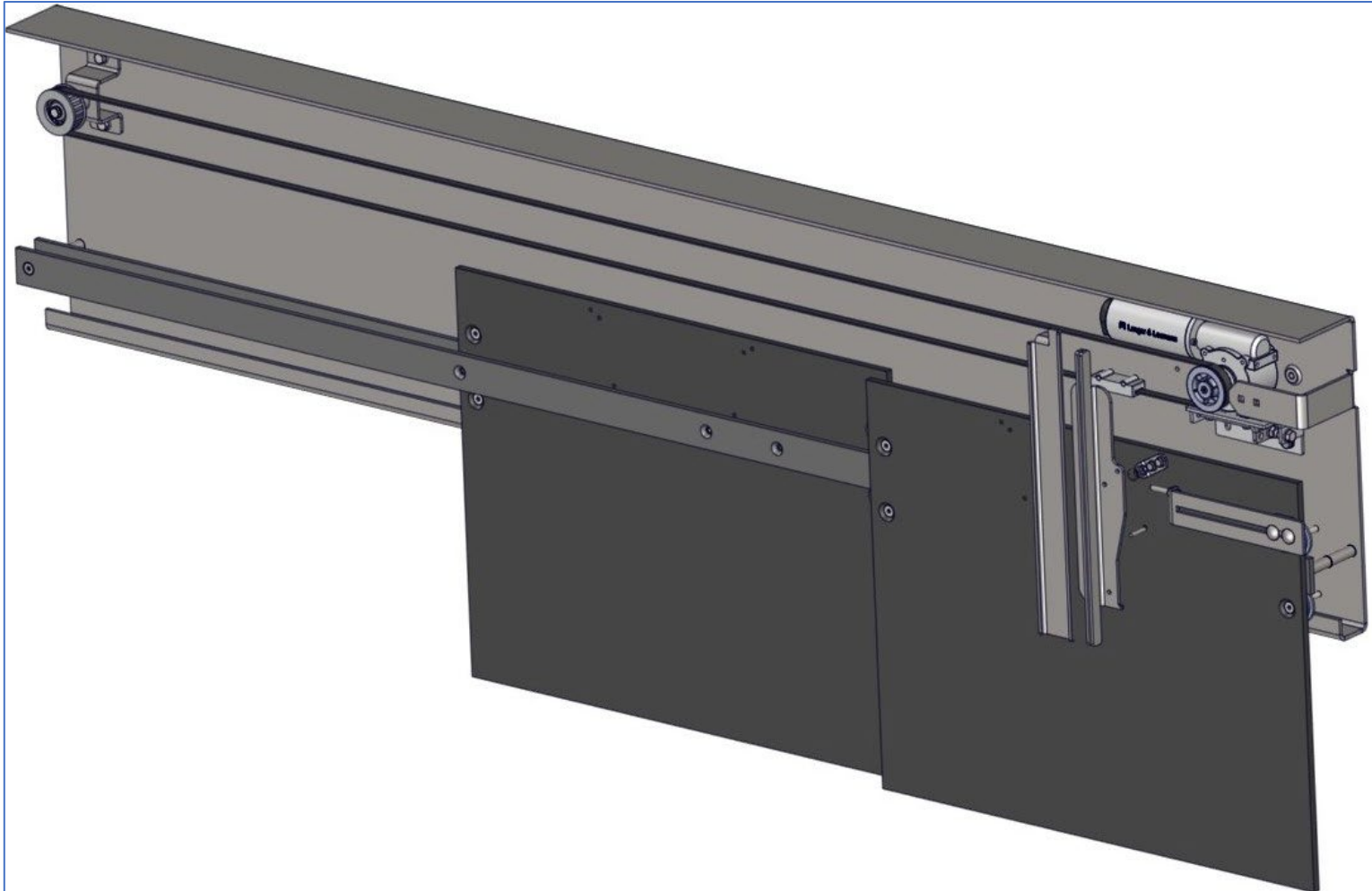


Montageanleitung **Assembly Instruction**

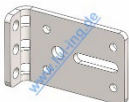
TSG in Otis D2200 **TSG in Otis D2200**

Übersicht – overview



Lieferumfang – scope of delivery



picture	Number	description DE	description EN	quantity
	8.20.00160.04	TSG V4 Lift Door Operator -Electronic extern-	TSG V4 Lift door operator -electronic extern- 230[VAC]/50-60	1
	8.20.40000.K1	Motor Gross Links & Getriebe, 24V/5,1A/1:15	motor large left & gearbox, 24V/5,1A/1:15	1
	1.20.60121	Motorspannkombiwinkel, Ausführung schmal, für TSG Motor	TSG motor tensioning bracket, version smal, for motor K	1
	1.20.60530	Spannwinkel für Motorhalterung	clamping bracket for drive bracket	1
	8.20.60002.40	TSG Zahnriemen [4,0m]	TSG toothed belt [4,0m]	1
	1.36.00138	Sperrzahnschraube WN0274 A2C 8.8 - M6x16	hexagon head serrated screw WN0274 A2C 8.8 - M6x16	4
	1.36.00749	Sperrzahnschraube WN0274 A2C 8.8 - M8x50	hexagon head serrated screw WN0274 A2C 8.8 - M8x50	1
	1.36.00501	Sperrzahnmutter, ähnlich DIN6923 vz - M8	Serrated locking nut, similar to DIN6923 vz - M8	5

