Documentation

for the TSG Software

TVis-Web



Table of Contents

1 S	Safety information	4
1.1	Safety and accident prevention regulations	4
1.2	Qualified staff according to VDE0105	4
1.3	Exclusion of any warranty in the event of modifications or conversions	4
1.4	Explanation of symbols	5
2 Ir	ntroduction	6
3 S	System requirements	6
3.1	IP address PC	7
3.2	Switch off any proxy server	9
4 P	Program start	10
5 N	lenu item monitoring	12
5.1	Control panel	12
5.2	Diagram	14
5.3	Error counter	15
6 N	Ienu item settings	16
6.1	Opening	16
6.2	Blocked in open	17
6.3	Closing	17
6.4	Blocked in closed	18
6.5	End position	19
6.6	Additional drive	19
6.7	Parameter overview	20
6.8	V4 Functions	20
7 S	bystem menu item	21
7.1	Network	21
7.2	Electronics	22
7.3	Export/Import	22
7.4	User	24
8 C	Connecting the TSG web interface via WLAN	25
9 C	Contact	26

🚩 Langer & Laumann 🕯

Documentation history

No.	Ver.	Version	Editor
11	2.0	06.06.17	CSA
12	2.1	02.01.20	CSA
13	2.2	24.04.20	CSA
14	2.3	29.11.21	APöt

Fordern Sie die Umbauanleitung auf Deutsch an, indem Sie den QR Code einscannen.

Langer & Laumann Ing.-Büro GmbH Wilmsberger Weg 8 48565 Steinfurt Germany

Telephone: +49 (2552) 92791 0

E-mail: info@LuL-Ing.de Web. www.LuL-Ing.de

© 2021 Langer & Laumann Ingenieurbüro GmbH All rights reserved

These operating instructions and the product described herein are protected by copyright for Langer & Laumann Ingenieurbüro GmbH or their suppliers, subject to all rights. In accordance with copyright law, this operating manual may not be copied in whole or in part without the written permission of Langer & Laumann Ingenieurbüro GmbH, except in the course of normal use of the product or for the creation of backup copies. However, this exception does not apply to copies made for third parties and sold to them or otherwise made available. However, the entire purchased material (including all backup copies) may be sold to third parties, given to them or made available on loan. According to the provisions of the law, the creation of a translation also falls under the definition of copying.

Langer & Laumann Ingenieurbüro GmbH assumes no liability for the content of this operating manual. It rejects any legal guarantee of marketability or suitability for a specific purpose. Langer & Laumann Ingenieurbüro GmbH is not liable for errors in this manual or for indirect or direct damage in connection with the delivery, performance or use of this operating manual. Langer & Laumann Ingenieurbüro **GmbH** reserves the right to revise this operating manual from time to time without notice and to make changes to the content.

File: 1.20.91500_TSG_TVis-Web_Dokumentation_V2.3_en.docx Print date: 08.12.2021 10:09

Demandez les instructions d'instruction de montage en français, en scannant le code QR.



1 Safety information

The TSG door control unit and the TSG web interface are intended exclusively for controlling car and machine doors. The TSG door control unit and the TSG web interface carry dangerous electrical voltages and control moving mechanical parts. Failure to observe the instructions in this operating manual may result in death, serious bodily injury or considerable damage to property.

1.1 Safety and accident prevention regulations

In addition to the instructions in this operating manual, please also observe the statutory safety and accident prevention regulations. The persons responsible for the safety of the unit must ensure the following:

- Only appropriately qualified staff may work on and with the TSG door control unit.
- All staff working with the TSG door control unit must be familiar with all warnings and measures given in this description for the installation, operation and use of the TSG door control unit.
- Unqualified staff must not be allowed to work on the TSG door control unit.
- Staff must have knowledge of first aid measures as well as local rescue facilities.

1.2 Qualified staff according to VDE0105

Qualified staff are those persons who, on the basis of their training, experience, instructions received and knowledge of relevant standards, regulations, accident prevention rules and operating conditions, have been authorised by the person responsible for the safety of the installation to carry out the required activities.

1.3 Exclusion of any warranty in the event of modifications or conversions

The TSG door control unit must always be disconnected from the mains voltage before any intervention in the electrical or mechanical part of the system. Unauthorised modifications or conversions to or in the TSG door control unit, its components or accessories automatically exclude any warranty. These safety instructions do not claim to be complete. The manufacturer accepts no liability for damage or malfunctions that may result from failure to observe these operating instructions.

