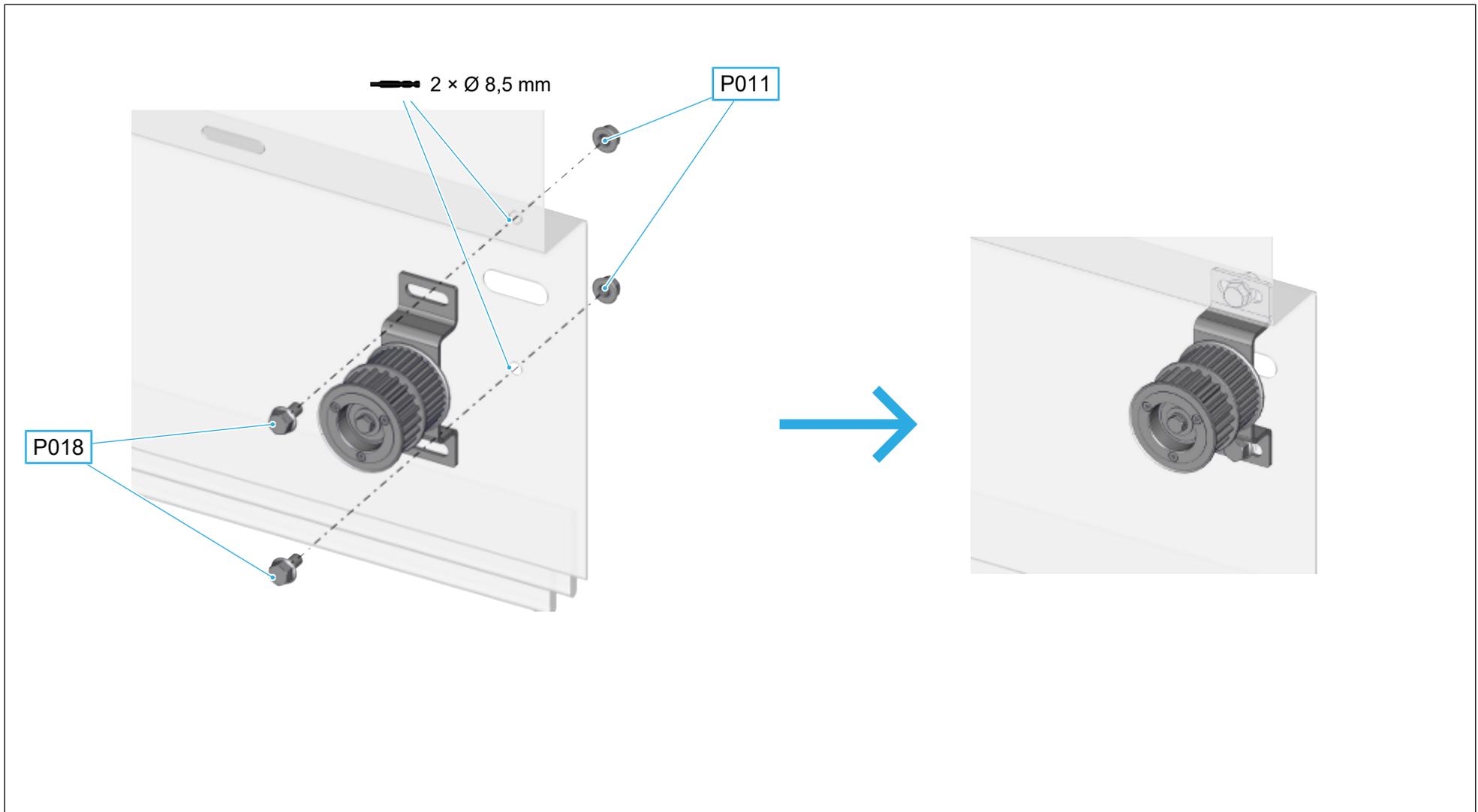
7.2.1 Mounting the deflection pulleys on the bracket



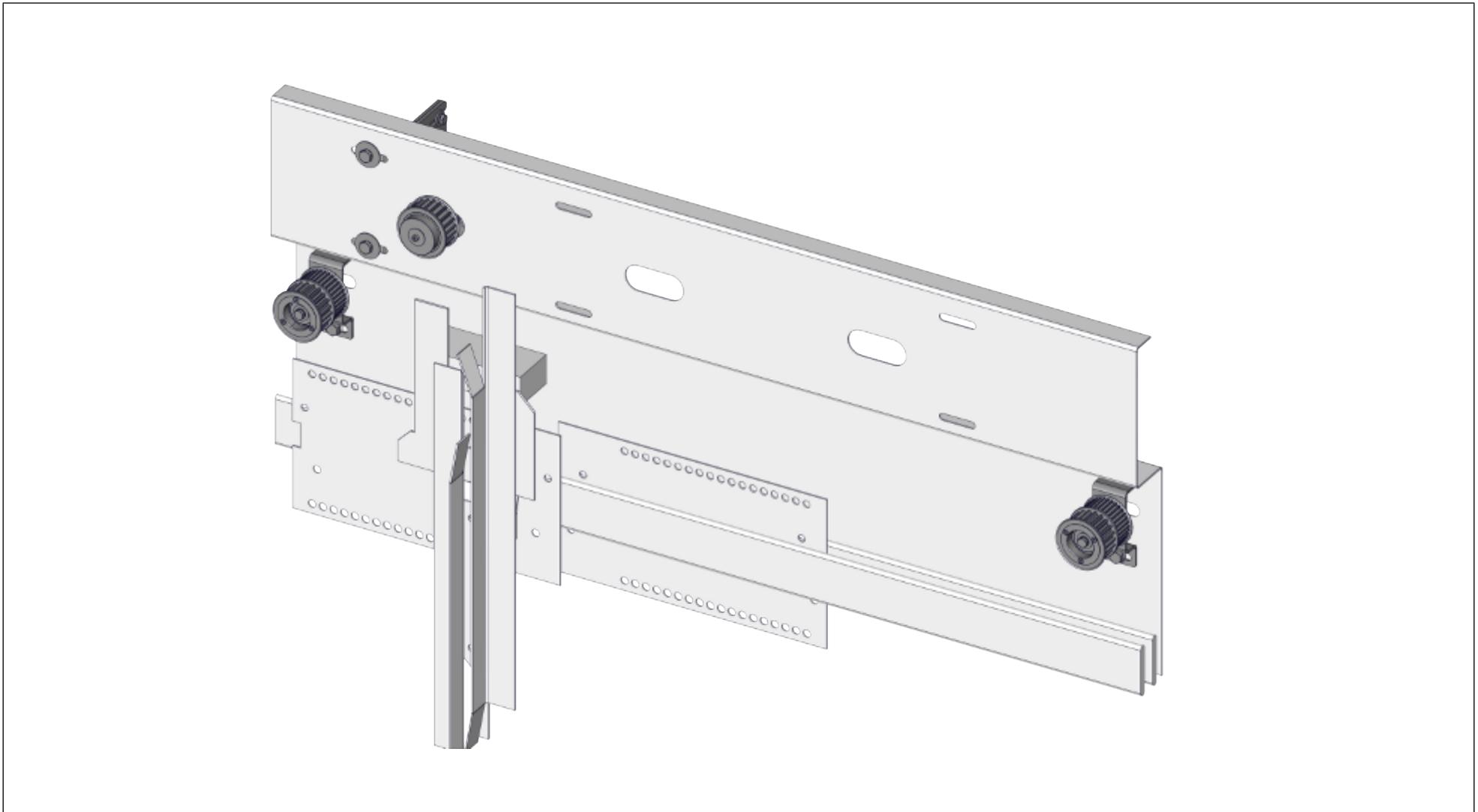
7.2.2 Mounting the deflection pulley with bracket on the left-hand side of the door frame