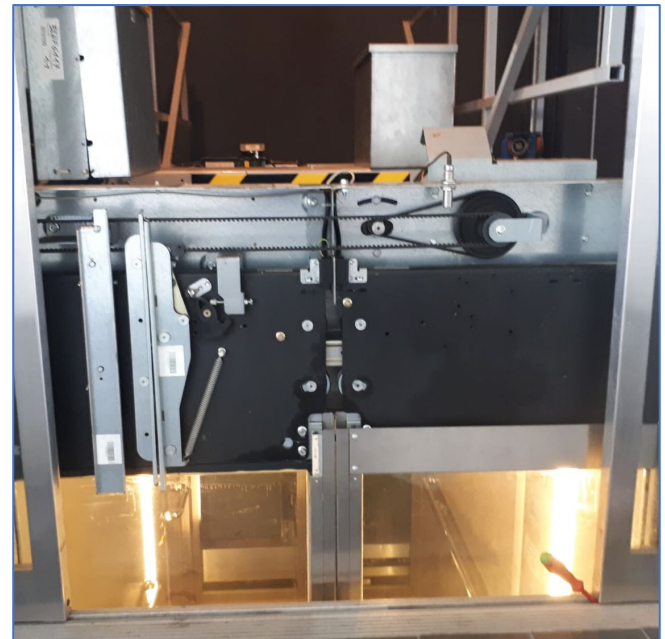
picture	Number	description DE	description EN	quantity
	1.36.00482	Sechskantschraube Vollgewinde DIN933 vz 8.8 - M8x20	Hexagonal bolt, thread up to head DIN933 vz 8.8 - M8x20	2
	1.36.00440	Scheibe DIN125A vz - 8,4	washer DIN125A vz - 8,4	2
	1.36.00169	Federring DIN127 vz - M8	lock washer DIN127 vz - M8	2

