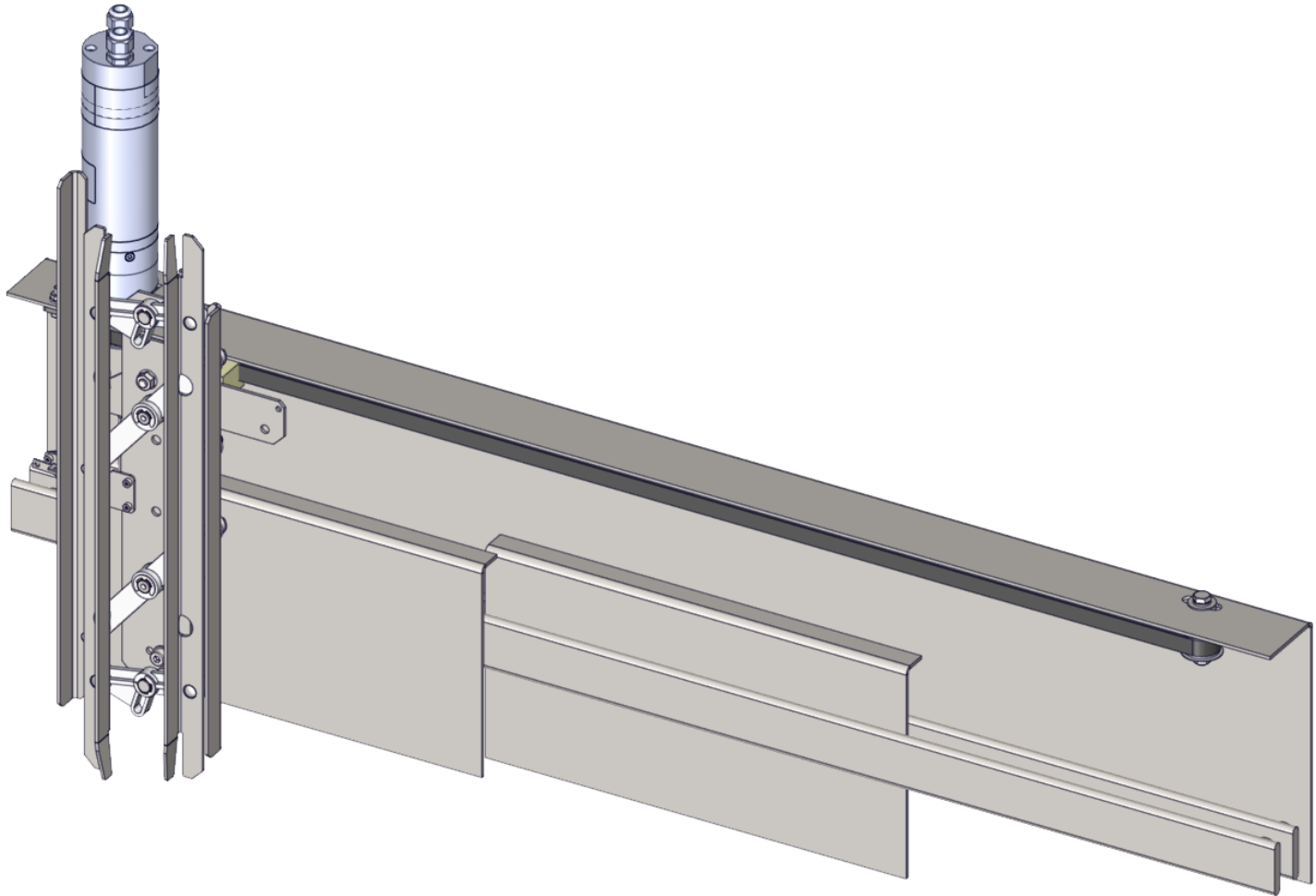


Montageanleitung Assembly Instruction

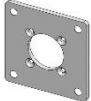
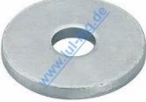
TSG in Thyssen VF08 - TSG in Thyssen VF08