7.2.3 Mounting the deflection pulley with bracket on the right-hand side of the door frame



7.2.4 Deflection pulleys with brackets mounted on the door frame



7.3 Mounting the timing belt

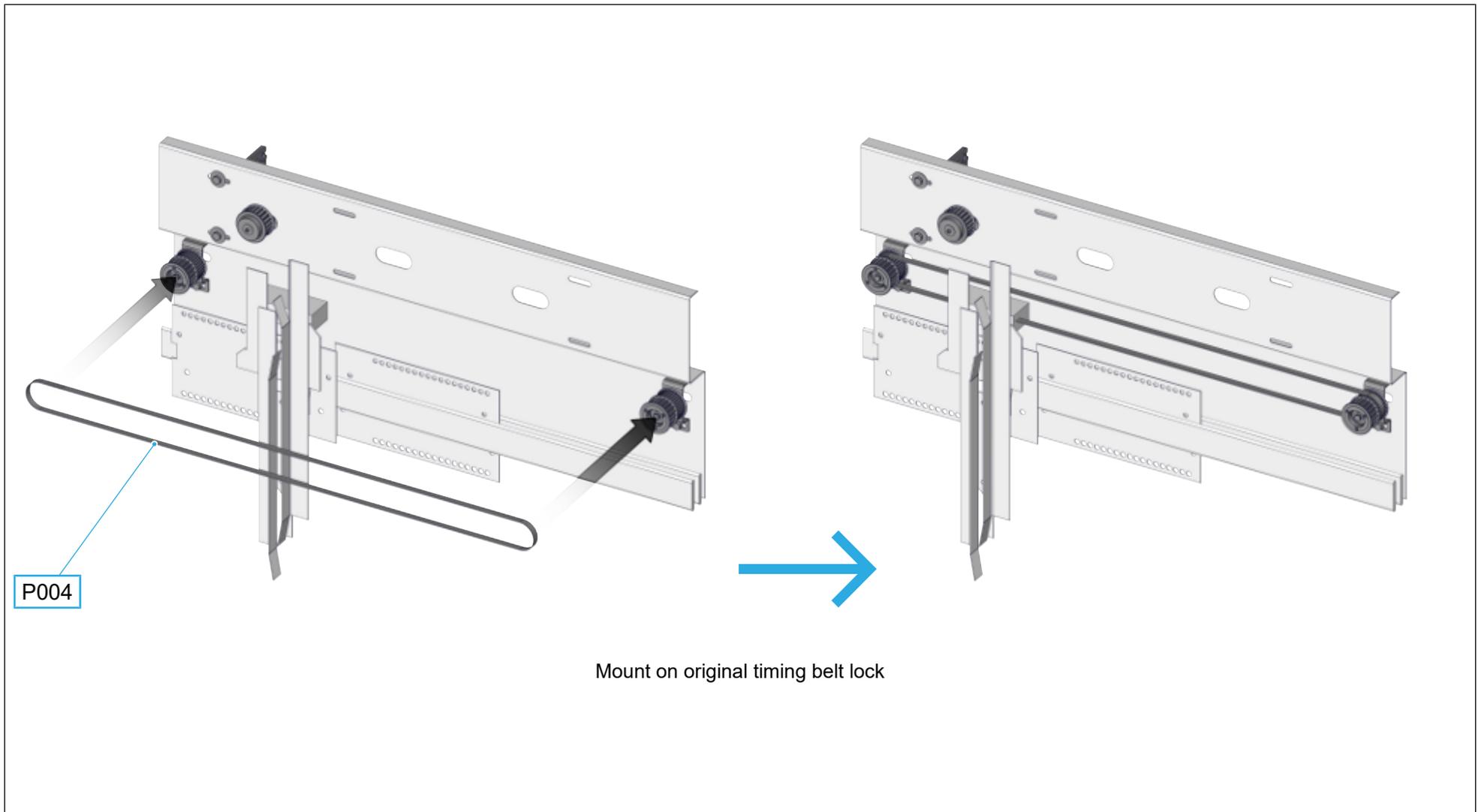
Components

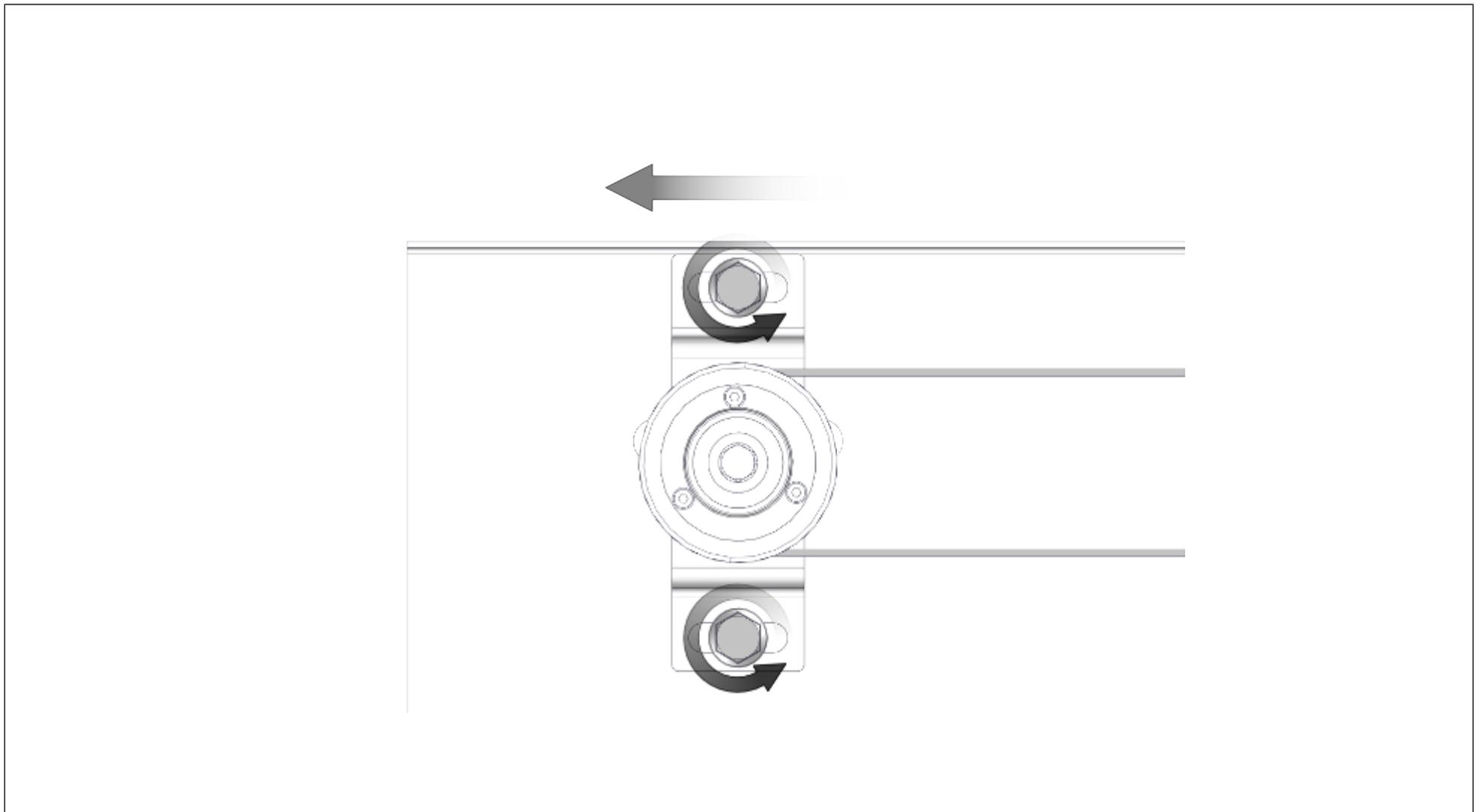
Pos.	Illustration	Item number	Description	Quantity
P003		x.20.xxxxx	Endless timing belt 8M	1
P004		x.20.xxxxx.xx	Timing belt 5M	1

Tools

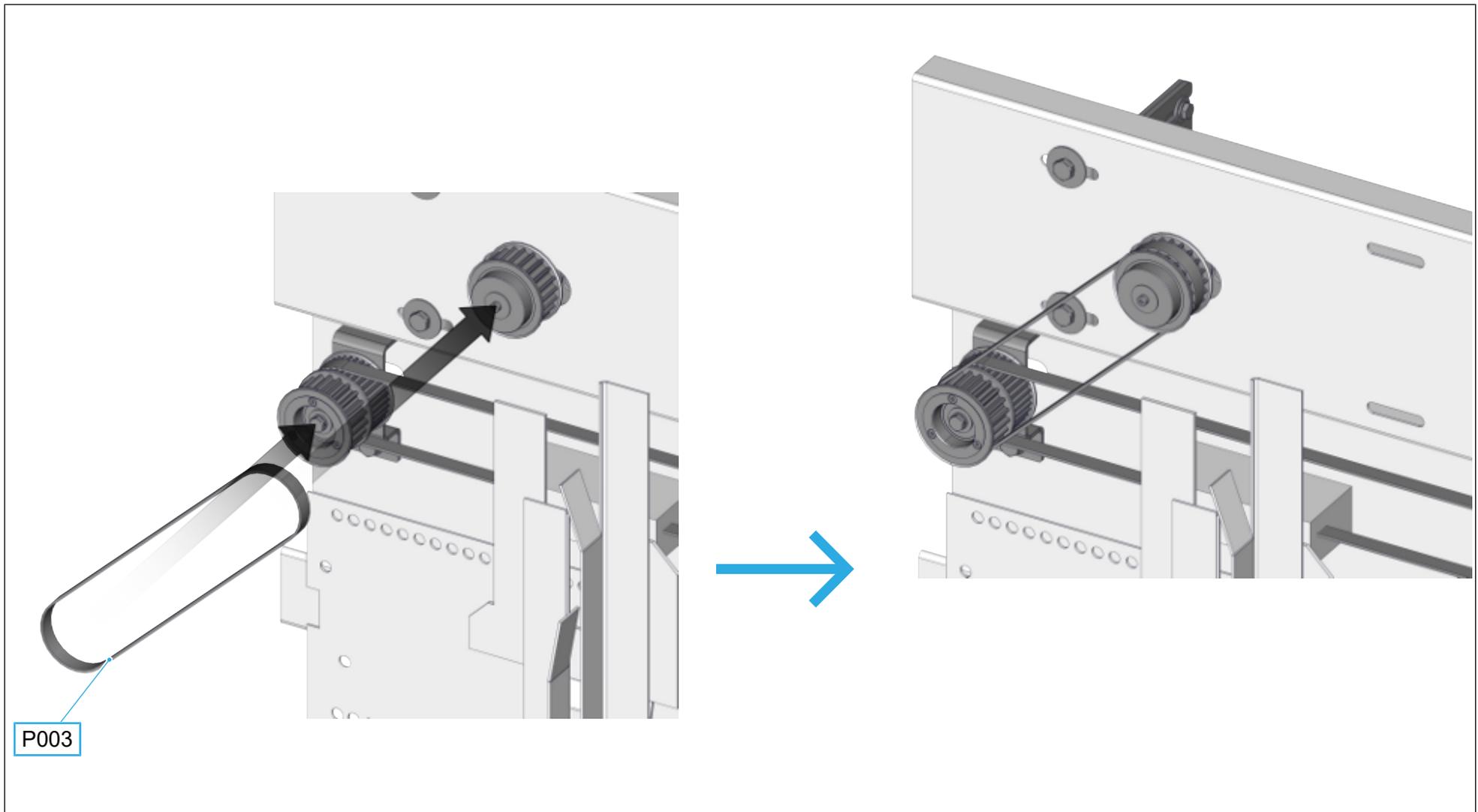
Pos.	Symbol	Description
T113		Combination wrench, size 13