Vor Umbau – before conversion

TL



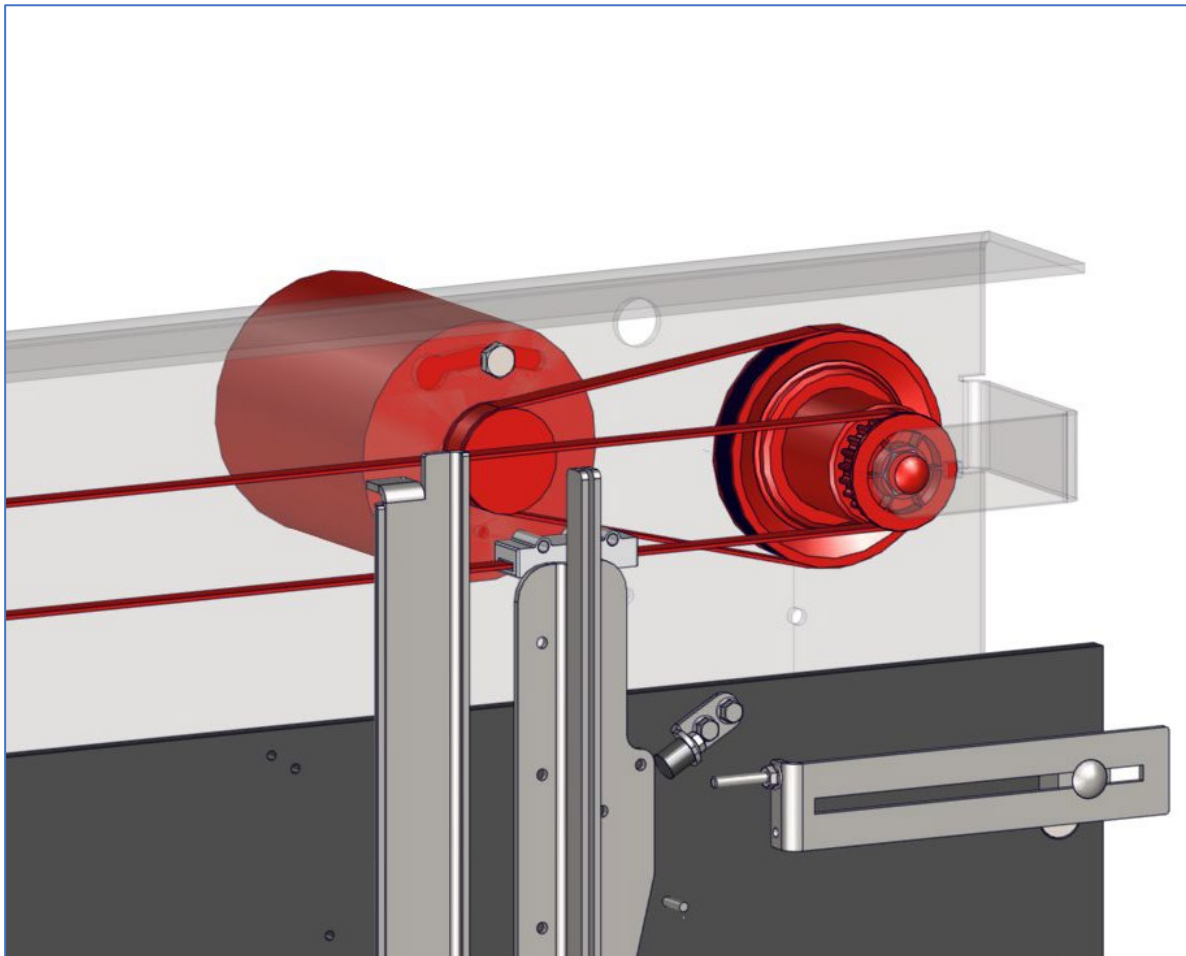
Z



TR spiegelbildlich –
TR mirrored

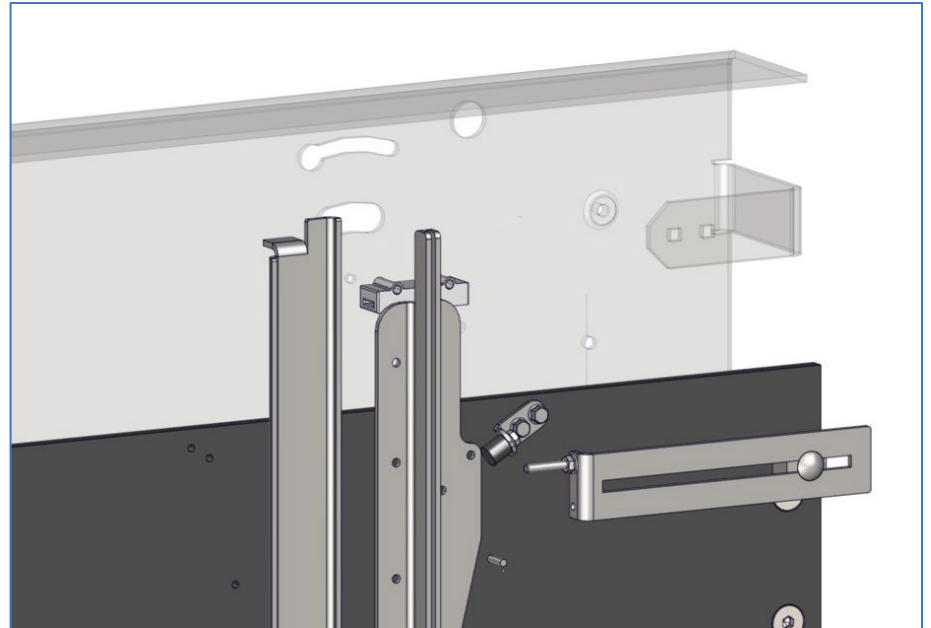
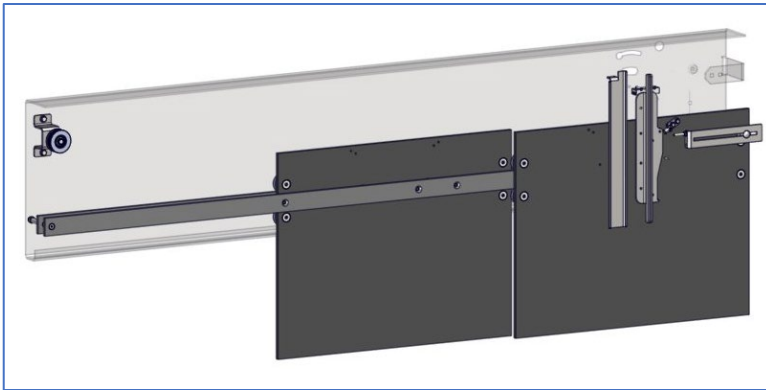
Vor Umbau entfernen – remove before conversion