1.4 Explanation of symbols



WARNING:

You are advised of a possible impending danger that can lead to serious physical injuries or death.



CAUTION:

You are warned of a possible impending danger that can lead to minor physical injuries. You will also find this signal for warnings of property damage.



NOTE:

You will be informed about applications and other useful information.

2 Introduction

The TVis-Web software is for visualising the TSG door control unit on a LAN or WLAN-capable device with a web browser. For this purpose, the TSG web interface hardware is connected to the TSG door control device.

The system supports the following functions:

- **Displaying all parameters** .
- Display of the calibrated door width (travel distance) •
- Setting of the parameter sets P, c, b, h, A (see operating instructions 1.20.91000)
- Displaying and resetting the error counters •
- Graphic display of the motor current, as well as setpoint and actual speed
- Displaying and changing the IP addresses of the TSG and the web interface
- Setting the signals "open door", "close door" and "reserve"
- Export/import of all parameters •



NOTE:

No software needs to be installed for use, as only a suitable browser is used to retrieve data from the TSG web interface.

3 System requirements

To use the TVis-Web software, the following hardware and software are required:

- LAN or WLAN capable device •
- Current web browser (we recommend Firefox) •
- Java-Script® must be permitted
- Administrator rights on the system



NOTE:

NOTE:

trol unit.

It is assumed that a network card is already available and drivers have been installed.

It is assumed that the TSG extension board has already been installed on the TSG door con-

3.1 IP address PC

To be able to speak to TVis-Web directly via a network cable for the first time, a fixed IP address must be set up on the PC or notebook.

Click on "Start -> Settings -> Network and Internet-> Change adapter options".



Double-click on the network card LAN. A new, small window opens.



Click on the Properties button.

Ethernet Properties	<						
Networking Sharing							
Connect using:							
🚅 Realtek PCIe GbE Family Controller							
Configure							
This connection uses the following items:							
Client für Microsoft-Netzwerke Datei- und Druckerfreigabe für Microsoft-Netzwerke VitualBox NDIS6 Bridged Networking Driver QoS-Paketplaner QoS-Paketplaner Microsoft-Multiplexorprotokoll für Netzwerkadapter PROFINET IO protocol (DCP/LDP)							
Install Uninstall Properties							
Description TCP/IP, das Standardprotokoll für WAN-Netzwerke, das den Datenaustausch über verschiedene, miteinander verbundene Netzwerke ermöglicht. OK Cancel							

Select the line Internet protocol, version 4 (TCP/IPv4) and click on Properties and enter a fixed IP address with subnet mask 255.255.255.0.

Internetprotokoll, Version 4 (ICP/IPv4) Properties				
General				
You can get IP settings assigned auton this capability. Otherwise, you need to for the appropriate IP settings.	natically if your network supports ask your network administrator			
Obtain an IP address automatical	у			
• Use the following IP address:				
IP address:	172 . 16 . 1 . 149			
Subnet mask:	255.255.255.0			
Default gateway:				
Obtain DNS server address autom	natically			
• Use the following DNS server add	resses:			
Preferred DNS server:	· · ·			
Alternative DNS server:				
Validate settings upon exit	Advanced]		
	OK Cancel			

Click on OK and close all open windows.



NOTE:

The IP address must be in the range from **172.16.1.50** up to a maximum of **172.16.1.254**, but do not use IP address **172.16.1.150** as this is assigned to the TSG by default.

3.2 Switch off any proxy server

To be able to access TVis-Web directly via a network cable for the first time, the proxy server on the PC or notebook must be switched off.

To switch off the proxy server, proceed as follows under Windows® 10:

Click on "Start -> Settings -> Network and Internet -> Proxy".

Settings				-	×
බ Home	Proxy				
Find a setting ρ	Automatic proxy setup	Q •	Get help Give feedback		
Network & Internet	Use a proxy server for Ethernet or WiFi connections. These settings don't apply to VPN connections.				
Status	Automatically detect settings				
토 Ethernet	Off Off				
	Use setup script				
tir Dial-up	Script address				
98° VPN	Scipt address				
Derive Proxy	Save				
	Manual proxy setup				
	Use a proxy server for Ethernet or WiFi connections. These settings don't apply to VPN connections.				
	Use a proxy server				
	Off Off				
	Address Port				
	Use the proxy server except for addresses that start with the following entries. Use semicolons (.) to separate entries.				
	Don't use the proxy server for local (intranet) addresses				
	Save				

4 Program start

Connect the TSG door control unit to your PC or notebook using a network cable and the TSG extension board.