7.3.1 Mounting and tensioning the timing belt

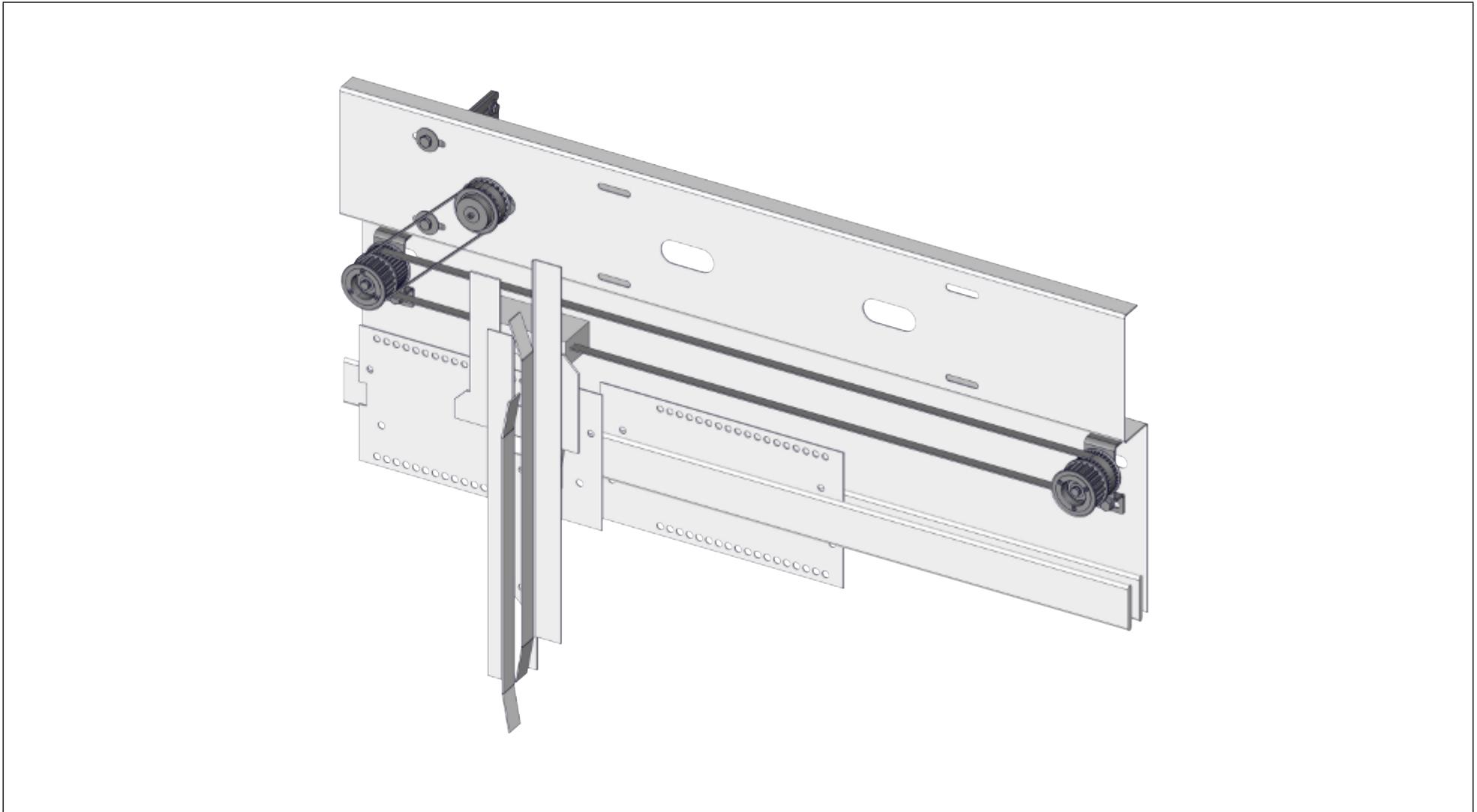




7.3.2 Mounting the endless timing belt



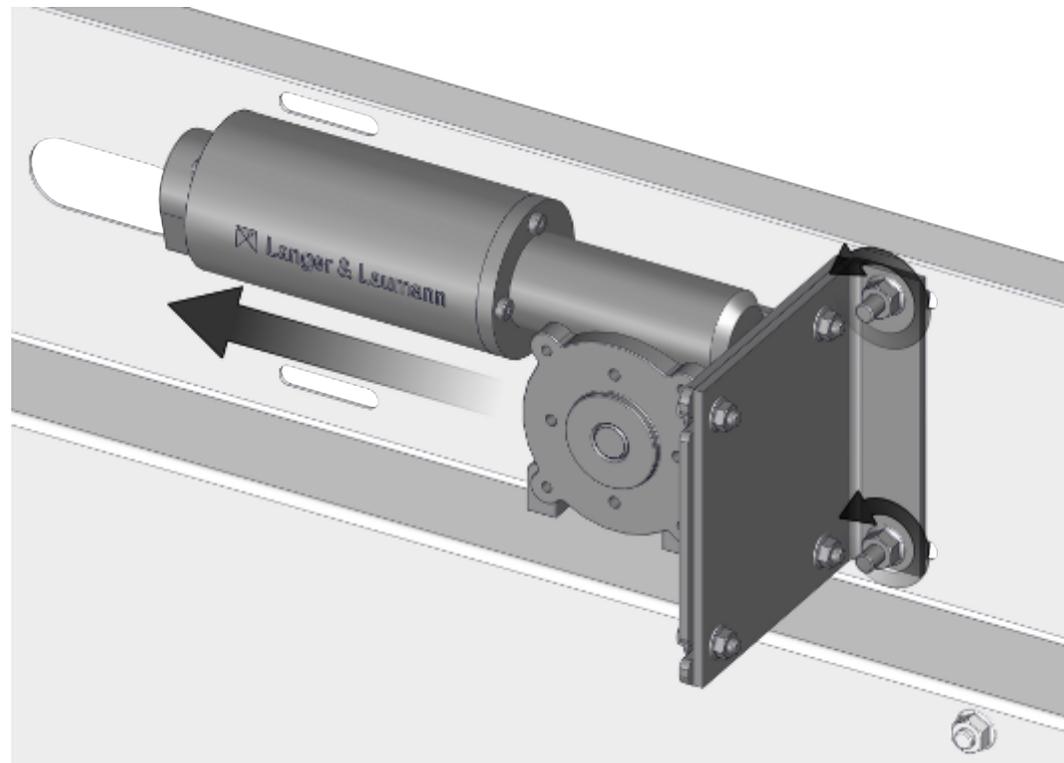
7.3.3 Timing belt mounted

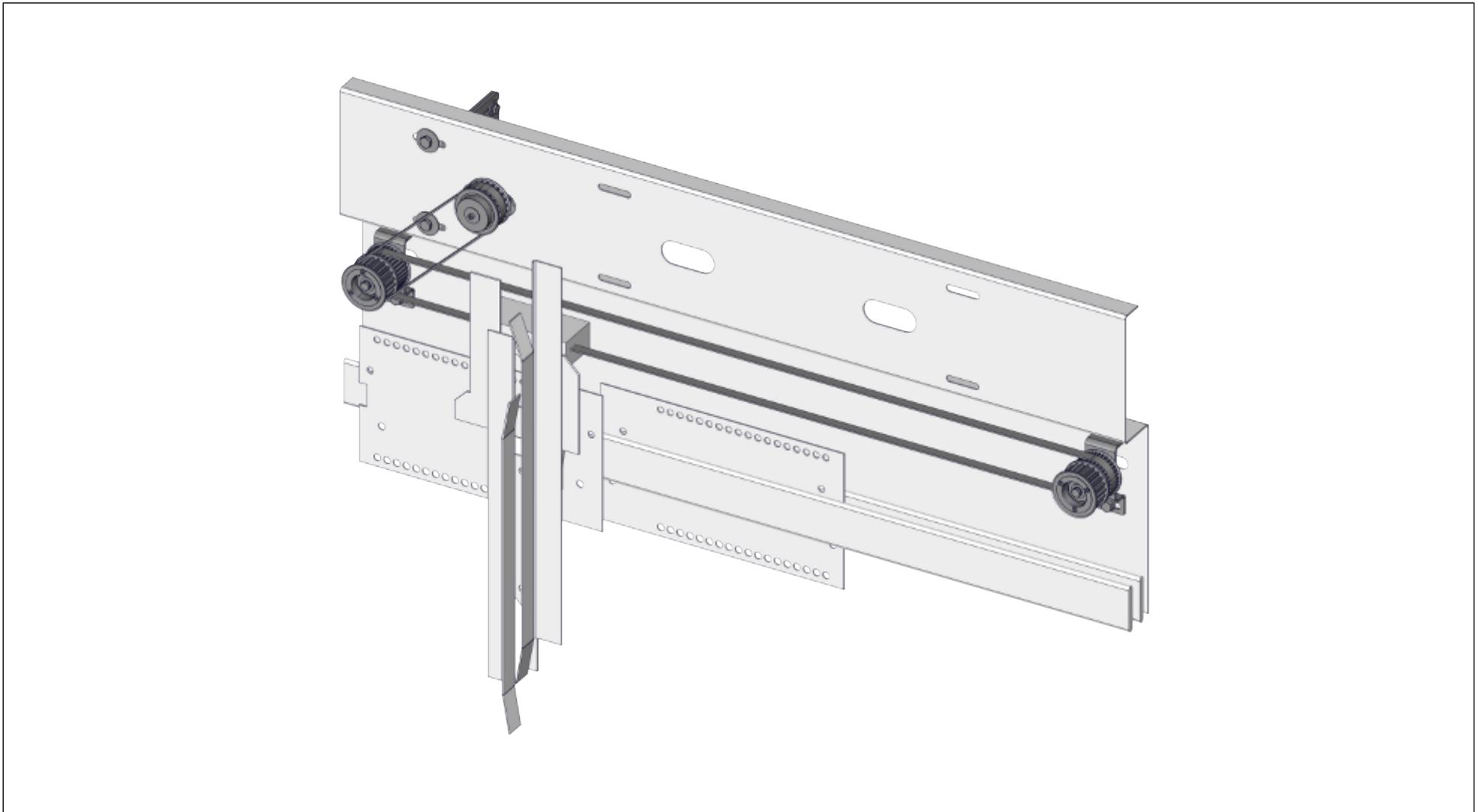


7.4 Tightening the timing belt

Tools

Pos.	Symbol	Description
T113	⬢	Combination wrench, size 13

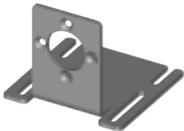




8 Assembly variant 2, Z

8.1 Mounting the motor and bracket

Components

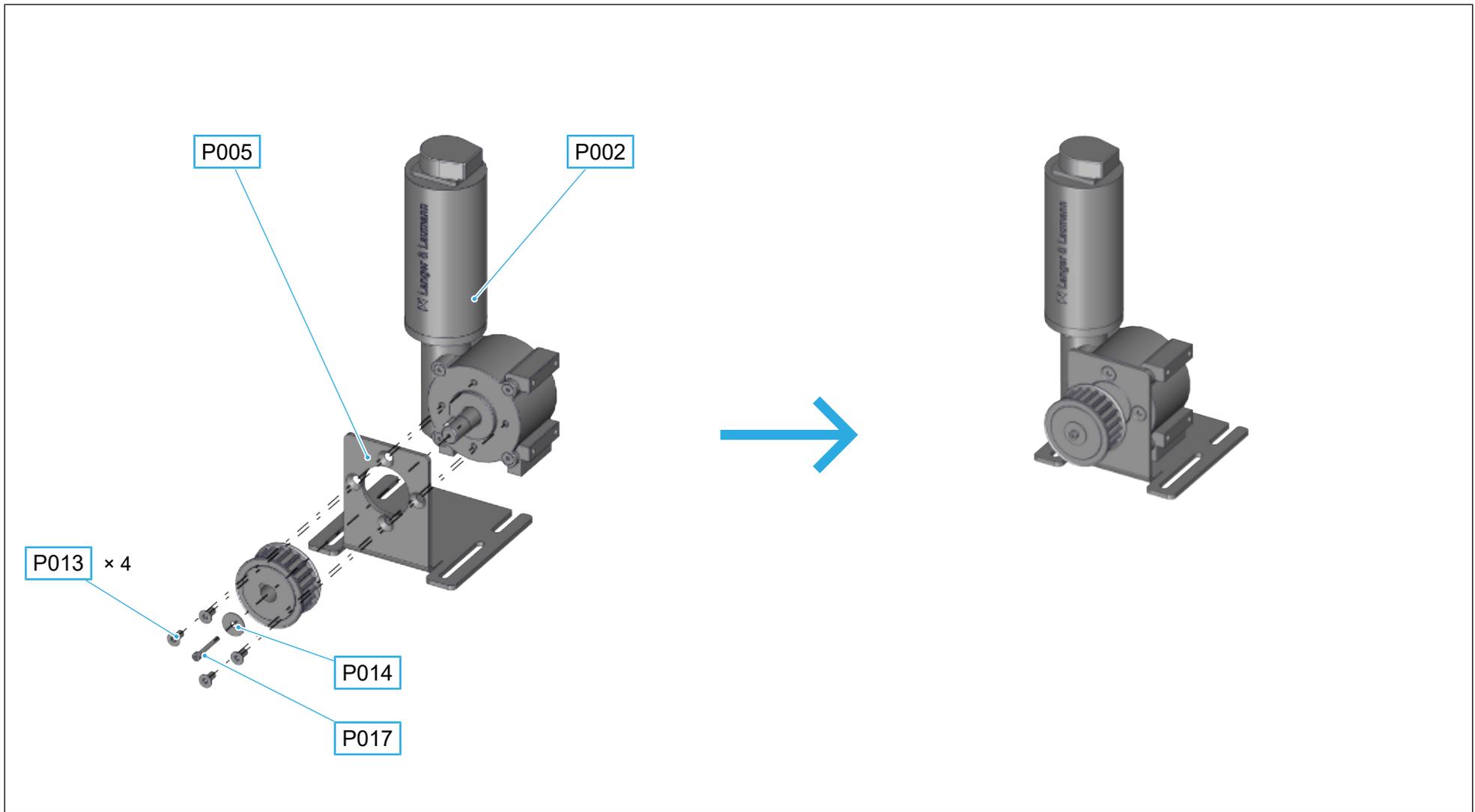