TSG in Thyssen VF08 - TSG in Thyssen VF08



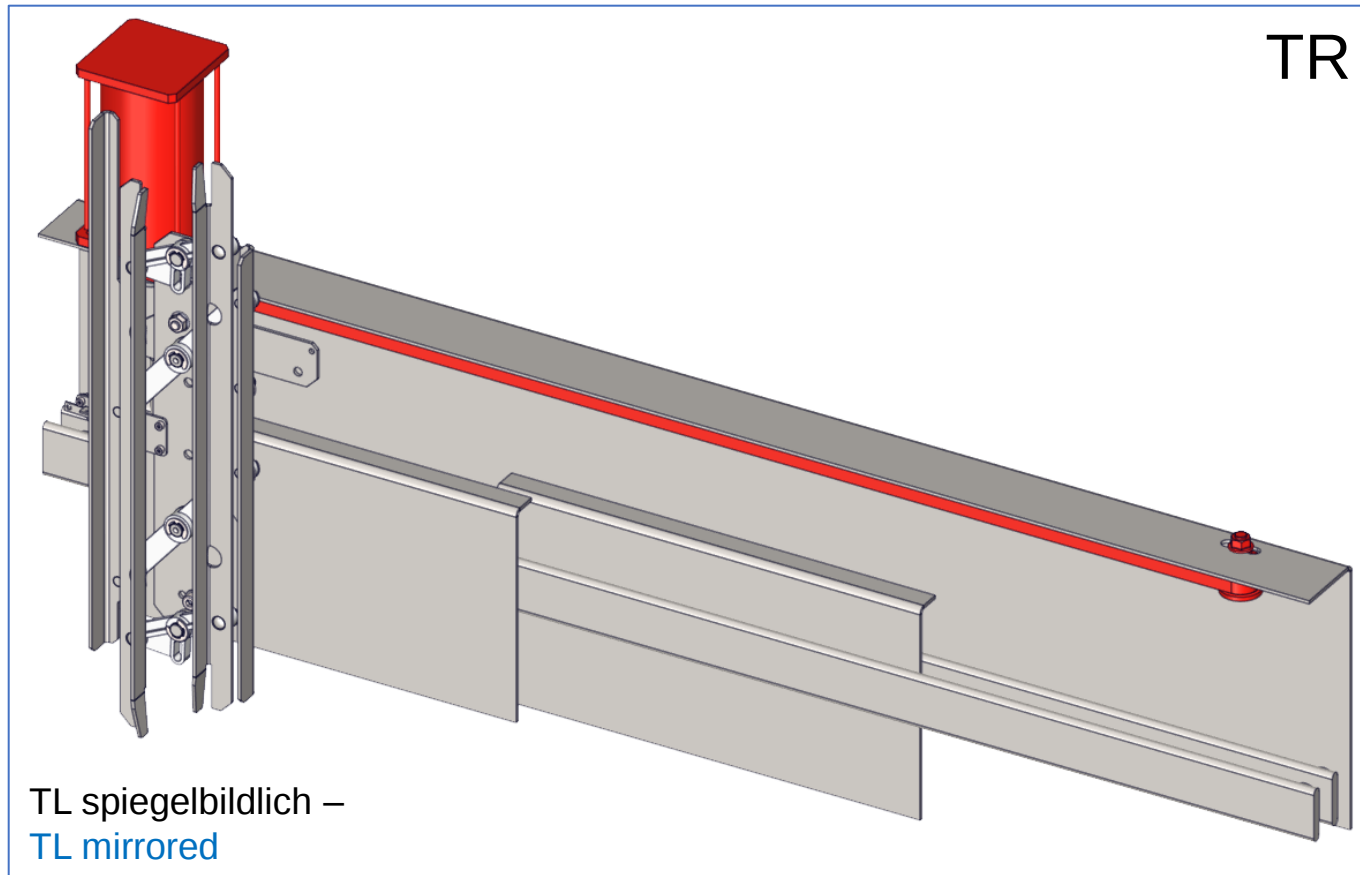
Lieferumfang – scope of supply



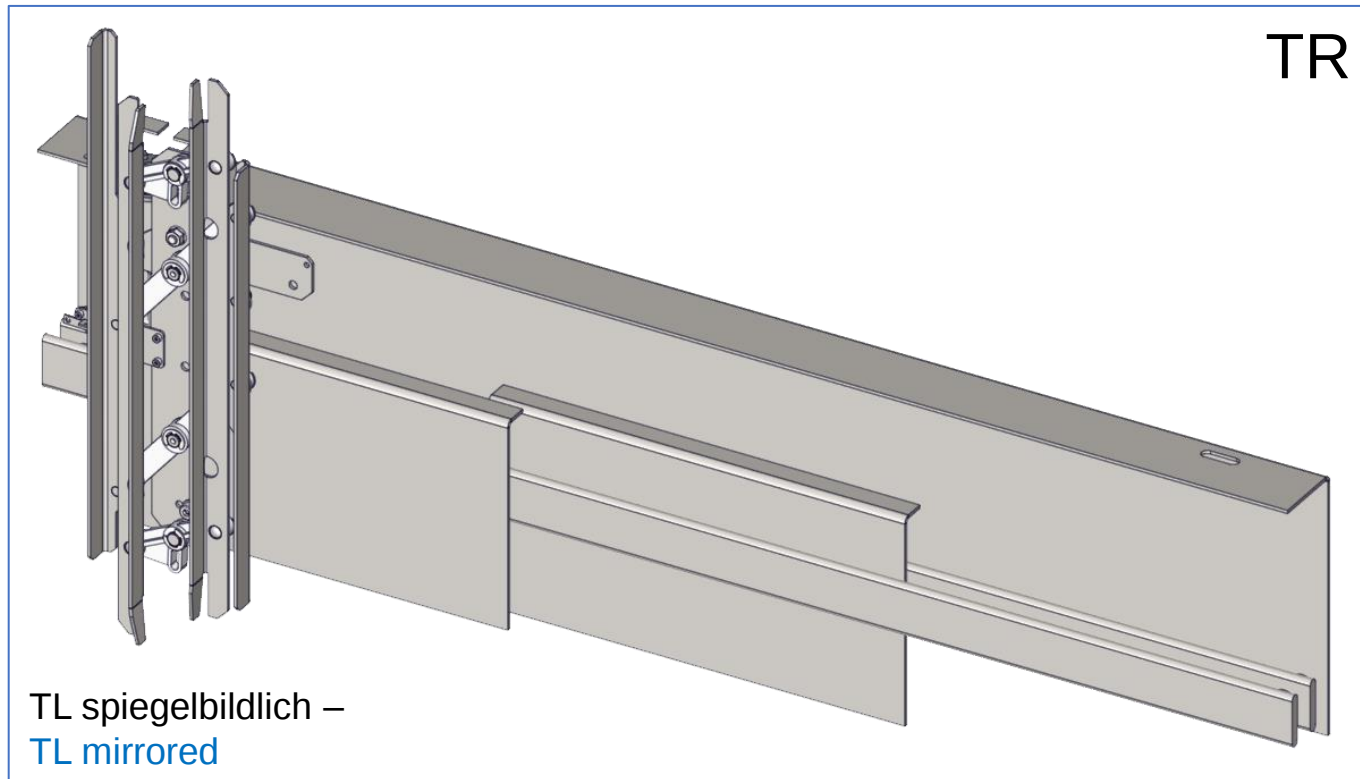
picture	Number	description DE	description EN	quantity
	8.20.xxxxx.04	TSG V4 Lift Door Operator -Electronic extern-	TSG V4 lift door operator -electronic extern-	1
	8.20.504xx.xx	TSG400 Antrieb PLG	TSG400 drive PLG	1
	1.20.60197	Zahnriemenrad, HTD5M, d=14H7, D=29[mm], B=25[mm]	timing belt pulley, HTD5M, d=14H7, D=29[mm], B=25[mm], with keyway	1
	1.20.60613	Motorhalterung PLG quadratisch 75mm	motor bracket PLG square 75mm	1
	1.20.60155	Umlenkrad d=8[mm] D=30[mm] B=28[mm]	counter roller d=8[mm] D=30[mm] B=28[mm]	1
	1.20.60135	Zahnriemen, CMM und D6C, HTD 5mm, Breite: 15mm	toothed belt, CMM and D6C, HTD 5mm,width: 15mm	1
	1.36.00007	Linsenschraube DIN7985 vz 4.8 - M4x16	pan head screw DIN7985 vz 4.8 - M4x16	1
	1.36.00451	Kotflügelscheibe DIN522 vz - 4,3x25x1,25	wing repair washer DIN522 vz - 4,3x25x1,25	1