Start your web browser and enter the IP address **172.16.1.150** in the address line. The TVis-Web login window appears.



NOTE:

The IP address of the PC or notebook must be in the same subnet as the TSG. This IP address must be between **172.16.1.50** and **172.16.1.254** with a subnet mask of **255.255.255.0** (see also chapter 3.1 IP address PC / page 7).



NOTE:

Before connecting the TSG to a company or house network, the assignment of the IP address must be coordinated with the network administrator.

Alenger .	Sunger .	Alenger .	Sunger .	Langer	anger .	Sunger .	Langer	Lenger	-Langer	Sunger .
aumorn										er & Loumann
menn Flans										more
au anger &					de	utsch				ser & Low
umann S					en	glish				umann
Langer &					fra	nce				er & Law
oumonn					nneword	le et2				Loumonn
Langer &					passworu	iost:				Jer & L
aumann				🕅 Lange	er & Lauma	nn				s Laumann
FLanger L				Wallgrabe	n 30					ler -
aumant.				Germany	luwalue					or & Loumon
an Flange				info@lul-ir www.lul-in	ng.de Ia.de					1 ⁰⁰
aumer 61				Tel.: +49 (2573) 955 99	0				er & Lauman
TOBAR SLAN				1 67. 143 (2010) 300 30	,0				mann
Langer &			TSG versior	,			0004.0061.002	1		er & Lour
ann the			TSG serial r	number			00000	0		ann 1
aun.			webinterface	e version e serial number			2.0	2		er & Launt
mann Flat										mann
aur.		- B ²	- D'	B ¹		- B ¹		- B ²	- D'	Jer & Louis
umann the	unn The second	ann the second	ann	menn	umenn	umann T	mann	enn Tu	nann Tur	ann aumann
anger & Law	anger & Lou	anger & Law	the anger & Law	anger & La	anger & L	anger & Lan	anger & Law	anger & Law	anger & Law	anger & Law

Select your language by selecting the country flag. You will be automatically routed through.

If there is a hardware communication error between the TSG electronics and the TSG web interface, a warning message appears. If the error is corrected, the TSG can be accessed again by switching it back on and updating the IP address in the address line. After correct installation and successful login as a user, the control panel is displayed with the menu. By selecting the menu items, various monitoring functions can be viewed and settings can be made. Please enter the user name and, if necessary, the password to log in to the TSG:

Username: tsg (please note upper and lower case) Password: (when logging in for the first time, <u>no</u> password is entered)

Bitte melden Sie sich an						
http://172.16.1.150						
Die Verbindung	zu dieser Website ist nicht sicher					
Benutzername:	tsg					
Passwort:						
	_					
	A	nmelden	Abbrechen			



NOTE:

You can change the password in the TVis-Web menu. See also chapter 7.4 User / page 24.



NOTE:

The password is not dependent on the TSG web interface, but is stored in the TSG electronics. Thus, a separate password can be assigned for each TSG electronics.

5 Menu item monitoring

NOTE:

For further explanations on monitoring, settings and parameter explanations, see also: 1.20.91000 TSG operating instructions.

5.1 Control panel



The following items are displayed in the menu item **Operating Panel**:

- TSG travel: .
- TSG Position:
- Current speed:
- the current speed of the TSG. the time of the last travel is displayed. Duration of last travel
- (available from TSG version CNC 4.60.21 and TVis-Web version 2.10).
- Open: Close:

•

.

•

if an open command is present, the yellow LED11 changes colour to red. when a close command is present, the yellow LED10 changes colour to red.

the measured travel of the door control unit.

- if a reserve command is present, the yellow LED12 changes colour to red.
- Reserve: if the door is open, the yellow LED7 changes colour to red.

the current motor current is displayed.

the current position of the door.

- Open: Closed: if the door is closed, the yellow LED8 changes colour to red.
- Blocked: if the door is blocked, the yellow LED9 changes colour to red. • the current temperature of the power unit is displayed.
- Temperature:
- Motor current:
 - TSG Display: the TSG display is shown.