Pos.	Illustration	Item number	Description	Quantity
P002		8.20.400xx.xx	TSG Motor	1
P005		1.20.31450	Motor bracket	1
P013		1.36.00358	Countersunk screw M6 × 12 mm	4
P014		1.36.00454	Washer M4	1
P016		1.36.00502	Nut M6	2
P017		1.36.00635	Hexagon head screw M4 × 30 mm	1

Pos.	Illustration	Item number	Description	Quantity
P022		1.36.00137	Locking screw M6 × 20 mm	2

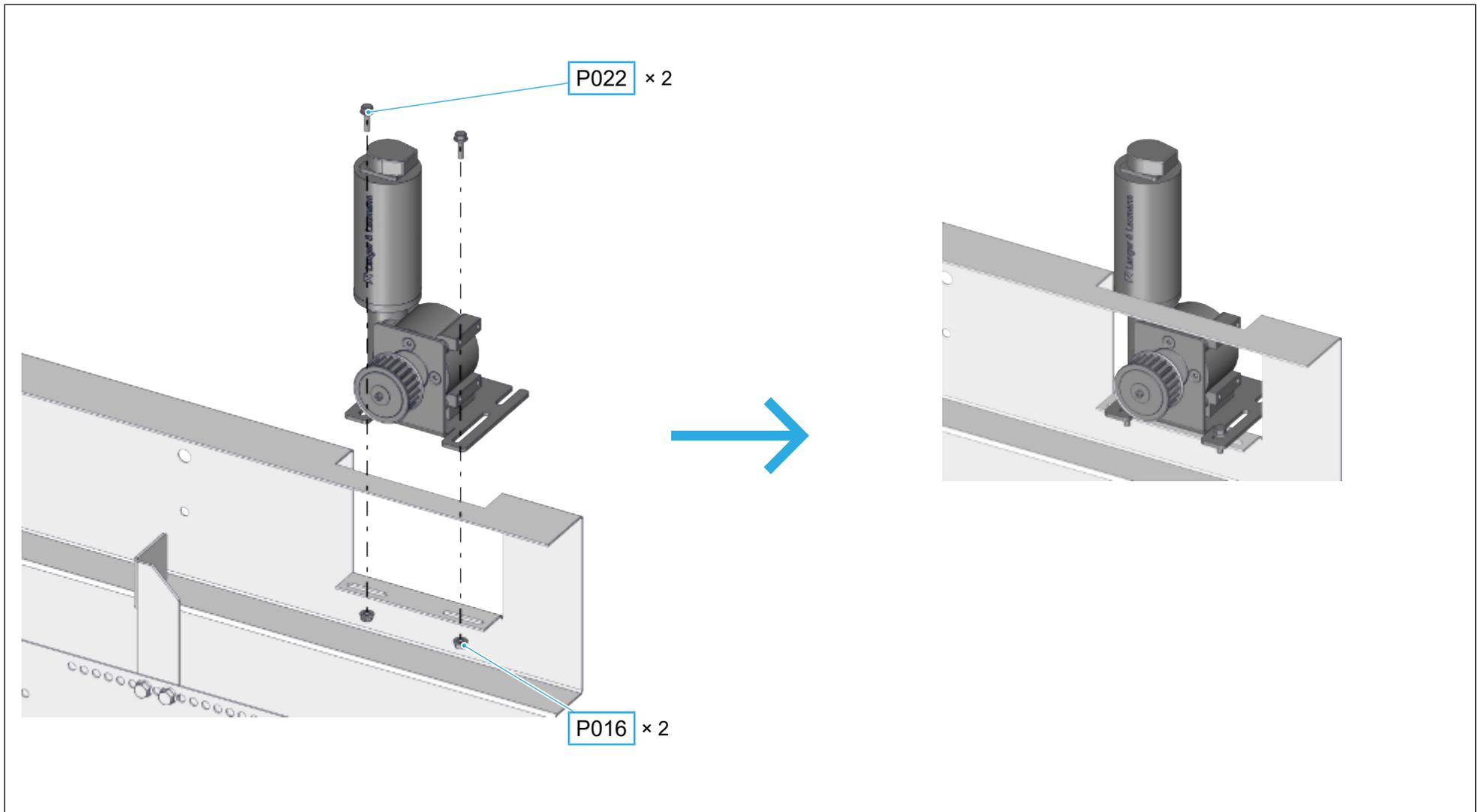
Tools

Pos.	Symbol	Description
T110		Combination wrench, size 10
T203.0		Allen key, size 3
T204.0		Allen key, size 4