TL

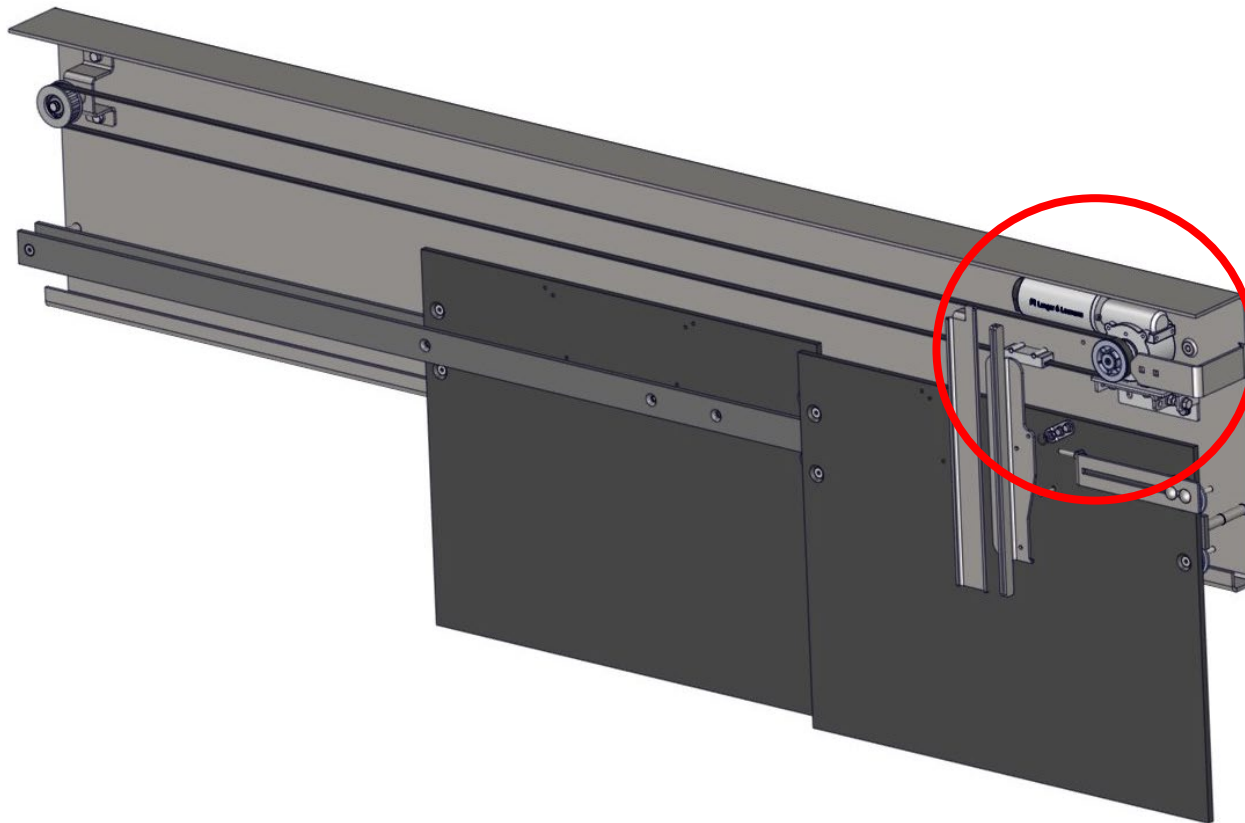


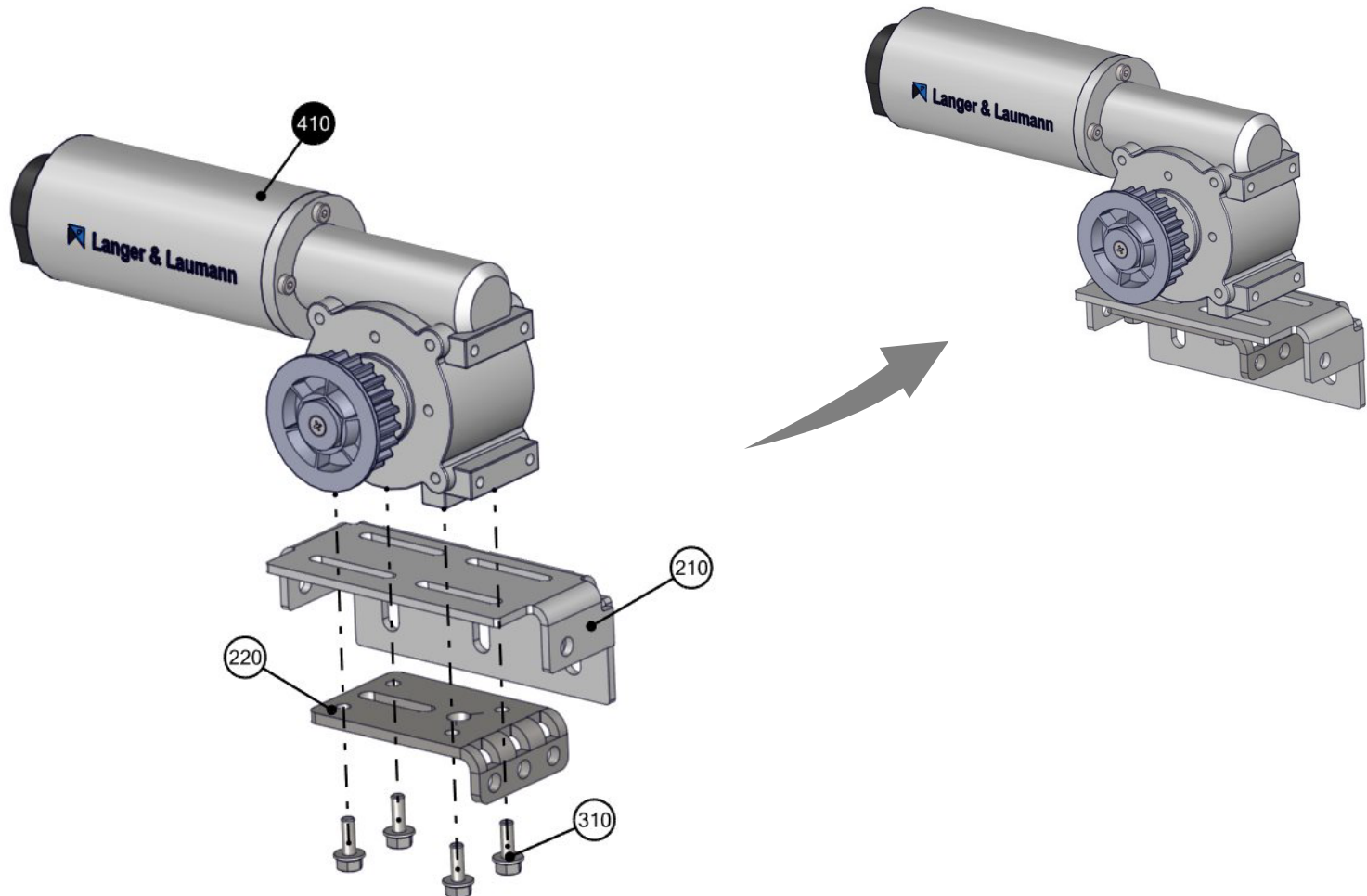
Nach Demontage – after disassembly

TL

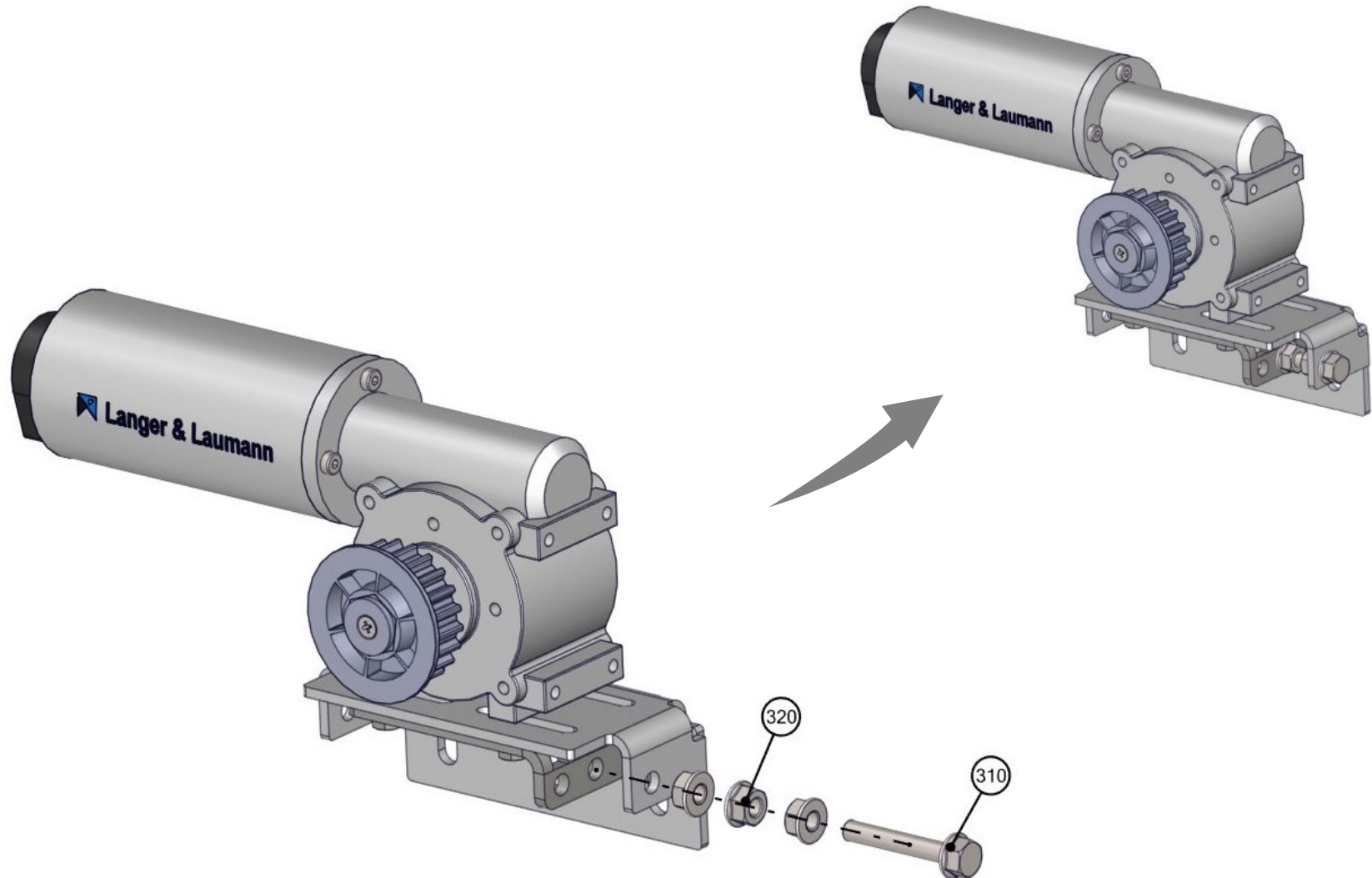


Montage TSG und Umlenkrollen – assembly of TSG and pulleys

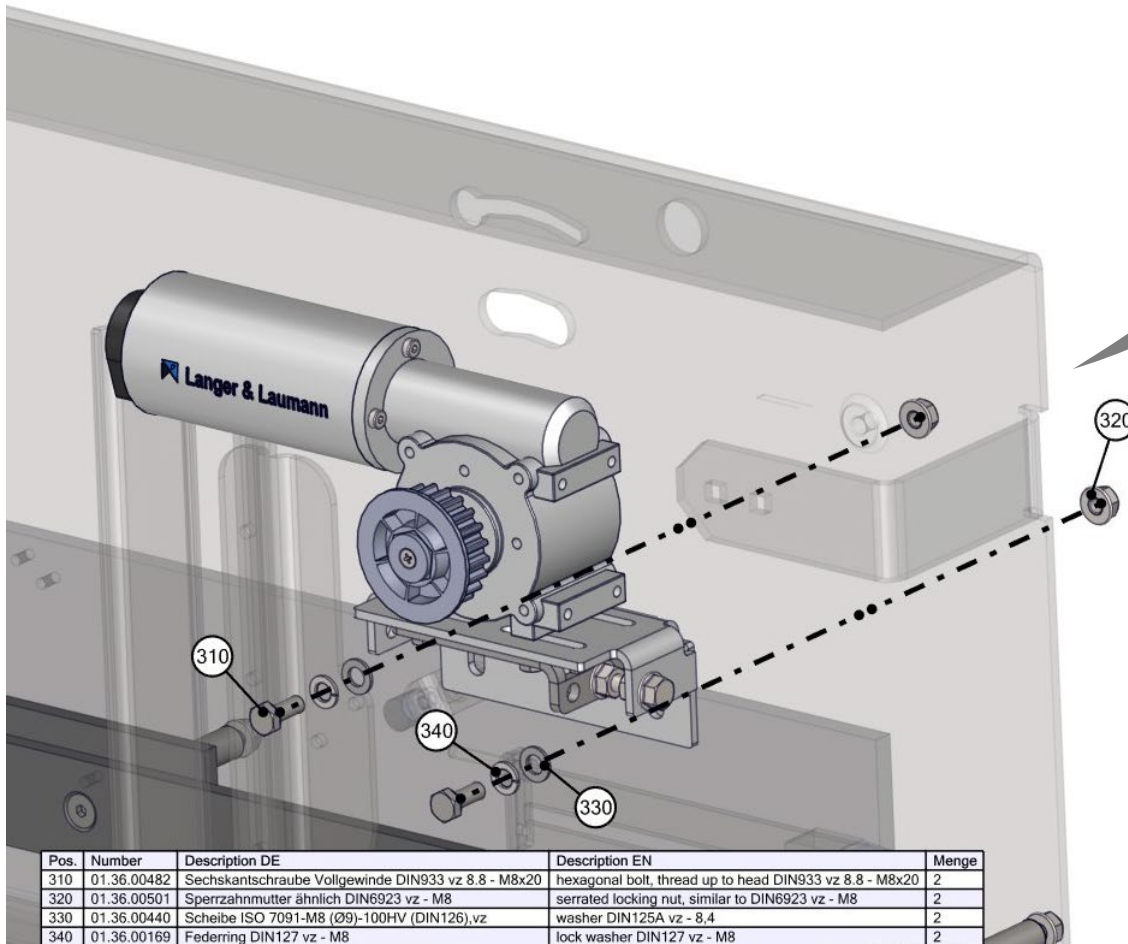
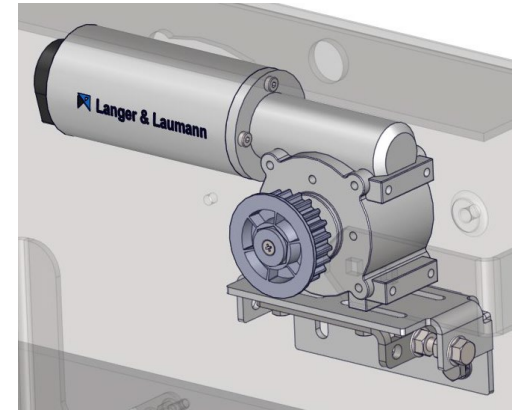