The signals for opening, closing and reserve can be set via the buttons below the TSG image. The respective input signal from TVis-Web has the same priority as the command at the hardware inputs of the TSG, whereby opening always has priority over closing.

If a command is set in TVis-Web and another menu item is selected, all commands set in TVis-Web are deleted within 4 minutes and the hardware commands are processed.



WARNING:

By operating the inputs on the web interface, dangerous door movements can be switched on the TSG. The user must ensure that no danger can emanate from the door control unit.

In addition, the jog wheel can be controlled by TVis-Web. By clicking on the arrow keys, the jog wheel is turned virtually to the left or right. By pressing "Jog", the jog wheel is pressed. Thus, the TSG can also be adjusted or remotely controlled in this way.



NOTE:

In TVis-Web, the same display is shown as is controlled by hardware. This means that a user at the TSG sees the same display as the user in TVis-Web.

5.2 Diagram



By selecting the menu item **Diagram**, the travel curve with the set and actual values of the speed and the current height of the TSG drive is displayed. By default, the last 25.6 seconds since calling up the diagram are transmitted from the TSG to the PC. The sensitivity of the recording of the values is set to 100 [ms] in the standard and cannot be changed.

The curves for target speed, actual speed and current are displayed in different colours.

It is possible to zoom in on a range of the displayed curves. To do this, press the left mouse button with the mouse pointer at the beginning of the area to be zoomed, hold it down and release it again at the end of the area. To return to the standard view, simply perform a single click with the left mouse button within the diagram.

5.3 Error counter

control unit scope error counter settings opening blocked in open closing blocked in close end position add. drive	E.0: not limited way E.1: distance blocked E.2: eeprom errors E.3: blocked while reversing E.4: Encoder signals are not available E.5: V3: Encoder signals are not available V4: Monitoring current sensor triggered E.6: V3: Encoder signals are not available V4: internally error E.7: blocked after restarting E.8: mains startups E.9: V4: Monitoring stop input amplifier	0 2 0 0 0 0 9 0
para. overview	E.9: V4: TSG device protection	0
V4-functions system network electronics export/import user	E.A: V4: ISG device protection E.b: V4: error voltage E.C: V4: Motor error E.d: Motor detection errors E.F: delete errors	0 0 0
contact contact lul-ing.biz		

In the menu item **error counter**, the occurring errors are listed with their number. The error counter can be deleted by pressing the button "E.F. Clear Error Counter" and then confirming the security question.

6 Menu item settings



NOTE:

For further explanations on monitoring, settings and parameter explanations, see also: 1.20.91000 TSG operating instructions.

6.1 Opening



In the menu item **opening**, the travel curve for opening the door is shown.

The values of the individual parameters can be changed by simply clicking on the fields. An input field opens in which the new value is entered and accepted by pressing the "Set value" button.

6.2 Blocked in open

control control unit scope error counter settings opening blocked in open closing blocked in close end position add. drive para. overview	 b.5: limit force open mode b.6: limit force open mode in 30% of open distance b.7: limit force open 150[N] b.8: reaction of relais blocked open b.9: reaction of the door if blocked in open b.A: lenght of impulse if blocked (only if b3 and/or b8 = on) 	on 9,5 A pulse stop 1 s	off off constant reverse
V4-functions system network electronics export/import user contact contact lul-ing.biz	b.C: distance slow end open distance without limit force 150[N]	0,01 m	close

In the menu item **blocked in open** the relevant parameters are displayed. The parameters can be changed by simply pressing the buttons next to the status message.

The values of the individual parameters can be changed by simply clicking on the fields. An input field opens in which the new value is entered and accepted by pressing the "Set value" button. The active settings are shown on the left.

6.3 Closing



In the menu item **closing** the travel curve for closing the door is displayed.

The values of the individual parameters can be changed by simply clicking on the fields. An input field opens in which the new value is entered and accepted by pressing the "Set value" button.