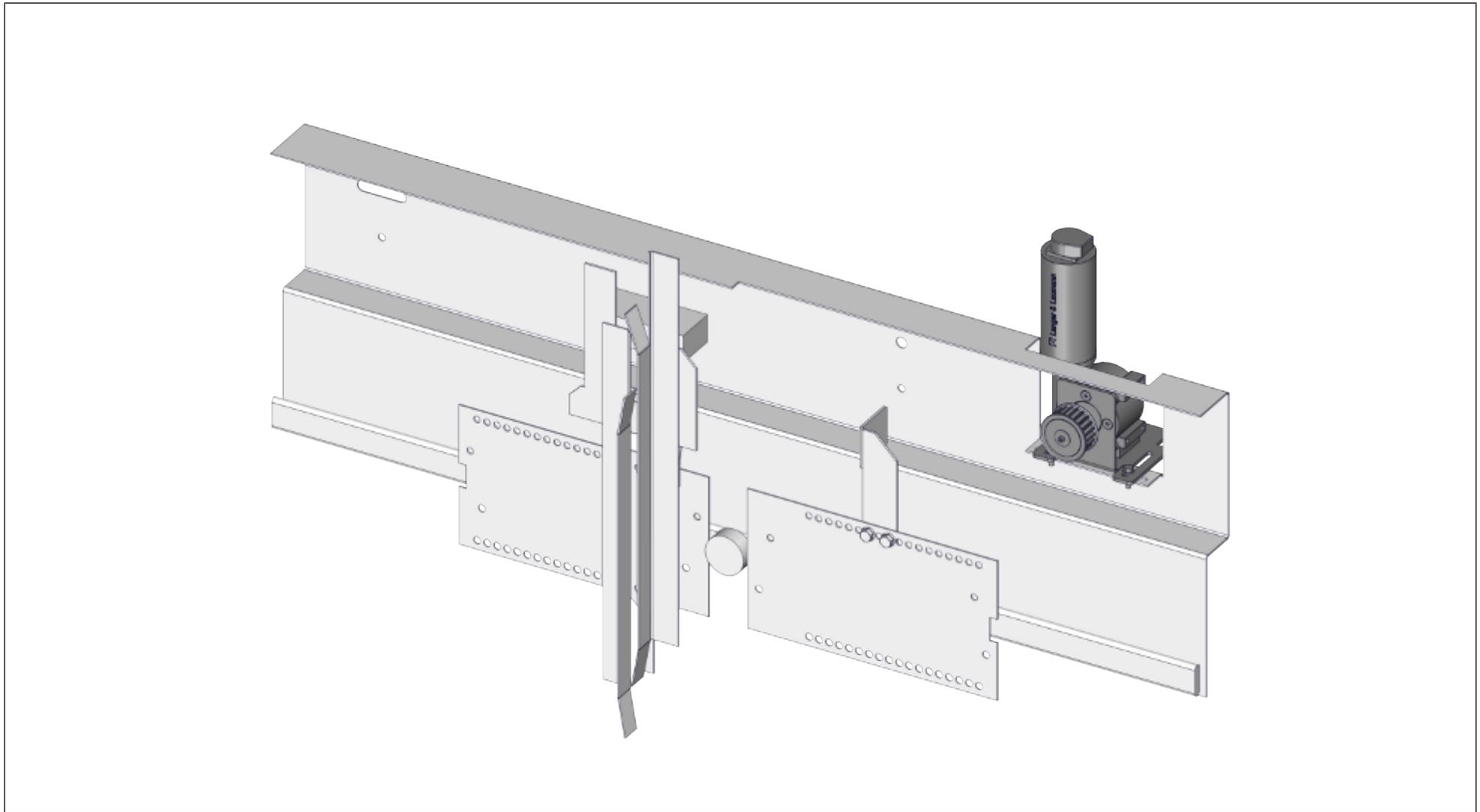
8.1.1 Mounting the bracket and timing belt pulley on the motor



8.1.2 Mounting the motor with bracket and timing belt pulley on the door frame



8.1.3 Motor, bracket and timing belt pulley are mounted



8.2 Mounting the deflection pulley and bracket

Components

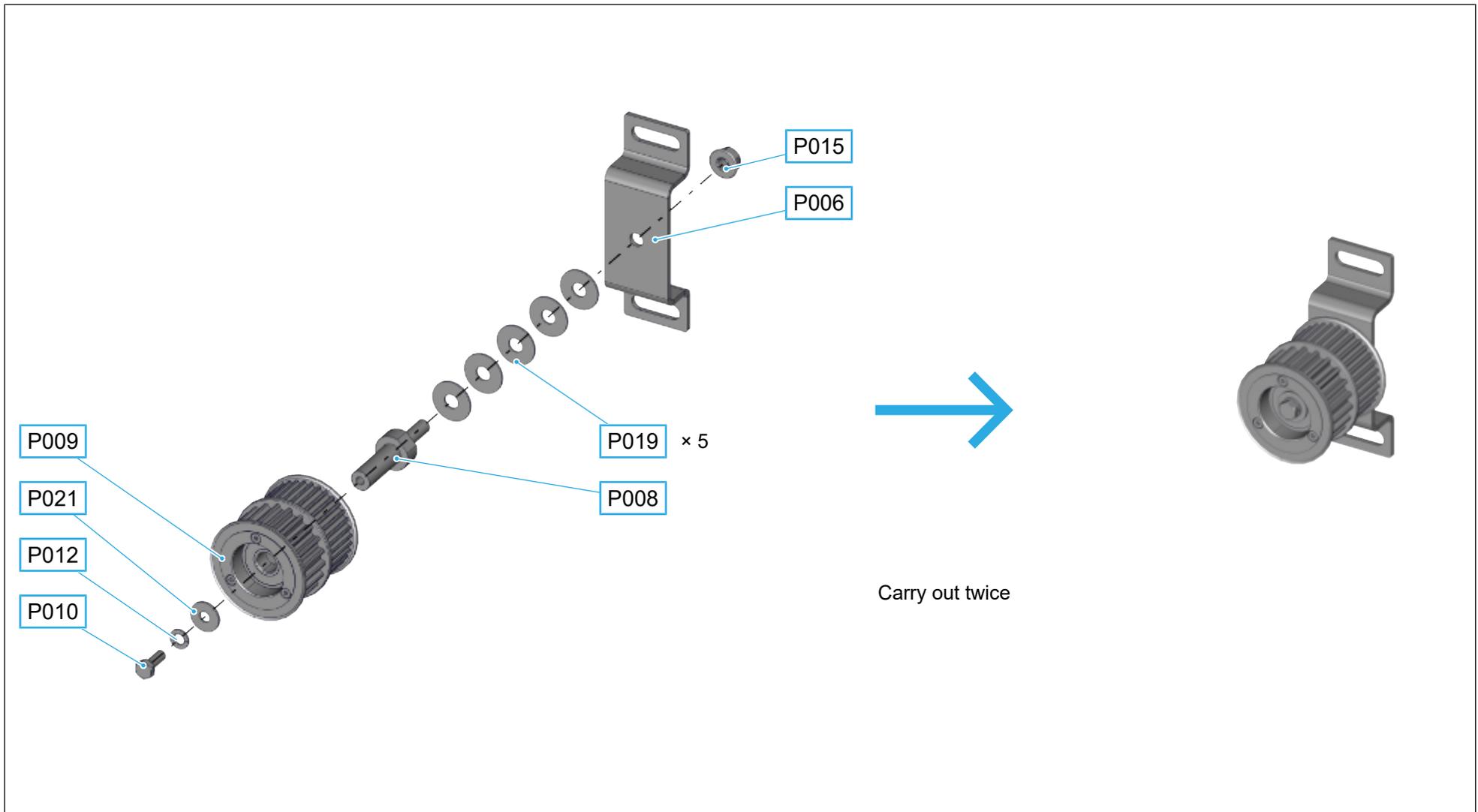
Pos.	Illustration	Item number	Description	Quantity
P006		1.20.60085	Angle	2
P008		1.20.92294	Shaft D = 12 mm	2
P009		1.20.92306	Deflection pulley D = 56 mm, 5M/8M	2
P010		1.36.00111	Hexagon head screw M8 × 16 mm	2
P012		1.36.00171	Spring washer M6	2
P015		1.36.00501	Nut M8	6
P019		1.36.01035	Washer M8	10

Pos.	Illustration	Item number	Description	Quantity
P021		1.36.05610	Washer M6	2
P023		1.36.00720	Locking screw M8 × 20 mm	4