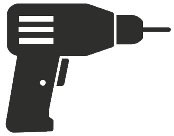




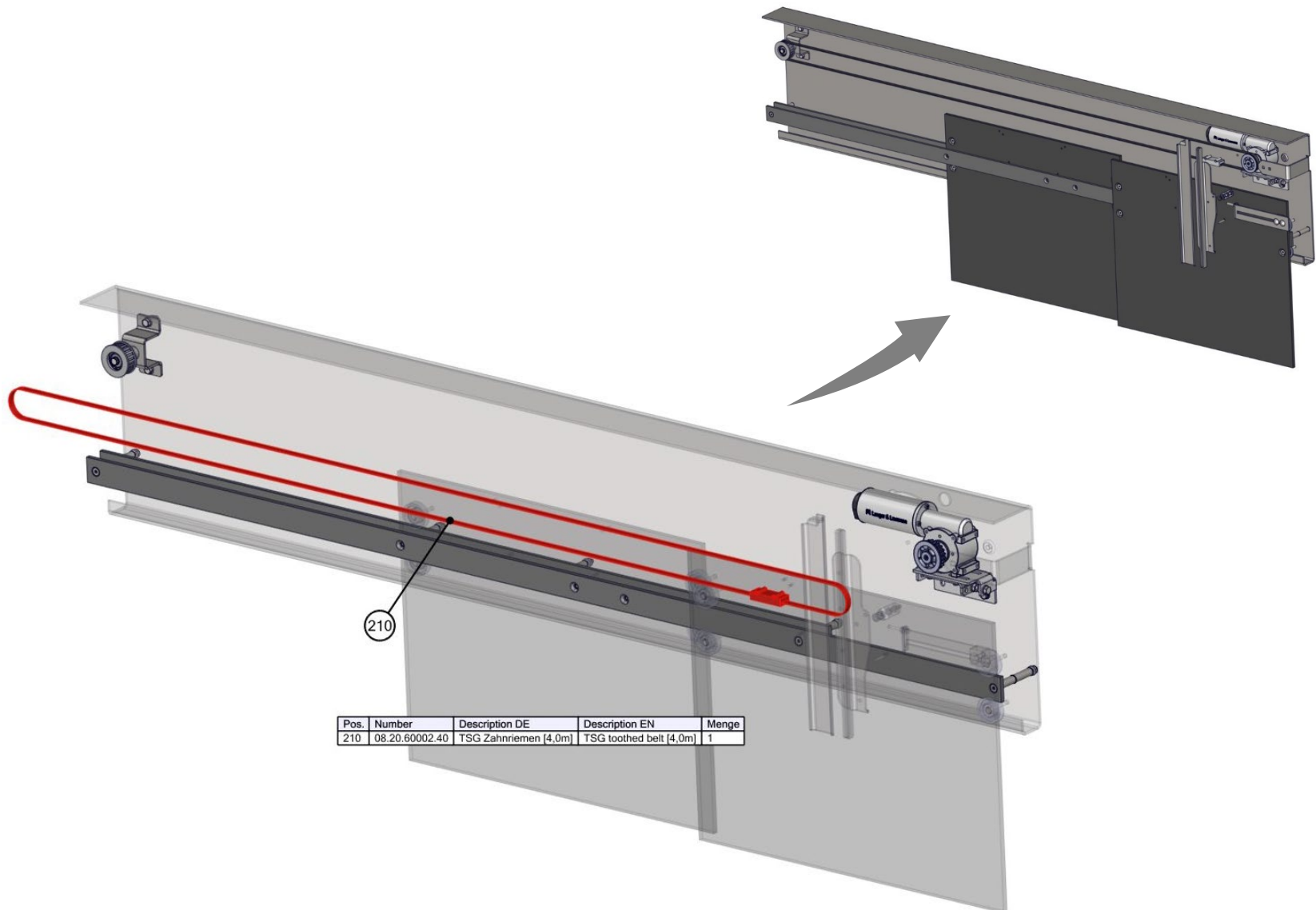
Pos.	Number	Description DE	Description EN	Menge
210	01.20.60121	Motorspannkombiwinkel, Ausführung schmal, für TSG Motor Groß K	TSG motor tensioning bracket, version smal, for motor K	1
220	01.20.60530	Spannwinkel für Motorhalterung für Thy F9	clamping bracket for drive bracket for Thy F9	1
310	01.36.00138	Sperrzahnschraube WN0274 A2C 8.8 - M6x16	Hexagon head serrated screw WN0274 A2C 8.8 - M6x16	4
410	08.20.40000.K1	Motor Gross Links & Getriebe, 24V/5,1A/1:15	Motor Large Left & Gearbox, 24V/5,1A/1:15	1