6.4 Blocked in closed

control control unit scope error counter settings opening blocked in open closing blocked in close end position add. drive para. overview V4-functions	 b.0: limit force close mode b.1: limit force close mode in 30% of close distance b.2: limit force close 150[N] b.3: reaction of relais blocked close b.4: reaction of the door if blocked in close b.A: lenght of impulse if blocked (only if b3 and/or b8 = on) 	on d A constant stop 1 s	off off pulse reverse
system network electronics export/import user contact contact lul-ing.biz	b.b: distance slow end close without limit force 150[N]	0,005 m	

In the menu item **blocked in closed** the relevant parameters are displayed. The parameters can be changed by simply pressing the buttons next to the status message.

The values of the individual parameters can be changed by simply clicking on the fields. An input field opens in which the new value is entered and accepted by pressing the "set value" button. The active settings are shown on the left.

6.5 End position

control unit scope	c.C: idle torque open without signal "door open"	1 A
	c.d: idle torque close without signal "door close"	1 A
error counter	c.E: idle torque open with signal "door open"	1 A
opening	c.F: idle torque close with signal "door close"	1 A
blocked in open	h.6: increased speed after power is turned on	0,09 m/s
closing blocked in close	h.8: max. force for test endposition in close	3,5 A
end position	h.9: max. force for test endposition in open	1 A
add. drive	h.d: max. force for test endposition in close at learning	3 A
V4-functions	h.E: max. force for test endposition in open at learning	3 A
system network electronics export/import user		
contact contact lul-ing.biz		

In the menu item **end position** the parameters for the behaviour of the TSG in the end positions door open and door closed are set.

The values of the individual parameters can be changed by simply clicking on the fields. An input field opens in which the new value is entered and accepted by pressing the "Set value" button.

6.6 Additional drive



In the menu item a**dd. drive** the parameters for the control of an additional drive of a locking device in the closed position are set (e.g. control of the blade drive for QKS9 L&L).

The values of the individual parameters can be changed by simply clicking on the fields. An input field opens in which the new value is entered and accepted by pressing the "Set value" button.

6.7 Parameter overview

control		
control unit	P2: maximum speed open	0,5 m/s
scope	P3: maximum speed close	0,3 m/s
error counter	P4: slow end speed	0,05 m/s
settings opening	P5: acceleration/ deceleration ramp open	0,03 m/s ²
blocked in open	P6: acceleration/ deceleration ramp close	0,03 m/s ²
closing blocked in close	P7: slow end distance	0,03 m
end position	P8: limit force in close direction	4 A
add. drive	P9: learn and weight	90 kg
V4-functions	c.0: slow end open distance	0,02 m
system	c.1: slow end speed open	0,05 m/s
network	c.2: slow start open distance	0,03 m
export/import	c.3: slow start speed open	0,05 m/s
user	c.4: slow end speed close	0,03 m
contact	c.5: slow end close distance	0,05 m/s
contact lul-ing.biz	c.6: acceleration ramp open	0,03 m/s²
2	c.7: deceleration ramp open	0,03 m/s ²
	c.8: acceleration ramp close	0,03 m/s ²
	c.9: deceleration ramp close	0,03 m/s ²
		0.00 1.0

In the menu item **parameter overview** all parameters are displayed in tabular form.

6.8 V4 Functions

control control unit	A.1: braking when reverse	0,15 m/s ²
scope	A.2: Enabling mode: speed open	0,8 m/s
error counter	A.3: Enabling mode: acceleration ramp open	0,07 m/s ²
settings opening	A.4: Enabling mode: deceleration ramp open	0,07 m/s ²
blocked in open	A.5:Enabling mode: speed close	0,6 m/s
closing blocked in close	A.6: Enabling mode: acceleration ramp close	0,07 m/s ²
end position	A.7: Enabling mode: deceleration ramp close	0,07 m/s ²
add. drive		
V4-functions		
system network electronics export/import user		
contact contact lul-ing.biz		
	•	
	1	

In the menu item V4-functions the parameters for the additional functions can be set.





NOTE:

For further explanations on monitoring, settings and parameter explanations, see also: 1.20.91000 TSG operating instructions.

7.1 Network

control control unit scope error counter settings	get ip from DHCP Server TSG ip address
opening blocked in open closing blocked in close end position add. drive	subnet mask gateway address
para. overview V4-functions	TSG webinterface ip address
system <u>network</u> electronics export/import user	subnet mask gateway address

I

TSG	TSG webinterface
off	on
172 . 16	. 1 . 150

255	255	255	0
0	0	0	0

172	16	1	150
255	255	255	0
0	0	0	0

In the menu item **network**, the IP address can be changed. For more information on setting the IP address, etc., see also Chap. 3.1 IP address PC / Page 7.