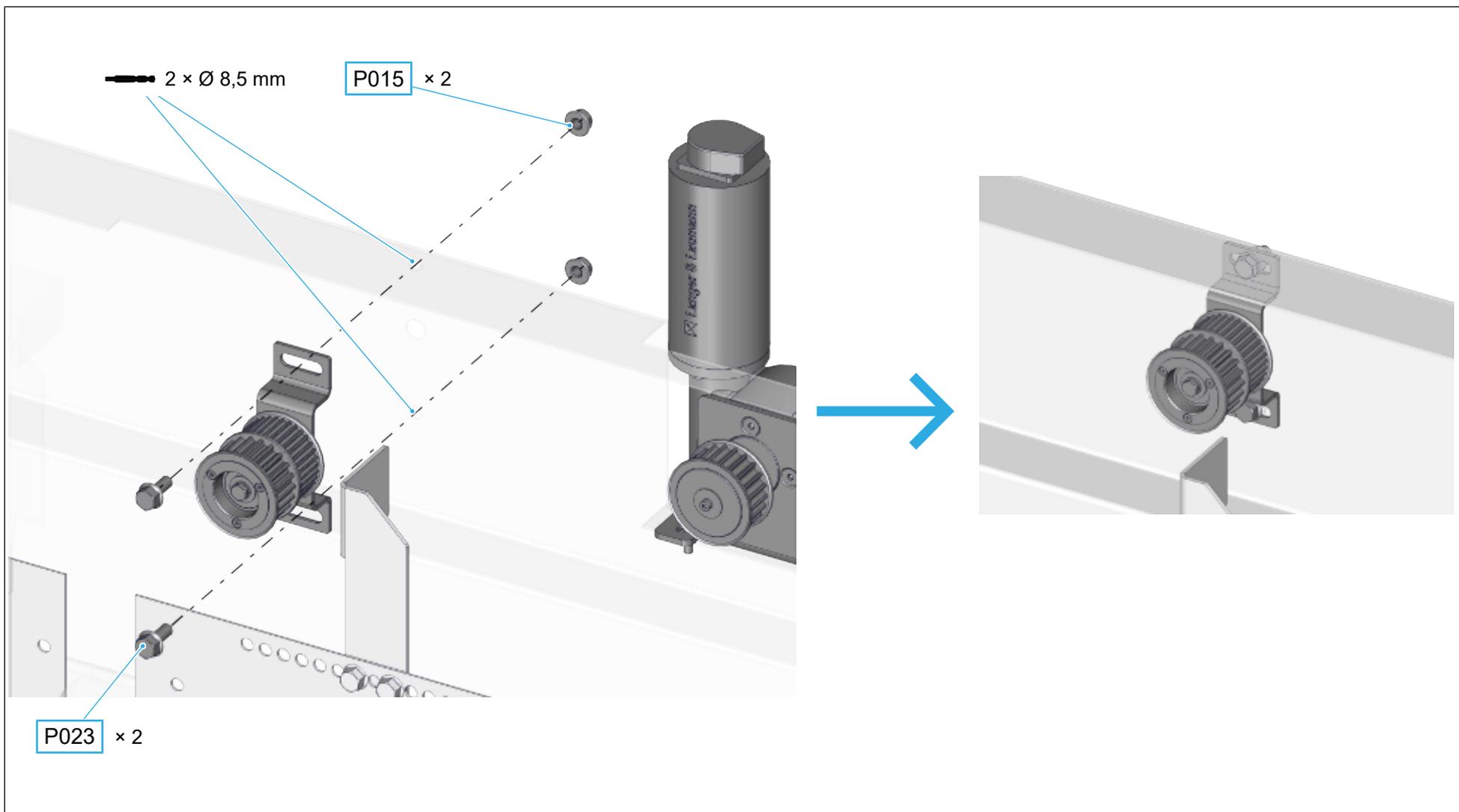
Tools

Pos.	Symbol	Description
T110		Combination wrench, size 10
T113		Combination wrench, size 13
T119		Combination spanner, SW 19
T608.5		Drill bit, Ø 8.5 mm

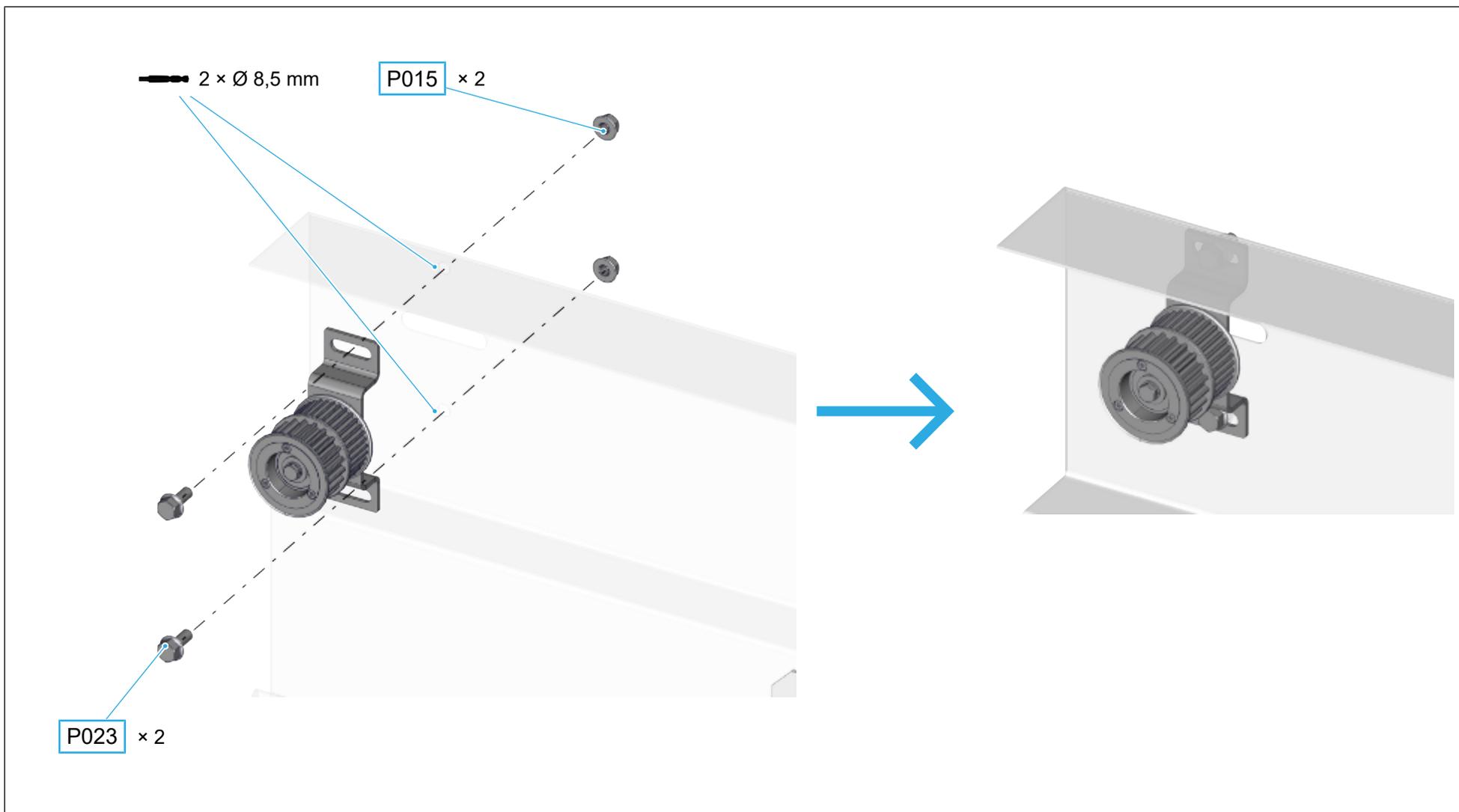
8.2.1 Mounting the timing belt on the bracket



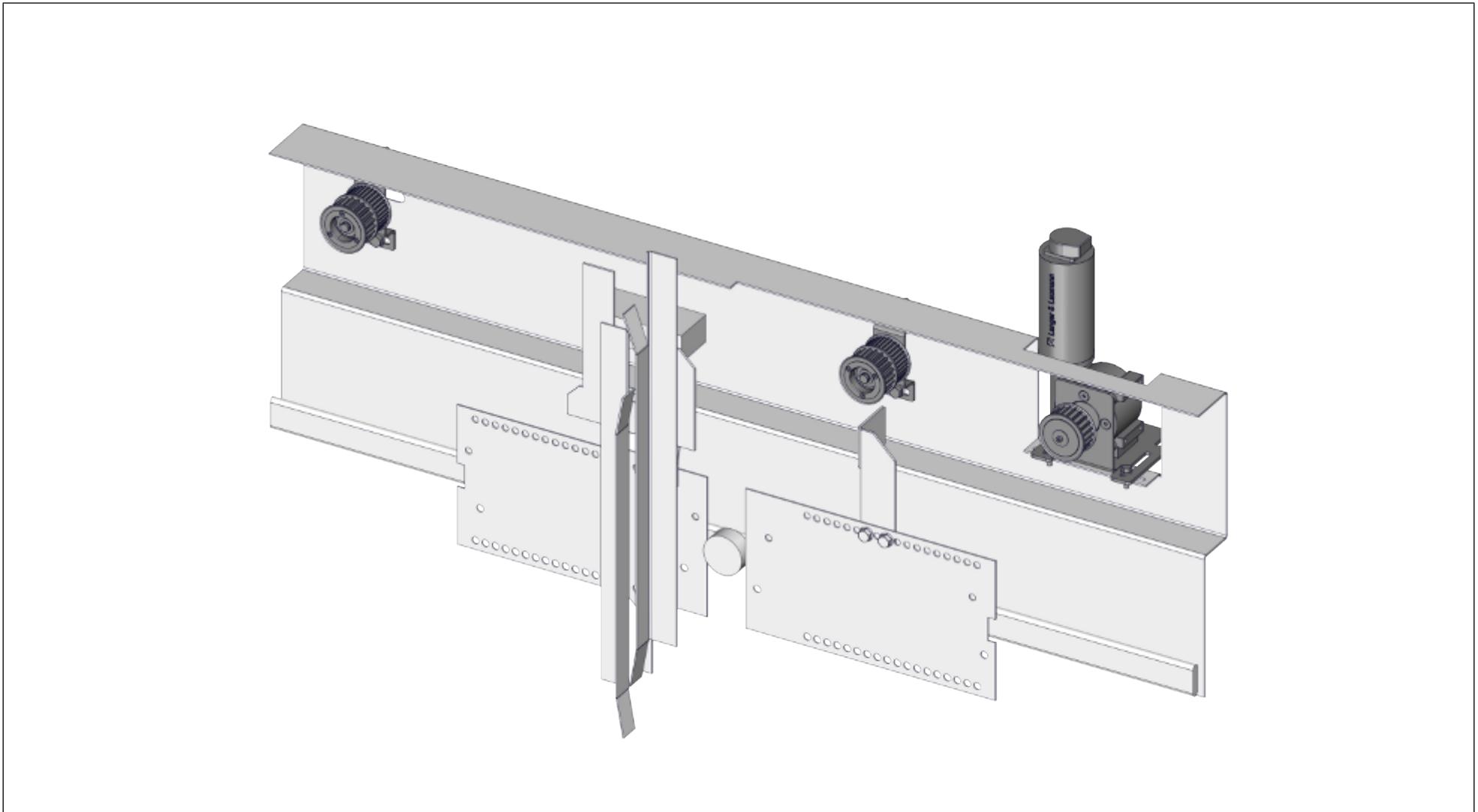
8.2.2 Mounting the deflection pulley with bracket on the right-hand side of the door frame