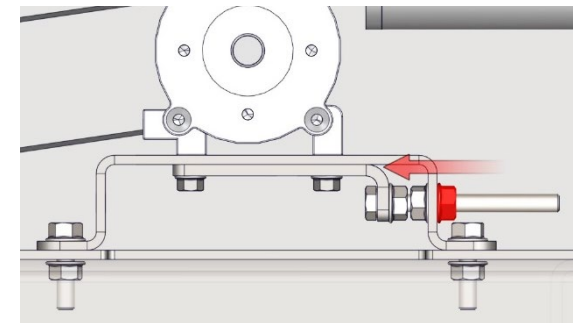
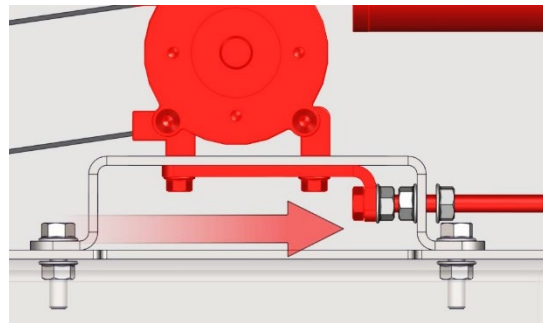
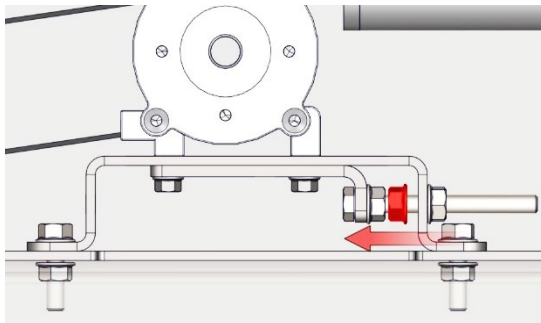
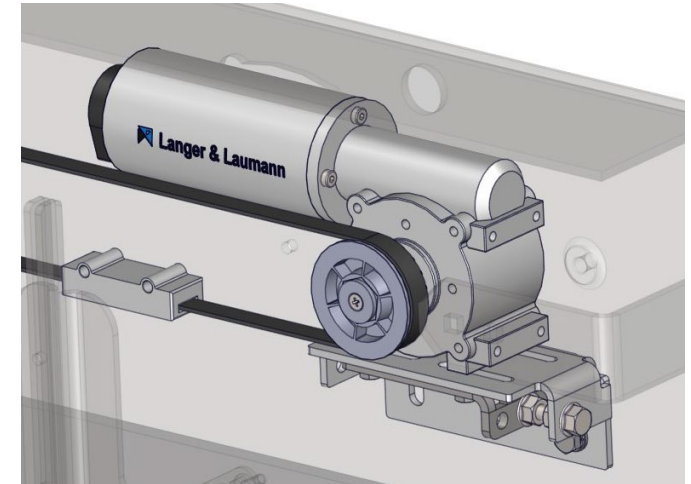
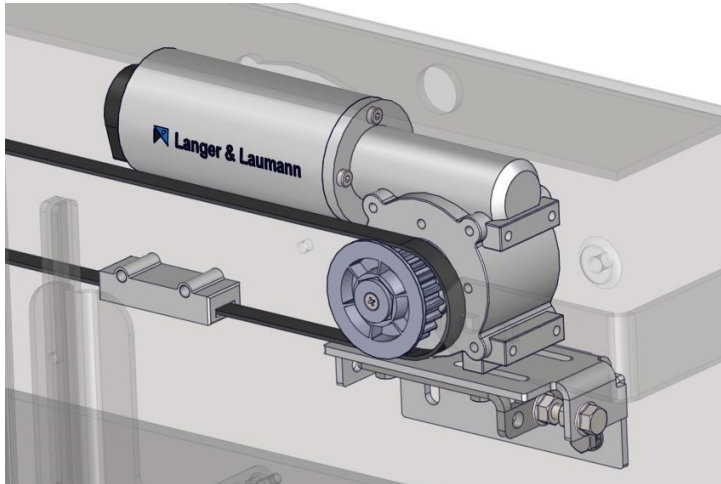
Pos.	Number	Description DE	Description EN	Menge
310	01.36.00749	Sperrzahnschraube DIN 6921 M8x50. 8.8, vz	hexagon head serrated screw WN0274 A2C 8.8 - M8x50	1
320	01.36.00501	Sperrzahnmutter ähnlich DIN6923 vz - M8	serrated locking nut, similar to DIN6923 vz - M8	3