picture	Number	description DE	description EN	quantity
	1.36.00137	Sperrzahnschraube WN0274 A2C 8.8 - M6x20	hexagon head serrated screw WN0274 A2C 8.8 - M6x20	4
	1.36.00502	Sperrzahnmutter, ähnlich DIN6923 vz - M6	ribbed nuts, similar to DIN6923 vz - M6	4
	1.36.00592	Senkkopfschraube mit Kreuzschlitz DIN965 vz 4.8 - M5x16	countersunk screw w. cross recess DIN965 vz 4.8 - M5x16	4
	1.36.00871	Distanzhülse D15x20, Innen d8,4	spacer D15x20, inner d8,8	1
	1.36.02121	Sechskantschraube ISO4017 Stahl - M8x60	hexagonal bolt ISO4017 plain steel - M8x60	1
	1.36.00501	Sperrzahnmutter, ähnlich DIN6923 vz - M8	serrated locking nut, similar to DIN6923 vz - M8	1
	1.36.00440	Scheibe DIN125A vz - 8,4	washer DIN125A vz - 8,4	1
	1.36.01035	Scheibe großer Durchmesser DIN9021 vz - 8,4	washer with large outside diameter DIN9021 vz - 8,4	2
	1.36.00169	Federring DIN127 vz - M8	lock washer DIN127 vz - M8	1

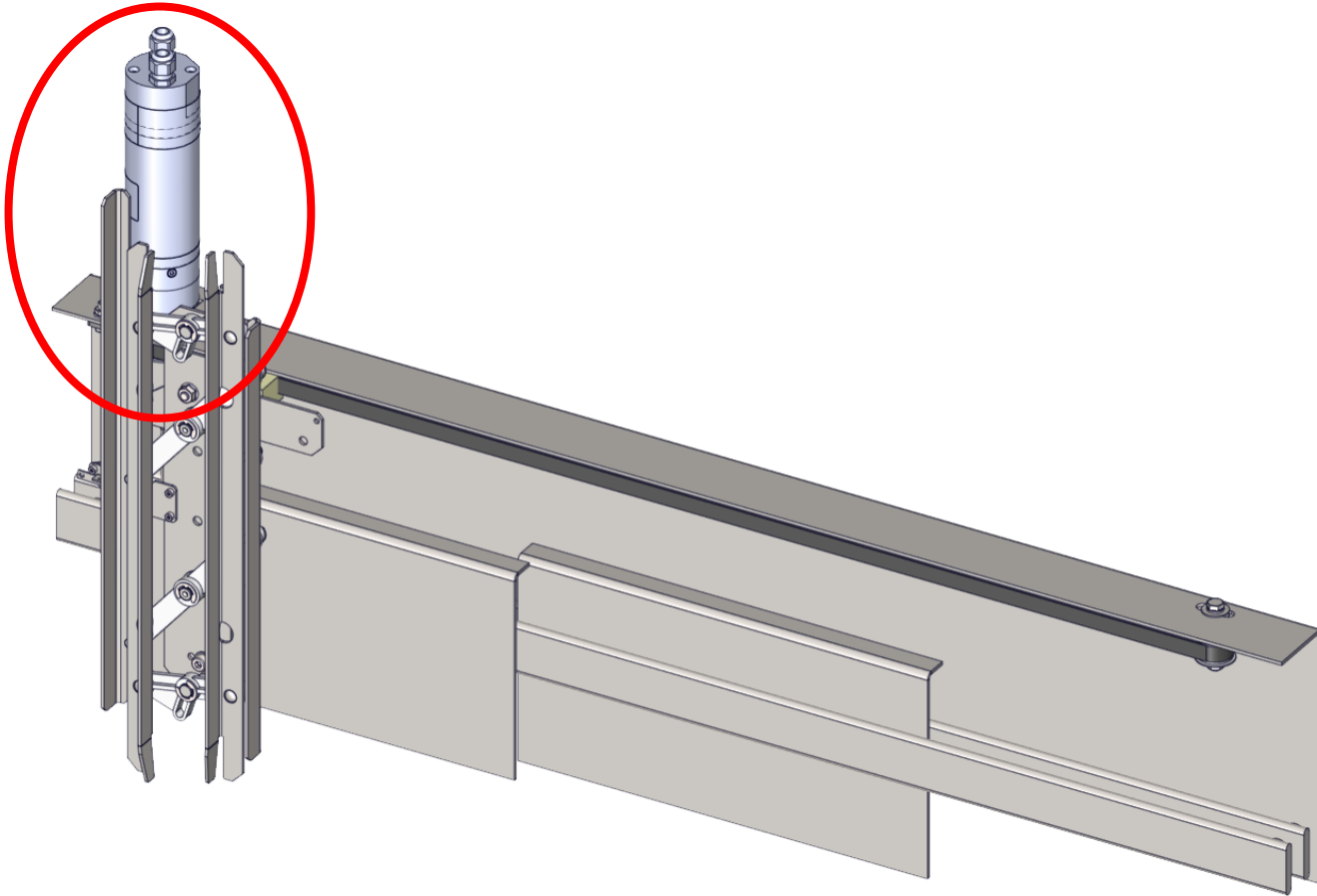
Vor Umbau entfernen –
remove before conversion