8.2.3 Mounting the deflection pulley with bracket on the left-hand side of the door frame



8.2.4 Deflection pulleys with brackets mounted on the door frame



8.3 Mounting the timing belt

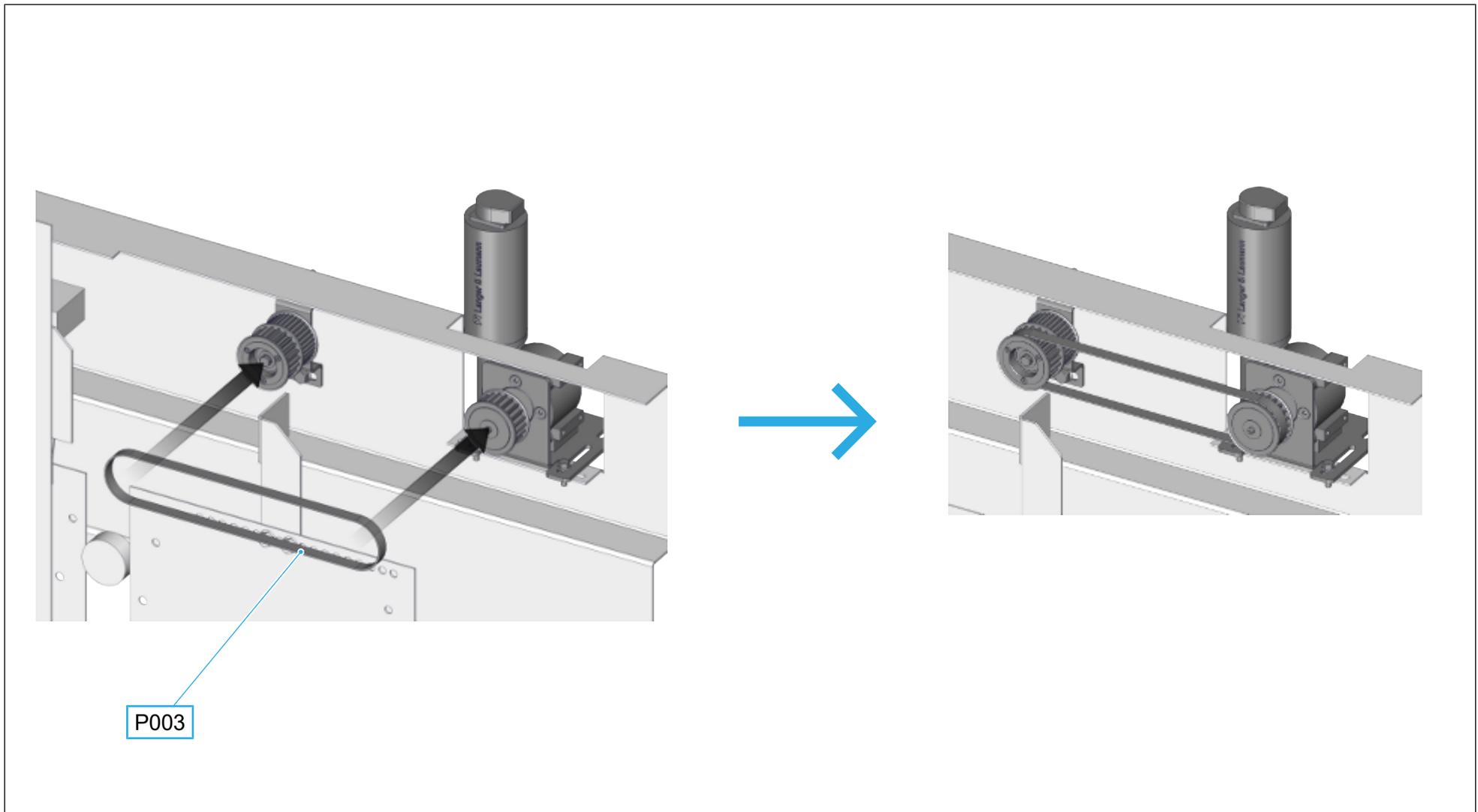
Components

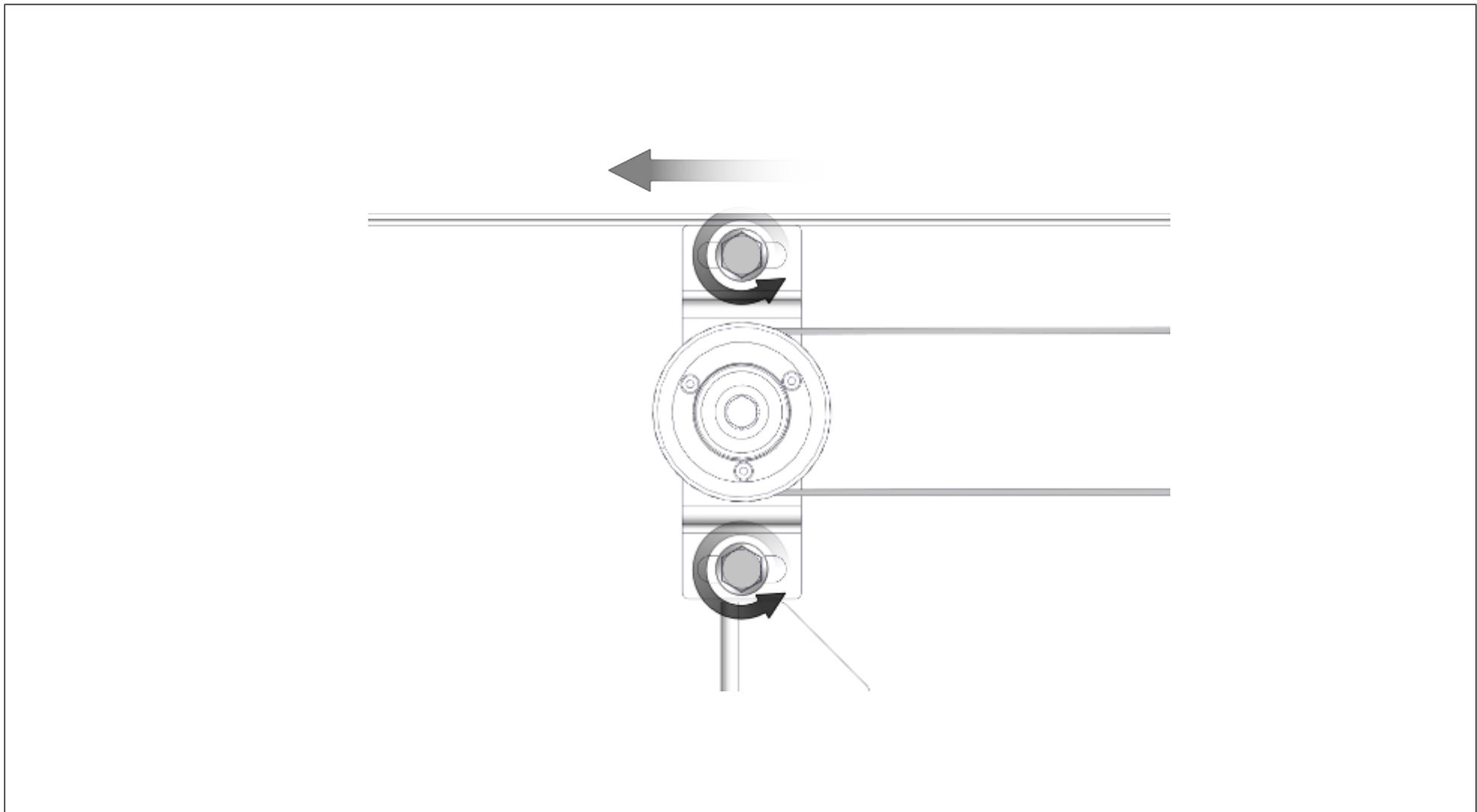
Pos.	Illustration	Item number	Description	Quantity
P003		x.20.xxxxx	Endless timing belt 8M	1
P004		x.20.xxxxx.xx	Timing belt 5M	1

Tools

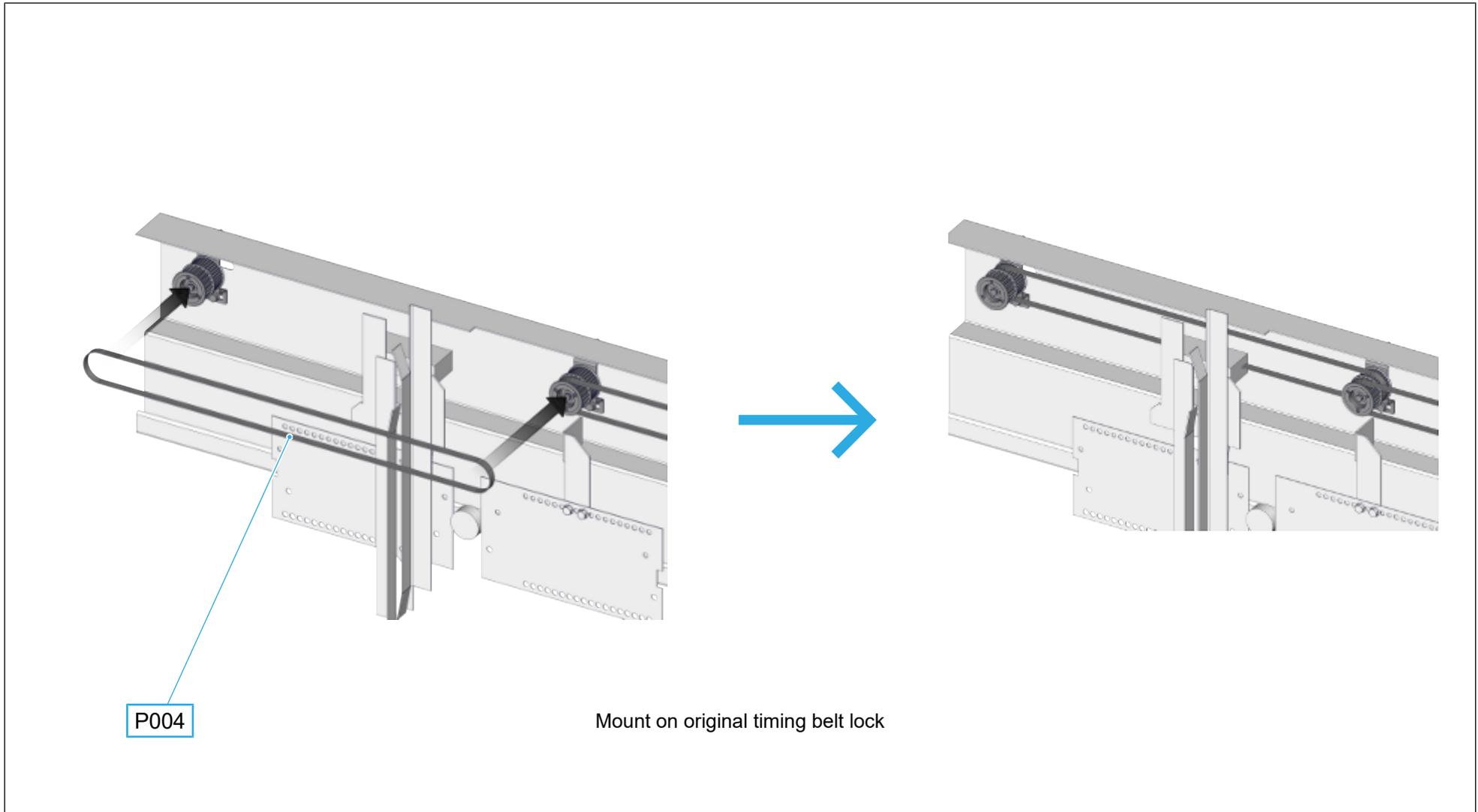
Pos.	Symbol	Description
T113		Combination wrench, size 13