The user can select whether the IP address from the TSG electronics or from the TSG web interface is used to address the TSG. These IP addresses can be different.

Obtain IP address from: TSG:

The IP address is obtained from the TSG door control device.

The IP address of the TSG can also be set directly at the device in the parameters A.c-A.F. These are only recognised after a restart of the TSG or the web interface.

This setting can also be made from the TSG if the IP address of the TSG web interface has been lost.

Obtain IP address from: Web interface:

The IP address is obtained from the TSG web interface. This has the advantage that if the TSG web interface is changed from one TSG electronics to the next, the IP address remains the same. This is also the default setting, by default the set IP address is: 172.16.1.150.

Resetting the IP address from the web interface

This can be achieved by setting the parameter A.b. in the TSG menu. The menu item can be found directly on the door control unit under P0 \rightarrow A.u. \rightarrow A.b. After restarting the TSG, the TSG web interface obtains its preconfigured IP address (172.16.1.150). If the electronics are restarted a second time, the IP address is set to the address set in the web interface.

7.2 Electronics

	1	
control control unit scope error counter	blocked counter operating hours movements counter	0 1433 h 554
settings opening blocked in open closing blocked in close end position add. drive para. overview V4-functions	TSG version TSG serial number webinterface version webinterface serial number	0004.0061.0021 000.000 2.07 #767 20092
system network electronics export/import user		
contact contact lul-ing.biz		

The menu item electronics contains important data on the TSG and its values.

7.3 Export/Import

control control unit scope error counter	Datei auswählen Keine ausgewählt import config data to TSG
settings opening blocked in open closing blocked in close end position add. drive para. overview V4-functions	export config data from TSG E.E: load default setting Parameter checksum:6626
system network electronics <u>export/import</u> user	
contact contact lul-ing.biz	

In the menu item **export/import**, the entire set parameters can be exported to a file as well as imported. To export, press the "Export" button with the mouse, a message appears to save the file "configuration.csv".

CAUTION:

The exported file must not be changed, otherwise it cannot be imported again!



Before importing a parameter file, the file to be imported must first be selected with the "Browse..." button. Then press the "Import" button to start the import process. After importing the parameters, the file "import.log" is output.

By pressing the button "E.E. Load default settings" the default parameters are loaded into the TSG.



CAUTION: Loading the default settings overwrites all parameters. Previously changed parameters are irrevocably lost!



NOTE:

To prevent changed parameters from being irrevocably overwritten by the default settings, it is recommended to export the parameters. See also chapter 7.3 Export/Import / page 22.

In the menu item **Parameter set** different parameter sets can be selected and imported into the TSG. The definitions of the individual parameter sets can be requested directly from L&L.

🕅 Langer & Laumann °

control control unit scope error counter

settings opening blocked in open closing blocked in close end position add. drive para. overview V4-functions	
system network electronics export/import <u>user</u>	
contact contact lul-ing.biz	

In the menu item **user** the user's password can be changed. Up to 10 characters can be entered, consisting of letters, numbers and special characters.

clear pass



CAUTION:

Passwords are case-sensitive!

When first delivered, the password is empty and can be changed by the user during initial operation to prevent unauthorised access.



NOTE:

Make a note of your password. If the password is forgotten, contact **Langer & Laumann In**genieurbüro GmbH directly.

8 Connecting the TSG web interface via WLAN

To monitor and operate the TSG door control device via radio, a WLAN router can be connected to the TSG web interface via a network cable.

It is important that the TSG web interface is in the same IP address range as the WLAN router. **Langer & Laumann Ingenieurbüro GmbH** supplies a pre-configured router.

Procedure:

- 1. Connect the WLAN router to the web interface and the TSG.
- 2. Plug in the WLAN router
- 3. Search for the network "lul-webinterface" and connect Password: webinterface
- 4. Proceed as described in chapter 4 Program start / page 10

9 Contact

If you have any questions or concerns, we can be reached at the following address:

Langer & Laumann Ing.-Büro GmbH Wilmsberger Weg 8 48565 Steinfurt Germany

Telephone: +49 (2552) 92791 0

E-mail: <u>info@LuL-Ing.de</u> Web: <u>www.LuL-Ing.de</u>