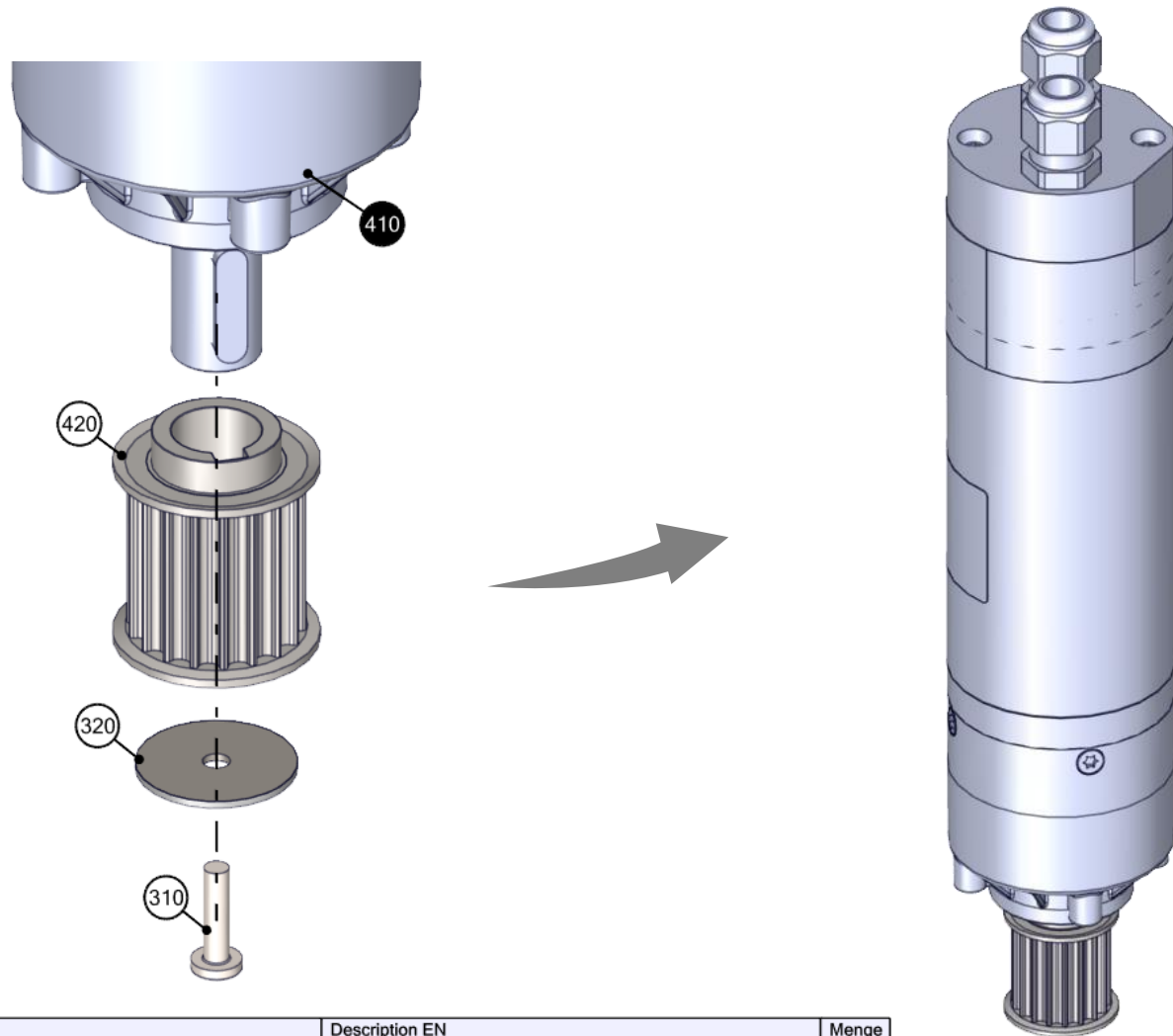


Nach Demontage – after disassembly

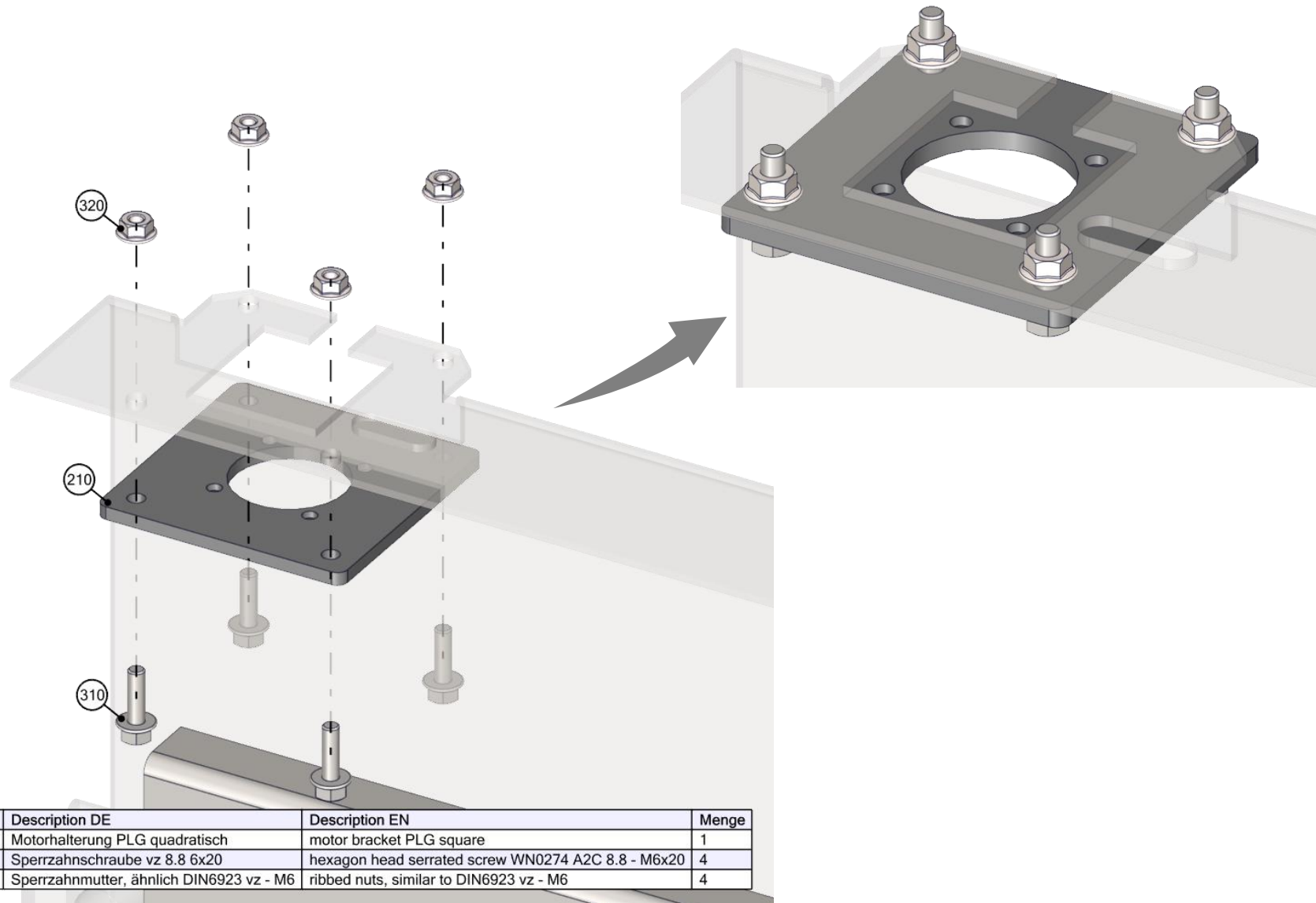


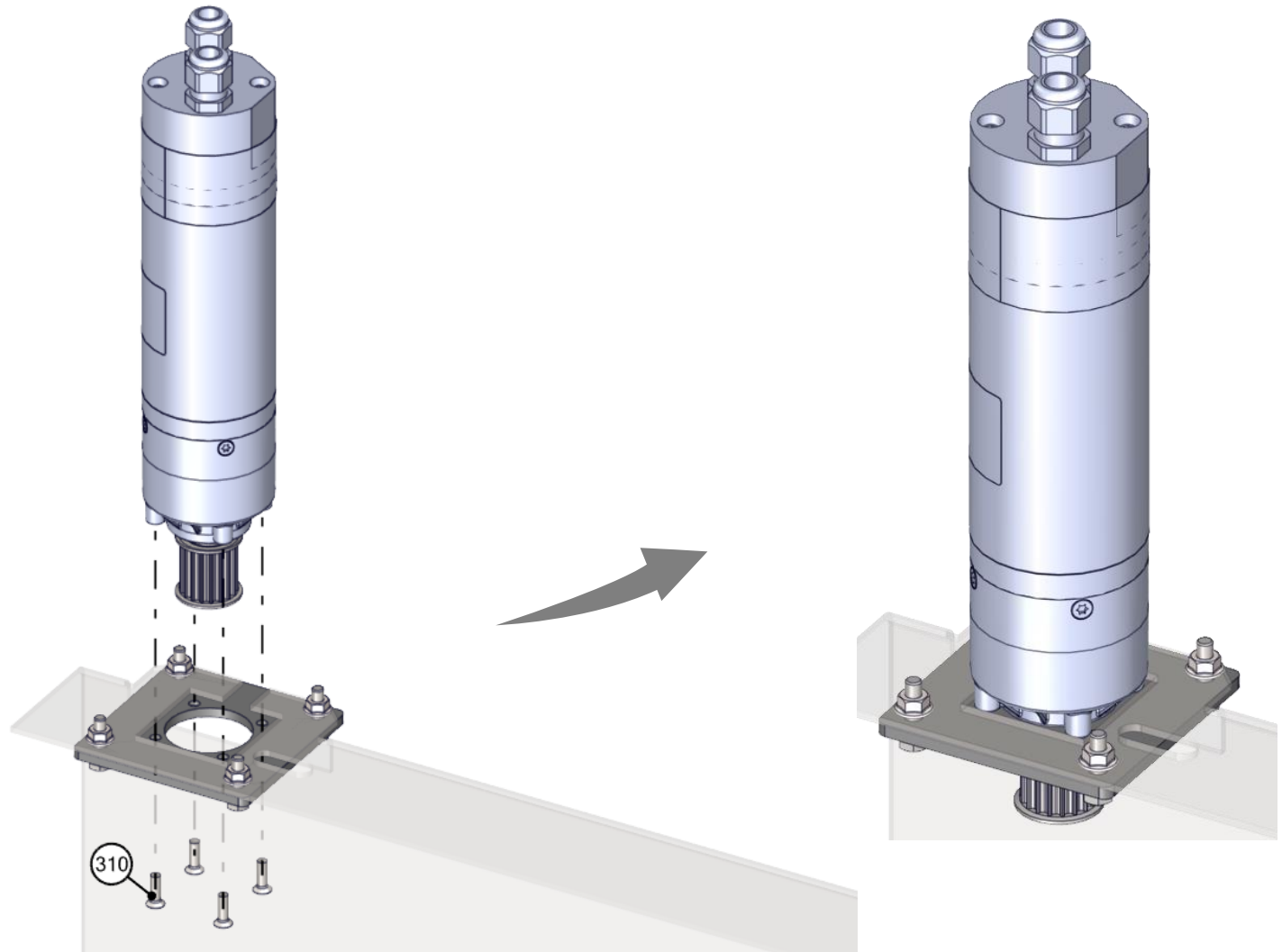
Montage Motor – assembly of the motor



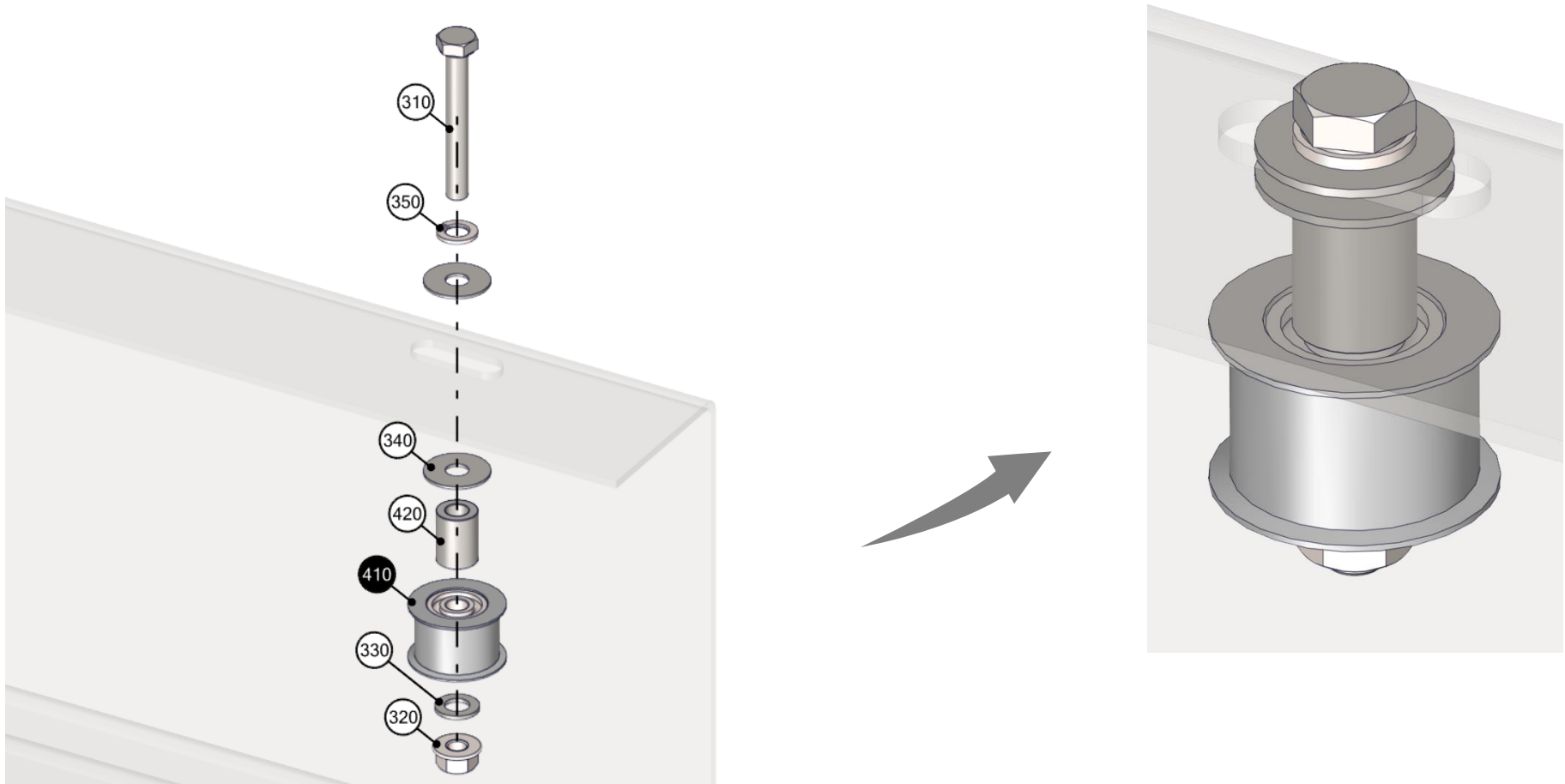


Pos.	Number	Description DE	Description EN	Menge
310	01.36.00007	Flachkopfschraube DIN7985 vz 4.8 - M4x16	pan head screw DIN7985 vz 4.8 - M4x16	1
320	01.36.00451	Kotflügelscheibe DIN522 vz - 4,3x25x1,25	wing repair washer DIN522 vz - 4,3x25x1,25	1
410	08.20.50400.K1	TSG400 Antrieb PLG, ohne Zahnrad, 24V, i=9zu1, mit festem Kabel	TSG400 drive PLG, without pinion, 24V/5,1A/1:16,8, pluggable	1
420	01.20.60197	Zahnriemenrad, HTD5M, d=14H7, D=29[mm], B=25[mm], mit Nut	toothed belt wheel, HTD5M, d=14H7, D=29[mm], B=25[mm]	1