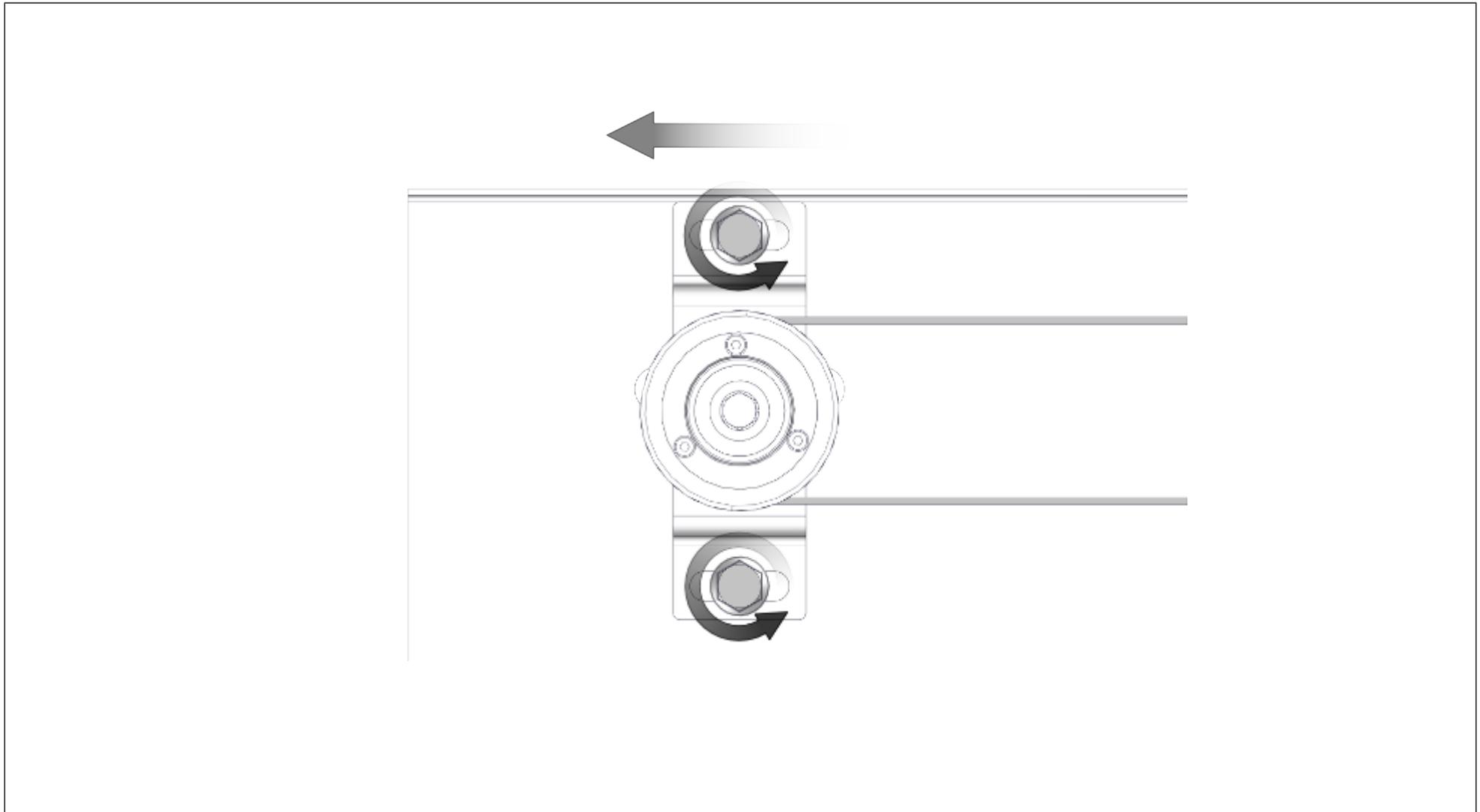
8.3.1 Mounting and tensioning endless timing belt



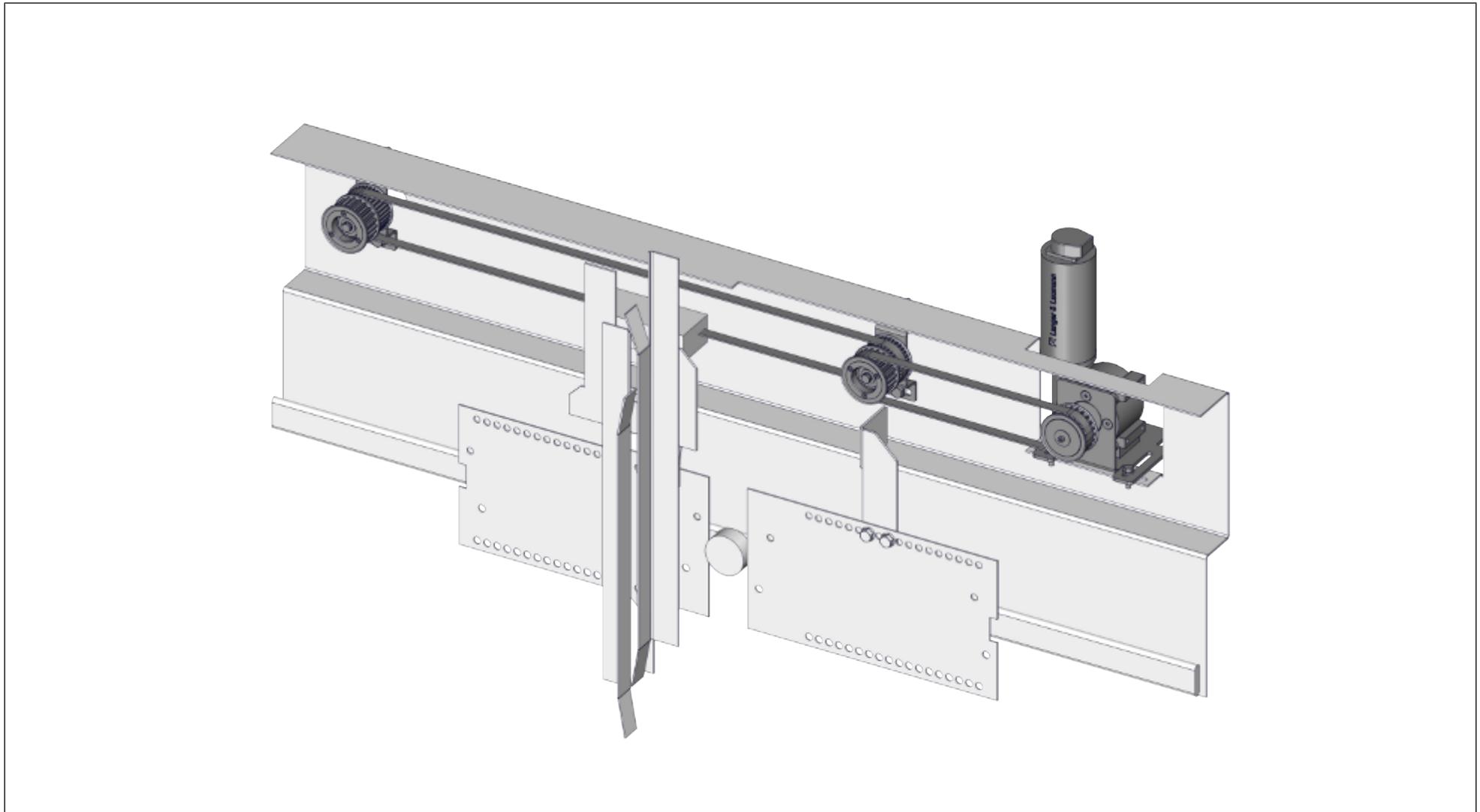


8.3.2 Mounting and tensioning the timing belt





8.3.3 Timing belt mounted



9 Fitting, connecting and commissioning the door control unit

Fitting, connecting and commissioning the door control unit are described in detail in the **assembly instructions** supplied with the door control unit.



Innovation meets Technology