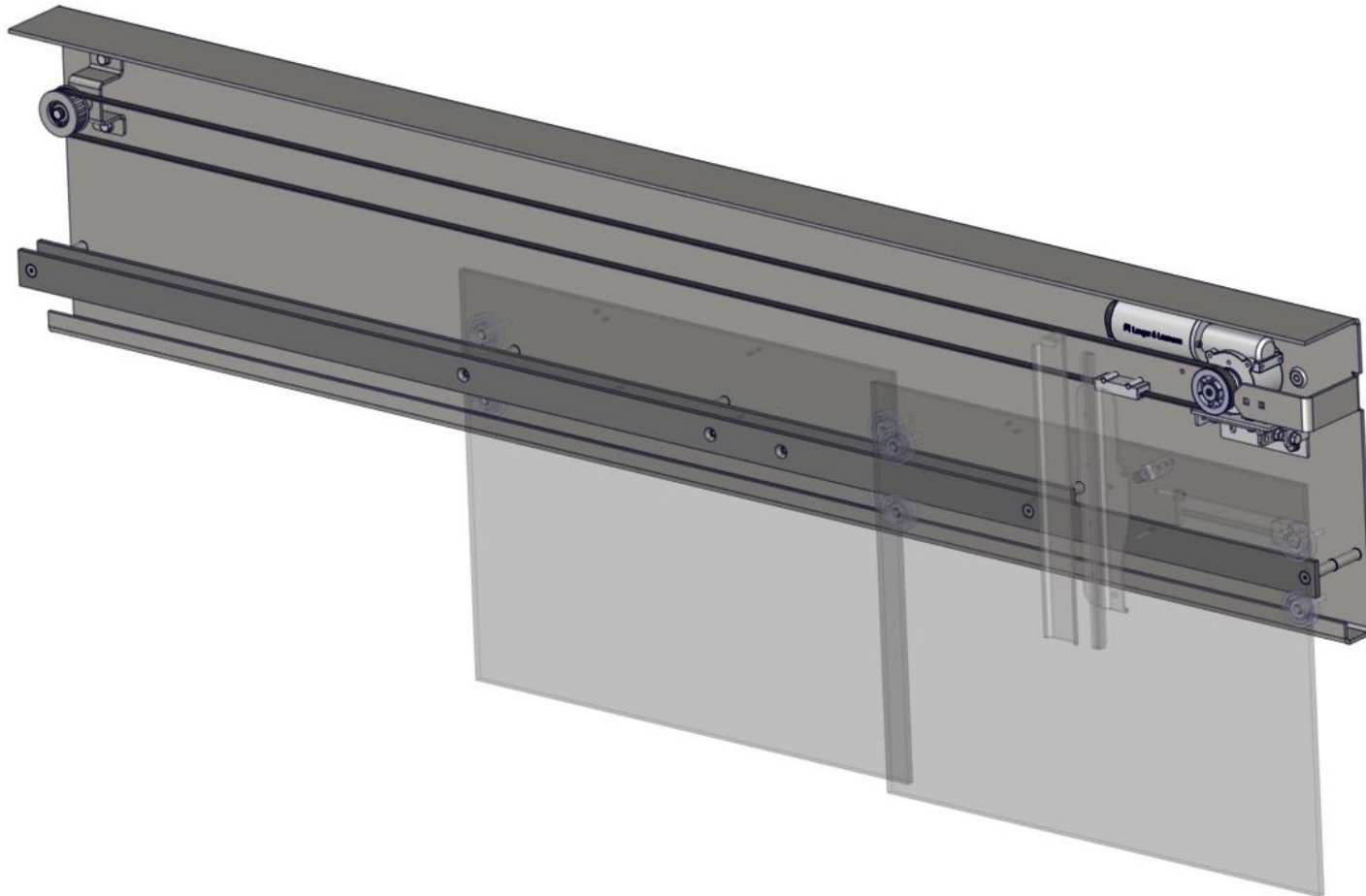
Pos.	Number	Description DE	Description EN	Menge
310	01.36.00482	Sechskantschraube Vollgewinde DIN933 vz 8.8 - M8x20	hexagonal bolt, thread up to head DIN933 vz 8.8 - M8x20	2
320	01.36.00501	Sperrzahnmutter ähnlich DIN6923 vz - M8	serrated locking nut, similar to DIN6923 vz - M8	2
330	01.36.00440	Scheibe ISO 7091-M8 (Ø9)-100HV (DIN126),vz	washer DIN125A vz - 8,4	2
340	01.36.00169	Federring DIN127 vz - M8	lock washer DIN127 vz - M8	2



Zahnriemen spannen über Spannwinkel – tensioning tooth belt with clamping bracket



**Form und Größe des dargestellten Motors und Spannwinkels können abweichen –
shape and size of the shown motor and clamping angle can be different**





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