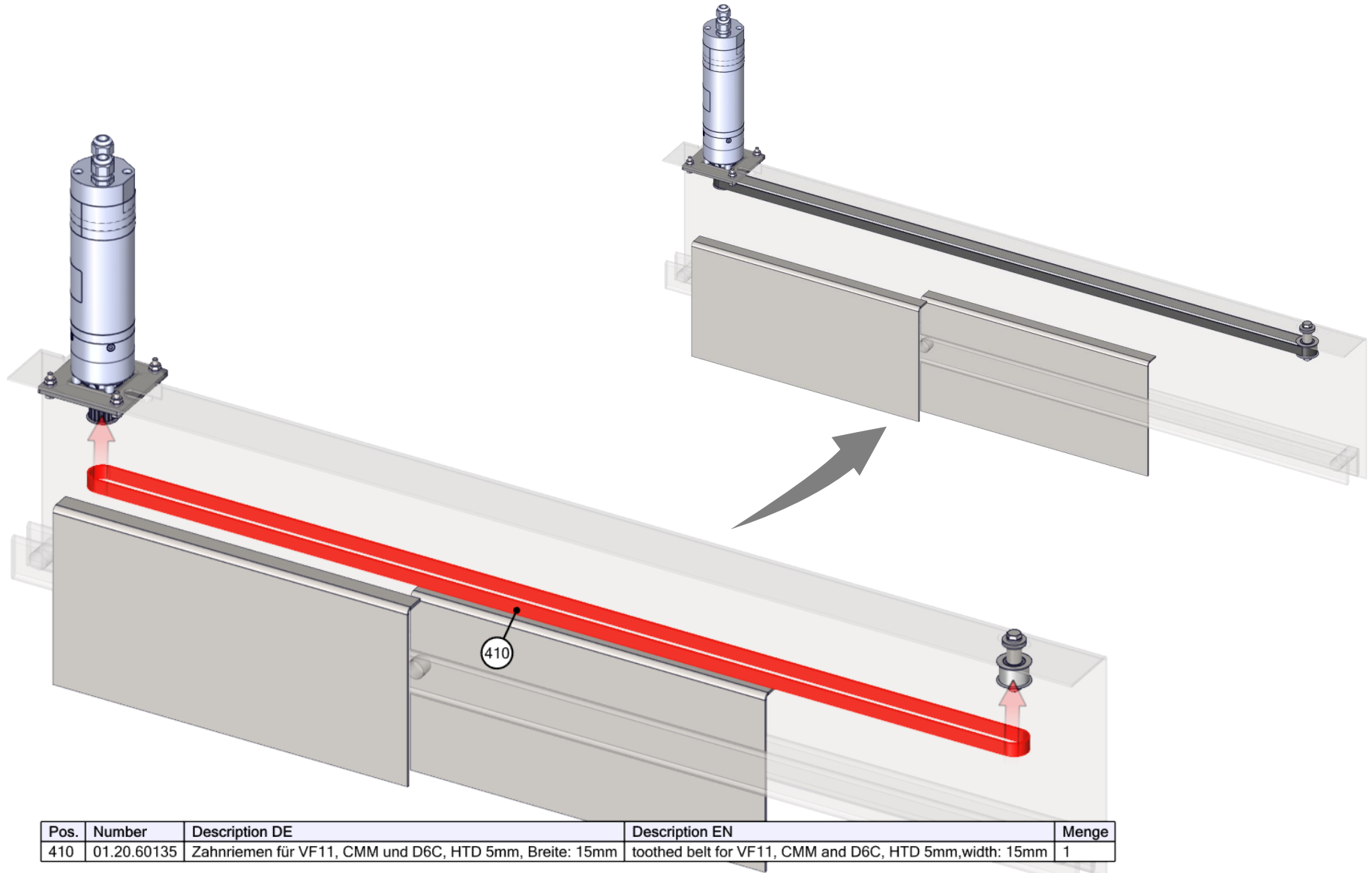


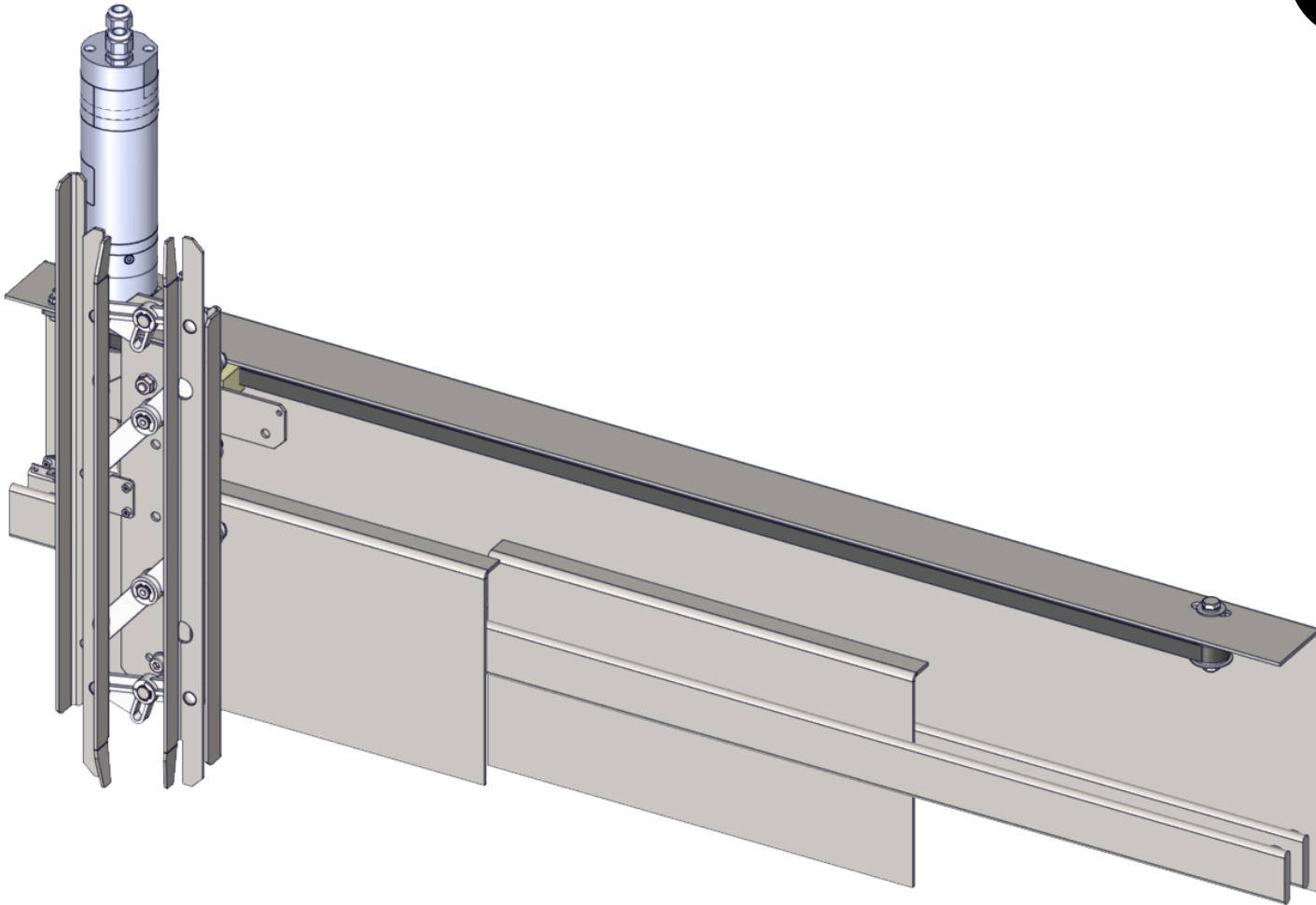


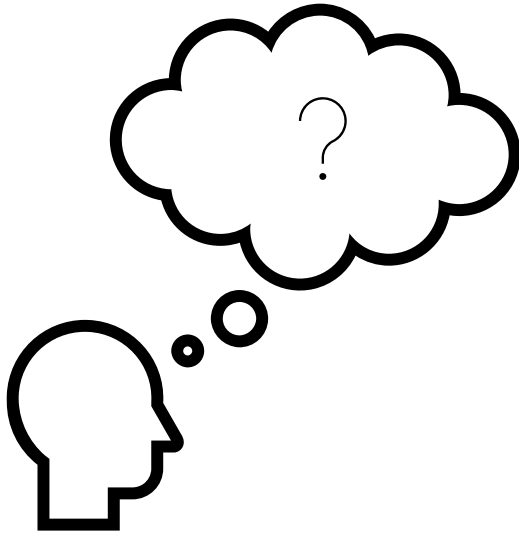
Pos.	Number	Description DE	Description EN	Menge
310	01.36.00592	Senkschraube DIN 965, M5x16 - 4,8 , vz	countersunk screw w. cross recess DIN965 vz 4.8 - M5x16	4



Pos.	Number	Description DE	Description EN	Menge
310	01.36.02121	Sechskantschraube ISO 4017- M8x60-8.8, vz	hexagonal bolt ISO4017 plain steel - M8x60	1
320	01.36.00501	Sperrzahnmutter ähnlich DIN6923 vz - M8	serrated locking nut, similar to DIN6923 vz - M8	1
330	01.36.00440	Scheibe ISO 7091-M8 (Ø9)-100HV (DIN126),vz	washer DIN125A vz - 8,4	1
340	01.36.01035	Scheibe DIN 9021-8.4-140 HV,vz	washer with large outside diameter DIN9021 vz - 8,4	2
350	01.36.00169	Federring DIN127 vz - M8	lock washer DIN127 vz - M8	1
410	01.20.60115	Umlenkrad d=8[mm] D=30[mm] B=28[mm]	counter roller d=8[mm] D=30[mm] B=28[mm]	1
420	01.36.00871	Distanzhülse D15x20, Innen d8,4	spacer D15x20, inner d8.4	1







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